15211 CHEVROLET / GMC HD TRUCKS

6/14/12

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 12,000 LBS. TRAILER WEIGHT & 1,200 LBS. TONGUE WEIGHT.
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 14,000 LBS. TRAILER WEIGHT & 1,400 LBS. TONGUE WEIGHT

*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

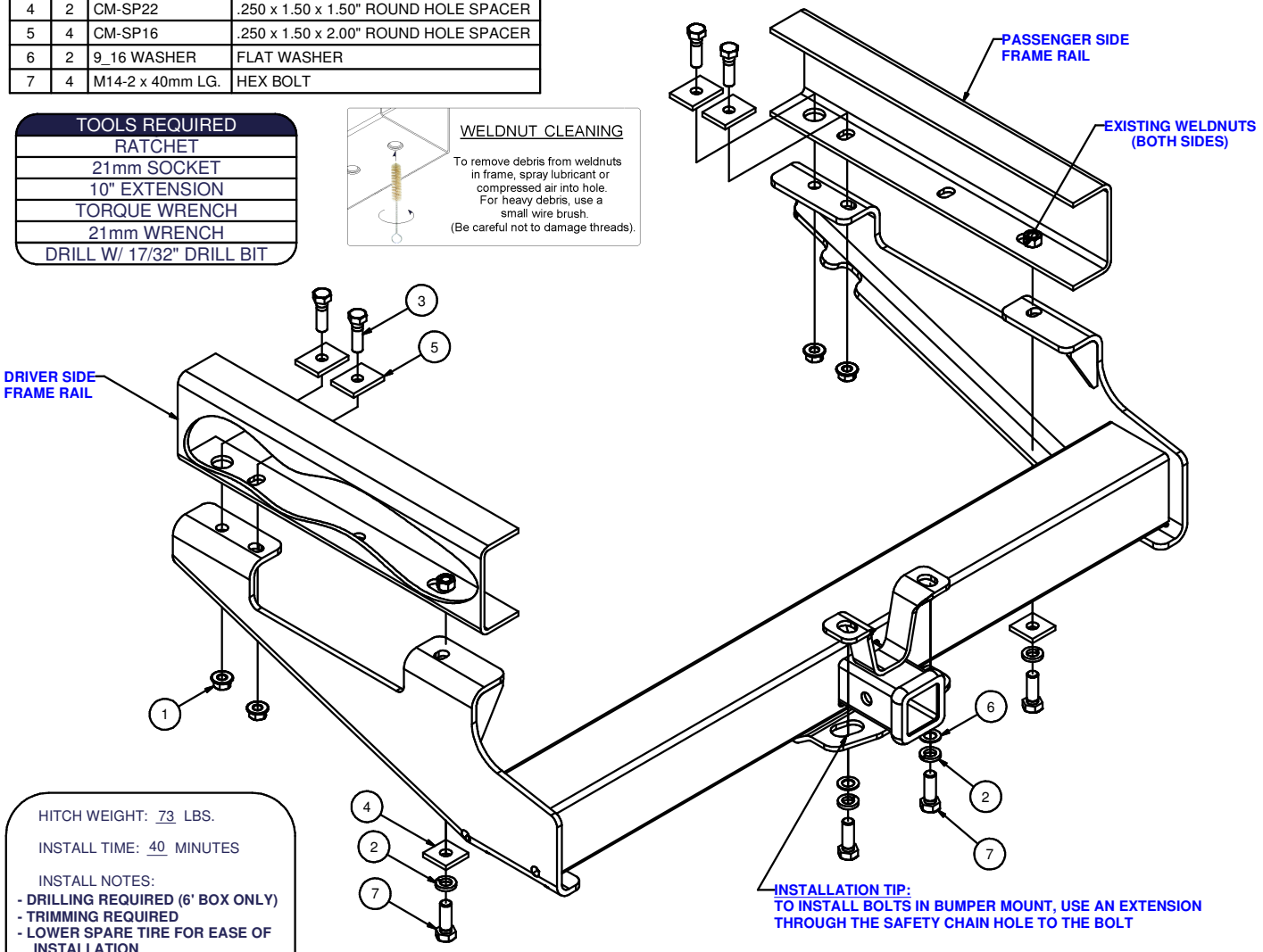
Parts List

ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	HFN 1213	HEX FLANGE NUT
2	4	9/16	LOCK WASHER
3	4	1/2-13 x 1 3/4	HEX BOLT
4	2	CM-SP22	.250 x 1.50 x 1.50" ROUND HOLE SPACER
5	4	CM-SP16	.250 x 1.50 x 2.00" ROUND HOLE SPACER
6	2	9_16 WASHER	FLAT WASHER
7	4	M14-2 x 40mm LG.	HEX BOLT

TOOLS REQUIRED
RATCHET
21mm SOCKET
10" EXTENSION
TORQUE WRENCH
21mm WRENCH
DRILL W/ 17/32" DRILL BIT

WELDNUT CLEANING

To remove debris from weldnuts in frame, spray lubricant or compressed air into hole. For heavy debris, use a small wire brush. (Be careful not to damage threads).



HITCH WEIGHT: 73 LBS.

INSTALL TIME: 40 MINUTES

INSTALL NOTES:
- **DRILLING REQUIRED (6' BOX ONLY)**
- **TRIMMING REQUIRED**
- **LOWER SPARE TIRE FOR EASE OF INSTALLATION**

INSTALLATION STEPS

1) Remove existing M14 fasteners from end of each frame rail if present and return to customer.

2) Trim bumper fascia for access to weldnuts in bumper and clearance for bumper mount.

3) Lift receiver into position, locating slots in hitch over weldnuts in vehicle frame.

4) Install M14 fasteners through hitch into weldnuts in vehicle frame and bumper.

5) On 6' short box, use hitch as a template to drill for center attachment on both sides and install 1/2" hardware as shown above.

6) Torque all M14 fasteners to 126 lb-ft, and all 1/2" fasteners to 110 lb-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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