

INSTALLATION INSTRUCTIONS



1978-1988 GM G-Body

Small Block Chevy Poly Motor Mounts

PART NUMBER (PN): 90071

Technical Support

We strive to provide the utmost pre- and post-sales support for our products. Whether you just need upgrade advice, or assistance in adjusting or installing a product, our experienced support staff is always ready to help optimize your UMI product.

CHAT WITH A UMI PROFESSIONAL TODAY

Need installation advice or clarification on the instructions? Scan the QR code (right) to chat directly with a UMI Professional or use the contact information provided to talk to customer service.

Note: UMI social media accounts do not respond to customer service questions.



CONTACT CUSTOMER SERVICE

Hours: M-F 8:00-4:30 (EST)

Email: support@umiperformance.com

Call: +1 (814) 343-6315

Address: 509 Hemlock Street
Philipsburg, PA 16866

SOCIAL MEDIA

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Included Parts

Description	Quantity	PN
Poly Motor Mounts Assembled	2.	90071AB
Clamshell Mount Engine side: Circle	2	90071C
M12 Nylock Nut	2	1000001
3/8" Flat Washer	14	1000006
1/2" Flat Washer	4	1000015
M12 x 150mm Bolt	2	1000068
3/8"-16 x 1" Bolt	14	1000081
3/8"-16 Nylock Nut	8	1000101

Tools Needed

Tools

INSTALLATION INSTRUCTION

DISCLAIMER

UMI Performance shall not be held liable for any injuries or damages resulting from the improper installation of this product. It is the sole responsibility of the user to ensure that the product is installed correctly and in accordance with all applicable laws, codes, and regulations. The user assumes all risk and liability for any injuries or damages that may arise from the improper installation of this product. It is important to follow these steps carefully and use the proper tools to avoid damaging the vehicle or causing injury to yourself. If you are uncertain about any part of the installation process, it is recommended that you seek the assistance of a professional mechanic.

STEP 1: Install 90071C Clamshell onto the engine block. Mounts are the same for both sides of the engine. Align the 2 bolt holes towards the top and install the supplied hardware. Torque to 40ft/lbs.

STEP 2: Install 90071AB Poly Mount onto chassis. The wider bolt spacing goes toward top of chassis

STEP 3: Install hardware, but leave slightly loose to allow movement. This will aid in engine installation.

STEP 4: Hardware is supplied for all 4 bolt locations. Most applications will only use 3, as GM did from factory.

STEP 5: Lower engine into vehicle and install long 12mm bolts. It may be necessary to move the chassis mounts to align. Torque chassis bolts to 40 ft/lbs and through bolts to 65 ft/lbs

FIGURES FOR REFERENCE



Figure 1: Engine Side

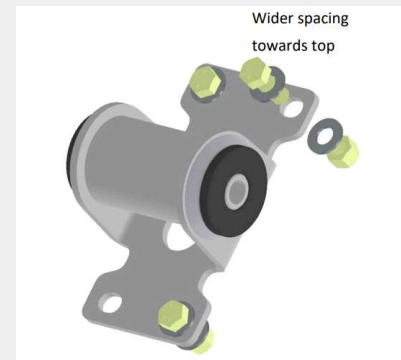


Figure 1: Chassis Side