

INSTALLATION INSTRUCTIONS
CHEVROLET SILVERADO 1500
 2014 - 2016

WINCH BUMPER
23174

PART LIST				
ITEM	QTY	Part No.	Description	Torque
1	1 PC	532760AA	WINCH BUMPER	
2	1 SET	532760EA	BRUSH GUARD	
3	1 SET	231740AA	LOWER BRACKET	
4	1 PC	503764AA	DRIVER SIDE BRACKET	
5	1 PC	503764BA	PASSENGER SIDE BRACKET	
6	1 PC	525764CA	AUXILIARY BRACKET	
7	1 SET	532760IA	LOWER AUXILIARY BRACKET	
8	2 PCS	378312	1/2" "T" BOLT	65 FT-LB
9	4 PCS	524760AA	ROD BOLT	65 FT-LB
10	6 PCS	AST-T197	1/2 X 1 1/2" CARRIAGE HEAD SCREW	70 FT-LB
11	1 PC	AST-T108	1/2 X 1 1/2 HEX HEAD BOLT BLACK	70 FT-LB
12	7 PCS	AST-RP06	1/2" FLAT WASHER BLACK	
13	7 PCS	AST-RPR06	1/2" LOCK WASHER BLACK	
14	7 PCS	AST-TU193	1/2" HEX NUT BLACK	70 FT-LB
15	6 PCS	AST-RP01	1/2" FLAT WASHER BLUE	
16	6 PCS	AST-RPR01	1/2" LOCK WASHER BLUE	
17	6 PCS	AST-TU04	1/2" HEX NUT BLUE	70 FT-LB
18	2 PCS	AST-T367	3/8 X 1 1/4" CARRIAGE HEAD BOLT BLACK	30 FT-LB
19	2 PCS	AST-RP12	3/8" FLAT WASHER BLACK	
20	2 PCS	AST-RPR07	3/8" LOCK WASHER BLACK	
21	2 PCS	AST-TU43	3/8" HEX NUT BLACK	30 FT-LB

REQUIRED TOOLS

- A. 1/2" Ratchet with extension
- B. 18mm. Socket
- C. 18mm. Wrench
- D. 9/16" Socket
- E. 7/32" Hex key
- F. 3/4" Socket

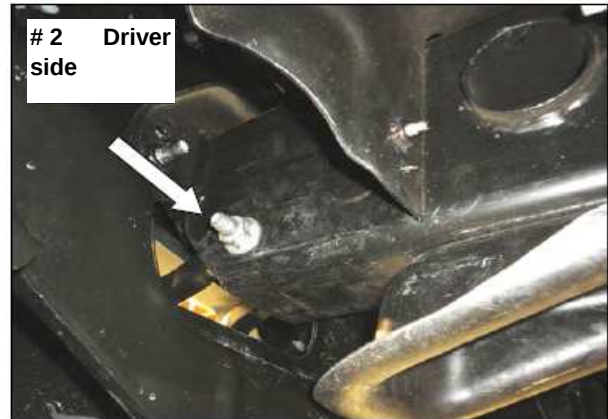
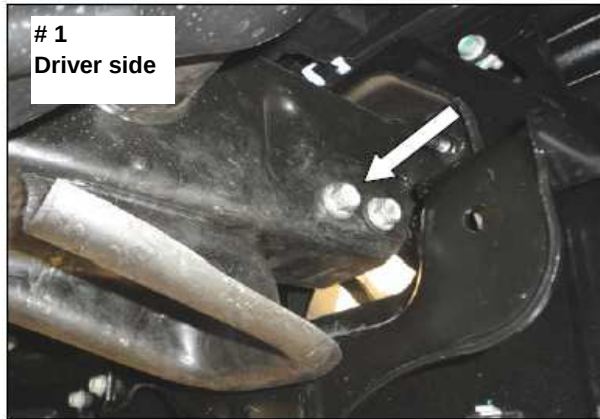
Read the installation instructions completely and verify that all of the parts listed are accounted for. If you have defective, missing or damaged parts or need assistance, please contact Go Rhino Products for fast friendly customer service at: 1-888-427-4466 or email: warranty@gorhino.com

Notes:

If your vehicle is not equipped with factory tow hooks, attach the upper brackets and auxiliary bracket to the frame using the supplied 1/2" rod bolts, 1/2" flat washers, 1/2" lock washers and 1/2" hex nuts.

Protect the plastic bumper cover prior to the installation.

Step-1 Beginning with the driver side, remove the tow hook rear bolt, nut from the front bolt, (**Photo 1 & 2**) and the foam trim panel from the tow hook opening.



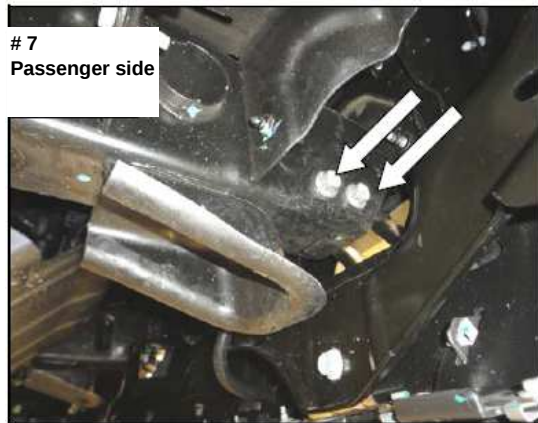
Step-2 From the tow hook opening, slide the vehicle attachment end of the driver side upper bracket under the frame, rotate the bracket and position upper attachment hole in the bracket over the shank of the front tow hook bolt and reinstall the nut. (**Photo 3 & 4**).



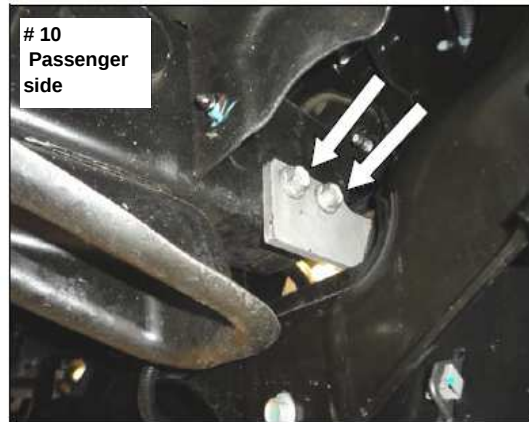
Step-3 Attach the driver side auxiliary bracket to the side of the frame using the tow hook rear bolt and to the lower hole in the upper bracket using (1) 1/2 x 1 1/2" hex bolt, (1) 1/2" flat washer (1) 1/2" lock washer and (1) 1/2" hex nut.(**Photo 5 & 6**)



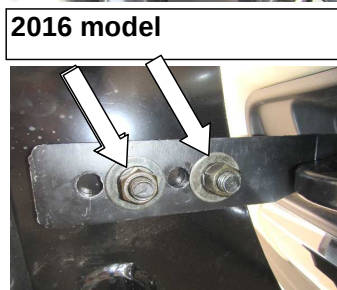
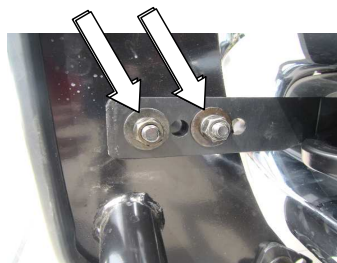
Step-4 Passenger side, remove the tow hook front nut and bolt, and the foam trim panel from the tow hook opening. (**Photo 7 & 8**)



Step-5 From the tow hook opening, slide the vehicle attachment end of the passenger side upper bracket under the frame, rotate the bracket and align the holes in the bracket with the holes in the side of the frame and reinstall the tow hook front bolt and nut, then the rear bolt. (**Photo 9 & 10**)



Paso - 6 Identify the holes to use for your vehicle model (**Photo 11**) With assistance, position and attach the Grille Guard to the outside of each upper bracket using (2) 1/2 x 1 1/2" hex bolt, (2) 1/2" Flat washers, (2) 1/2" lock washers, (2) 1/2" hex nuts. Leave the nuts and bolts loose for final adjustment. (**Photo 12**)



2014 - 2015 model



Step-7 Locate the hole in the bottom of the frame and install (1) 1/2" t-bolt, (**Photo 13**). Attach the driver side lower bracket to the frame using the t-bolt, (1) 1/2" flat washer, (1) 1/2" lock washer and (1) 1/2" hex nut, and to the Grille Guard using (1) 1/2" x 1 1/2" hex bolt, (1) 1/2" flat washer, (1) 1/2" lock washer and (1) 1/2" hex nut. (**Photo 14**). Repeat to install the passenger side lower bracket.



2014 - 2015 model

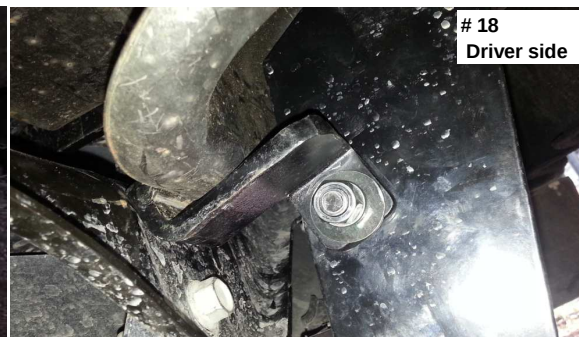
2016 model

15
Passenger
side

16
Passenger
side



Step-8 Hook the lower auxiliary bracket to the chasis (**Photo 17**) . Bolt the lower auxiliary bracket to the lower bracket using (1) 3/8" carriage screw bolt (1) 3/8" flat washer (1) 3/8" lock washer (1) 3/8" hex nut. (**Photo 18**)



Step-9 Align the Winch Bumper with the vehicle and tighten all factory and supplied nuts and bolts.

Remember to check and retighten the nuts and bolts every six months.

