

INSTALLATION INSTRUCTIONS

Pull Pro 53076 (1-4-5-40) / Winch Bumper 23150 (MB-MPS)

03 – 06 Silverado 1500 ½ Ton. / 2500 ¾ Ton 2 & 4x

Parts List :

QTY	(1) Hardware kit including :	(4) M12 Hex. Nut
(1) Pull Pro	(10) 1/2 x 1 1/2" hex head bolts	(2) ¼ x 1" Hex. Head bolt
(1) Main mounting brackets set (Driver & Passenger)	(2) 3/8 x 1" hex head bolts	(2) ¼" Hex nut
(1) Auxiliary mounting brackets set	(2) 3/8" Lock nuts	(2) ¼" Flat washer
(1) Central plate	(2) 3/8" Flat washers	(2) M12 x 40 mm hex head bolts
(2) Spacers	(6) 1/2" Flat washers	(10) ½" Flat washer
	(6) 1/2" Lock washers	Modular Euroguard also includes:
	(10) 1/2" Lock nuts	(2) Brushguard gaskets
	(2) M12 x 140mm Hex head bolts	(1) Brushguard set
	(2) M12 x 40mm Hex head bolts	(4) Hex. Head bolt ½ x 1 ½"
		(4) Flat washer ½"

Tools Required :

18mm Socket	3/4" Socket	Ratchet
19mm Socket	3/4" Wrench	5/16" Allen wrench

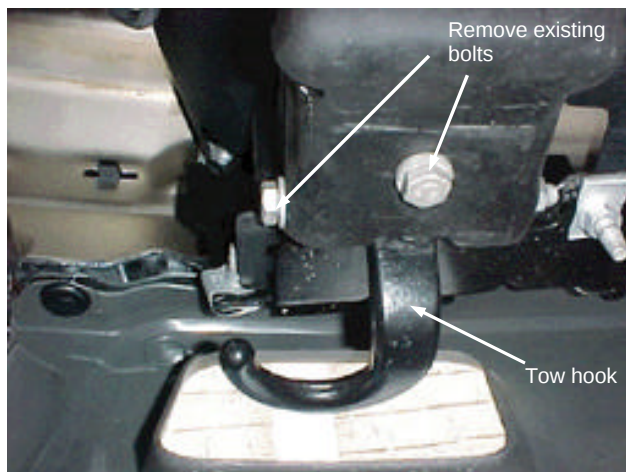
Instructions :

Approximated installation time: 30 min.

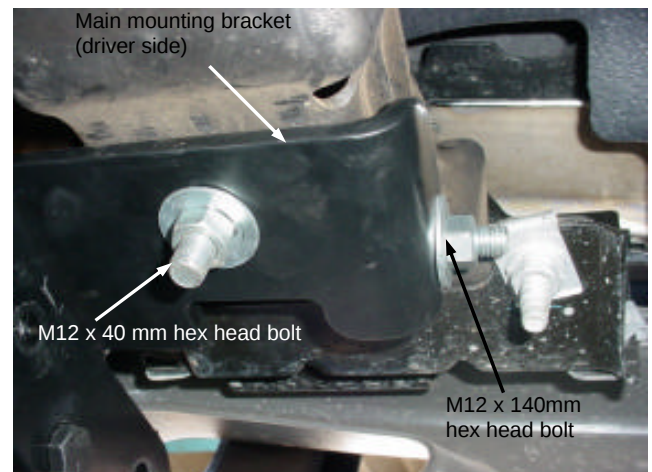
- Before beginning the installation, read the instructions thoroughly and completely. If any of the items listed above are missing, please do not proceed with installation. Call your distributor immediately to obtain the necessary items.
- Before installing the mounting brackets begin by removing the factory tow hooks. See Picture 1.
- Place the mounting brackets onto the frame as illustrated in Picture 2. NOTE: If you would like to retain the factory tow hooks, swap the passenger and driver side tow hooks. Keep in mind that some drilling may be required if the frame holes do not match up. It is also possible to retain the factory positioning but it is necessary to cut or grind a small section off the tip to avoid damaging the bumper cover.
- Bolt the mounting brackets and the tow hooks to the frame replacing the factory bottom bolt with the provided M12 x 40mm hex head bolts, 1/2" flat and lock washers. Replace the long factory upper bolt with the provided M12 x 140mm hex head bolts, 1/2" flat and lock washers and M12 hex nuts. Leave all hardware loose. NOTE: Whether you decide to re-install the factory tow hooks or not the provided M12 hex head bolts must be used.
- To install the auxiliary mounting brackets, locate and remove the existing bolt as illustrated by Picture 3. Through the bumper opening, mount the mounting bracket, then place a spacer between the bracket and the vehicle and secure with an M12 x 55mm hex head bolt, 1/2" flat and lock washers. Leave bolts loose. See Pictures 4 & 5.
- Attach the Guard to the main mounting brackets and bolt them together using the 1/2" x 1 1/2" hex head bolts, flat washers and lock nuts. When this is completed bolt the auxiliary brackets to the central plate using the 1/2" x 1 1/2" hex head bolts, flat washers and lock nuts. Leave loose. see Picture 6
- FOR KNOCKDOWN VERSION ONLY: Install the brush guards to the main section using the button allen bolts, flat washers and lock nuts. Use the included gasket between the brush guard and the main guard plate.
- Ensure that the brush guard clears the hood before making any final adjustments and tightening the bolts.
- Periodically check and re-tighten bolts as necessary over the term of use.
- Fill out included warranty card and place in the vehicle.

Assembly Diagram :

Picture 1



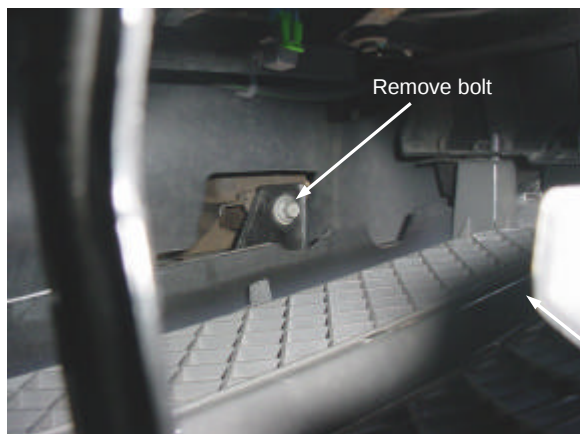
Picture 2



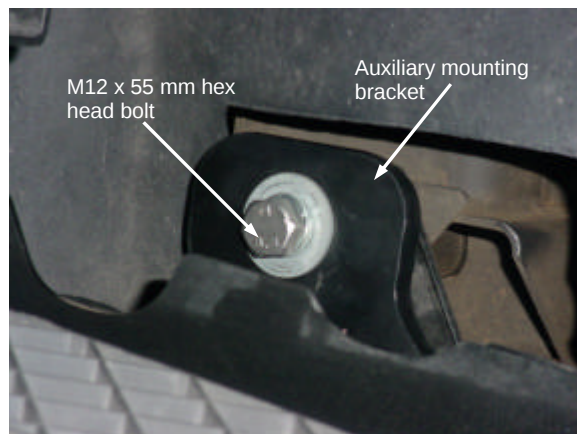
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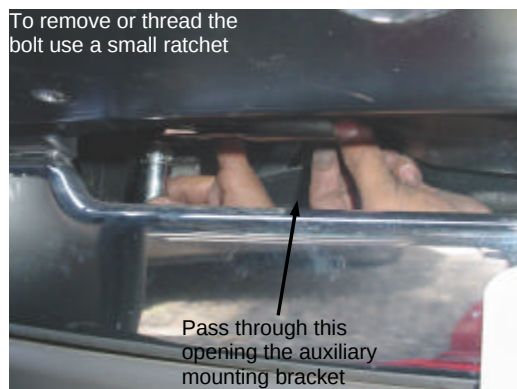
Picture 3



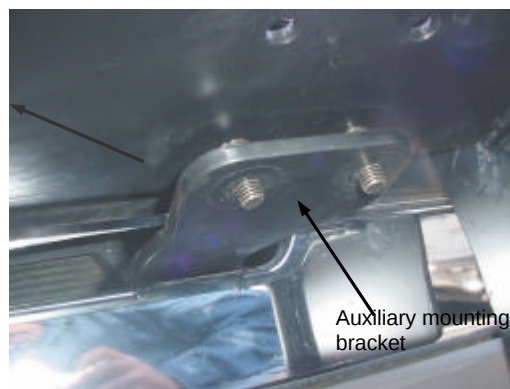
Picture 4



Picture 5



Picture 6



Cleaning and care instructions :

Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scratch the finish and cause corrosion.