

65-70 GM B-Body Lower Control Arms

Item # 3655



1. Securely block the front wheels of the vehicle. Jack up rear of vehicle to a good working height, make sure both rear wheels are off the ground. Place (2) jack stands under the frame. **Do not Support by rear axle.**
 2. Start with the passenger side. Place the jack under the rear end close to the passenger side shock mount and apply slight pressure.
 3. Loosen both lower control arm bolts but do not remove. Now loosen and remove the shock nut and shock.
 4. Slowly let the jack down and let the axle hang, now remove the coil spring.
 5. With the coil spring removed now remove both lower control arm bolts and remove the factory lower control arm. You may need to jack the axle back up in order to remove the control arm.
 6. Locate one new control arm, both control arms are the same and can be used on either side. Install the control at the body side first, put the bolt through but do not tighten. Now swing the control up and line it up with the control arm hole on the axle, put the shock mount bolt through but do not tighten. You may need to use the jacks up and down motion to help line the control arm holes up.
- Note:** The rear bolt of the control arm is a factory shock bolt and must be reused. During removal do not cut, strip or damage this shock stud. If you purchased a new hardware kit from UMI Performance it supplies a new nut for this shock stud only and not a new shock stud.
7. Now reinstall the spring, let the rear end down as far as it will go and install spring. A spring compressor may also be used to ease installation but is not needed.
 8. With the spring in place jack the rear end up and reinstall shock to the shock mount.
 9. Repeat on driver's side.
 10. Once both sides are installed jack up vehicle by rear axle, remove jack stands from frame and place stands under rear axle. Release the jack and let the vehicle weight rest on the jack stands.
 11. Tighten the control arm mounting bolts and lube each grease fitting with **1-1 ½ pumps** of grease only.

Greasing Your Control Arms- Use only Non-Lithium Based Grease, Lithium based grease can wash out with water. Grease your control arm bushings 2-3 times a year adding only 1 pump of grease, **DO NOT OVER GREASE.**

Thank you for putting your trust in a UMI Performance product!

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1. Shows passenger side installed with factory shock stud.



2. Shows passenger side installed with coil spring.



2. Drivers side shown.



3. Passenger side shown.



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UMI Performance Inc.
Made in Pennsylvania, USA

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