

15516 99 - 03 FORD F-250 / F-350 SUPER DUTY WITH 10" STEP BUMPER (FITS ONLY WITH 16" SPARE)**8/14/2009**

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 15,000 LBS. TRAILER WEIGHT & 1,500 LBS. TONGUE WEIGHT.
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 16,000 LBS. TRAILER WEIGHT & 1,600 LBS. TONGUE WEIGHT

*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	8	1/2-13 x 1 3/4	HEX BOLT
2	16	CM-SP22	.250 x 1.50 x 1.50" ROUND HOLE SPACER
3	8	1/2"	LOCK WASHER
4	8	1/2-13	HEX NUT
5	8	7/16-14 x 1 1/4	CARRIAGE BOLT
6	8	7/16-14	LARGE HEX FLANGE NUT

TOOLS REQUIRED

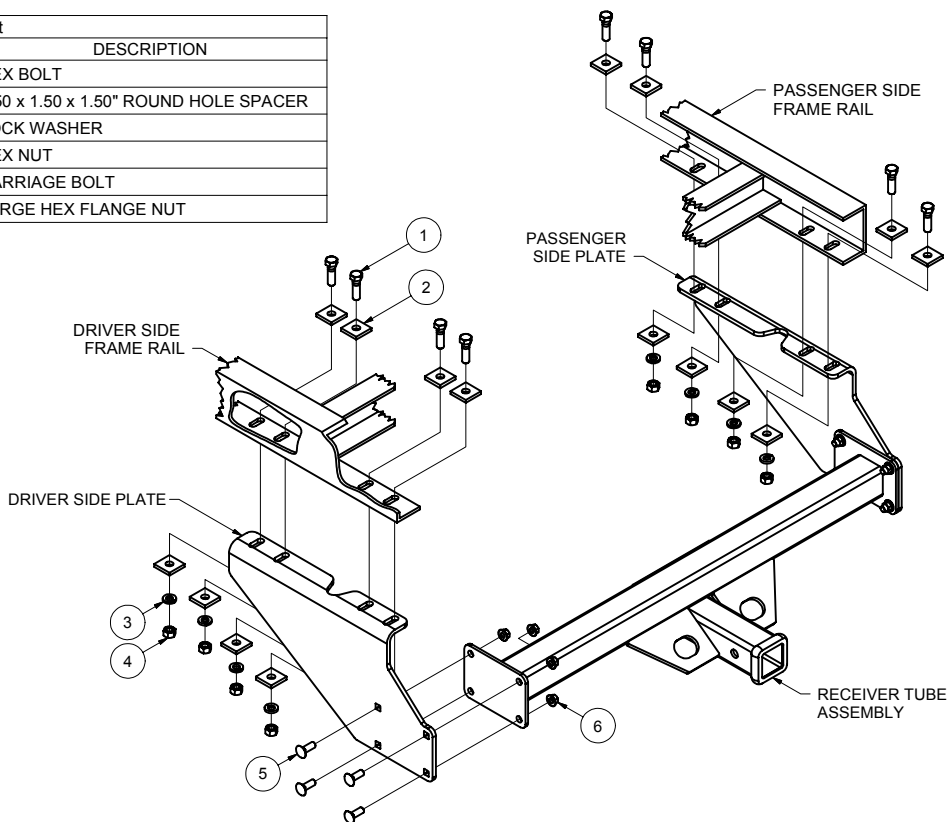
11/16" & 3/4" SOCKETS

12" EXTENSION

RATCHET

TORQUE WRENCH

LOCKING PLIERS / C-CLAMPS



HITCH WEIGHT: 67 LBS.

INSTALL TIME: 30 MINUTES

INSTALL NOTES:

-NO DRILLING REQUIRED

INSTALLATION STEPS

1. Remove the spare tire to allow room to position the hitch.
2. Determine which installation method will work best for your application (a or b):
 - a) Attaching the side plates to receiver tube assembly prior to installation:
Secure the receiver tube assembly to the driver and passenger side plates using 7/16" carriage bolts and hex flange nuts as shown. (Be sure the side plates are mounted with the flanges positioned inward.)
 - b) Attaching the side plates to the frame prior to installation:
Align the frame rivets with the reliefs in the side plates. Attach the side plates using 1/2-13 x 1-3/4 carriage bolts and CM-SP22 spacers installed from the top through the frame and side plates and loosely secured with CM-SP22 spacers, lock washers and 1/2-13 hex nuts as shown. (Be sure the side plates are mounted with the flanges positioned inward.)
3. a) Align the hitch under the vehicle so that the frame rivets align with the reliefs in the side plates. Use locking pliers or c-clamps to hold the hitch in place.
b) Raise the receiver tube assembly into position secure it to the driver and passenger side plates with 7/16" carriage bolts and hex flange nuts as shown.
4. a) Install 1/2"-13 x 1 3/4" carriage bolts and CM-SP22 spacers through the frame and side plates and secure with CM-SP22 spacers, lock washers and 1/2-13 hex nuts as shown.
b) Center hitch on vehicle and tighten frame hardware.
5. Torque all 7/16" hardware to 50 ft-lbs. Torque all 1/2" hardware to 75 lb-ft.
6. Reinstall the spare tire. Note: While cranking the spare tire back into position, push the tire forward slightly and let it rest on the front of the receiver tube assembly.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Curt Manufacturing Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.