

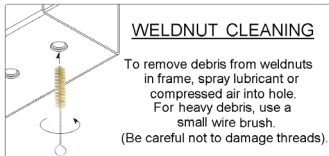
15517**1988-2000 CHEVROLET/GMC FULL SIZE PICKUPS
WITH 10" STEP BUMPER****5/6/2009**

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 15,000 LBS. TRAILER WEIGHT & 1,500 LBS. TONGUE WEIGHT.
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 16,000 LBS. TRAILER WEIGHT & 1,600 LBS. TONGUE WEIGHT

*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	1/2-13 x 1 3/4	HEX BOLT
2	6	CM-SP50	.250 x 1.00 x 1.50" ROUND HOLE SPACER
3	4	1/2-13	HEX NUT
4	2	CM-SP22	.250 x 1.50 x 1.50" ROUND HOLE SPACER
5	4	1/2"	LOCK WASHER
6	2	M12 - 1.75 x 50mm	HEX BOLT
7	2	CM-SP4	.250 x 1.50 x 3.00" SQUARE HOLE SPACER
8	8	7/16-14	LARGE HEX FLANGE NUT
9	8	7/16-14 x 1 1/4	CARRIAGE BOLT

**WELDNUT CLEANING**

To remove debris from weldnuts in frame, spray lubricant or compressed air into hole. For heavy debris, use a small wire brush. (Be careful not to damage threads).

TOOLS REQUIRED

SOCKET WRENCH

3/4" SOCKET

19mm SOCKET

11/16" SOCKET

TORQUE WRENCH

DRIVER SIDE
FRAME RAILPASSENGER SIDE
FRAME RAILRECEIVER TUBE
ASSEMBLY

HITCH WEIGHT: 55 LBS.

INSTALL TIME: 30 MINUTES

INSTALL NOTES:

- NO DRILLING REQUIRED
- REMOVE FACTORY BOLTS

INSTALLATION STEPS

1. Secure receiver tube assembly to driver and passenger side plates with 7/16" carriage bolt and hex flange nuts as shown.
2. Remove spare tire for ease of installation.
3. Remove existing bumper bracket bolts from both frame rails. Return hardware to vehicle owner.
4. Align rearmost holes in side plates with holes created from Step 3.
5. Secure hitch with supplied M12 bolts into rearmost hole. Install 1/2" hex bolts and CM-SP1 spacers into middle holes. Install 1/2" hex bolts and CM-SP4 spacers into forwardmost holes.
6. Install hex flange nuts onto 1/2" hex bolts. Torque all fasteners to 75 lb-ft.
7. Reinstall spare tire.

**PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS
ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.**

Curt Manufacturing Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.