

15512**2001-CURRENT CHEVY/GMC 2500HD AND 3500 LONG BED
(OEM REPLACEMENT WITH FACTORY CUTOUT BUMPER ONLY)****8/5/2009**

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 15,000 LBS. TRAILER WEIGHT & 1,500 LBS. TONGUE WEIGHT.
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 16,000 LBS. TRAILER WEIGHT & 1,600 LBS. TONGUE WEIGHT

*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	HFN 1213	HEX FLANGE NUT
2	4	1/2-13 x 1 3/4	CARRIAGE BOLT
3	2	CM-SP19	.250 x 1.25 x 3.00" SQUARE HOLE SPACER
4	2	CM-SP3	.250 x 1.25 x 2.00" SQUARE HOLE SPACER

TOOLS REQUIRED

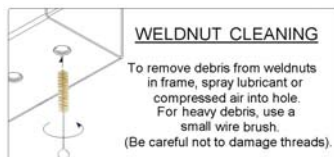
SOCKET WRENCH

TORQUE WRENCH

21MM SOCKET

SOCKET EXTENSION

3/4" SOCKET

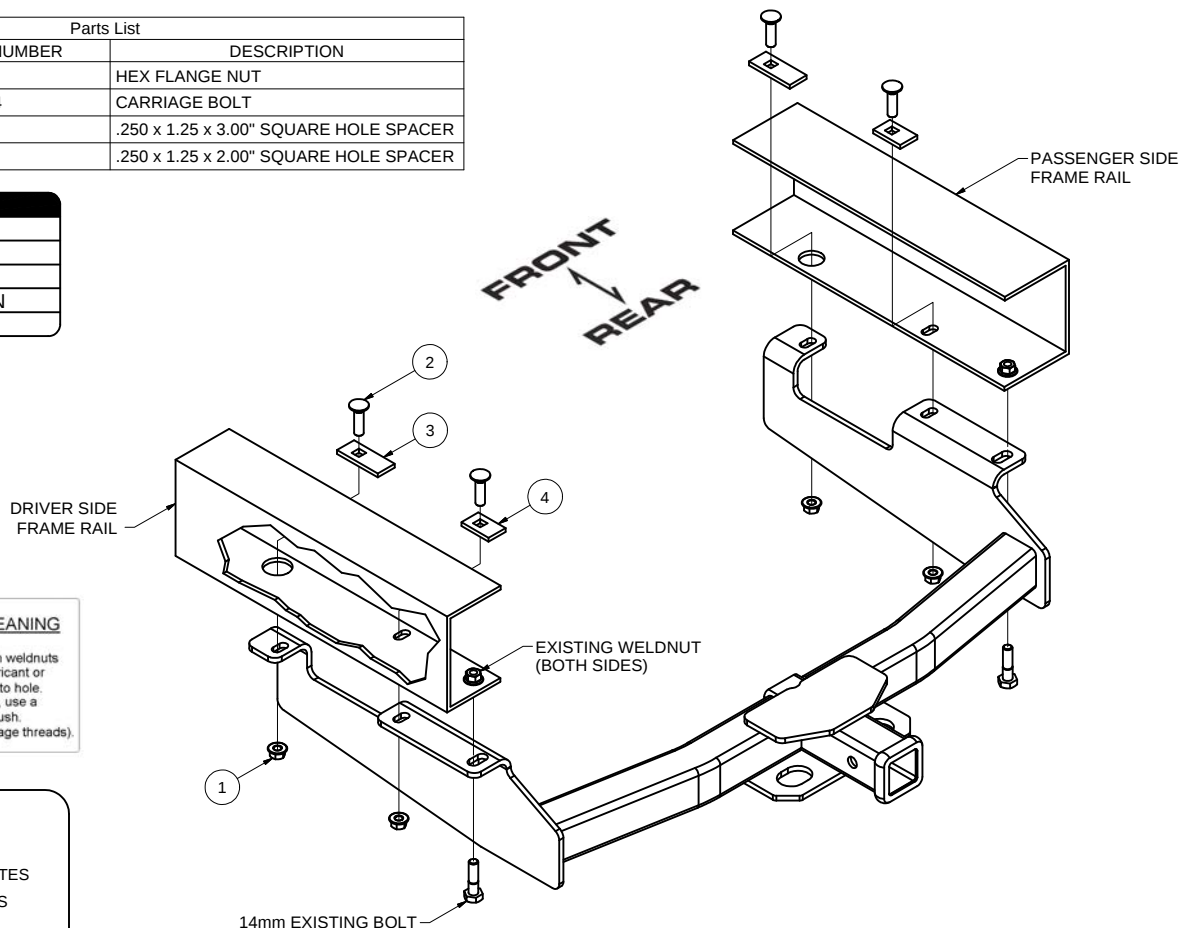
HITCH WEIGHT: 53 LBS.

INSTALL TIME:

PROFESSIONAL: 30 MINUTESNOVICE (DIY): 60 MINUTES

INSTALL NOTES:

- NO DRILLING REQUIRED
- SPARE TIRE REMOVAL
- BUMPER BRACKET BOLT REMOVAL

**INSTALLATION STEPS**

1. Remove spare tire for ease of installation.
2. Remove existing 14mm bolt from bumper bracket on both sides. Save bolt for reinstallation in Step 4.
3. Raise hitch and align it with the weldnuts from the 14mm bolts removed in Step 2.
4. Reinstall 14mm bolts in both sides.
5. Install 1/2-13 carriage bolt and CM-SP19 in forwardmost holes. Install 1/2-13 carriage bolt and CM-SP3 spacer in middle holes. Install 1/2-13 hex flange nuts onto carriage bolts as shown.
6. Reinstall spare tire.
7. Torque all 1/2" hardware to 75 lb-ft. Torque all 14mm hardware to 94 lb-ft.

**PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS
ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.**

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