15525

1988 - 2000 CHEVEROLET / GMC FULL SIZE PICKUPS, LONG & SHORT BED, OLD BODY STYLE

5/06/2009

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 15,000 LBS. TRAILER WEIGHT & 1,500 LBS. TONGUE WEIGHT.
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 16,000 LBS. TRAILER WEIGHT & 1,600 LBS. TONGUE WEIGHT

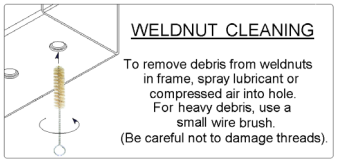
*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813

Parts List

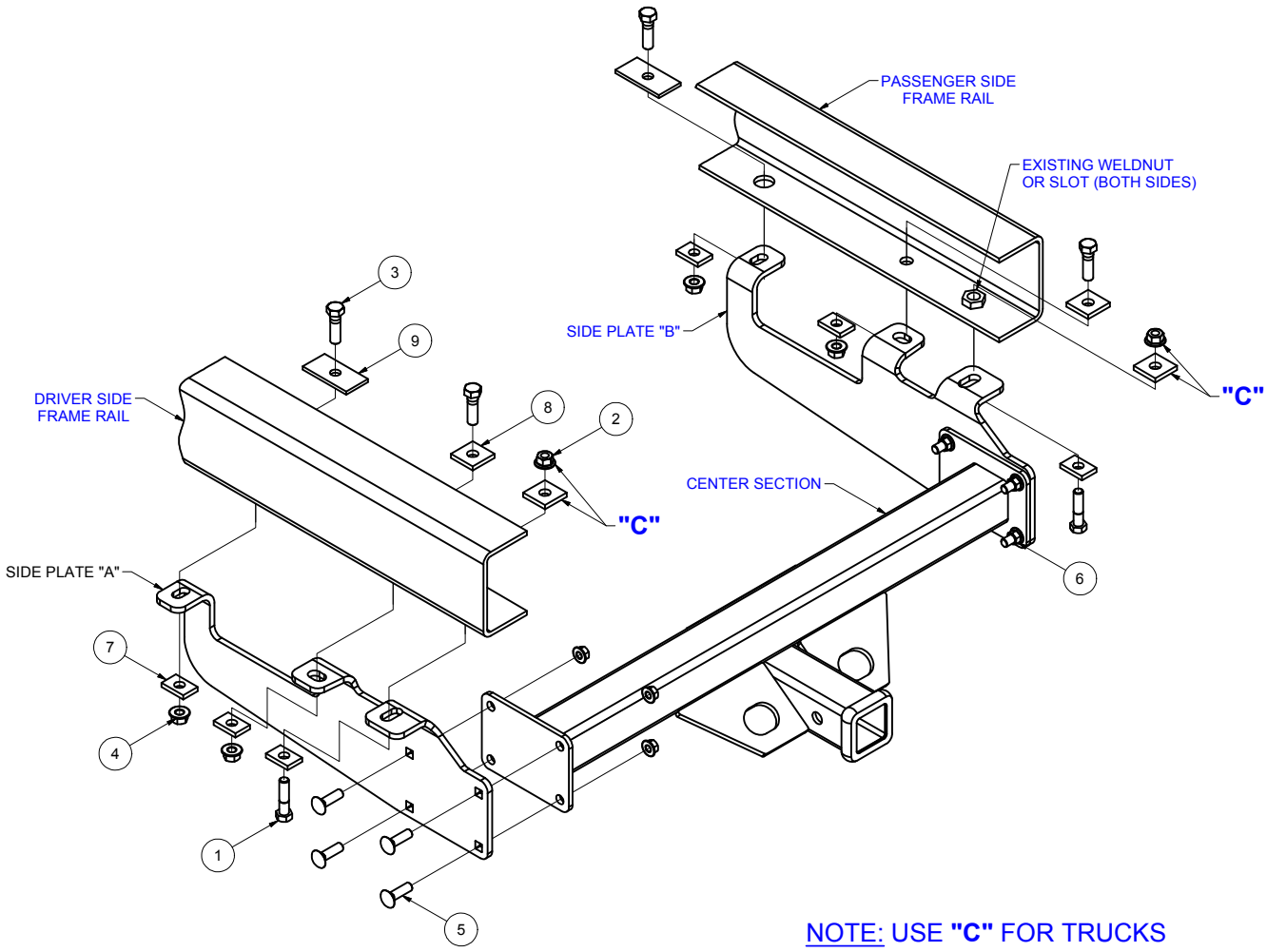
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	M12 - 1.75 x 50mm	HEX BOLT
2	2	M12-1.75	HEX FLANGE NUT
3	4	1/2-13 x 1 3/4	HEX BOLT
4	4	HFN 1213	HEX FLANGE NUT
5	8	7/16-14 x 1 1/2	CARRIAGE BOLT
6	8	7/16-14	HEX FLANGE NUT
7	6	CM-SP50	.250 x 1.00 x 1.50" ROUND HOLE SPACER
8	4	CM-SP22	.250 x 1.50 x 1.50" ROUND HOLE SPACER
9	2	CM-SP34	.188 x 1.50 x 3.00" ROUND HOLE SPACER

TOOLS REQUIRED
RATCHET
TORQUE WRENCH
12" EXTENSION
5/8" SOCKET
3/4" SOCKET
3/4" WRENCH
18mm SOCKET
18mm WRENCH



WELDNUT CLEANING

To remove debris from weldnuts in frame, spray lubricant or compressed air into hole. For heavy debris, use a small wire brush. (Be careful not to damage threads).



NOTE: USE **"C"** FOR TRUCKS WITHOUT BUMPERS

HITCH WEIGHT: 57 LBS.
INSTALL TIME: 60 MINUTES
INSTALL NOTES:

- NO DRILLING REQUIRED
- LOWER SPARE TIRE

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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NOTE: Determine which installation method will work best for you, instructions "A" or "B".

Instructions "A"

1. Lower and remove spare tire for ease of installation. Spare will be put back in place after hitch is installed.

2. Bolt the center section to side plates "A" and "B" with the 7/16" carriage bolts and hex flange nuts as shown.

3. If the vehicle is equipped with a factory installed bumper, remove the 12mm bumper bracket bolts from both sides and move on to step (4a). If no bumper is installed move on to step (4b).

4. a) Raise hitch into position aligning the rearmost holes in the side plates with the holes in each frame rail where the 12mm bolts were removed in step (3). Loosely secure hitch in place using 12mm bolts and SP-22 spacers with existing weldnuts as shown. (Bolts will be tightened in step 7.)

   b) Raise hitch into position aligning the rearmost holes in the side plates with the rearmost slots in the frame rails. Loosely secure hitch in place using 12mm bolts and SP-50 spacers with 12mm flange nuts and SP-22 spacers as shown. (Bolts will be tightened in step 7.)

5. Place a 1/2"-13 x 1 3/4" bolt along with a CM-SP34 spacer in the forwardmost hole in the frame rail (one each side). Secure with a CM-SP50 spacer and 1/2-13 hex flange nut as shown.

6. Place a 1/2"-13 x 1 3/4" bolt along with a CM-SP22 spacer in the center holes in the frame rail (one each side). Secure with a CM-SP50 spacer and 1/2-13 hex flange nut as shown.

7. Torque all 1/2" hardware to 75 ft-lbs, 7/16" hardware to 50 ft-lbs, and 12mm hardware to 60 ft-lbs.

8. Reinstall spare tire removed in step 1.

Instructions "B"

1. Lower and remove spare tire for ease of installation. Spare will be put back in place after hitch is installed.

2. If the vehicle is equipped with a factory installed bumper, remove the 12mm bumper bracket bolts from both sides and move on to step (3a). If no bumper is installed move on to step (3b).

3. a) Raise side plates "A" and "B" into position aligning the rearmost holes with the holes in each frame rail where the 12mm bolts were removed in step (2). Loosely secure side plates using 12mm bolts and SP-22 spacers with existing weldnuts as shown. (Bolts will be tightened in step 7.)

   b) Raise side plates "A" and "B" into position aligning the rearmost holes in the side plates with the rearmost slots in the frame rails. Loosely secure side plates using 12mm bolts and SP-50 spacers with 12mm flange nuts and SP-22 spacers as shown. (Bolts will be tightened in step 7.)

4. Place a 1/2"-13 x 1 3/4" bolt along with a CM-SP34 spacer in the forwardmost hole in the frame rail (one each side). Loosely secure with a CM-SP50 spacer and 1/2-13 hex flange nut as shown. (Bolts will be tightened in step 7.)

5. Place a 1/2"-13 x 1 3/4" bolt along with a CM-SP22 spacer in the center holes in the frame rail (one each side). Loosely Secure with a CM-SP50 spacer and 1/2-13 hex flange nut as shown. (Bolts will be tightened in step 7.)

6. Raise the receiver tube assembly into position and secure the center section to side plates "A" and "B" with the 7/16" carriage bolts and hex flange nuts as shown.

7. Center hitch on vehicle and torque all 1/2" hardware to 75 ft-lbs, 7/16" hardware to 50 ft-lbs, and 12mm hardware to 60 ft-lbs.

8. Reinstall spare tire removed in step 1.

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