



3000 SERIES STEPGUARD

GRILLE GUARD ASSEMBLY INSTRUCTIONS

PART NO. 3096B & 3096C 01 - 02 Chevy Silverado 1500HD, 99 - 02 Silverado 2500 Crew Cab P/U / 00 - 06 Suburban 2500 2/4 WD

Do not attempt to install this product on any vehicle other than the one it is designed for and listed above!

PART LIST

<u>QTY</u>	<u>PART DESCRIPTION</u>	<u>QTY</u>	<u>PART DESCRIPTION</u>
2	1/2 x 1 1/2" HEX BOLT	2	1037A CENTER PLATE BRACKETS
6	1/2" FLAT WASHER	1	1038BD DRIVER UPPER BRACKET
4	1/2" LOCK WASHER	1	1038BP PASSENGER UPPER BRACKET
2	1/2" HEX NUT	1	1038CD DRIVER FRAME BRACKET
2	M12 HEX NUT	1	1038CP PASSENGER FRAME BRACKET
2	SQUARE NUT SPACER	1	P200 PLUG KIT
4	3/8 x 1" BUTTON ALLEN BOLT		
12	3/8 x 1" HEX BOLT		
2	3/8" FLAT WASHER		
14	3/8" LOCK WASHER		
10	3/8" HEX NUT		

ASSEMBLY INSTRUCTIONS

READ THE ASSEMBLY AND INSTALLATION INSTRUCTIONS COMPLETELY BEFORE YOU BEGIN.

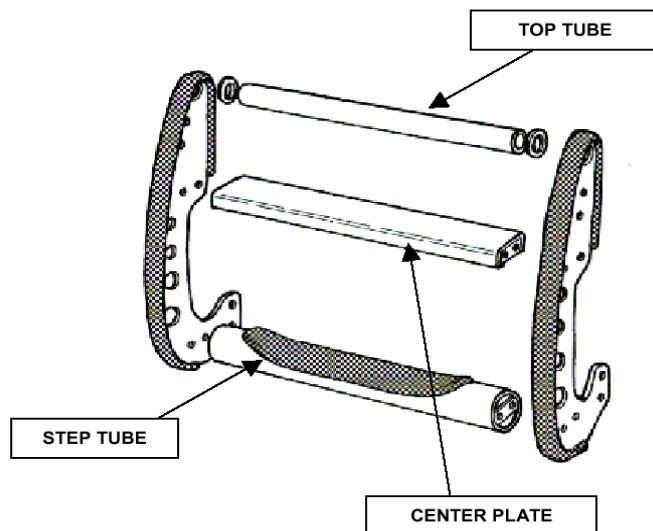
STEP 1. BEGIN THE GRILLE ASSEMBLY BY LAYING THE COMPONENTS OUT ON A PROTECTIVE SURFACE.

STEP 2. INSTALL THE TUBE CONNECTORS FROM THE P200 PLUG KIT INTO THE TOP TUBE.

STEP 3. POSITION THE STEP TUBE, CENTER PLATE AND TOP TUBE BETWEEN THE GRILLE GUARD SIDE PLATES.

STEP 4. ATTACH THE STEP TUBE TO THE SIDE PLATES USING THE 3/8" x 1 1/4" ALLEN HEAD BOLTS, THE CENTER PLATE USING THE 3/8" X 1" HEX HEAD BOLTS, LOCK WASHERS, AND NUTS, AND TOP TUBE USING THE P200 PLUG KIT HARDWARE.

STEP 5. ALIGN THE GRILLE AND BRUSH GUARD ASSEMBLY AND TIGHTEN ALL NUTS AND BOLTS.



INSTALLATION INSTRUCTIONS

NOTE: SOME MODELS MAY REQUIRE NOTCHING THE LOWER BUMPER FASCIA .

STEP 1. BEGINNING WITH THE PASSENGER SIDE, LOCATE AND REMOVE THE UPPER BUMPER BOLT. THE BOLT IS LOCATED BEHIND THE GRILLE ON TOP OF THE BUMPER. THE BOLT IS ACCESSABLE BY REMOVING THE RIVETS AND PLASTIC TRIM PANEL ON TOP OF THE GRILLE. LOOSENING THE CAM LOCKS SECURING THE GRILLE AND REACHING DOWN THROUGH THE OPENING. NOTE: PULL OUTWARD ON BOTTOM OF GRILLE TO EXPOSE BOLT.

STEP 2. ATTACH 1038BP UPPER BRACKET TO BUMPER USING THE BUMPER BOLT AND SQUARE SPACER AS SHOWN. DO NOT TIGHTEN.

STEP 3. POSITION 1037A CENTER PLATE BRACKET BETWEEN THE GRILLE AND BUMPER AND ATTACH TO TOP OF 1038BP UPPER BRACKET USING 3/8 x 1" HEX BOLT AND LOCK WASHER. DO NOT TIGHTEN.

STEP 4. ATTACH 1038CP FRAME BRACKET TO LOWER BUMPER BOLT USING 12MM HEX NUT AND 1/2" FLAT WASHER AND TO HOLE IN SIDE OF FRAME USING 1/2 x 1 1/2" HEX BOLT, WASHERS AND NUTS AS SHOWN. DO NOT TIGHTEN.

NOTE: IF EQUIPPED WITH TOW HOOKS REMOVE AND USE THE TOW HOOK BOLT.

STEP 5. REPEAT THE ABOVE STEPS FOR THE DRIVER SIDE BRACKET.

STEP 6. ATTACH THE GRILLE ASSEMBLY TO THE OUTSIDE OF THE FRAME BRACKETS AND TO THE CENTER PLATE BRACKETS USING 3/8 x 1" HEX BOLTS, LOCK WASHERS AND NUTS. ALIGN THE GRILLE GUARD ASSEMBLY WITH FRONT OF VEHICLE AND TIGHTEN ALL NUTS AND BOLTS.

STEP 7. REATTACH THE GRILLE AND TRIM PANEL.

