

**CHEVROLET SILVERADO 1500**

2014

**23165**

| PART LIST |       |             |                                        |          |
|-----------|-------|-------------|----------------------------------------|----------|
| ITEM      | QTY   | Part No.    | Description                            | Max      |
| 1         | 1 PC  | 532760AA/BA | WINCH BUMPER                           |          |
| 2         | 1 SET | 532760EA/FA | BRUSH GUARD                            |          |
| 3         | 1 SET | 532760GA    | LOWER BRACKET                          |          |
| 4         | 1 PC  | 502764BB    | DRIVER SIDE BRACKET                    |          |
| 5         | 1 PC  | 502764CB    | PASSENGER BRACKET                      | .        |
| 6         | 1 PC  | 524764CA    | AUXILIARY BRACKET                      |          |
| 7         | 1 SET | 532760IA    | LOWER AUXILIARY BRACKETS               |          |
| 8         | 2 PCS | 378312      | "T" BOLT ½"                            | 65 ft-Lb |
| 9         | 4 PCS | 524760AA    | ROD BOLT                               | 65 ft-Lb |
| 10        | 6 PCS | AST-T197    | CARRIAGE HEADED SCREW ½X 1 ½"          | 70 ft-Lb |
| 11        | 1 PCS | AST-T108    | HEX HEAD BOLT ½ X1 1/2" BLACK ½ X 1 ½" | 70 ft-Lb |
| 12        | 7 PCS | AST-RP06    | PLAIN WASHER ½"BLACK                   |          |
| 13        | 7 PCS | AST-RPR06   | SPRING LOCK WASHER ½"BLACK             |          |
| 14        | 7 PCS | AST-TU193   | HEX NUT ½"BLACK                        | 70 ft-Lb |
| 15        | 6 PCS | AST-RP01    | PLAIN WASHER ½" BLUE                   |          |
| 16        | 6 PCS | AST-RPR01   | SPRING LOCK WASHER ½" BLUE             |          |
| 17        | 6 PCS | AST-TU04    | HEXAGONAL NUT ½" BLUE                  | 70 ft-Lb |
| 18        | 2 PCS | AST-T367    | CARRIAGE HEADED BOLT 3/8" X 1 ¼ BLACK  | 30 ft-Lb |
| 19        | 2 PCS | AST-RP12    | PLAIN WASHER 3/8" BLACK                |          |
| 20        | 2 PCS | AST-RPR07   | SPRING LOCK WASHER 3/8" BLACK          |          |
| 21        | 2 PCS | AST-TU43    | HEX NUT 3/8" BLACK                     | 30 ft-Lb |

**REQUIRED TOOLS**

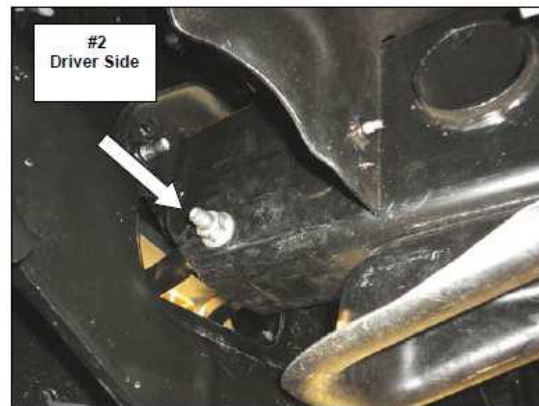
- A. ½" RATCHET WITH EXTENSION
- B. SOCKET 18mm
- C. WRENCH 18mm
- D. SOCKET 9/16"
- E. HEX KEY 7/32"
- F. SOCKET 3/4"

Read the installation instructions completely and verify that all of the parts listed are accounted for. If you have defective, missing or damaged parts or need assistance, please contact Go Rhino Products for fast, friendly customer service at: 1-888-427-4466 or email: [warranty@gorhino.com](mailto:warranty@gorhino.com)

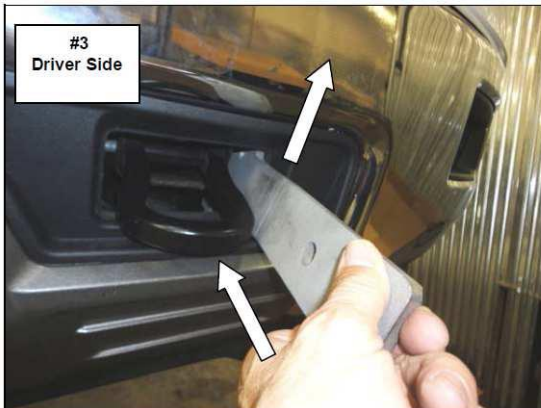
**Notes:**

If your vehicle is not equipped with factory tow hooks, attach the upper brackets and auxiliary bracket to the frame using the supplied 1/2" rod bolts, 1/2" flat washers, 1/2 lock washers and 1/2" hex nuts. Protect the plastic bumper cover prior to the installation.

**Step-1** Beginning with the driver side, remove the tow hook rear bolt, nut from the front bolt, (**Photo 1 & 2**) and the foam trim panel from the tow hook opening.



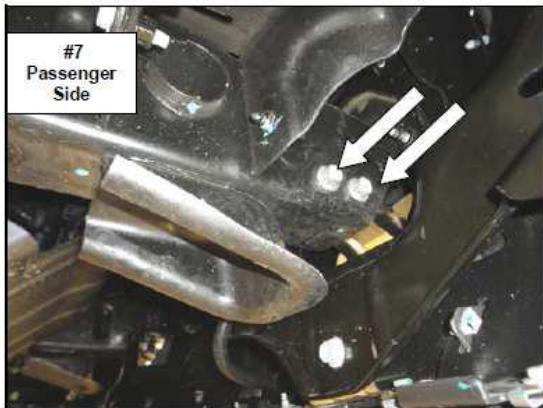
**Step-2** From the tow hook opening, slide the vehicle attachment end of the driver side upper bracket under the frame, rotate the bracket and position upper attachment hole in the bracket over the shank of the front tow hook bolt and reinstall the nut.



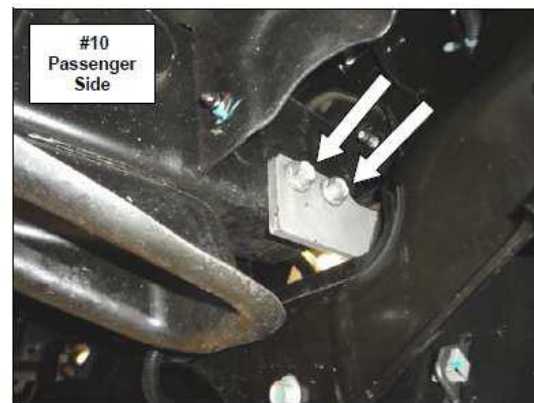
**Step-3** Attach the driver side auxiliary bracket to the side of the frame using the tow hook rear bolt and to the lower hole in the upper bracket using (1) ½" x 1 ½" carriage bolt, (1) ½" flat washer, (1) ½" lock washer and (1) ½" hex nut. (**Photo 5 & 6**).



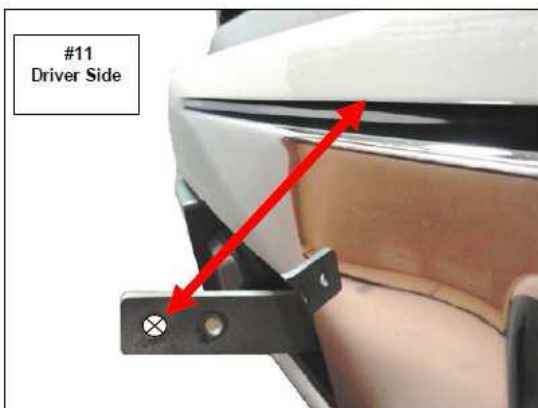
**Step-4** Passenger side, remove the tow hook front nut and bolt, rear bolt, (**Photo 7 & 8**) and the foam trim panel from the tow hook opening.



**Step-5** From the tow hook opening, slide the vehicle attachment end of the passenger side upper bracket under the frame, rotate the bracket and align the holes in the bracket with the holes in the frame and reinstall the tow hook front bolt and nut, then the rear bolt. (**Photo 9 & 10**)

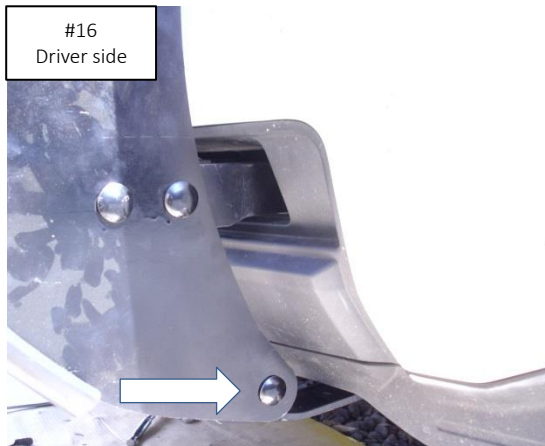
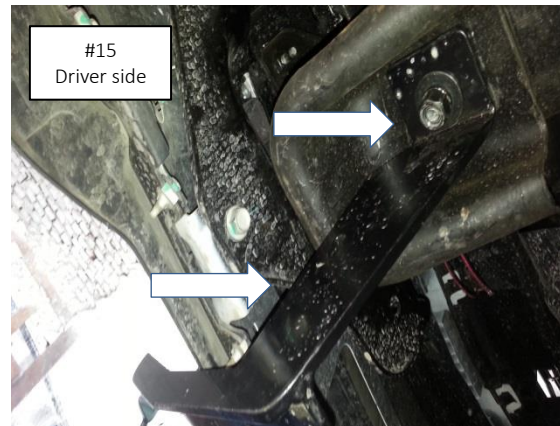


**Step-6** Place the center of the front hole in the driver and passenger side upper brackets approximately 8" from the bottom edge of the bumper cap, (**Photo 11**) and tighten all nuts and bolts securing the brackets. With assistance, position and attach the Winch Bumper to the outside of each upper bracket using (2) 1/2" x 1 1/2" carriage bolts, (2) 1/2" flat washers, (2) 1/2" lock washers and (2) 1/2" hex nuts, (**Photo 12&13**). Leave the nuts and bolts loose for final adjustment.

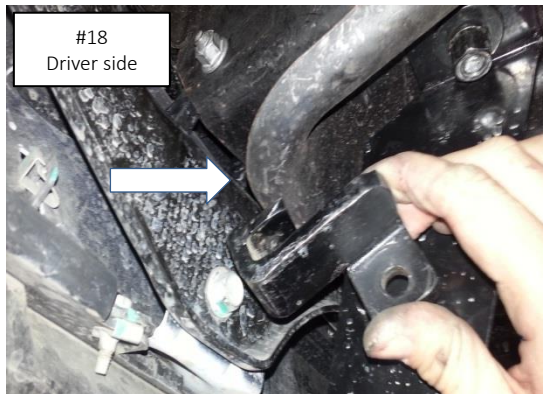




**Step - 7** Locate the hole in the bottom of the frame and install (1) 1/2" t-bolt, (**Photo 14 &15**). Attach the driver side lower bracket to the frame using the T-Bolt, (1) 1/2" flat washer, (1) 1/2" lock washer and (1) 1/2" hex nut, and to the Winch bumper using (1) 1/2" x 1 1/2" carriage bolt, (1) 1/2" flat washer, (1) 1/2" lock washer and (1) 1/2" hex nut, (**Photo 16 &17**). Repeat to install the passenger side lower bracket.



**Step-8** Hook the lower auxiliary bracket to the chassis (**Photo 18** ). Bolt the lower auxiliary bracket to the lower bracket using (1) carriage screw 3/8" (1) plain washer 3/8" (1) spring lock washer 3/8" (1) nut 3/8" (**Photo 19**).



**Step - 9** Align the Winch bumper with the vehicle and tighten all factory and supplied nuts and bolts.



**Step - 10** Check and retighten the nuts and bolts every six months.