



Installation Manual

1969-1970 Mustang Factory Air

DOCUMENT #20-3027FA

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Congratulations...

You have just purchased the highest quality, best performing A/C system ever designed for your Mustang.

To obtain the high level of performance and dependability our systems are known for, please pay close attention to the following instructions. Our installation steps and procedures are derived from a long history of research and development and the combined experience achieved thru thousands of successful installations (and feedback from customers like you). Please remember that our #1 goal is that you'll have a successful installation and a system that performs at a very high level for many years to come.

Before starting, read the instructions carefully, from beginning to end, and follow the proper sequence. On the next page you'll find a safety and general checklist that you should read before starting your installation.

Again, thank you from our entire staff.



Check List, Pre-Installation:

- ☐ Before beginning the installation check the shipping box for the correct components. YOUR BOXED UNIT INCLUDES A LIST OF MAJOR COMPONENTS AND A LIST OF BAGGED PARTS. We have a 5 stage check process to make sure you have everything you'll need.
- ☐ **If your vehicle has been or is being modified, some procedures will need to be adjusted to fit your particular application.**
- ☐ A basic cleaning of the engine compartment and interior before beginning will make things go more smoothly.
- ☐ Check condition of engine mounts. Excessive engine movement can damage hoses to A/C and/or heater.
- ☐ Before starting, check vehicle interior electrical functions (interior lights, radio, horn, etc). Make a note of anything that does not work as it's supposed to. During the installation you might find the opportunity to repair or upgrade non-working or out of date components. When you're ready to start the installation, **DISCONNECT THE BATTERY FIRST.**
- ☐ Drain the radiator. Retain the coolant and reuse, or dispose of properly.
- ☐ SAFETY FIRST: Wear eye protection while drilling/cutting, deburr sharp edges, and never get in a hurry or force a part.
- ☐ Tools: Your installation only requires the basic tools everyone has in their garage, nothing exotic or specific to A/C or Heat equipment.

Procedures, During Installation:

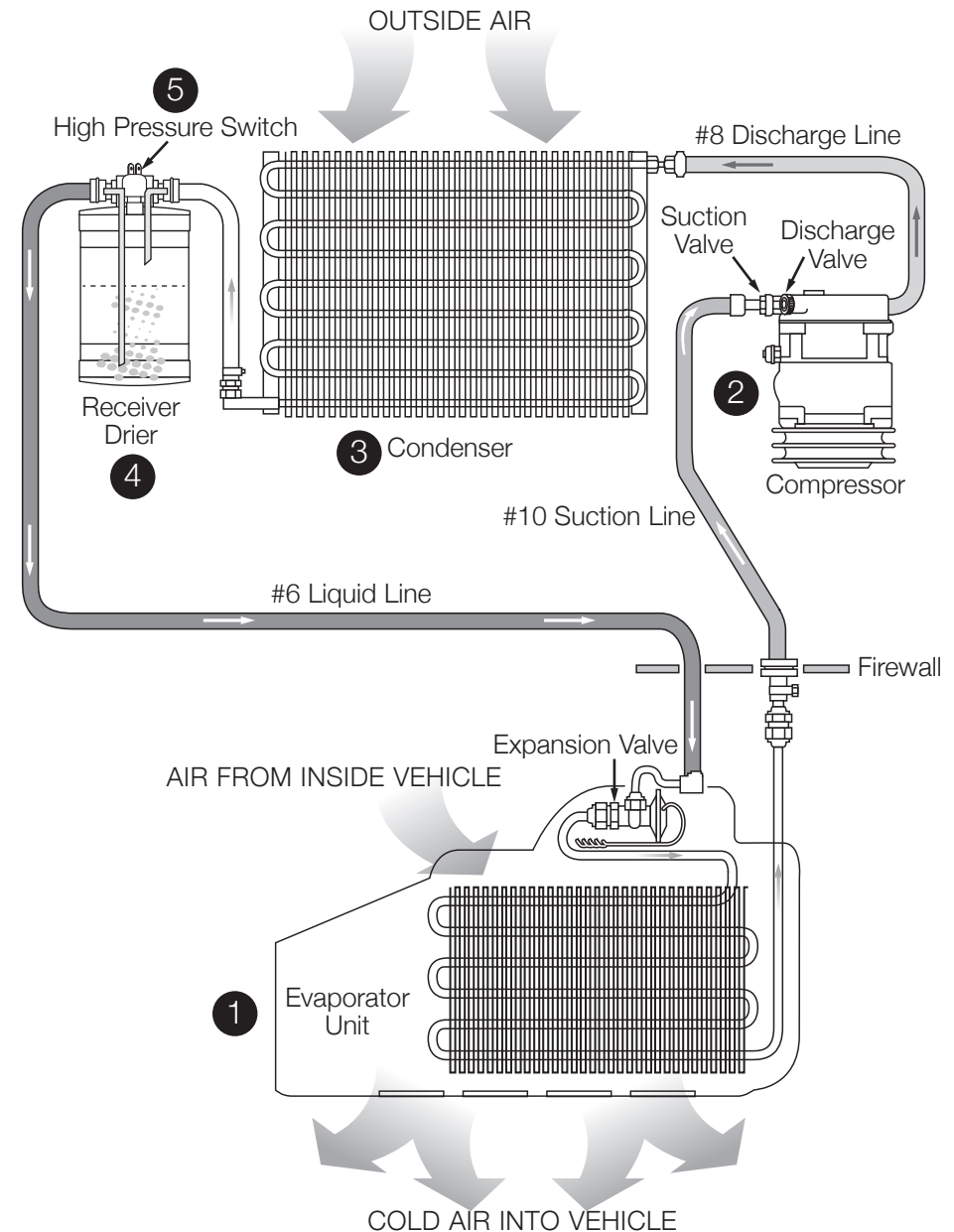
- ☐ Fittings: Use one or two drops of mineral oil (supplied with your kit) on ALL rubber o-rings, threads and rear of bump for o-ring where female nut rides. Do not use thread tape or sealants.
- ☐ Measure twice (or more), cut once
- ☐ **Should you have any technical questions, or feel you have defective components (or missing items), call us immediately, we will be glad to assist you. We're here to help!**

YOU CAN NOW BEGIN THE INSTALLATION...

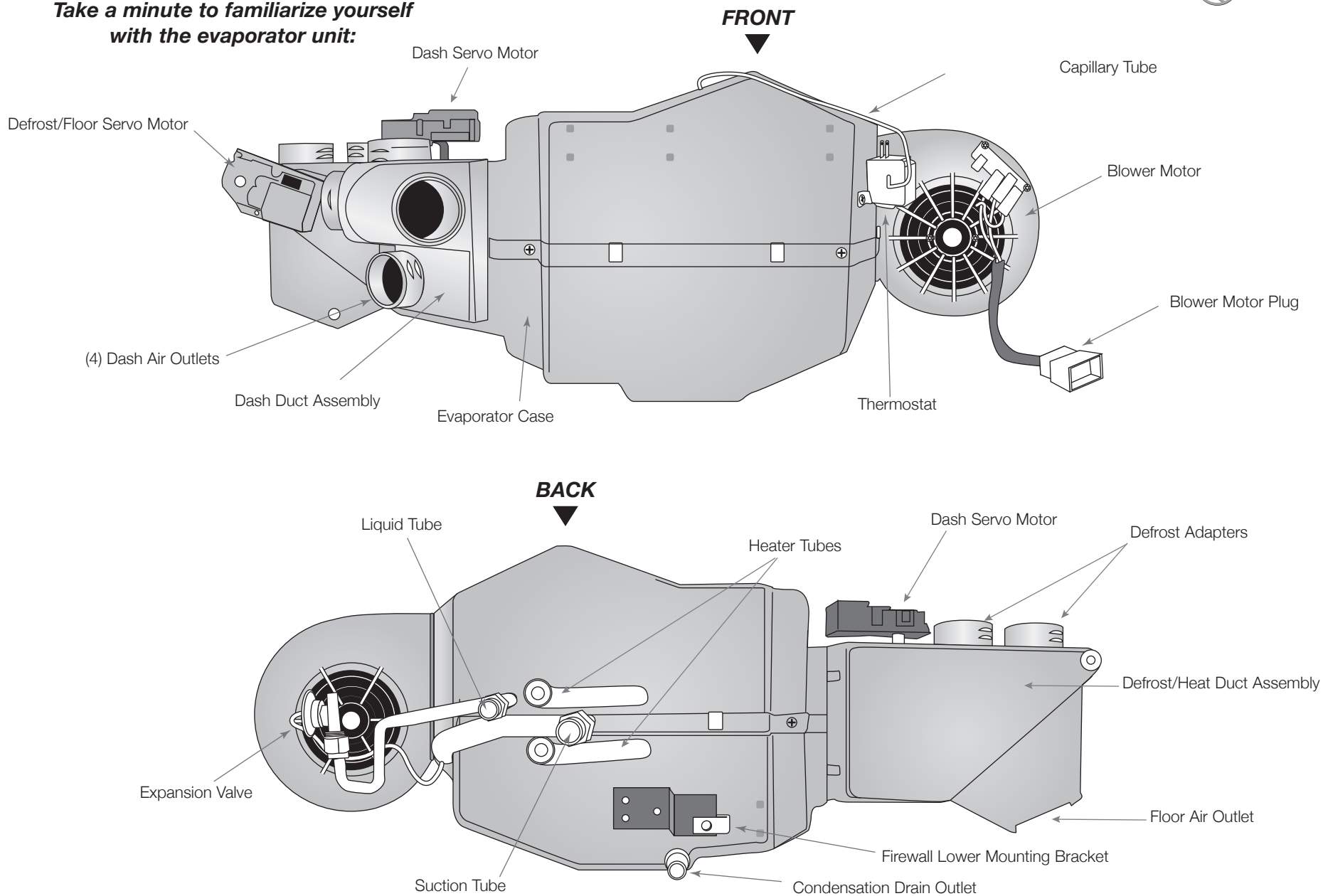
A Basic Overview of Automotive A/C....

- ❶ **Evaporator with Blower Fan:** In order to remove the heat from the air in the vehicle, the A/C evaporator allows the refrigerant to absorb the heat from the air passing over it. The blower fan moves cool air out into the car interior.
- ❷ **Compressor:** The compressor pumps and circulates the refrigerant through the system.
- ❸ **Condenser:** The condenser is a heat exchanger mounted at the front of the vehicle. Heat drawn out of the interior of the car is expelled here.
- ❹ **Receiver/Drier:** The drier not only dries refrigerant, it also filters the refrigerant and stores it under certain operating conditions.
- ❺ **High Pressure Switch:** A pressure switch is used to shut down the system if high or low pressure is detected, basically it acts as a safety switch.

The air conditioning system in your vehicle is comprised of a compressor, condenser, expansion valve, receiver/drier, and evaporator. Refrigerant (also known as Freon) is compressed in the compressor. In the condenser, gas is cooled to a liquid state and travels to the expansion valve. As the liquid refrigerant goes through the expansion valve it rapidly cools in the evaporator. A fan blows over the evaporator and cools the air that blows out your vents.



**Take a minute to familiarize yourself
with the evaporator unit:**

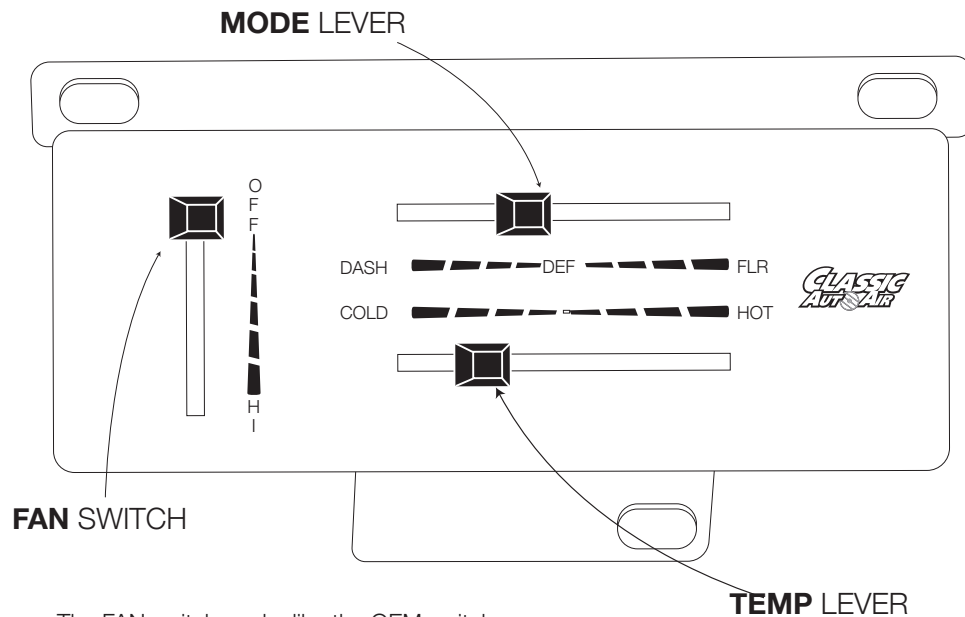




Control & Operating Instructions

Your new **Smart Series** system offers complete comfort capabilities in virtually every driving condition. This includes temperature control in all of the modes. This system also provides the ability to blend the air between Face, Heat, and Defrost modes simultaneously. To illustrate the various ways you can adjust the airflow direction and temperature - we've provided these handy illustrations and chart to show exactly how you can adjust your **Smart Series** for maximum comfort...

There are 11 levels of adjustment within the range of the DASH/FLOOR lever



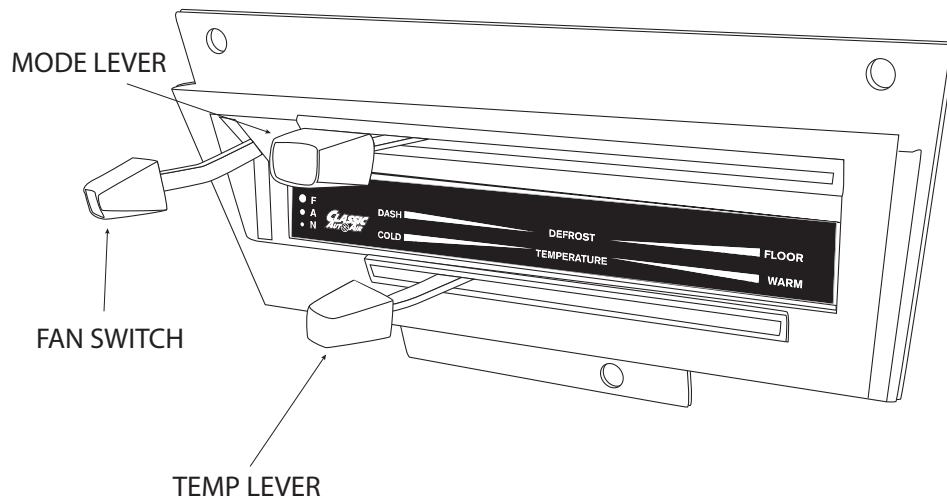
The FAN switch works like the OEM switch, the far left position is OFF (all power to the system is OFF in this position)

The COLD/HOT positions works like any traditional adjustment lever

POSITION	MODE	COMPRESSOR	VALVE POSITION	COMPRESSOR
1	Dash A/C 100%	ON	CLOSED - 0%	ON
2	Dash A/C 80% Defrost 20%	ON	OPEN - 10%	ON
3	Dash A/C 60% Defrost 40%	ON	OPEN - 20%	ON
4	Dash A/C 40% Defrost 60%	ON	OPEN - 30%	ON
5	Dash A/C 20% Defrost 80%	ON	OPEN - 40%	ON
6	Defrost 100%	ON	OPEN - 50%	ON
7	Floor Defrost 20% Defrost 80%	ON	OPEN - 60%	ON
8	Floor Defrost 40% Defrost 60%	ON	OPEN - 70%	ON
9	Floor Defrost 60% Defrost 40%	ON	OPEN - 80%	ON
10	Floor Defrost 80% Defrost 20%	ON	OPEN - 90%	ON
11	Floor 100%	ON	OPEN - 100%	OFF

Control & Operating Instructions

Your new **Smart Series** system offers complete comfort capabilities in virtually every driving condition. This includes temperature control in all of the modes. This system also provides the ability to blend the air between Face, Heat, and Defrost modes simultaneously. To illustrate the various ways you can adjust the airflow direction and temperature - we've provided these handy illustrations and chart to show exactly how you can adjust your **Smart Series** for maximum comfort...



POSITION	MODE	COMPRESSOR	VALVE POSITION	COMPRESSOR
1	Dash A/C 100%	ON	CLOSED - 0%	ON
2	Dash A/C 80% Defrost 20%	ON	OPEN - 10%	ON
3	Dash A/C 60% Defrost 40%	ON	OPEN - 20%	ON
4	Dash A/C 40% Defrost 60%	ON	OPEN - 30%	ON
5	Dash A/C 20% Defrost 80%	ON	OPEN - 40%	ON
6	Defrost 100%	ON	OPEN - 50%	ON
7	Floor Defrost 20% Defrost 80%	ON	OPEN - 60%	ON
8	Floor Defrost 40% Defrost 60%	ON	OPEN - 70%	ON
9	Floor Defrost 60% Defrost 40%	ON	OPEN - 80%	ON
10	Floor Defrost 80% Defrost 20%	ON	OPEN - 90%	ON
11	Floor 100%	ON	OPEN - 100%	OFF



Remove Glovebox, Console (if equipped), Facia, Radio and Bezel, and set them aside for reinstall later (see figure 1).

The removal of the Original Heater Assembly can be accomplished by disconnecting three control cables. One is attached to the Heat/Defrost door (see figure 2). One is attached to the Temperature door, and one is attached to the Vent / Heat door (see figure 3). Disconnect the electrical harness from the assembly. Also remove attachment screw located in front of the air inlet (see figure 4).

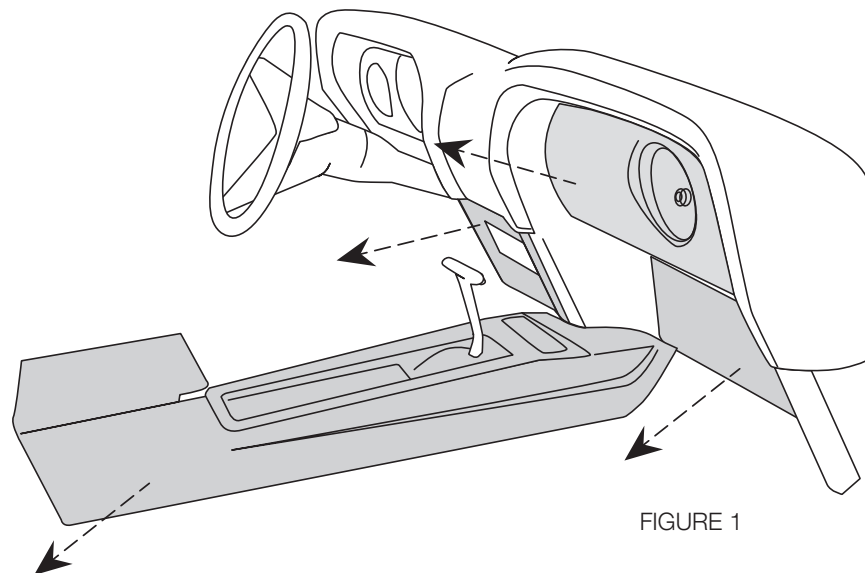


FIGURE 1



When retaining parts it's a good idea to store parts in a zip lock bag, labeled with info where the parts came from and what size/type of

tool is needed to reinstall. Cleaning the parts before you need to reinstall them is a good idea too.

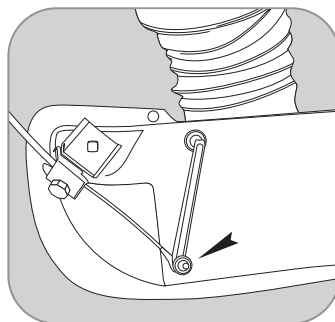


FIGURE 2

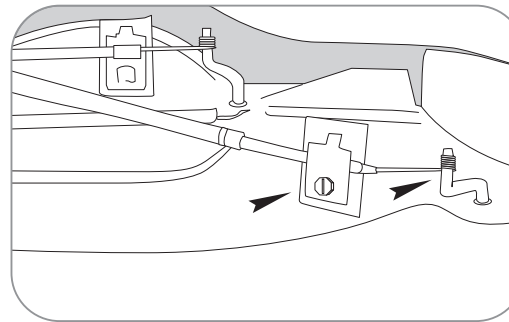


FIGURE 3

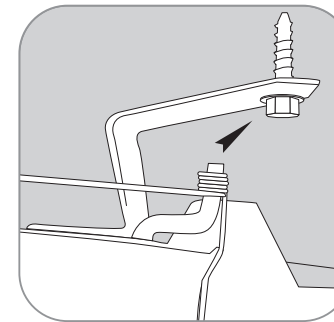
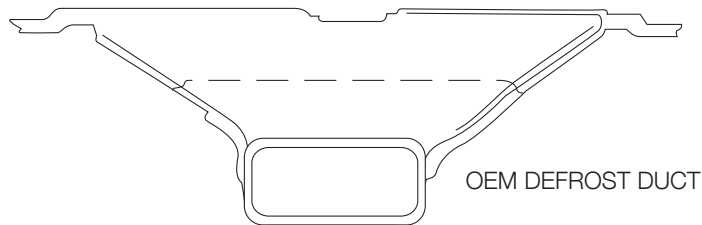


FIGURE 4

Locate blower motor on the firewall (Passenger Side) in the engine compartment. Remove all 4 nuts around blower. Also disconnect the electrical connector from the blower motor (see figure 5A). Cut wires at grommet in firewall.

Next, remove the OEM defrost duct and set aside for later modification.



DRAIN COOLANT FROM RADIATOR and store safely to reuse or recycle accordingly. Cut heater hose approximately 1" from firewall (see figure 5B). Also, to prevent forgetting to refill the coolant when the installation is completed, do not put the cap back into place - instead put the cap to the side and cover radiator hole with a clean rag or something similar (this will help remind you to add coolant before starting the engine at the end of the installation).

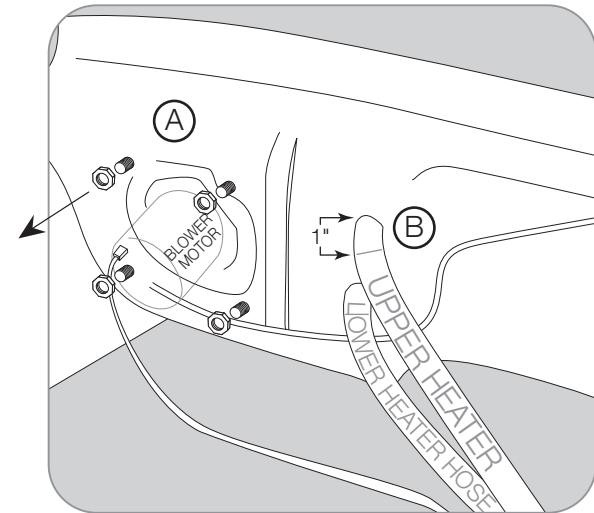


FIGURE 5

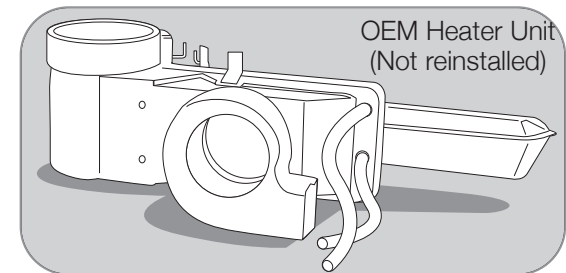
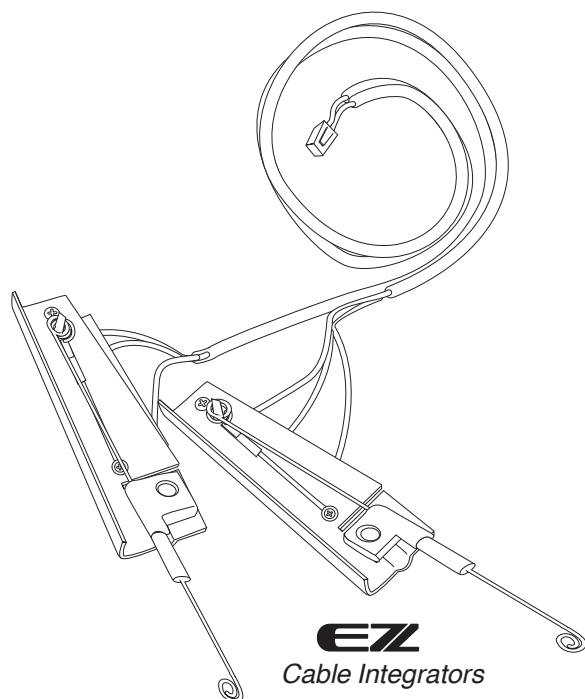


FIGURE 6

THESE ARE THE PARTS YOU WILL FIND IN BAG KIT A

You will use all of these parts and hardware during the next series of installation steps.



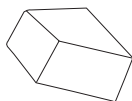
Two #8 - 20x1/4" Screws



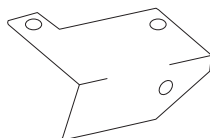
Two Pushnuts



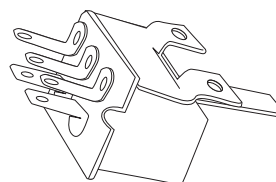
Faceplate Sticker
PN# 0118-3



Blower Switch Knob
PN# 0132-33C



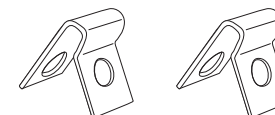
Blower Switch Bracket
PN# 0036-6



Blower Switch
PN# 3T235



One #8 - 20x3/8" Screws



Two - Cable Clips

Remove The A/C Control Head From The Dash.

There are three OEM screws that hold your control head to the dash, one on the lower side and two on the upper. Remove and retain these screws. Remove the control head assembly.

Adapting your OEM control head to accept our exclusive EZ integrators is accomplished in a few easy steps:

STEP 1) Remove the OEM blower switch knob. Retain the screw, you will use it again shortly. Remove the control cables and the original blower switch and set aside (these will not be reused, see figure 8). Remove the OEM control lever, then remove the tension clip and set it aside (control arm will not be used again). Move the tension clip to the new control arm (in the same orientation as the OEM), and put the new arm in place. Re-secure with the OEM c-clip (see figure 8).

STEP 2) Attach the new blower switch bracket to the top part of the back of the face plate (see figure 9-11), utilizing the OEM screw, and then attach the blower switch to the bracket with the two supplied #8 - 20x1/4" screws. Install the new switch knob.

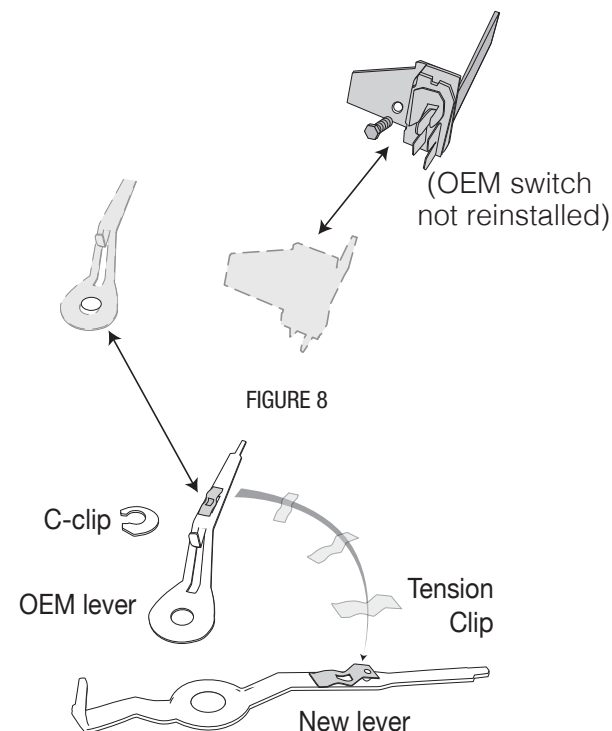


FIGURE 8

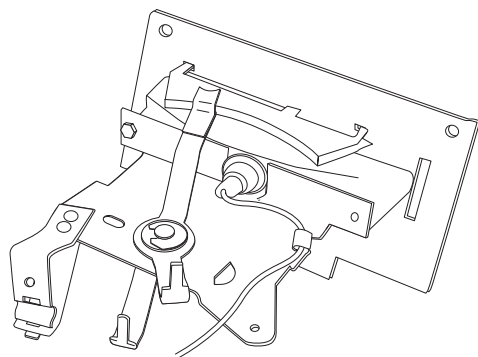


FIGURE 9

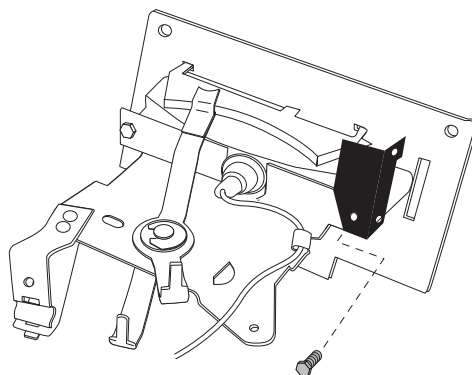


FIGURE 10

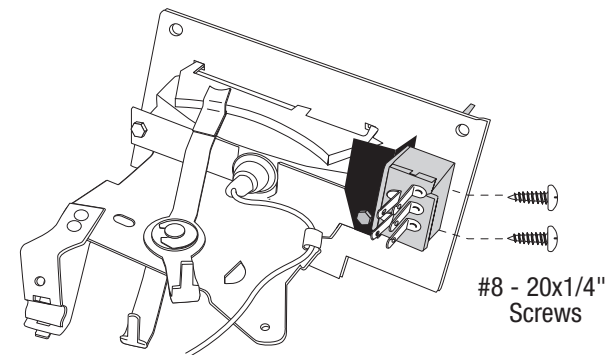


FIGURE 11

Preparing the TEMP EZ Cable Integrator for installation:

First place a cable clip over the end of the **Integrator** (see figure A). Press it firmly into place (using needle-nose pliers is recommended).

Hook loop end of integrator wire over the end of the control head lever, see figure B.

Using the OEM screw mount the integrator to the control head pedestal as shown in figure D. Make sure orientation is correct, using figure C as a guide.

Securely fasten wire end with a push nut (see figure E).

Lastly, move LOWER lever side to side making sure you have smooth operation of the cable integrator.

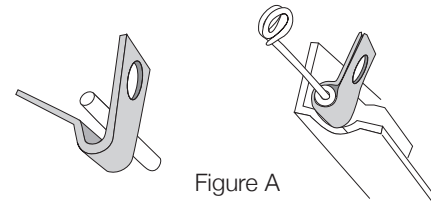


Figure A

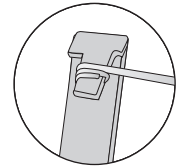


Figure B

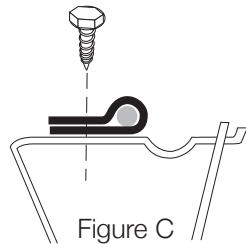


Figure C

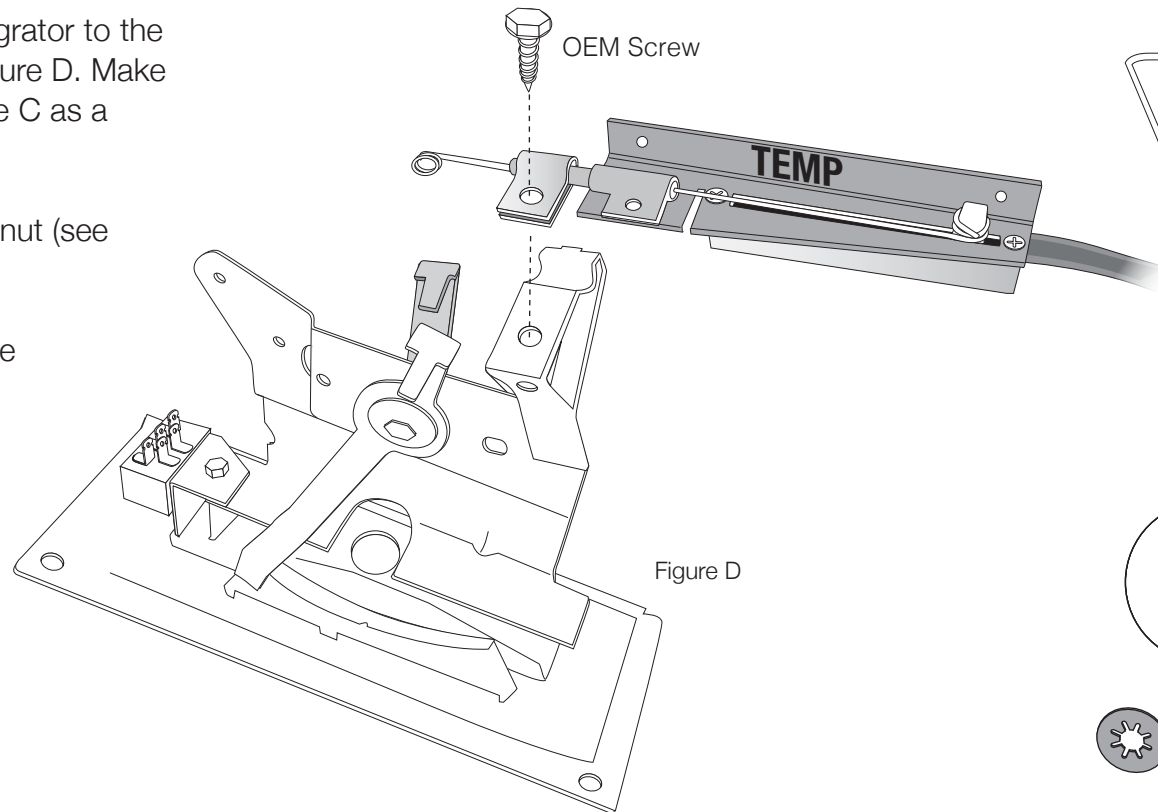


Figure D

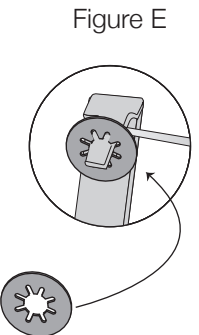
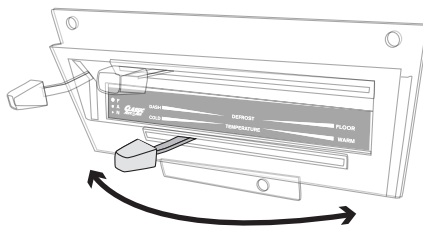


Figure E



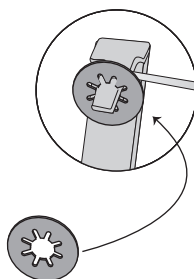
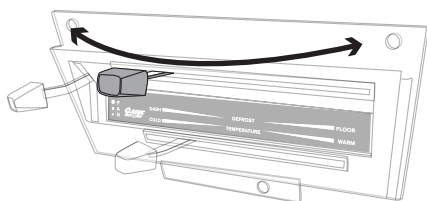
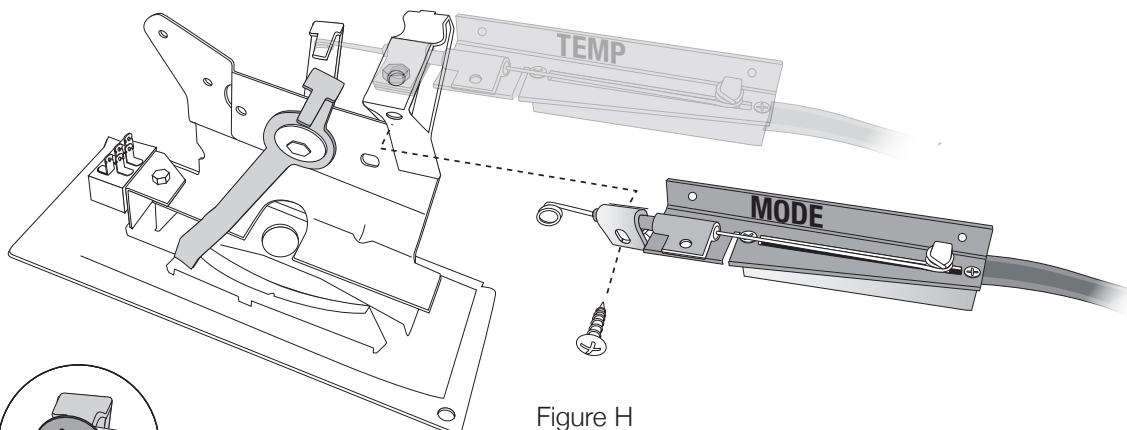
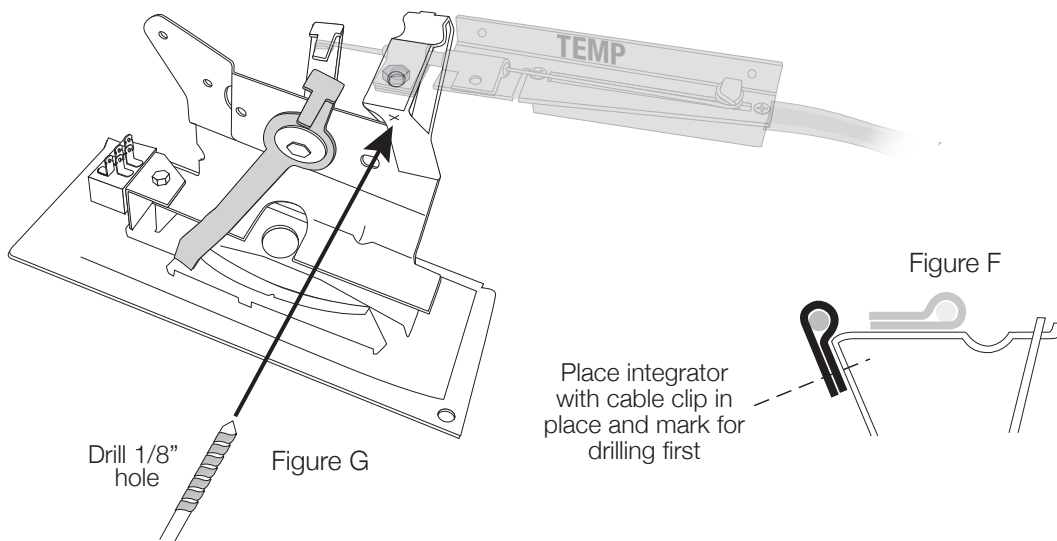
Preparing the MODE EZ Cable Integrator for installation:

First place a cable clip over the end of the **Integrator**. Test fit into place first to make sure you have positioned correctly (see figure F). Press it firmly into place (using needle-nose pliers is recommended).

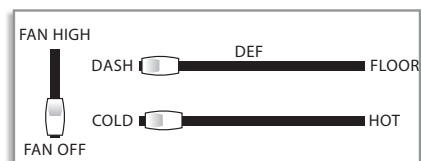
Hook loop end of integrator wire over the end of the control head lever. Placing integrator into place on pedestal (see figure F for orientation), mark thru the cable clip and drill a new hole into the side of the pedestal body using a 1/8" drill bit (see figure G). Attach integrator using an included #8 - 20x1/4 screw (see figure H).

Securely fasten wire end with a push nut (like on previous integrator). Move UPPER lever side to side making sure you have smooth operation of the cable integrator.

Lastly, we've included a new sticker you can place over your OEM faceplate. Make sure the surface is very clean and dry first.

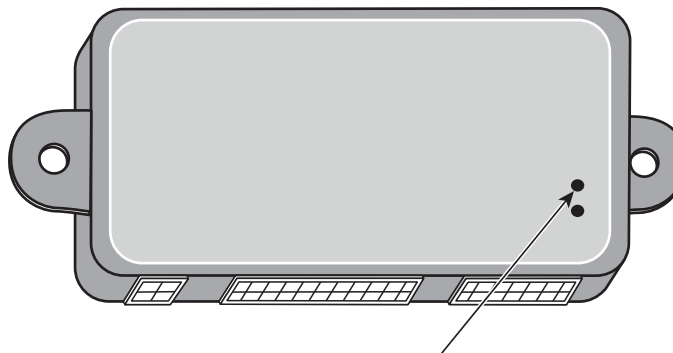


1



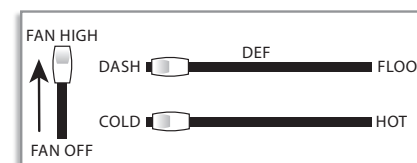
- A) Start with FAN set to OFF
MODE set to DASH
TEMP set to COLD
- B) Power your ignition on.

2



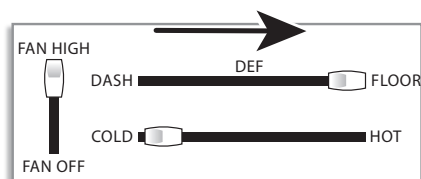
- A) Using a paper clip, insert into the hole and hold the calibration button until the FAN pulses.
- B) Release when you hear the fan!

3



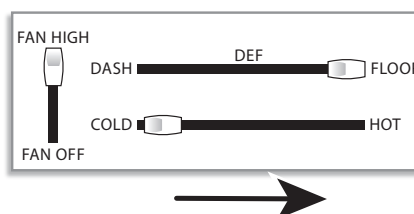
Move Fan to HI

4



Move MODE lever RIGHT
to FLR

5

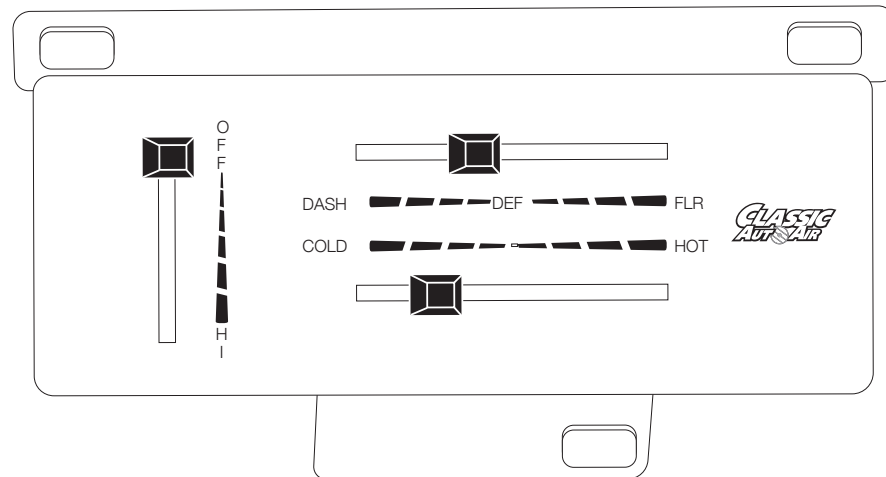


- A) Move TEMP lever RIGHT to HOT
- B) Wait until purple LED flashes on ECU
- C) Calibration is complete.



THESE ARE THE PARTS YOU WILL FIND IN THE CONTROL BOX

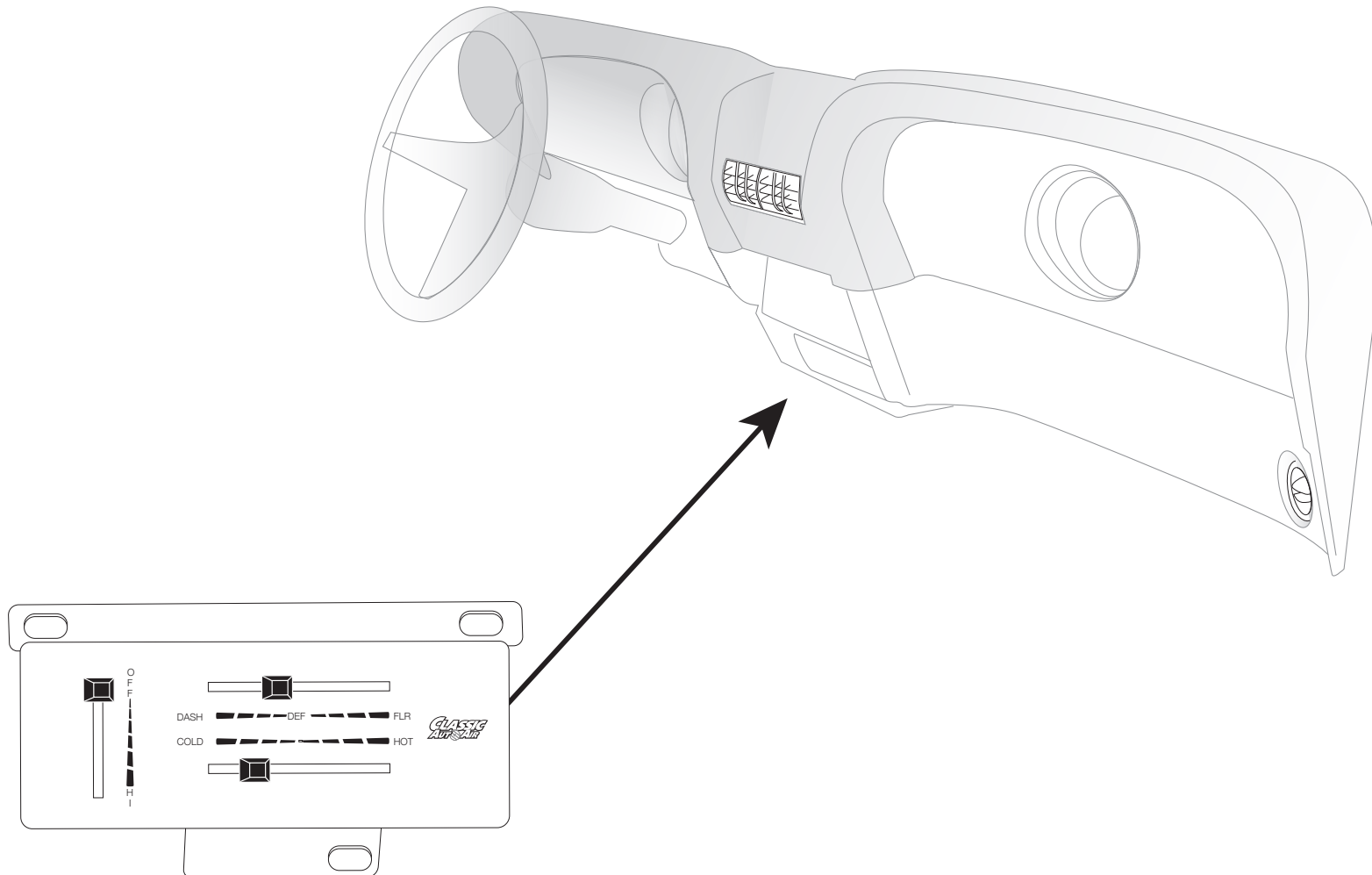
You will use all of these parts and hardware during the next series of installation steps.



D.E.R. Control
PN#16-3027

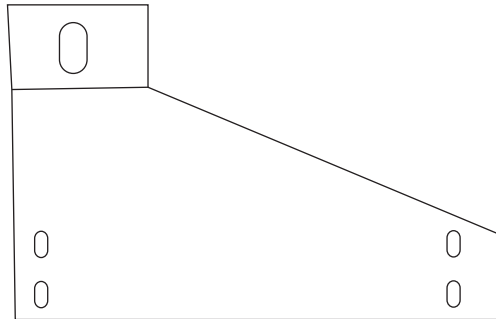
NOTE: Illustrations NOT shown actual size

Mount controls into dash using OEM hardware.

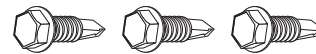


THESE ARE THE PARTS YOU WILL FIND IN BAG KIT B

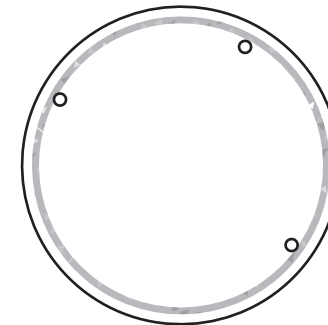
You will use all of these parts and hardware during the next series of installation steps.



Evaporator Support Bracket
PN# 0022-4



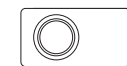
Three #10 - 16 x 3/4" Tek Screws



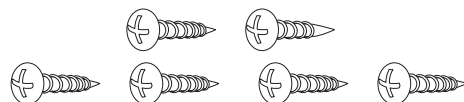
Fresh Air Inlet Block Off
PN# 10-1025-2



Two 1/4 - #20 x 5/8" Bolts



One J-Clip



Six #10 - 10 x 5/8" Phillips Screws



Two 1/4" Washers

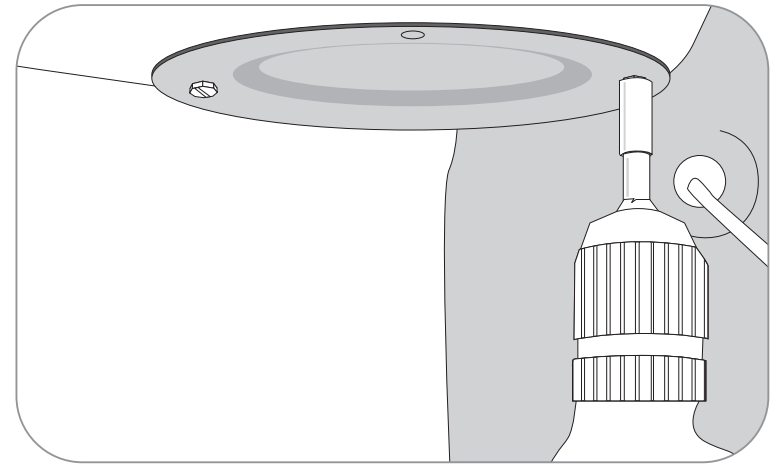
Illustrations NOT shown actual size

Locate the Fresh Air inlet block off from bag kit B. Install over hole in inlet cowl as shown on the passenger side (see figure A). Attach with three #10 - 16 x 3/4" Tek Screws.

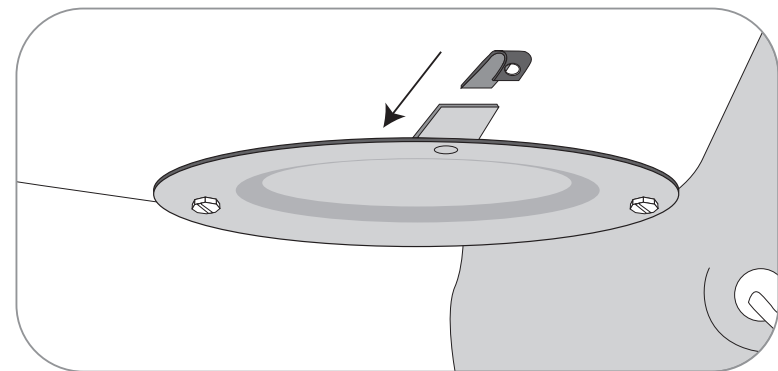
The second Fresh Air Block off is for the Drivers side inlet cowl. We recommend discarding factory air cowl assembly and install supplied blockoff. If you wish to keep the option of fresh air then discard supplied block off.

NOTE: Your OEM fresh air cowl is controlled by an underdash mounted push/pull cable. Make certain that the cable and door are in good working condition and will fully block air coming from the outside of vehicle. Failure to have a correctly operating fresh air door will greatly effect cooling on the interior of your vehicle in extreme weather conditions.

Locate the mounting tab location as shown and attach the 1/4" 20 J-clip supplied (see figure B).



A

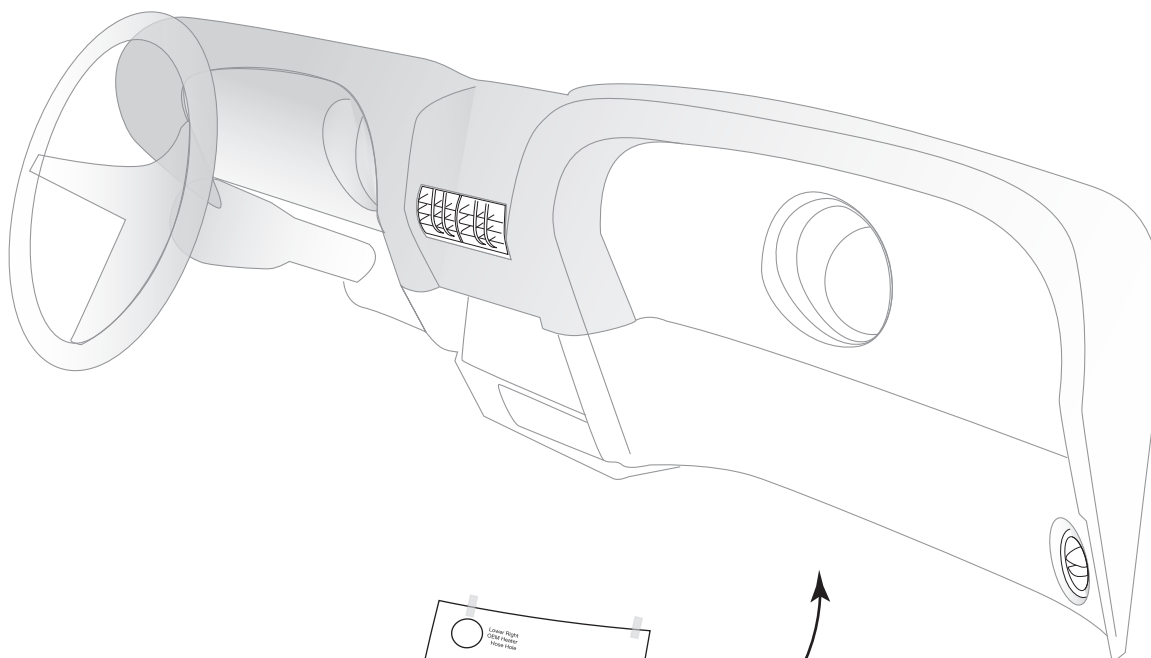


B

Locate drill template in back of installation instructions and tape to firewall on passenger side (ON THE INTERIOR)
Align template to OEM heater hole. Drill all holes using small pilot holes to locate centers. Open holes to correct sizes labelled on template.

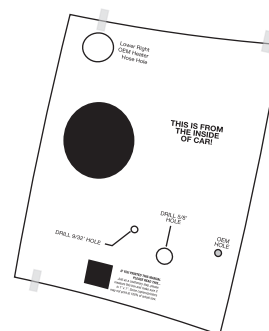
CAUTION: On the engine side of the firewall there is a brake line.

Be careful not drill through the brake line. It may be necessary to carefully push this line out of the way, securing it a bit lower is usually all that is necessary



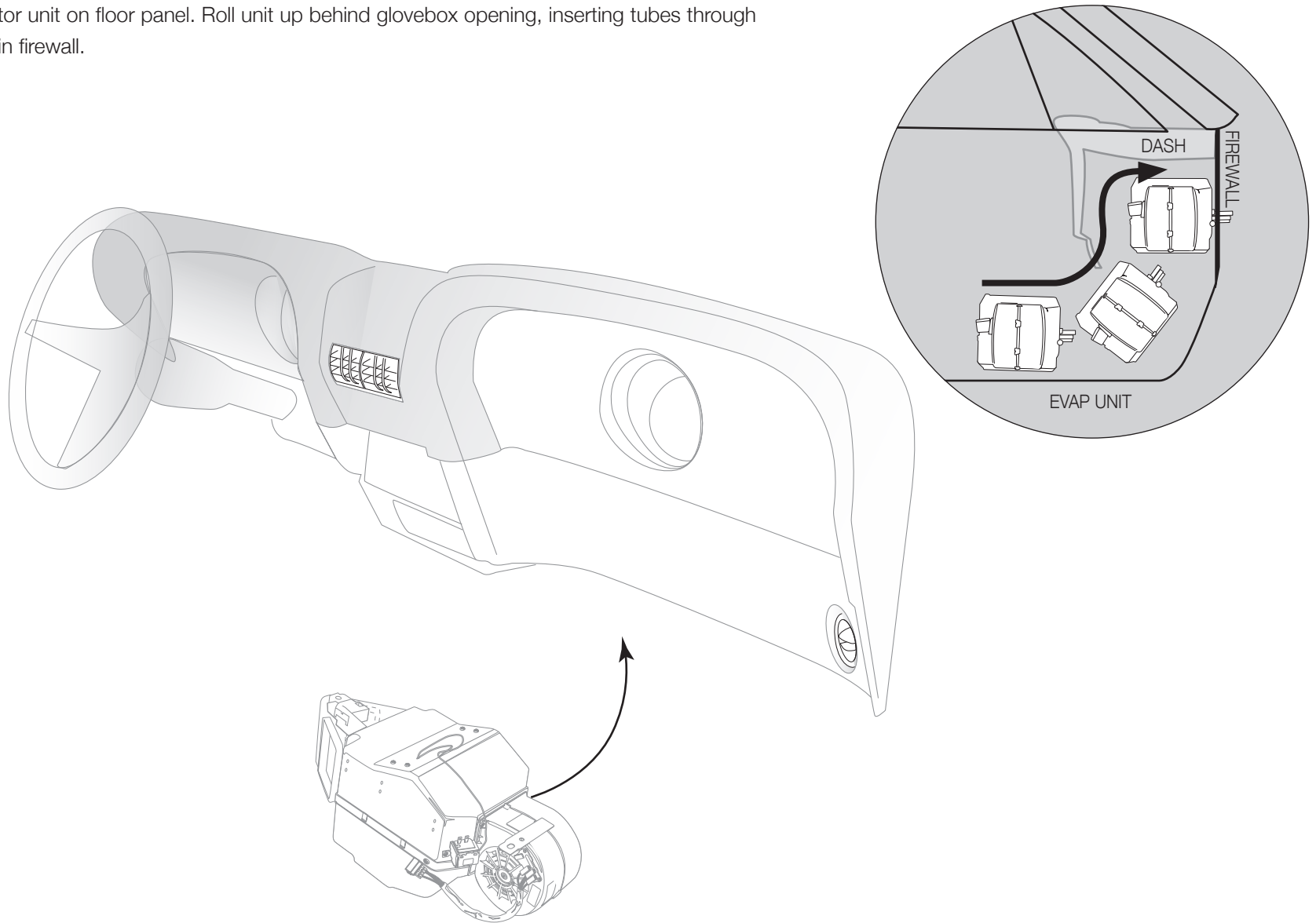
DRILL A SMALL
PILOT HOLE IN
THIS LOCATION
FIRST THEN
PROCEED TO

OPEN HOLE TO THE
CORRECT SIZE



NOTE: Two people are needed for this step!

Place evaporator unit on floor panel. Roll unit up behind glovebox opening, inserting tubes through large opening in firewall.



ONE PERSON ON THE INTERIOR HOLDING EVAPORATOR UNIT IN PLACE:

In bag kit B locate one 1/4" washer and 1/4-20x5/8" bolt. Attach to lower mounting bracket through lower OEM hole as shown.

NOTE: Leave bolt loose at this time.

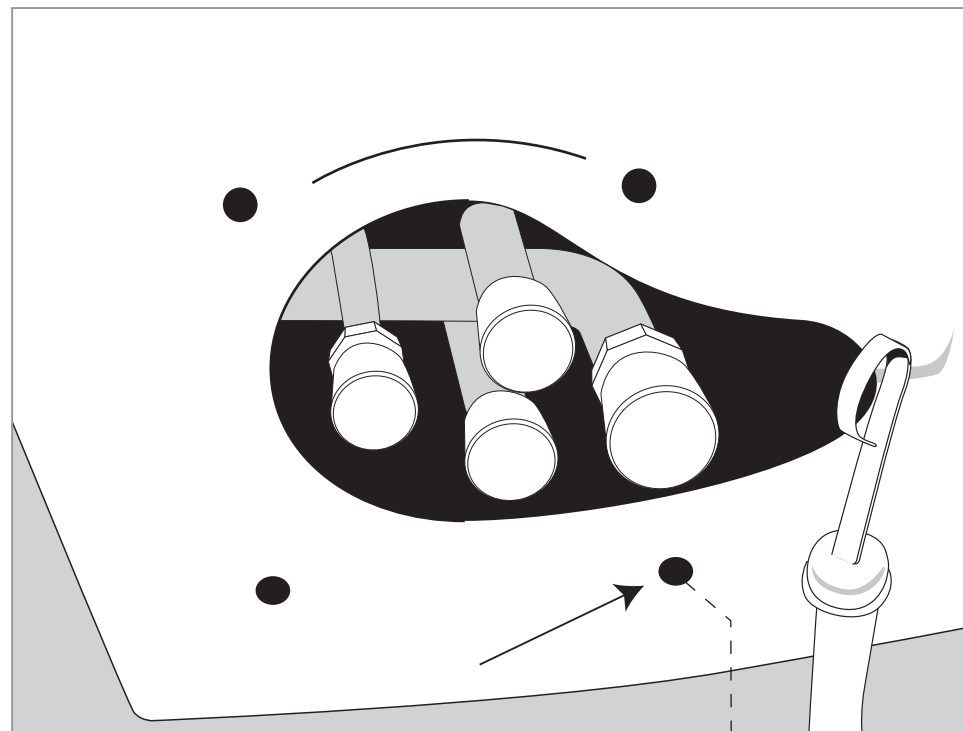
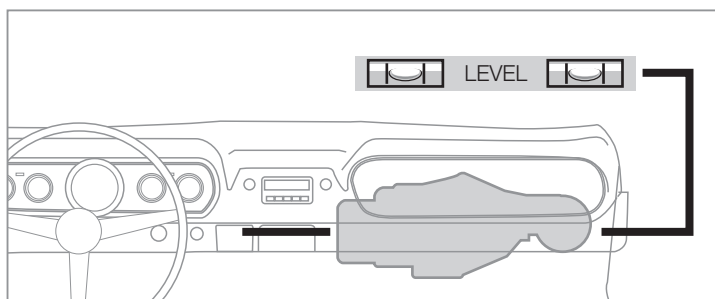
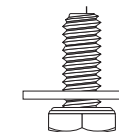


FIGURE 22



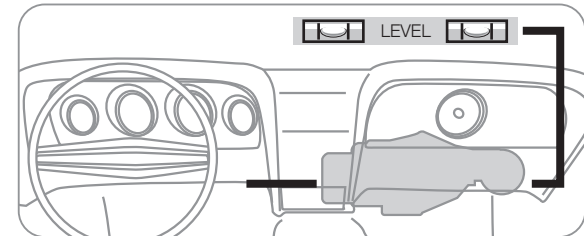
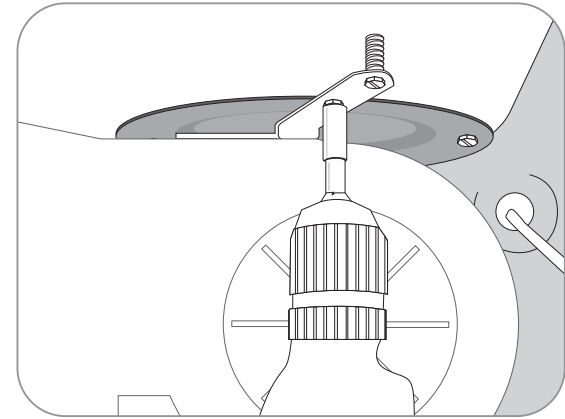
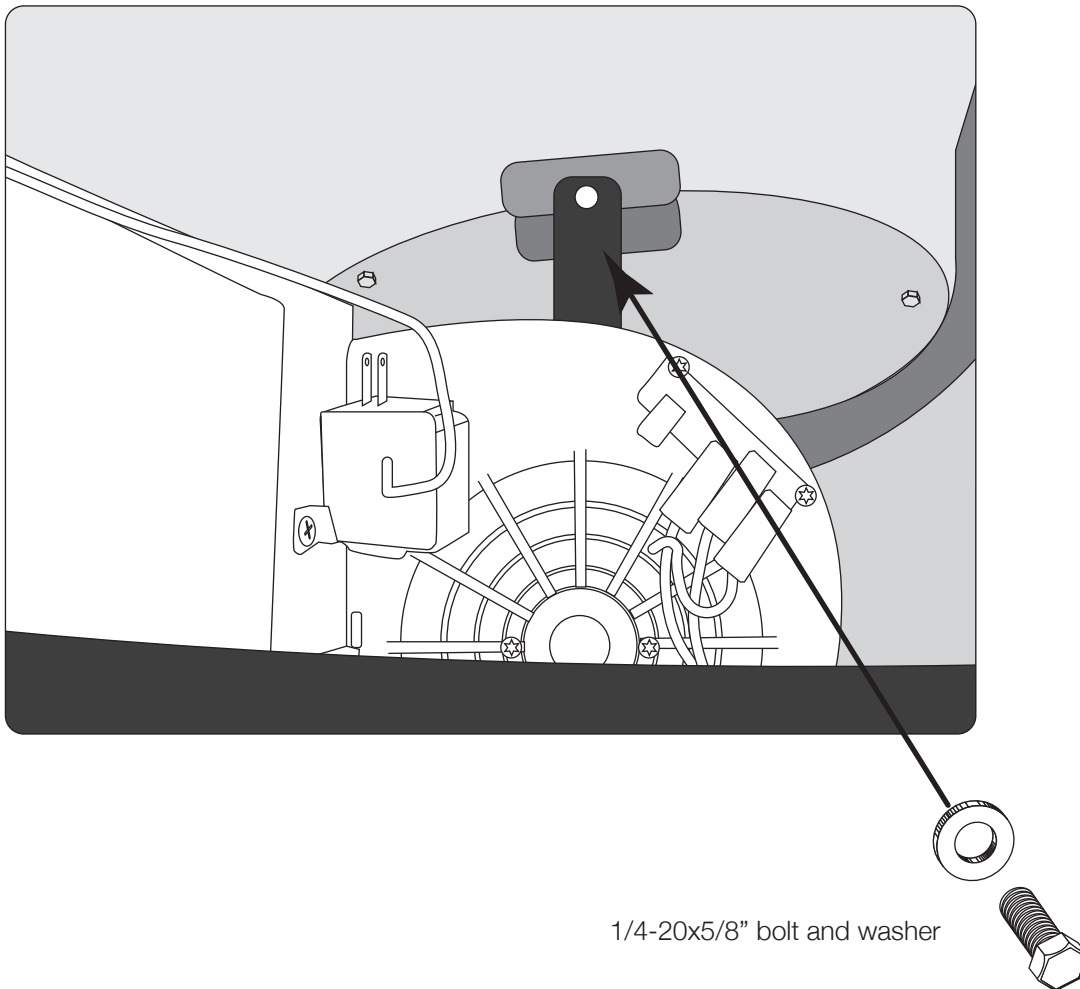
1/4 - #20 x 5/8" bolts and
a 1/4" washer



Be sure to align the evaporator unit level with the bottom of instrument panel (assuming the vehicle is sitting level) as shown above, but with a small degree of tilt toward the back to allow proper drain of condensation.

In bag kit B locate one 1/4" washer 1/4-20x5/8" bolt. Attach blower motor bracket to J-Clip previously installed.

NOTE: Leave bolt loose at this time.

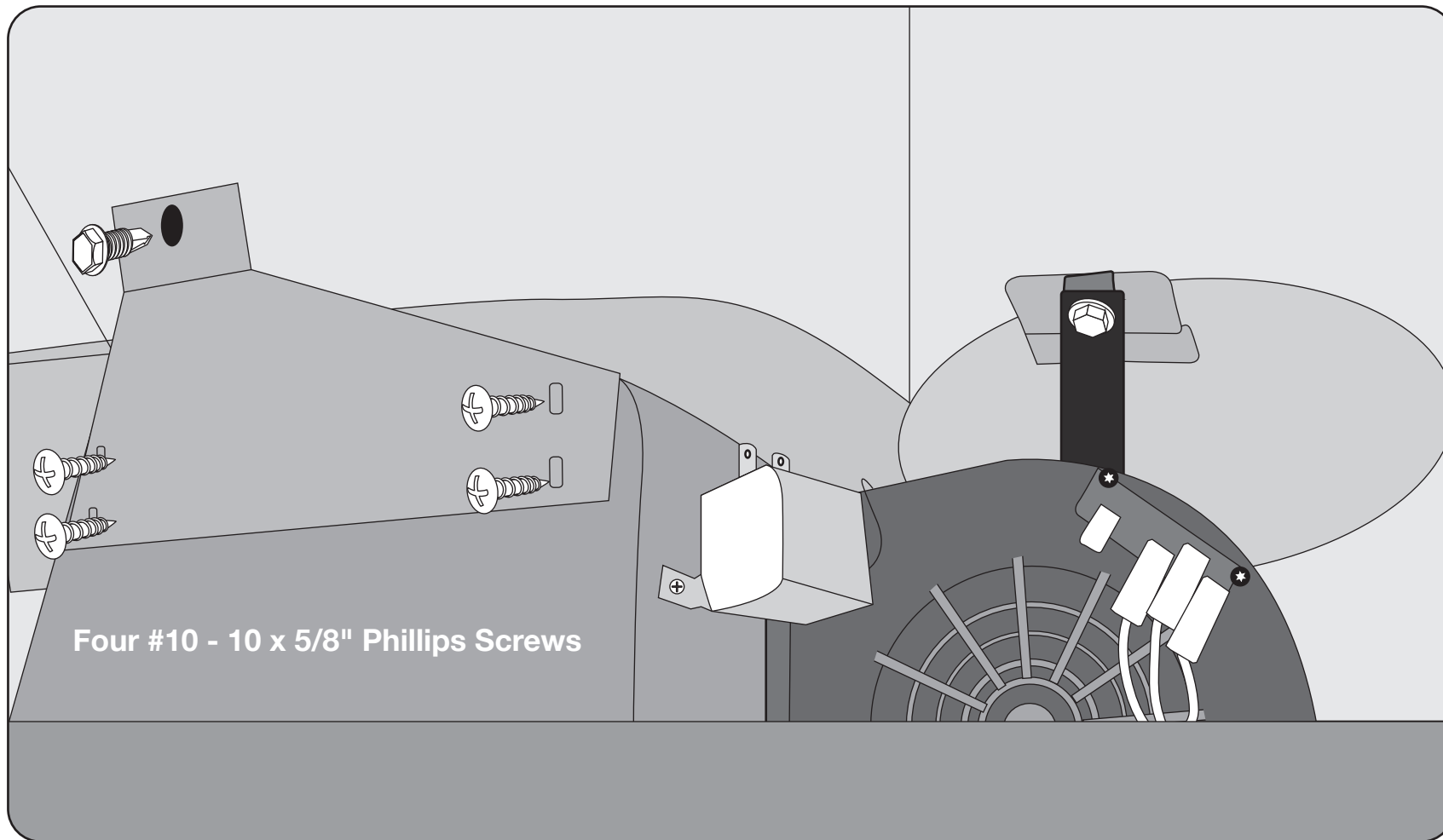


Be sure to align the evaporator unit level with the bottom of instrument panel as shown above

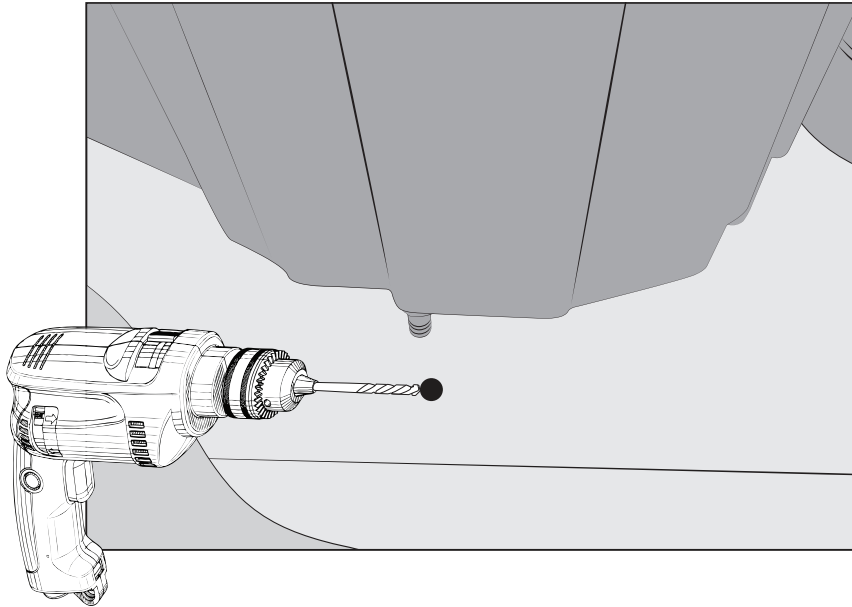
Locate evaporator mounting bracket from bag kit B (PN #0022-4) Attach to evaporator with four #10x5/8" screws. USE HAND POWERED SCREWDRIVER The Bracket is slotted to allow adjustment for proper tilting of unit toward firewall for condensation drainage. Once proper angle is found use one #10-16 3/4" TEK screw and fasten to interior cowl.

LEVEL UNIT WITH BOTTOM EDGE OF DASH AND TIGHTEN ALL BOLTS.

FIGURE 12

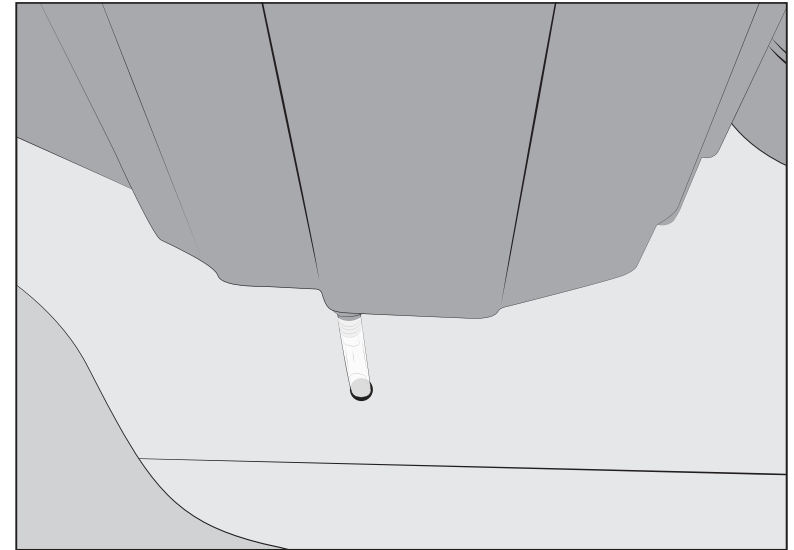


THIS IS FROM INSIDE THE VEHICLE!



Mount Evaporator level to firewall.

Locate Drain nipple on Evaporator and drill a 3/4" hole below the nipple on the firewall. This will allow condensation to drain properly.

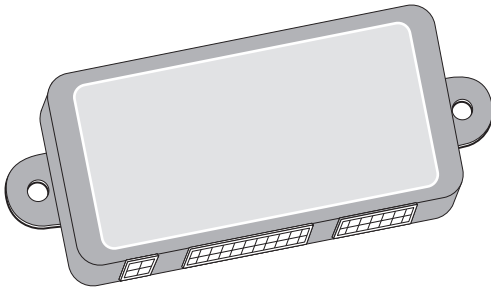


Attach 1/2" clear drain tube to Evaporator nipple and run through 3/4" hole you just drilled.

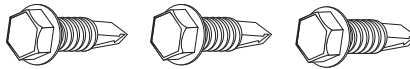
All condensation will now drain out into the engine bay.

THESE ARE THE PARTS YOU WILL FIND IN BAG KIT C

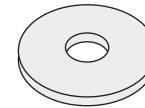
You will use all of these parts and hardware during the next series of installation steps.



ECU
PN# 16-2500



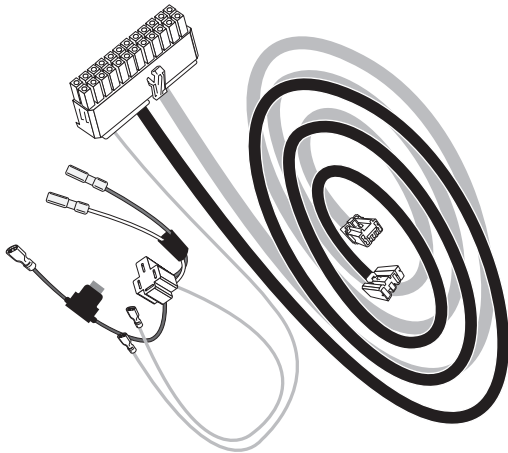
Three #10 - 16 x 3/4" Tek Screws



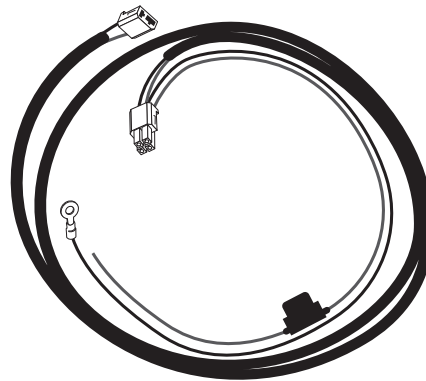
Firewall Grommet



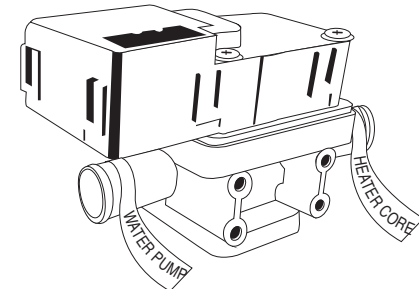
Relay
PN# 30-13373



Servo Output Harness
PN# 0125-6R3A



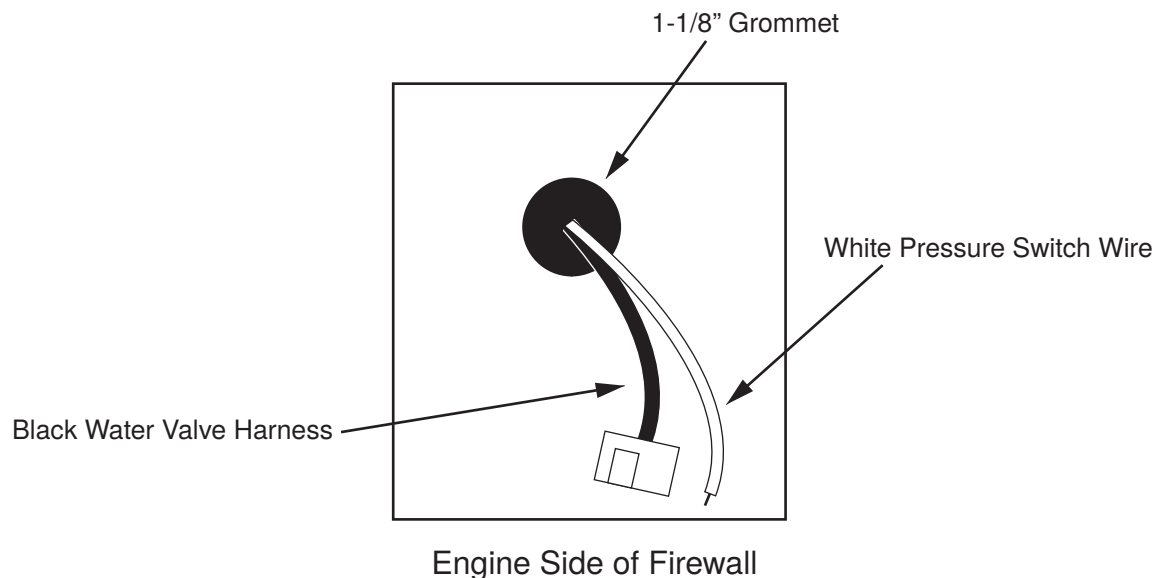
Harness Power Supply
PN# 0125-5R1



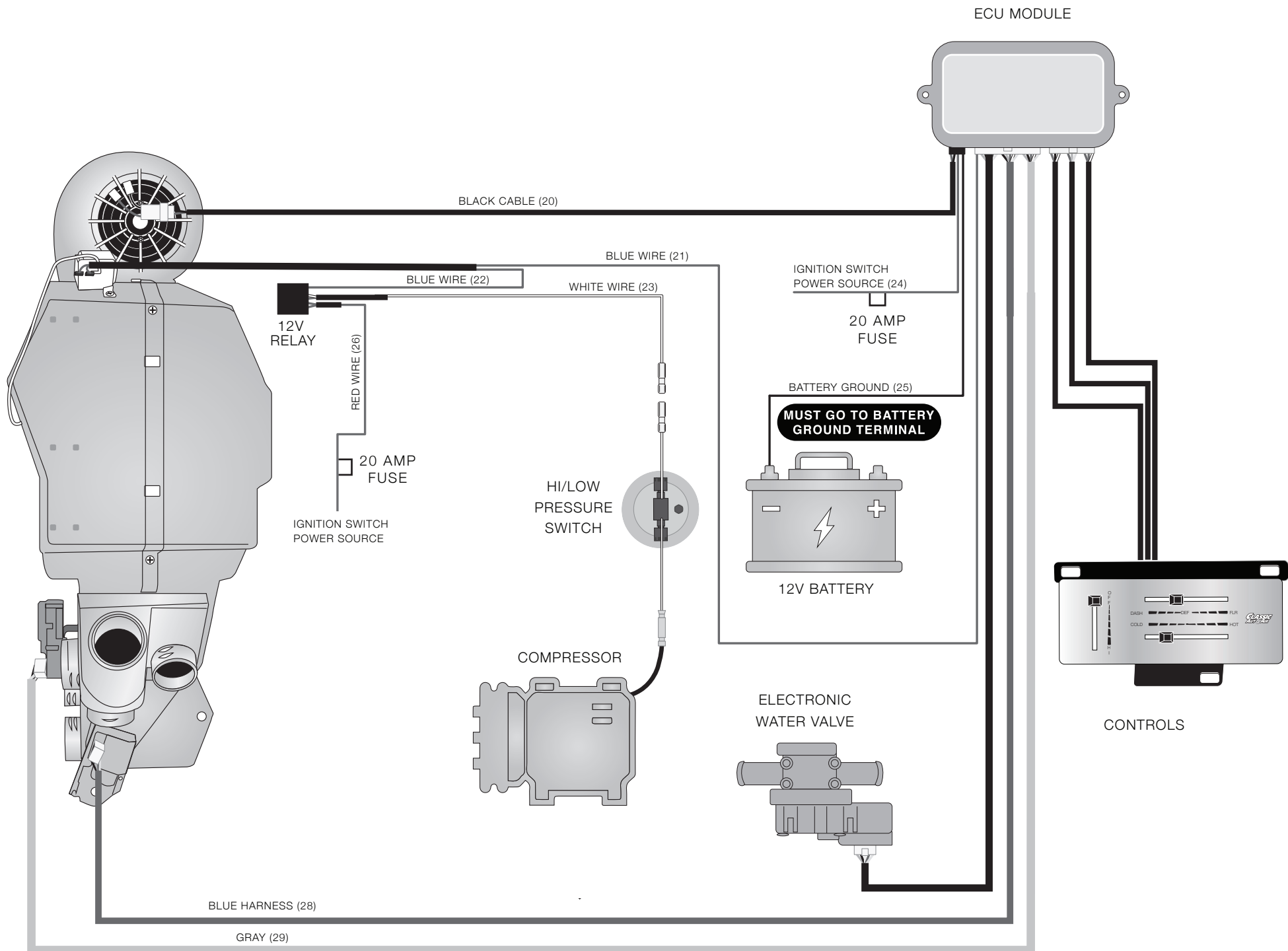
Electronic Water Control Valve
PN# 16-1023

NOTE: The following wire harness installation steps are shown in the wiring diagram on the next page.

- Install the output (servo) wire harness according to the wire diagram.
- Drill a 1-1/8 inch hole in firewall or firewall block off plate.
- Run the black water valve harness and white pressure switch wire through the 1-1/8 inch hole in the firewall.
- Wrap the 1-1/8 inch grommet around the wires and insert into the hole.

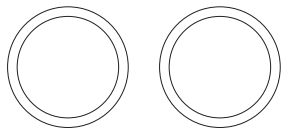


- Install the power supply wire harness according to the wire diagram.
- Mount the ECU with (2) #10-16 x 3/4" Tek screws.
- Secure the relay with the remaining #10-16 x 3/4" Tek screw.

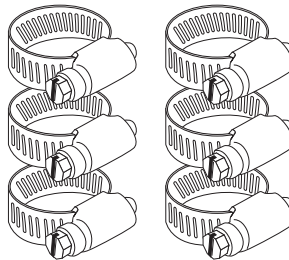


THESE ARE THE PARTS YOU WILL FIND IN BAG KIT D

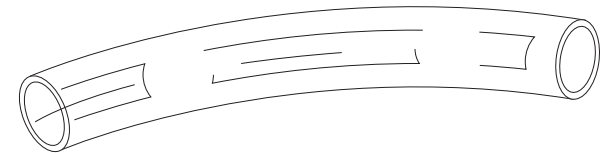
You will use all of these parts and hardware during the next series of installation steps.



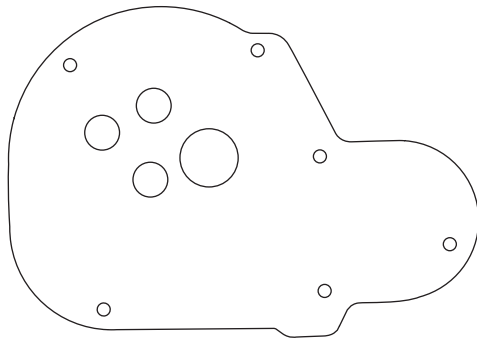
Two 1" Cap Plugs



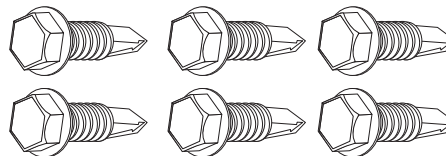
Six Worm Gear Clamps



Clear Plastic Drain Tube



Firewall Block Off
PN# 10-1502-1

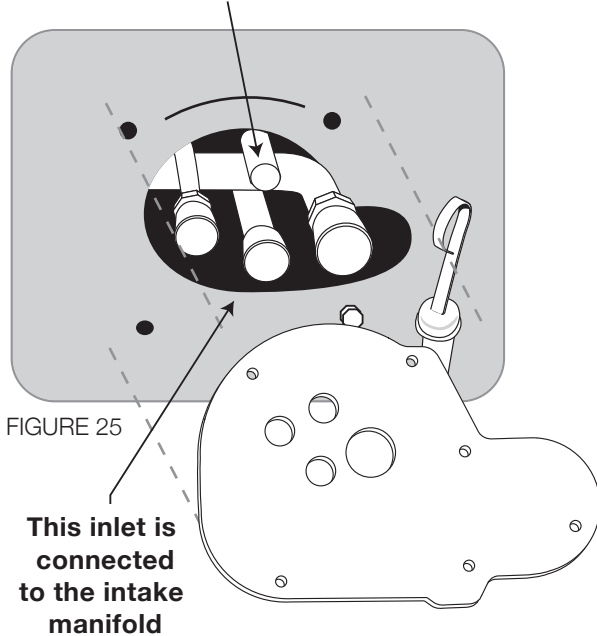


Six #10 - 16 x 3/4" Tek Screws



Refrigerant Tape

Water valve hose connects to this connection

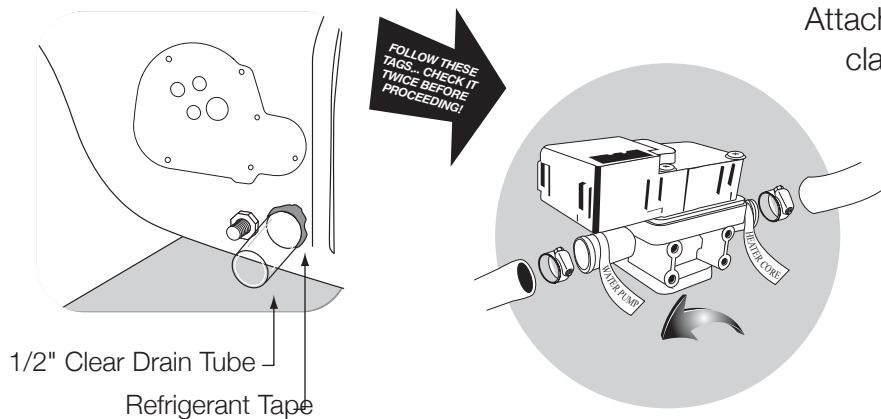


In **Bag Kit D** you'll find the firewall block off. Install this over the hose connections coming thru the firewall within the engine compartment. Attach with six #10 - 16 x 3/4" Tek screws (Figure 25). Seal around the tubes with the included refrigerant tape. This will keep unwanted moisture and debris from entering thru the firewall... so seal carefully and thoroughly.

IMPORTANT NOTICE Classic Auto Air has done extensive testing on the correct method to install the water valve in order to get a repeatable and progressive temperature control. **The water valve must be installed per these instructions!....**

The **lower** connection on the tubes coming thru the block off assembly is going to be routed to the water outlet on the intake manifold. Attach your hose with cable clamps on both ends and route where it will not interfere with linkage or come in contact with exhaust manifolds or headers.

The **upper** port coming thru the firewall will be routed to and thru your new your electronic water valve (the water valve is marked for easy installation). First Attach a 6" piece of 5/8" dia. heater hose with the supplied worm gear clamp. Attach to the inlet side of the water valve using another supplied hose clamp. Attach a heater hose from the outlet side of the electronic water valve and route to the connection on the water pump.



Insert a 6" piece of the clear, 1/2" drain tube we included through the hole previously drilled and attach over the drain nipple (see figure 26). Seal around tube with refrigerant tape.

FIGURE 26

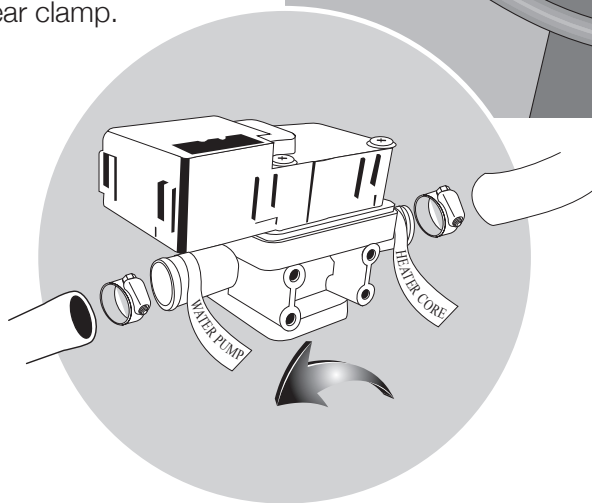
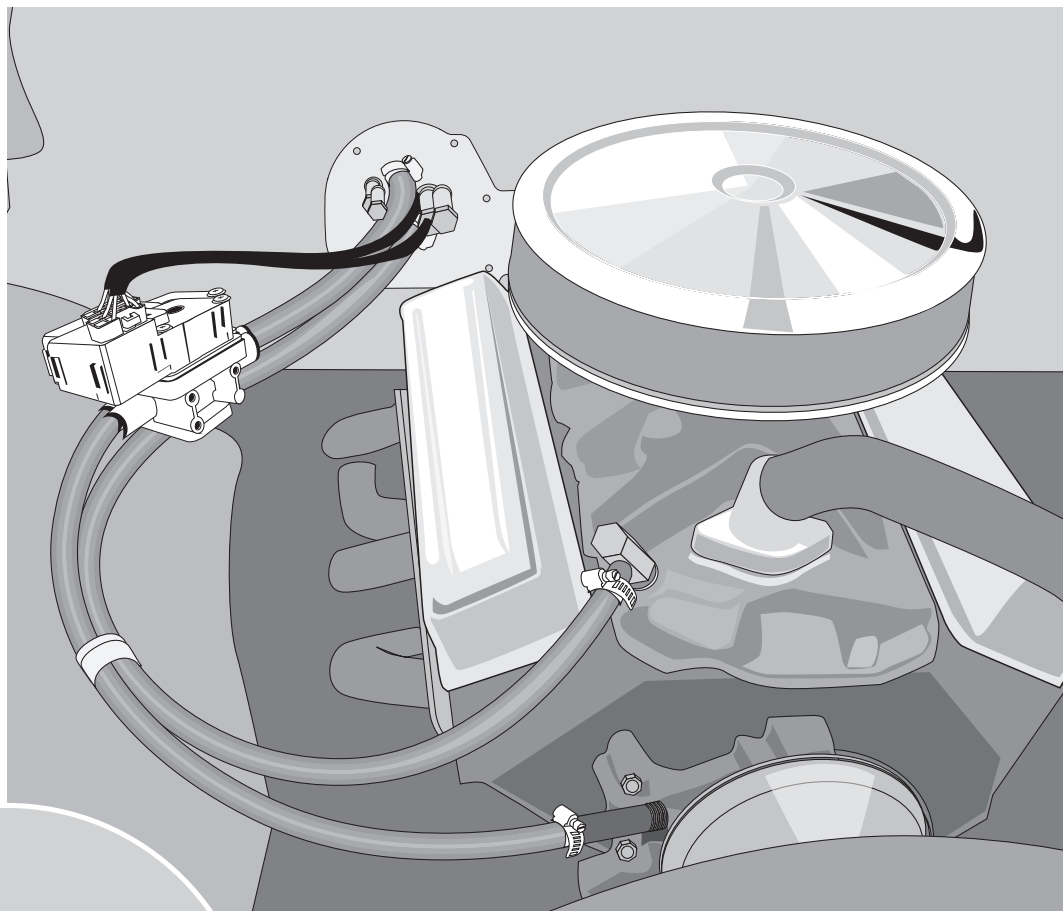
IMPORTANT NOTICE: PROPER INSTALLATION OF WATER VALVE

Your water valve MUST be installed per these instructions!... (if not, your system will not work properly.

The **lower** heater tube connection on firewall will be routed to the water connection on intake manifold using 5/8" dia. heater hose with the supplied worm gear clamp.

The **upper** heater tube connection on the firewall will be routed to the water valve connection labeled **heater core**, using a 6" piece of 5/8" heater hose attached with supplied worm gear clamp.

Connect the remaining outlet on water valve labeled **water pump** to the water pump using 5/8" dia. heater hose with the supplied worm gear clamp.



**FOLLOW THESE
TAGS... CHECK IT
TWICE BEFORE
PROCEEDING!**

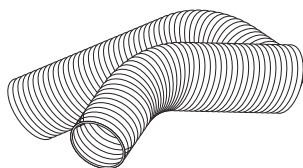
THESE ARE THE PARTS YOU WILL FIND IN BAG KITS E, F, and G

You will use all of these parts and hardware during the next series of installation steps.

Bag E



Defrost Adaptor



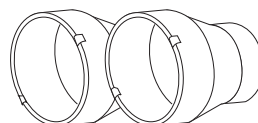
Two Duct Hoses, 2" I.D.



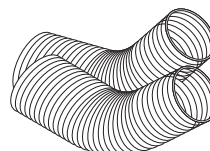
Four Zip-Ties

U TYPE FASTENER

Bag F



Louver Vent
Adapters

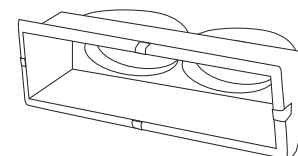


Two Duct Hoses
2" I.D.

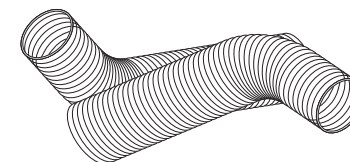


Four Zip-Ties

Bag G



Center Vent Duct Adaptor



Two Duct Hoses, 2" I.D.



Four Zip-Ties

Illustrations NOT shown actual size

Bag Kit E. In order to use your OEM defrost diffuser, you will need to attach our defrost adapter. Our adapter comes pre-fitted with c-clips, just remove the clips, position the adapter flush with the bottom opening of your OEM diffusers, and re-apply the clips. (see figure 28).

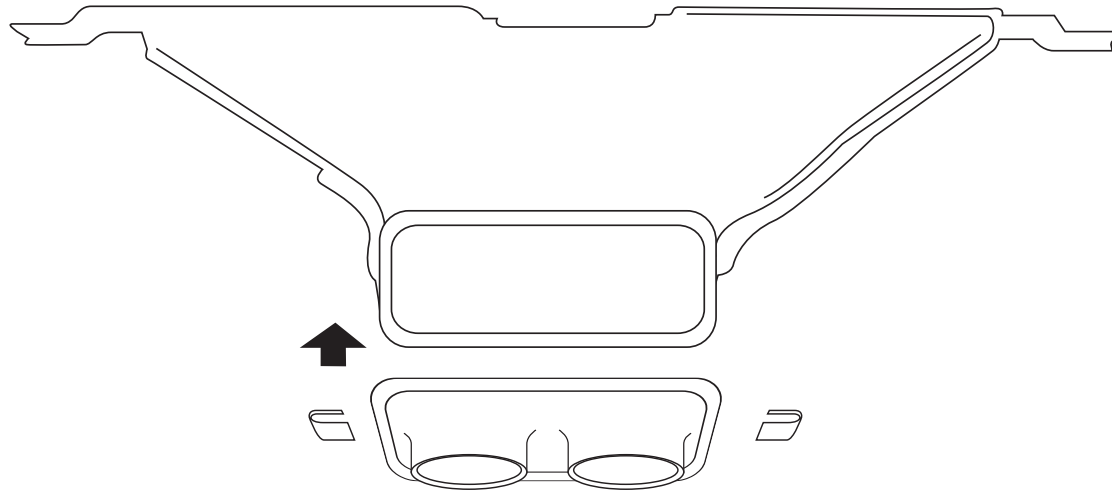


FIGURE 28

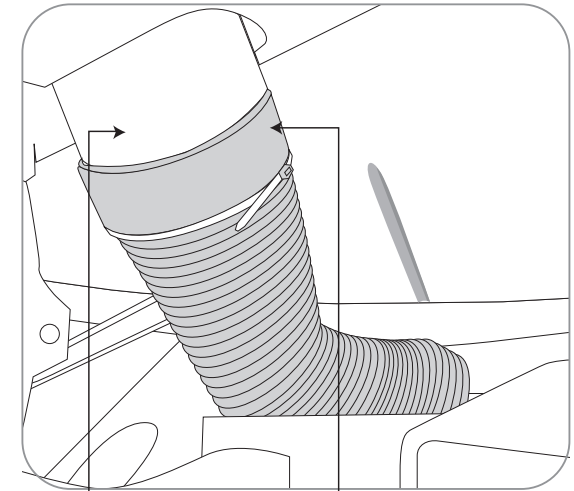
OEM Defrost
VentDefrost Adaptor
Reducer

FIGURE 29

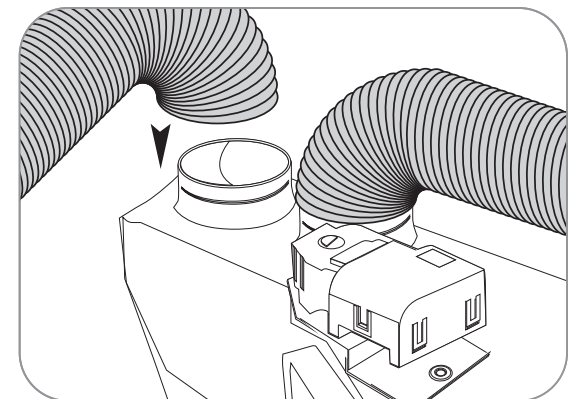


FIGURE 30

The other end of the duct hoses are installed over the defrost/heat duct assembly outlets (see figure 30).

Bag Kit F: Push the flex hose adapter onto back of the OEM vent assembly. Once both vent adaptors are in place, you can attach flex hoses to both (securing with zip-ties) and route to the face/duct assembly and attach as shown.



During installation of the hoses be aware of the eventual movement of the wiper arm components.

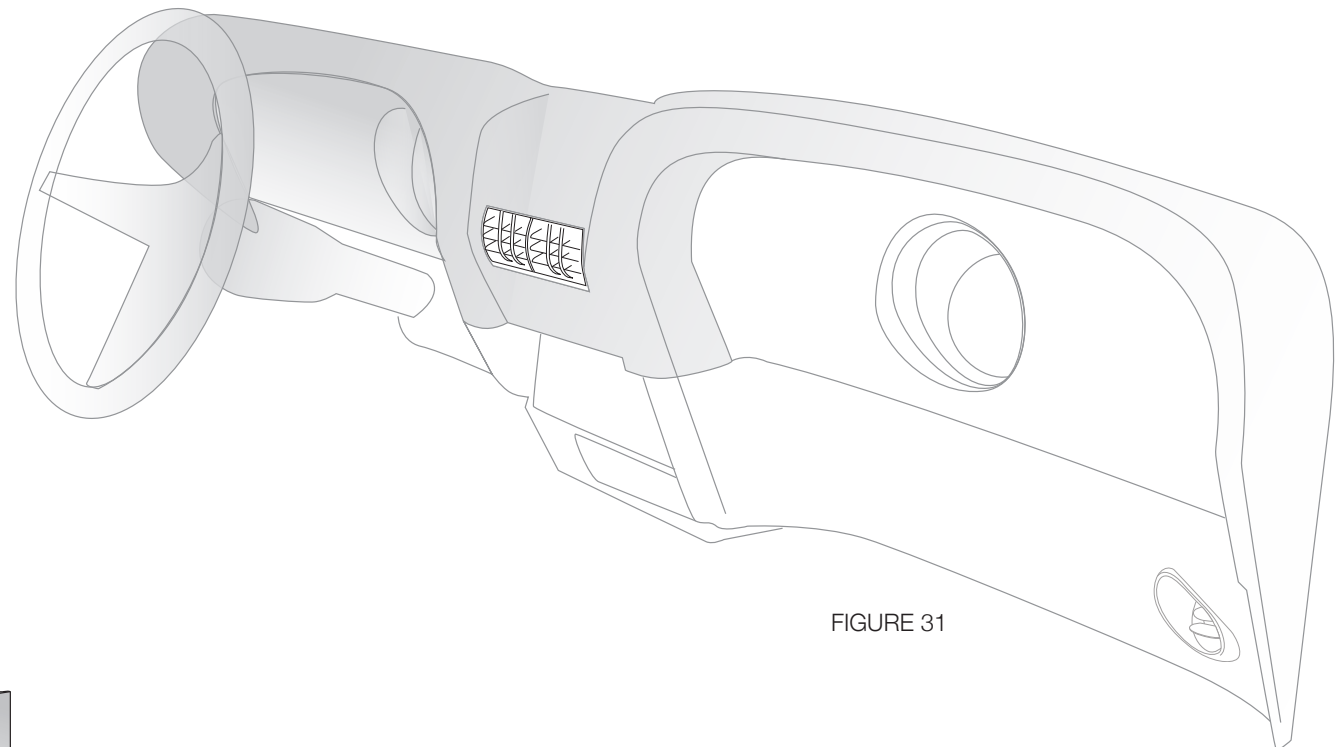
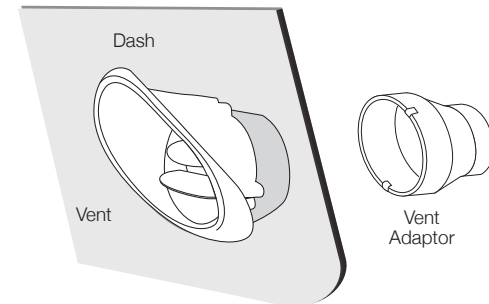
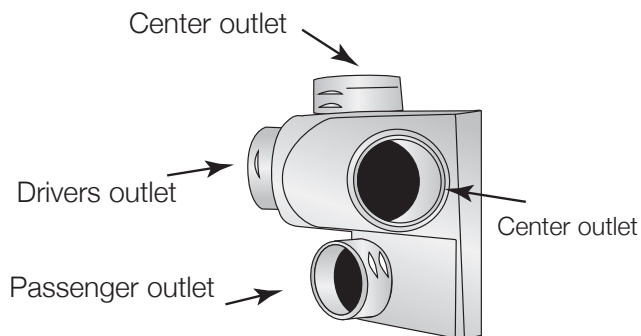
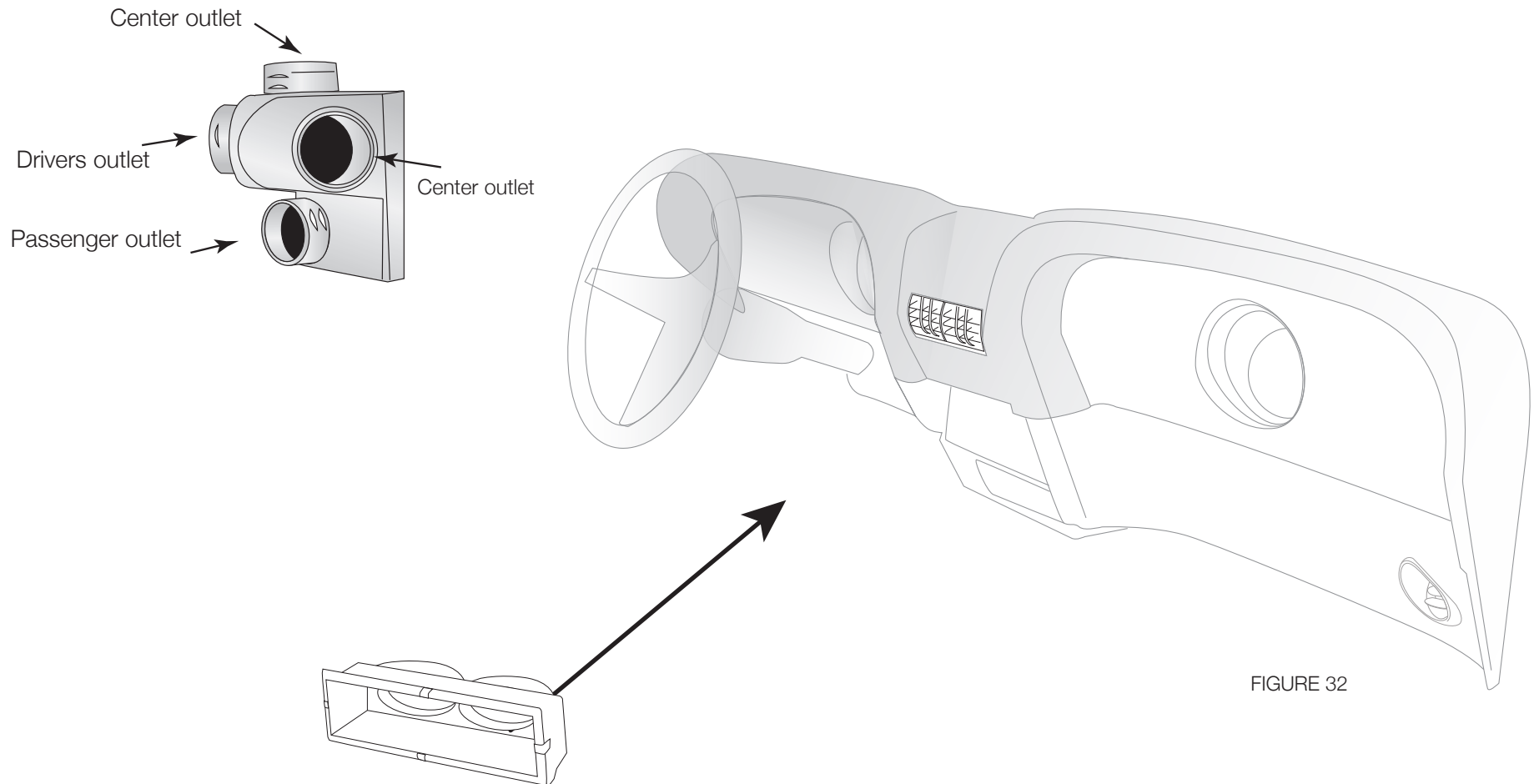


FIGURE 31



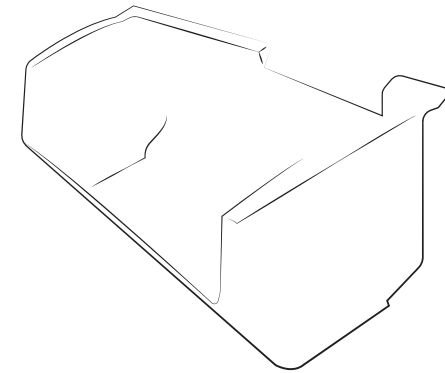
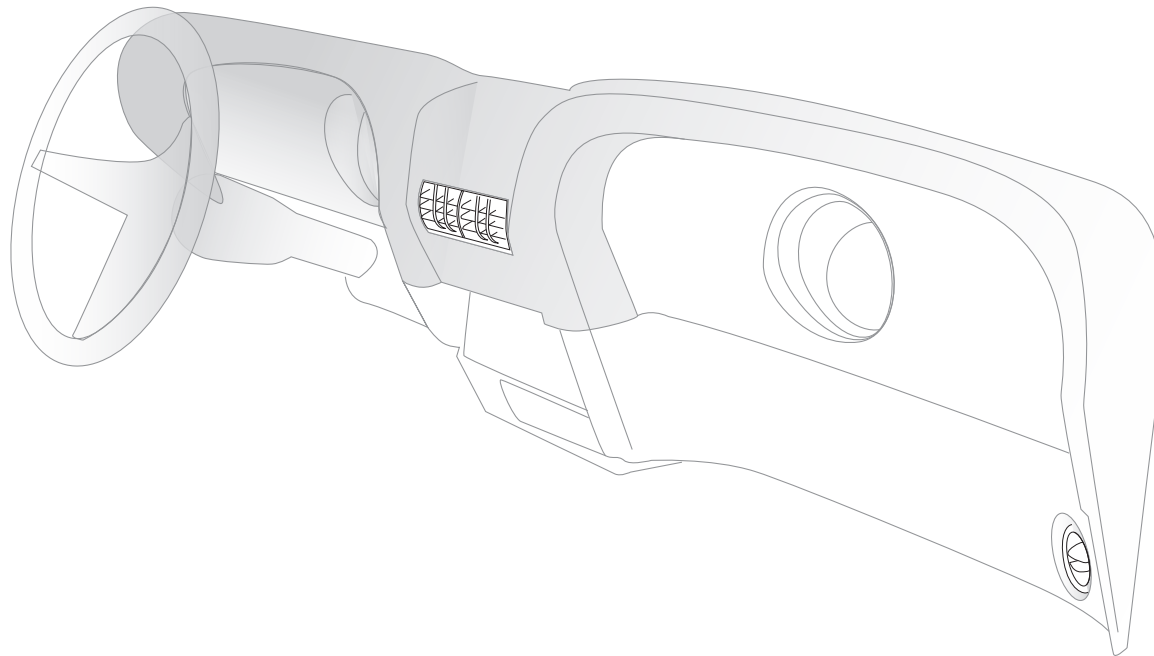
The smoother the route of the flex hoses the better the airflow.

Bag Kit G: Center Louver: Attach the center vent duct adapter using the pre-fitted s-clips. Then attach the supplied duct hose with the zip-ties on each on each hose adapter (see figure 32). Route to the face outlet on the evaporator.

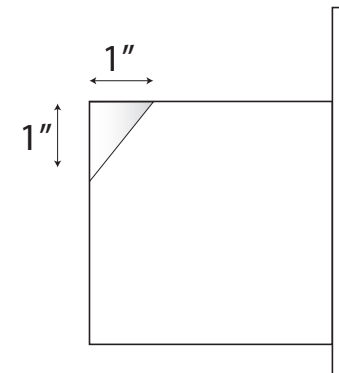


Illustrations NOT actual size

Locate original Glove Box Assembly. Modify back edge of the box for clearance on the evaporator. Cut 1" horizontal and 1" vertical across the entire back of box. Reinstall Glove box and Passenger Fascia using original hardware.



Side View of Glovebox



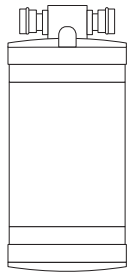
This completes the interior portion of the **Smart Series** installation process. This is a good time to make a final check that all the controls still move freely and that nothing is loose or hanging down.

The interior of your car should look pretty much the same as before you started (or better). Plus you probably got to know the underside of your dash a lot better and might even have repaired or upgraded components that needed attention.

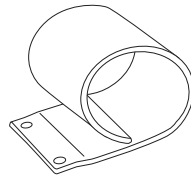
Good Job... Let's move on to the major components within the engine compartment....

THESE ARE THE PARTS YOU WILL NEED FOR THE ENGINE COMPARTMENT INSTALLATION

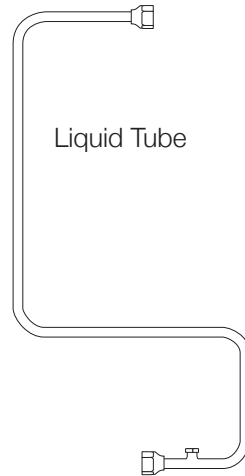
You'll find all of these parts within the main box



Drier



Drier Bracket

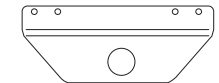


Liquid Tube

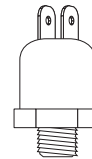
A



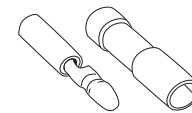
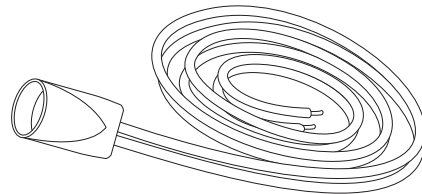
B



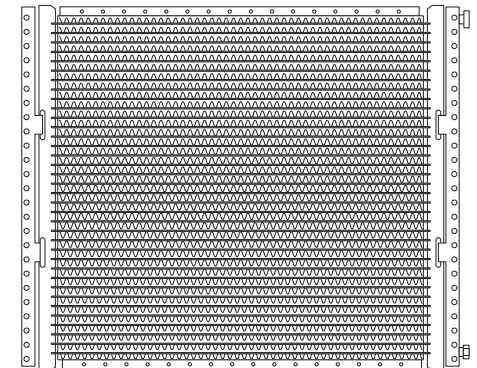
Condenser Brackets



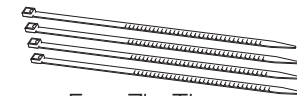
Pressure Switch

Splice and
Bullet Connector

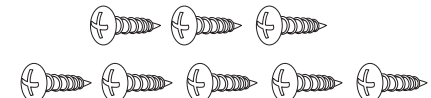
Pressure Switch Harness



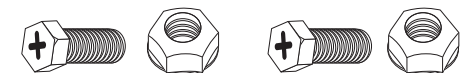
Condenser



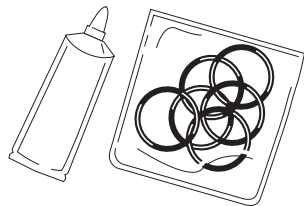
Four Zip-Ties



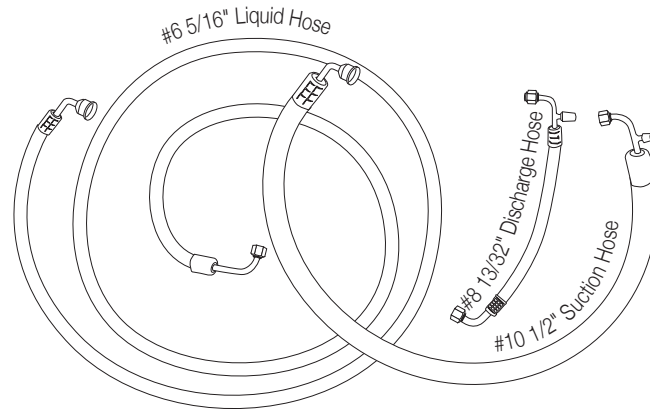
Eight #10 - 20x5/8" Screws



Two #8 - 20 x 5/8" Bolts and Lock Nuts



Bag of O-rings and Mineral Oil Tube



Three Refrigerant Hoses



ENGINE COMPARTMENT INSTRUCTIONS

**STEP ONE: IF YOU HAVE NOT DONE SO ALREADY,
DISCONNECT THE BATTERY.**

STEP TWO: During the next steps you'll be installing the condenser, drier, and routing the pressure switch wire and the A/C line(s). Since much of this is installed in the OEM location for the condenser, you'll need to remove the center grill section, horn(s), and latch support assembly (see figure 33). Be sure to retain all the mounting screws – you'll reinstall these pieces in the exact reverse order with the OEM screws.

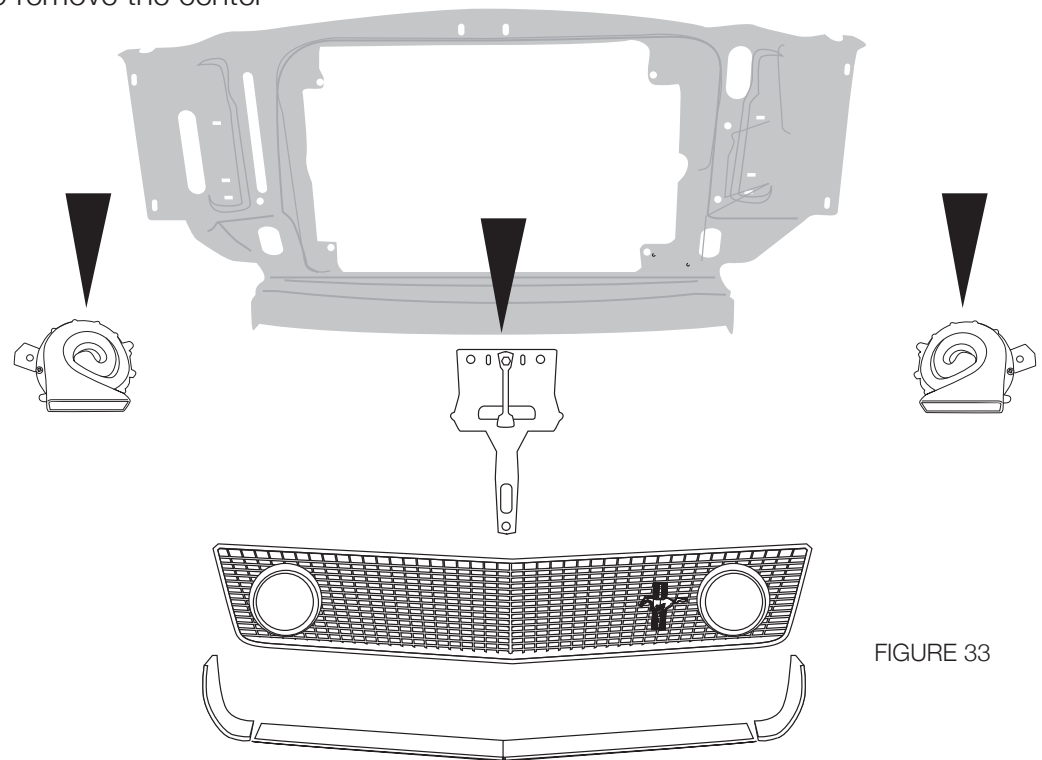


FIGURE 33

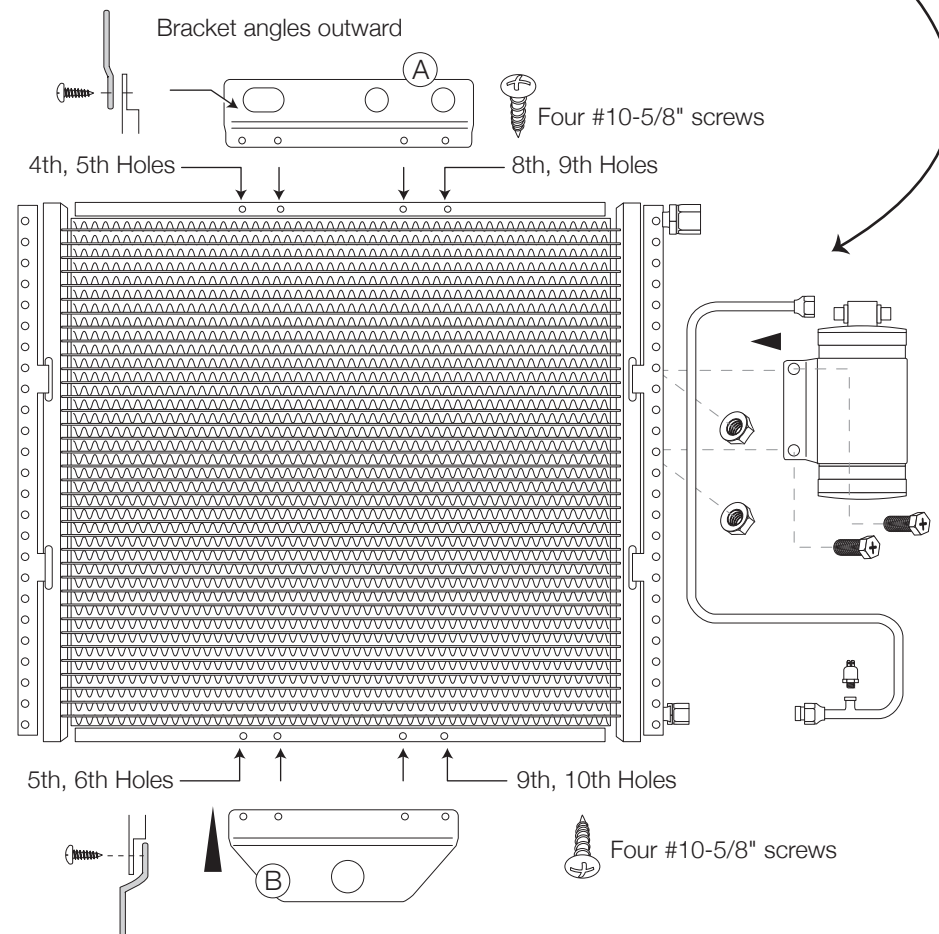
STEP THREE: DRIER AND CONDENSER PREPARATION. You can perform most of the following steps on a clean flat surface like a workbench. Lay the condenser down so that both hose connections are on the right side (the larger connection will be on top). The drier is conveniently mounted on the right hand side of the condenser. First insert the drier into the drier mounting bracket (it's basically a sleeve for the drier). Attach the drier liquid tube to the drier and also to the connection on the condenser (tighten connections at either end using supplied o-rings on both ends and a few drops of mineral oil to each o-ring). With these two components combined it will be easy to find the correct place to attach the drier bracket to the condenser with the included #8-20 x 5/8" bolts and lock nuts (attach drier and bracket from the back of the condenser).

STEP FOUR: Screw the high-pressure switch into the port at the lower end of the drier liquid tube. Go ahead and plug the pressure switch harness into the switch at this time (black electrical boot with two long white wires).

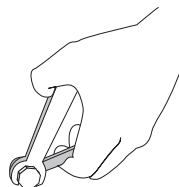
STEP FIVE: Install the upper condenser bracket (A) using four #10 - 20 x 5/8" screws in the 4th, 5th, 8th and 9th holes on the condenser from the left, be sure the bend on the brackets are facing out towards you, (**top bracket mounts from the front of the condenser, bottom bracket from the back**). Next, attach the lower bracket (B) using four #10-20 x 5/8" screws in the 5th, 6th, 9th and 10th hole from the left hand side. This bracket has a large hole that corresponds to the OEM latch support previously removed from the vehicle.



You can easily find the correct position for mounting the drier to the condenser by using the drier liquid tube as a gauge.



Reminder...
Use two
wrenches to
tighten o-ring
fittings

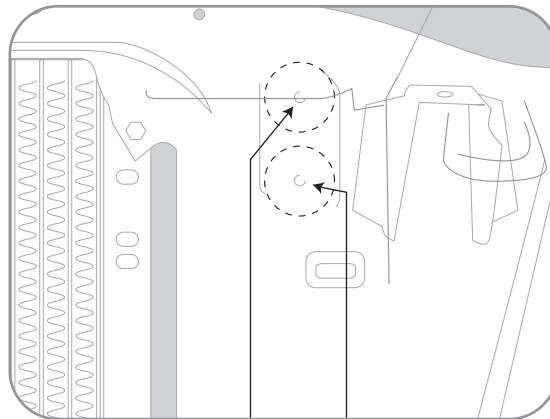


STEP SIX: Your OEM radiator support was designed to support a A/C condenser and conveniently has two small indentations on the drivers side core support (aftermarket core supports may or may not have these indentations). Locate these two small indentations and drill a 1 3/8" hole thru each (be sure to check for any obstructions before drilling, and remove any sharp burrs from the drilling before continuing), then the area between the two holes will be easy to remove (example figure 35). You'll route the discharge hose to the compressor will go thru this hole, as well as the liquid hose and the wiring harness plug for the high-pressure switch.

STEP SEVEN: Place the condenser/drier unit into place, locating it so that the holes in the condenser brackets align with the holes in the core support used to attach the hood latch (it will rest on the lower radiator core brace, see figure 36).

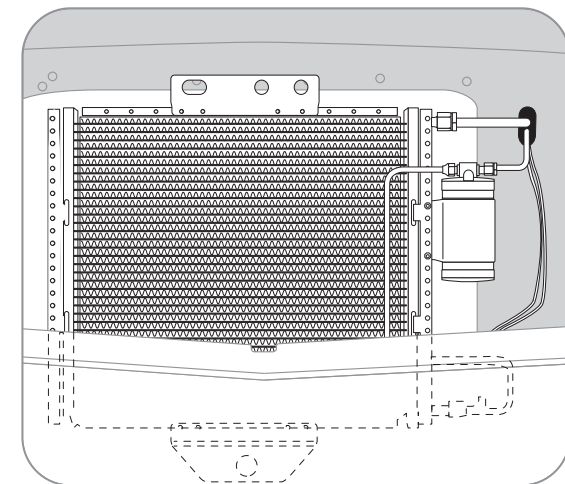
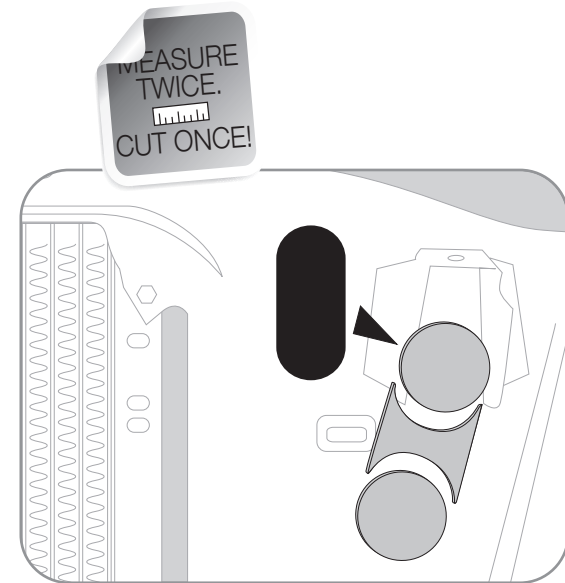


If you want to verify that you have the correct indentations in sight before drilling, place fit the condenser into it's final location. Also, the holes on the upper bracket are larger than needed to allow for small adjustments. The condenser is held in place when the hood latch is reinstalled at a later time.



Drill two 1 3/8" holes

FIGURE 35



INSTALL THE COMPRESSOR KIT. Included was a premium compressor kit with all the parts you'll need to install the compressor. This kit includes instructions specifically written for your engine. Once you've installed the complete compressor kit, continue on to connecting the hoses.

CONNECTING THE HOSES:

Based on DRIVERS SIDE compressor mounting see illustrations for routing.

The #10 (**LARGEST**) refrigerant hose. Route and attach end with service fitting to the compressor using (1) #10 o-ring and a few drops of mineral oil. Attach other end to #10 fitting at the firewall. Attach using one #10 o-ring and a few drops of mineral oil. Tighten securely.

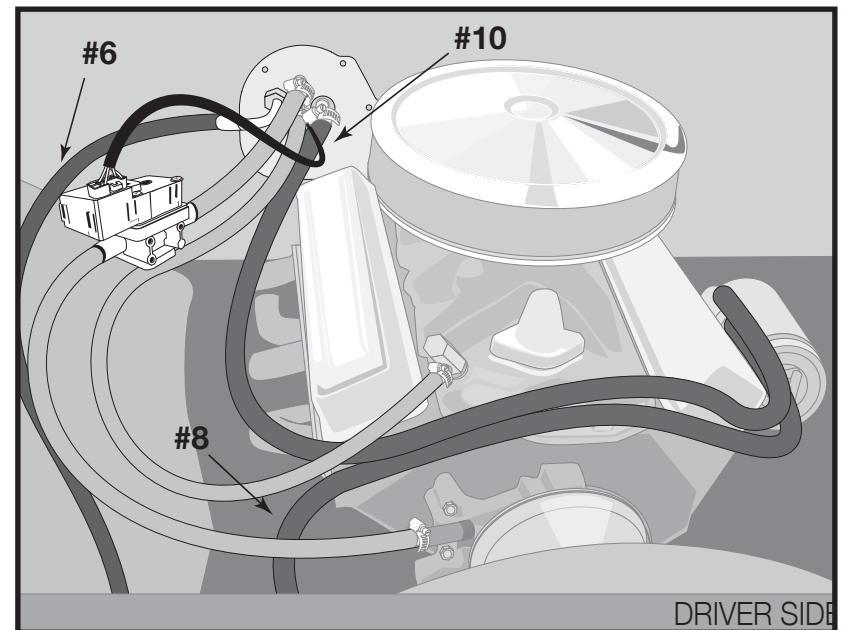
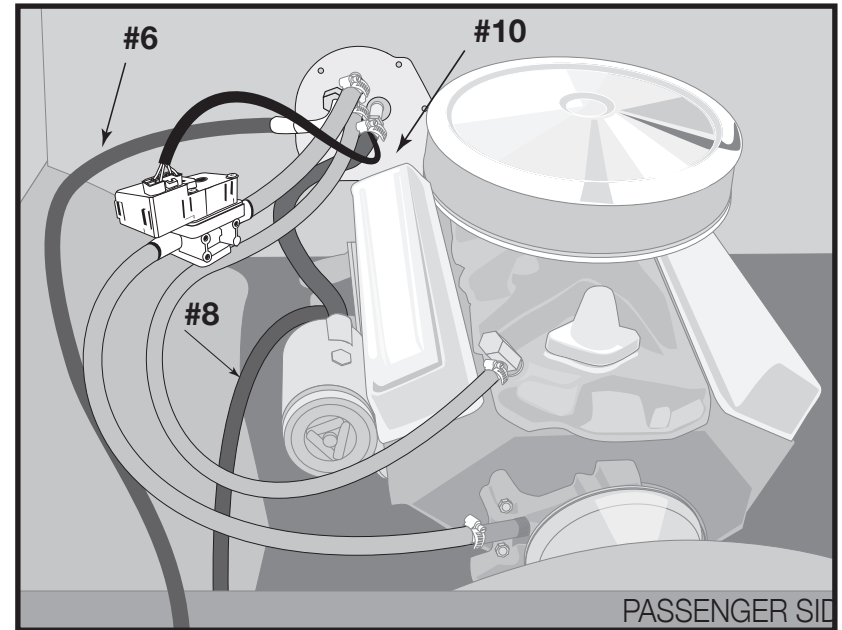
The #6 (**SMALLEST**) refrigerant hose. Route behind engine and to the connection on drier.. Attach using two #6 o-ring and a few drops of mineral oil.

The #8 (**MEDIUM**) refrigerant Hose. Route from top connection on condenser to the connection on compressor (service port fitting to compressor). Attach using two #6 o-ring and a few drops of mineral oil.

TWO WRENCH METHOD



Reminder...
Use two
wrenches to
tighten o-ring
fittings



STEP EIGHT: Time to install the compressor kit. Included in your box is a premium compressor kit with all the parts you'll need to install the compressor. This kit includes instructions specifically written for your engine. Once you've installed the complete compressor kit, continue on to connecting the hoses.

STEP NINE: CONNECTING THE HOSES:

1) Attach the #8 Discharge Hose (13/32") to the upper connection of the condenser and route thru the hole previously drilled in the core support and route to the compressor. Tighten fittings using o-rings and mineral oil provided.

2) Attach the #6 liquid hose (5/16") to the drier and route thru the remaining hole previously drilled into the core support and along the underside of the fender struts, around the engine, and to the connection at the firewall on the evaporator unit (see figure 41). Using supplied zip-ties you'll attach this hose, the suction hose and the lead from the high pressure switch to the strut braces, securing all three at once. Tighten fittings using o-rings and mineral oil supplied in kit.

3) Attach the #10 suction hose (1/2") to the compressor and route as mentioned above. Tighten fittings using o-rings and mineral oil supplied in the kit.

FINAL STEPS: Take a look around at your installation and check all fittings and bolts for tightness, check the heater hose clamps for tightness, and make sure nothing is routed in a way to obstruct any moving parts. **You can refill the radiator and reconnect the battery at this time.**

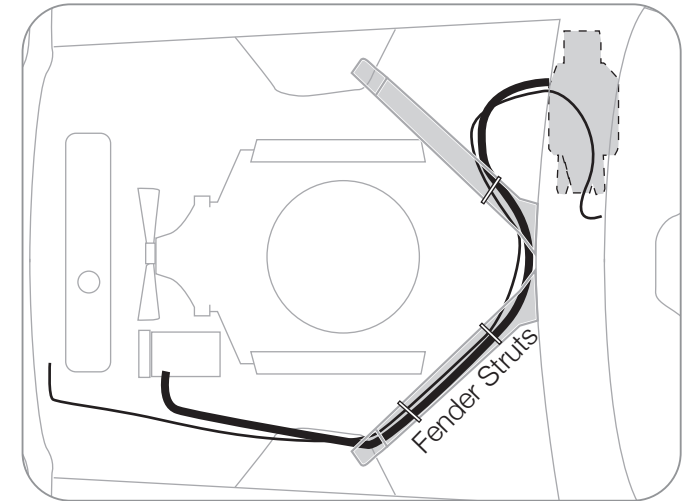
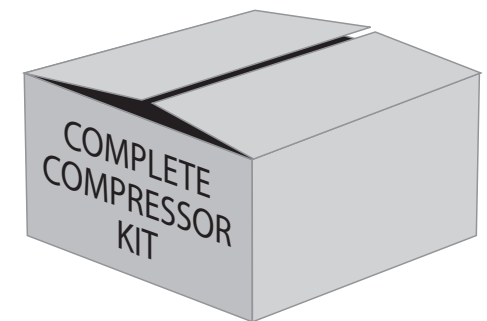


FIGURE 37



New A/C System Preparation... A MUST READ!

Please read through these procedures before completing this new A/C system charging operation.

A licensed A/C technician should be utilized for these procedures to insure that your new system will perform at it's peak, and that your compressor will not be damaged.



- 1) Your radiator/cooling system is an integral part of your new system. Please insure that you have a 50/50 mix of distilled water and antifreeze. The heater coil **MUST** be purged (cycle heater control valve) to make sure no water, without antifreeze, is in the heater coil before you charge the A/C system.
- 2) Evacuate the system for 45 minutes (minimum).
- 3) **Your new compressor MUST be hand-turned 15-20 revolutions before and after charging with liquid. Failure to do this may cause the reed valves to become damaged** (this damage is NOT covered by your warranty).
- 4) Your new system requires 134a refrigerant. It will require 1.5 lbs (or 24 oz).
- 5) Your new compressor comes charged with oil - NO additional oil is needed.
- 6) Insure that the new belt is tight.
- 7) **DO NOT CHARGE SYSTEM WITH LIQUID REFRIGERANT!**

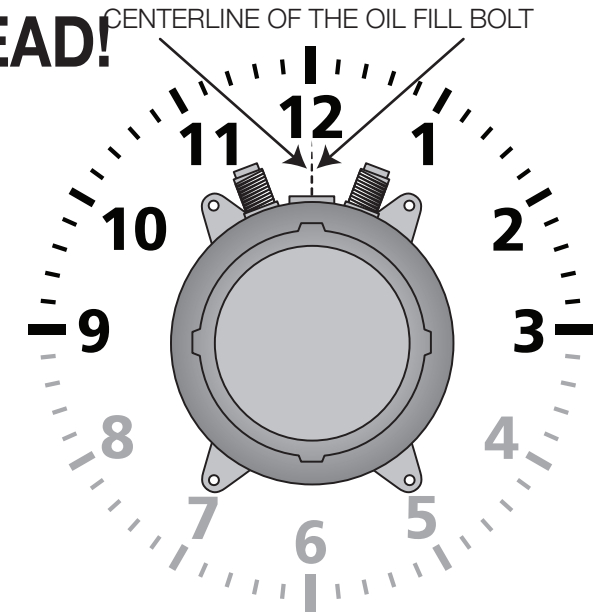
RECOMMENDED TEST CONDITIONS: (After system has been fully charged and tested for basic operation)

- Determine the temperature outside of the car
- Connect gauges or service equipment to high/low charging ports
- Place blower fan switch on medium
- Close all doors and windows on vehicle
- Place shop fan directly in front of condenser
- Run engine idle up to approx. 1500 rpm

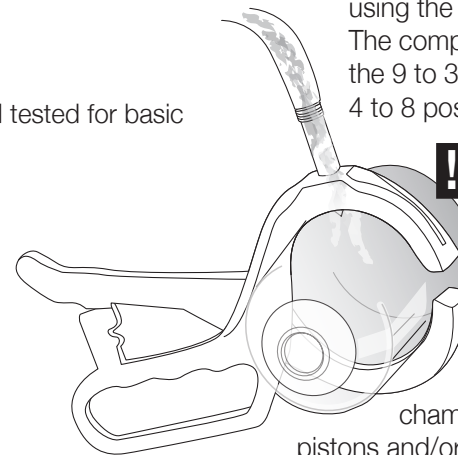
ACCEPTABLE OPERATING PRESSURE RANGES:

1. HIGH-SIDE PRESSURES (150-275 PSI)
2. LOW-SIDE PRESSURES (10-25 PSI in a steady state)

Readings above are based on an ambient temperature of 90° with an adequate airflow on condenser



CAUTION! When mounting your compressor and/or adjusting the belt use caution. Mount by using the centerline of the oil fill plug as your guide. The compressor can **ONLY** be mounted inbetween the 9 to 3 positions. **DO NOT** mount inbetween the 4 to 8 positions.



Do NOT tilt, shake or turn refrigerant can upside-down OR use a charging station to install refrigerant while the engine is running. Doing so will direct liquid refrigerant into the compressor piston chamber, causing damage to reed valves and/or pistons and/or other components, as well as potentially seizing the compressor. Allow a minimum of 30 minutes for liquid to "boil off." You must hand turn the compressor hub (not the pulley) a minimum of 15 complete revolutions prior to starting the engine with the clutch engaged.



TROUBLESHOOTING GUIDE

TEST CONDITIONS USED TO DETERMINE SYSTEM OPERATION
(THESE TEST CONDITIONS WILL SIMULATE THE AFFECT OF DRIVING THE VEHICLE AND GIVE THE TECHNICIAN THE THREE CRITICAL READINGS THAT THEY WILL NEED TO DIAGNOSE ANY POTENTIAL PROBLEMS).

- B. CONNECT GAUGES OR SERVICE EQUIPMENT TO HIGH/LOW CHARGING PORTS.
- C. PLACE BLOWER FAN SWITCH ON MEDIUM.
- D. CLOSE ALL DOORS AND WINDOWS ON VEHICLE.
- E. PLACE SHOP FAN IN FRONT OF CONDENSER.
- F. RUN ENGINE IDLE UP TO 1500 RPM.

ACCEPTABLE OPERATING PRESSURE RANGES (R134A TYPE)

- 1. HIGH-SIDE PRESSURES (150-275 PSI) **Note- general rule of thumb is two times the ambient (daytime) temperature, plus 15-20%.*
- 2. LOW-SIDE PRESSURES (10-25 PSI in a steady state).

CHARGE AS FOLLOWS: R134A = 24 OZ.
NO ADDITIONAL OIL IS NECESSARY IN OUR NEW COMPRESSORS.

TYPICAL PROBLEMS ENCOUNTERED IN CHARGING SYSTEMS

NOISY COMPRESSOR. A noisy compressor is generally caused by charging a compressor with liquid or overcharging

- A. If the system is overcharged both gauges will read abnormally high readings. This is causing a feedback pressure on the compressor causing it to rattle or shake from the increased cylinder head pressures. System must be evacuated and re-charged to exact weight specifications.
- B. Heater control valve installation - Installing the heater control valve in the incorrect hose. Usually when this occurs the system will cool at idle then start to warm up when raising the RPM's of the motor. THE HEATER CONTROL IS A DIRECTIONAL VALVE; MAKE SURE THE WATER FLOW IS WITH THE DIRECTION OF THE ARROW. As the engine heats up that water transfers the heat to the coil, thus overpowering the a/c coil. A leaking or faulty valve will

have a more pronounced affect on the unit's cooling ability. Installing the valve improperly (such as having the flow reversed) will also allow water to flow through, thus inhibiting cooling. Check for heat transfer by disconnecting hoses from the system completely. By running down the road with the hoses looped backed through the motor, you eliminate the possibility of heat transfer to the unit.

- C. Evaporator freezing - Freezing can occur both externally and internally on an evaporator core. External freeze up occurs when the coil cannot effectively displace the condensation on the outside fins and the water forms ice (the evaporator core resembles a block of solid ice), it restricts the flow of air that can pass through it, which gives the illusion of the air not functioning. The common cause of external freezing is the setting of the thermostat and the presence of high humidity in the passenger compartment. All door and window seals should be checked in the event of constant freeze-up. A thermostat is provided with all units to control the cycling of the compressor.
- D. Internal freeze up occurs when there is too much moisture inside the system. The symptoms of internal freeze up often surface after extended highway driving. The volume of air stays constant, but the temperature of the air gradually rises. When this freezing occurs the low side pressure will drop, eventually going into a vacuum. At this point, the system should be checked by a professional who will evacuate the system and the drier will have to be changed.
- E. Inadequate airflow to condenser - The condenser works best in front of the radiator with a large supply of fresh air. Abnormally high pressures will result from improper airflow. Check the airflow requirements by placing a large capacity fan in front of the condenser and running cool water over the surface. If the pressures drop significantly, this will indicate the need for better airflow.
- F. Incorrect or inadequate condenser capacity - Incorrect condenser capacity will cause abnormally high head pressures. A quick test that can be performed is to run cool water over the condenser while the system is operating, if the pressures decrease significantly, it is likely a airflow or capacity problem.
- G. Expansion valve failure - An expansion valve failure is generally caused by dirt or debris entering the system during assembly. If an expansion valve fails it will be indicated by abnormal gauge readings. A valve that is blocked will be indicated by high side that is unusually high, while the low side will be unusually low or may even go into a vacuum. A valve that is stuck open will be indicated by both the high and low pressures rising to unusually high readings, seeming to move toward equal readings on the gauges.
- H. Restrictions in system - A restriction in the cooling system will cause abnormal readings on the gauges. A high-side restriction (between the compressor and the drier inlet) will be indicated by the discharge gauges reading excessively high. These simple tests can be performed by a local shop and can help determine the extent of the systems problem.

Trouble Shooting Your Classic Auto Air A/C System

PROBLEM: system is not cooling properly

ISSUE: cold at idle, warmer when raising engine RPM's

Make sure the Water Valve is positioned correctly

The water valve is a directional valve and should be installed with the arrow pointing towards the water pump, it should be connected to the heater hose that runs from the heater core to the water pump. If the water valve is connected to the incorrect hose it allows water to circulate through the system via the heater core over powering the cooling effect of the A/C coil, (normally the air conditioning is functioning properly).

Step 1: Check placement of the water valve, correct if needed. (In some cases changing the location of the water valve may not fix the above problem.) Continue to next step.

Step 2 If changing the location of the water valve does not rectify the issue, then possibly the water valve is permanently damaged and may need to be replaced. To check the integrity of the water valve completely remove the water hoses for the heater core and "loop" together. (This will remove the heater system completely from the possibilities) If the system now cools, replace the water valve

Verify Adequate Air Flow to Condenser

For an air conditioning system to function properly there has to be adequate airflow across the condenser. The function of the condenser is to dissipate heat, without proper airflow your system will not cool correctly in the cabin of your vehicle.

Step 1: connect gauges to a/c hoses. The pressures should be: with the ambient temp is 90, low side pressures should be between 10-25 psi, high side pressures should be between 150-275 psi

Step 2: IF the low side pressures are normal and the high side pressures are high then there might be an airflow issue, continue to next step.

To test air flow to Condenser do the following three tests:

1. Place a piece of paper on the condenser with the car in idle and see if paper is held in place.
2. With car in idle, attach gages, and place a large capacity fan in front of the condenser. What happens to the pressures?

3. With car still in idle and gages attached, pour water down the front of the condenser. What happens to the pressures?

If the paper is held in place you are at least getting some air flow. If the high side decreases during test 2 & 3 then your condenser is not getting enough air which is causing your system to not cool properly. To correct this issue you will need a more powerful mechanical fan.

Step 3: Confirm correct Refrigerant charge in System

All of our systems should be charged with 24 oz or 1.5 lbs of R134A Refrigerant only. If overcharged you will need to evacuate the system and recharge with the correct amount.*

What measurements mean:

Low Temp and High Pressure seem to be equal...

You have a malfunctioning expansion valve that is stuck open.

High Side is extremely high and Low Side is extremely low (possibly into vacuum)...

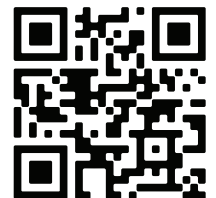
There is a blockage in the system. Remove hoses and blow compressed air through in both directions. If pressures don't change its possible that your expansion valve is stuck closed and would have to be replaced.

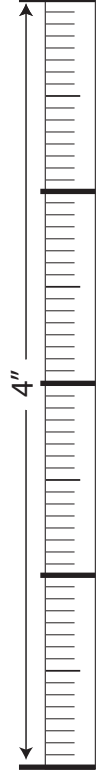
*Compressor Concerns:

This is often misdiagnosed as a problem for the system not cooling properly. If you have a noisy compressor it is due to improper charging of refrigerant. An overcharged (more than 24 oz or 1.5 lbs R134A) compressor can cause rattling. If charged with pure liquid there is a high probability you have bent reed valves that are causing tapping sound.

SCAN QR code
with your mobile camera

Get the technical support you want the moment you need it, with no wait times. Simply **SCAN** the **QR code** and be directly taken to our support section to troubleshoot all things A/C.



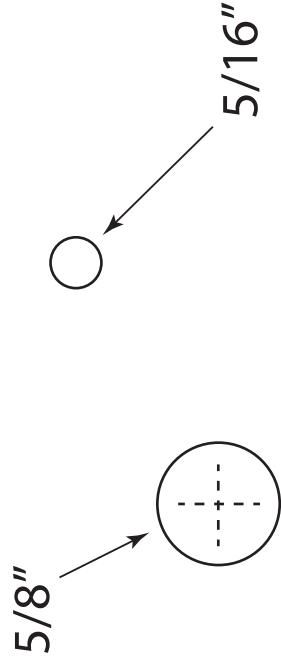
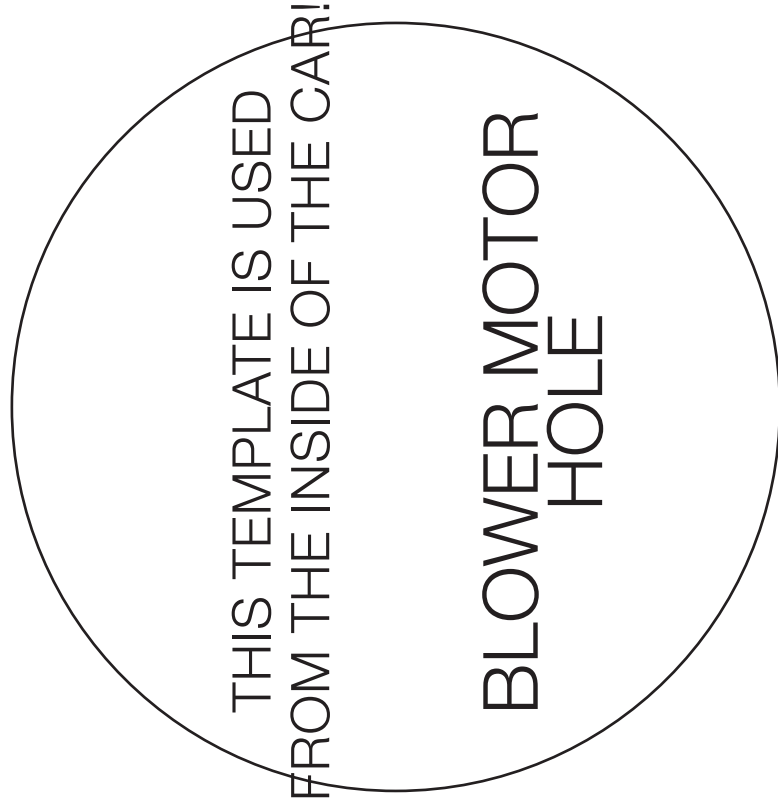


(RULER FOR CUTTING HEATER MOTOR HARNESS)

OEM HOLE → ○



IF YOU PRINTED THIS MANUAL
PLEASE READ THIS...
Just as a cautionary step, please
measure this box and make sure it
is 1" x 1". Some copiers/printers
may not print at 100% of actual size.



Note: bottom of template is parallel with floor pan —



