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FLEXPLATE BOLT INSTALLATION***PART NUMBER: 1003907***

<i>COMPONENTS</i>	<i>QTY</i>
BOLTS	6

1. Make sure there is an adequate chamfer around the bolt holes on the flexplate to clear the radius under the head of the bolt.
2. Lube threads of the bolt with Blue threadlocker. Install the flexplate onto the crankshaft and hand tighten the bolts.
3. Torque the bolts to **85** ft.lbs using an alternating or criss-cross pattern.

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