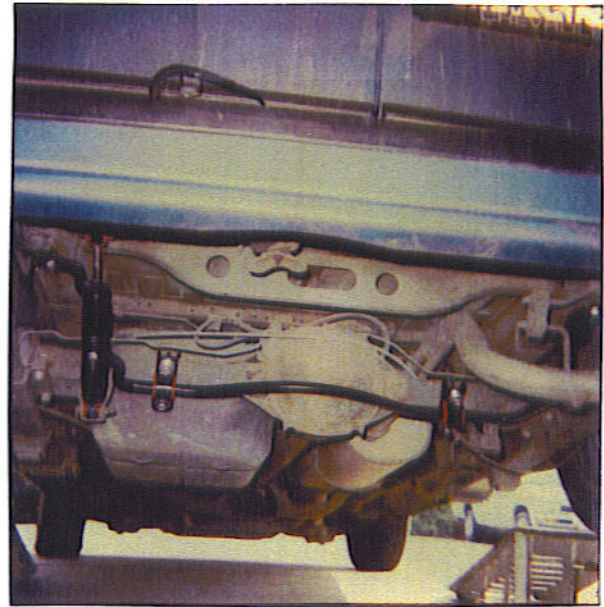
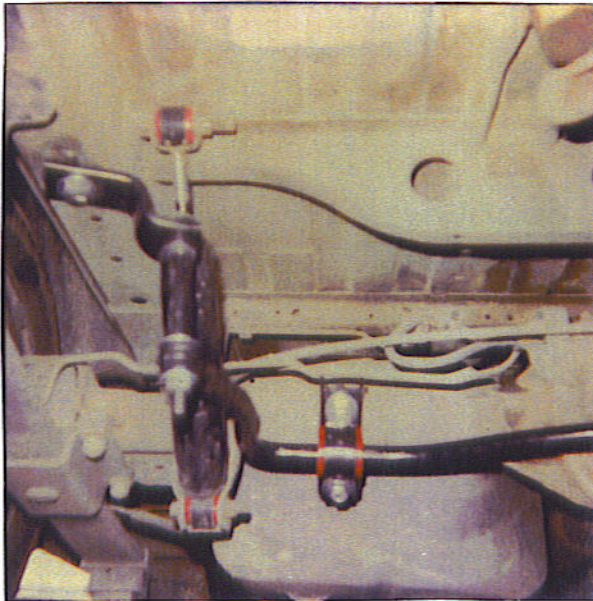


HELLWIG INSTALLATION INSTRUCTIONS

FACTORY & GENERAL OFFICES – 16237 AVENUE 296, VISALIA, CA 93292 – (559)-734-7451

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



NOTE: THIS UNIT IS DESIGNED TO MOUNT TO THE REAR OF THE AXLE TUBES WITH THE ARMS OF THE BAR POINTING TOWARD THE REAR OF THE VEHICLE.

1. Place the D-shaped poly bushings on the straight areas of the bar on each side of the center hump.
2. Hold the bar up to the axle and locate the position on the axle to mount the U-bolts. **Make sure the U-bolts are under any brake lines, wires or hoses on the axle to avoid any possible damage.** The threads of the U-bolts will point slightly downward and to the rear of the vehicle. Place the saddle brackets onto the U-bolts on the axle. Place the U-plates over the D-bushings on the bar and attach the bar to the U-bolts and saddles with the flat washers and nuts provided. **LEAVE LOOSE AT THIS TIME to allow for adjustment later.**
3. Locate the two (2) slotted holes in the frame just forward of the rear spring hangers. Place the threaded plates into position by inserting them through the large slotted hole. Be sure the metal pigtail comes out through the back slotted hole so that the bolts can be threaded into the threaded plates in the next steps.
4. Use the ½" mounting hardware and attach the upper Z-shaped brackets to the frame.
5. Assemble the End-links between the ends of the bar and the short end of the Z-bracket. Tighten only until the bushings bulge slightly. **DO NOT OVER TIGHTEN.** Raise the bar ends to be about level with the frame. Rotate the Z-brackets to lineup with the sway bar ends.
6. Align the bar side to side through the bushings so as to be as centered as possible. Rotate the bar front to rear by rotating the U-bolts on the axle. Adjust the frame brackets so the end-links are as straight up and down as possible. **Be sure the bar does not contact the differential, shocks or the leaf springs.** The Z-brackets can be rotated in any direction to best align the end-links on your particular vehicle.
7. Torque all of the mounting hardware to the specified rates. Bounce the vehicle checking for clearance on all undercarriage components, i.e.: exhaust, shocks, etc. Recheck your installation periodically on a regular basis.

ATTENTION INSTALLER: BE SURE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS, WARNING CARDS AND THE WARRANTY FORM.