

Hellwig PRODUCTS.com

559-734-7451 800-367-5480 FAX 559-734-7460

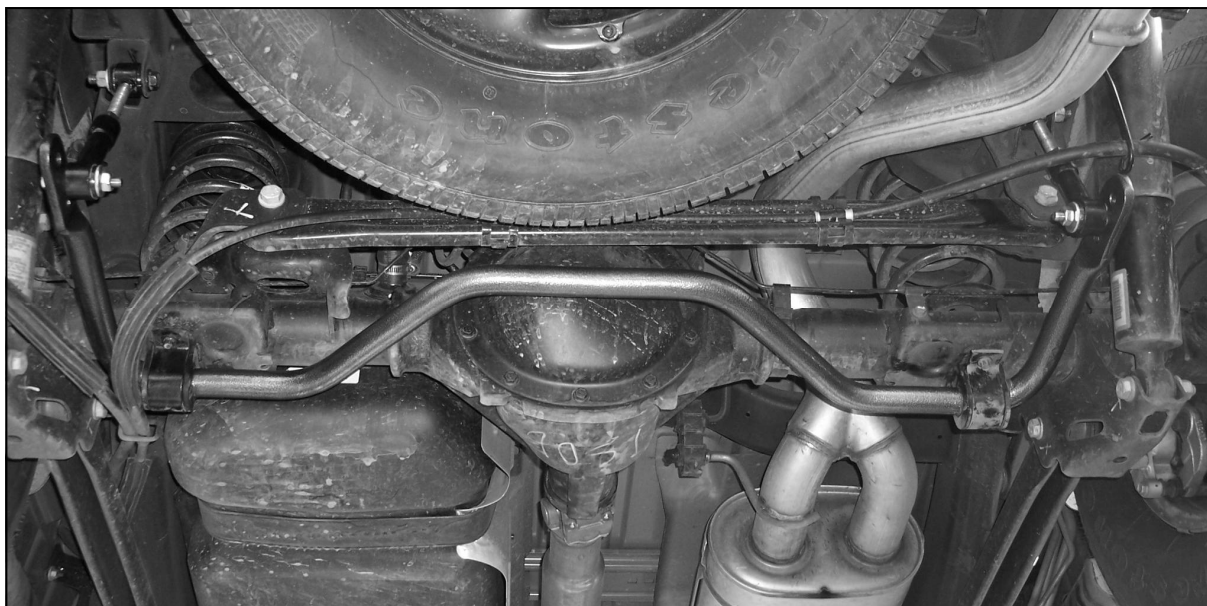
INSTALLATION INSTRUCTIONS

Rear Stabilizer Bar

**1500 SUBURBAN,XL1500,TAHOE,YUKON DENALI,ESCALADE &
AVALANCHE (NEW BODY STYLE W/REAR COIL SPRINGS)**

Thank you for purchasing a quality Hellwig Product.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



End Link Assembly



Bushing

Sleeve

9/16-18 Nut

Sleeve

Bushing

3



559-734-7451 800-367-5480 FAX 559-734-7460

INSTALLATION INSTRUCTIONS

Rear Stabilizer Bar

00-03 1500 SUBURBAN,XL1500,TAHOE,YUKON DENALI,ESCALADE & AVALANCHE (NEW BODY STYLE W/REAR COIL SPRINGS)

Thank you for purchasing a quality Hellwig Product.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION

TORQUE TABLE

BOLT SIZE: 3/8" = 20-30 ft. lbs. - 7/16" = 35-45 ft. lbs. - 1/2" = 50-70 ft. lbs. - 9/16" = 70-90 ft. lbs.

SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK TIRES.

NOTE: TO EASE INSTALLATION AND TO PROPERLY ADJUST BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION, AS IF DRIVING DOWN THE ROAD. DO NOT RAISE VEHICLE BY FRAME.

NOTE: THIS UNIT IS DESIGNED TO REPLACE THE FACTORY INSTALLED REAR ANTI-SWAY BAR. THE HARDWARE CONNECTING THE BAR TO THE AXLE AND THE END LINKS TO THE FRAME WILL HAVE TO BE REUSED.

NOTE: THIS KIT INCLUDES LOCK NUTS WHICH REQUIRE TIGHTENING WITH A WRENCH AFTER BEING STARTED BY HAND.

1. Remove the factory installed rear anti-sway bar and all the mounting hardware. Keep the hardware connecting the sway bar to the axle and the end links to the frame. **THEY WILL HAVE TO BE REUSED.**
2. As per the photos, lubricate and install the D-shaped poly bushings onto the bar in the same location as the factory installed bushings on the sway bar. Place the U-plates over the D-bushings and attach the bar to the axle using the mounting hardware removed in step number one (1), **Leave loose at this time to allow for adjustment later.** Use supplied grease to lubricate D-bushings.
3. As per the diagrams, assemble the adjustable pivot end links and attach together. Use supplied grease to lubricate the hourglass bushings and sleeves before assembly. The 3/4" diameter sleeve is used at the top of the end links to attach to the frame bracket and hardware.
4. Attach the end links using the thick washers, bushing and lock nut as shown in photos. **Leave loose at this time to allow for adjustment later.**
5. Center the sway bar under the vehicle by moving the bar side to side. Adjust the end links so that the sway bar is as level with the frame as possible. Tighten all mounting hardware to the specified rates.
6. Bounce the vehicle checking for clearance on all undercarriage components. Readjust the bar as needed and check on periodically on a regular basis thereafter.

ATTENTION INSTALLER: BE SURE THAT THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS AND THE WARRANTY FORM