

GO RHINO! PRODUCTS 3000 SERIES INSTALLATION INSTRUCTIONS
2001 CHEVROLET 2500HD, 3500 PU 2/4WD PART NO. 3097M, 3097MC REV.B 3/01

<u>QTY</u>	<u>PARTS DESCRIPTION</u>
2	1/4" SOCKET SCREWS
2	FLANGED WASHERS
4	3/8" X 1" BUTTON HEAD BOLTS
10	3/8" X 1" HEX BOLTS
10	3/8" LOCK WASHERS
10	3/8" HEX NUTS
2	1/2" X 1 1/2" HEX BOLTS
6	1/2" FLAT WASHERS
2	1/2" LOCK WASHERS
2	1/2" HEX NUTS
2	12MM -1.75 X 90MM HEX BOLTS
2	12MM -1.75 X 40MM HEX BOLTS
2	12MM HEX NUTS
2	1" X 2 1/4" 11GA TUBULAR SPACERS
1	1494TD DRIVER SIDE UPPER BRACKET
1	1494TP PASSENGER SIDE UPPER BRACKET
1	1038CD DRIVER SIDE FRAME BRACKET
1	1038CP PASSENGER SIDE FRAME BRACKET

ASSEMBLY INSTRUCTIONS

STEP 1. BEGIN THE ASSEMBLY BY LOOSELY ATTACHING THE BOTTOM STEP TUBE TO THE GRILLE GUARD SIDE PLATES USING THE 3/8" X 1" BUTTON HEAD BOLTS.

STEP 2. POSITION THE TOP TUBE BETWEEN THE GRILLE GUARD SIDE PLATES. SLIDE THE BRUSH GUARDS THROUGH THE SIDE PLATES, FLANGED WASHERS AND INTO THE TOP TUBE.

STEP 3. ATTACH THE CENTER PLATE TO THE SIDE PLATES AND BRUSH GUARDS USING THE 3/8" X 1" HEX BOLTS, LOCK WASHERS, AND HEX NUTS.

STEP 4. ATTACH THE EUROTUBE TO THE BRUSH GUARDS USING THE 5/16" X 1 1/4" FLAT HEAD SCREWS.

STEP 5. ALIGN THE GRILLE AND BRUSH GUARD ASSEMBLY AND TIGHTEN ALL NUTS AND BOLTS. NOTE: SECURE THE TOP TUBE USING THE 1/4" SOCKET SCREWS.

STEP 6. ATTACH THE HEAD LIGHT PROTECTORS TO THE BRUSH GUARDS USING THE 1/4" X 1/4" BUTTON HEAD BOLTS AND TO THE SIDE PLATES USING THE 5/16" X 1" BUTTON HEAD BOLTS AND LOCK NUTS.

INSTALLATION INSTRUCTION

NOTE: SOME MODELS MAY REQUIRE NOTCHING THE LOWER BUMPER FASCIA.

STEP 1. BEGINNING WITH THE PASSENGER SIDE, LOCATE AND REMOVE THE UPPER BUMPER BOLT. THE BOLT IS LOCATED BEHIND THE GRILLE ON THE TOP OF THE BUMPER. THE BOLT IS ACCESSIBLE BY REMOVING THE RIVETS AND PLASTIC TRIM PANEL ON TOP OF THE GRILLE, LOOSENING THE CAM LOCKS SECURING THE GRILLE AND REACHING DOWN THROUGH THE OPENING. NOTE: PULL OUTWARD ON BOTTOM OF GRILLE TO EXPOSE THE BOLT.

STEP 2. POSITION 1494TP UPPER BRACKET BETWEEN THE GRILLE AND BUMPER. LOOSELY ATTACH THE BRACKET TO THE BUMPER USING THE 12MM X 90MM BOLT AND SPACER AS SHOWN.

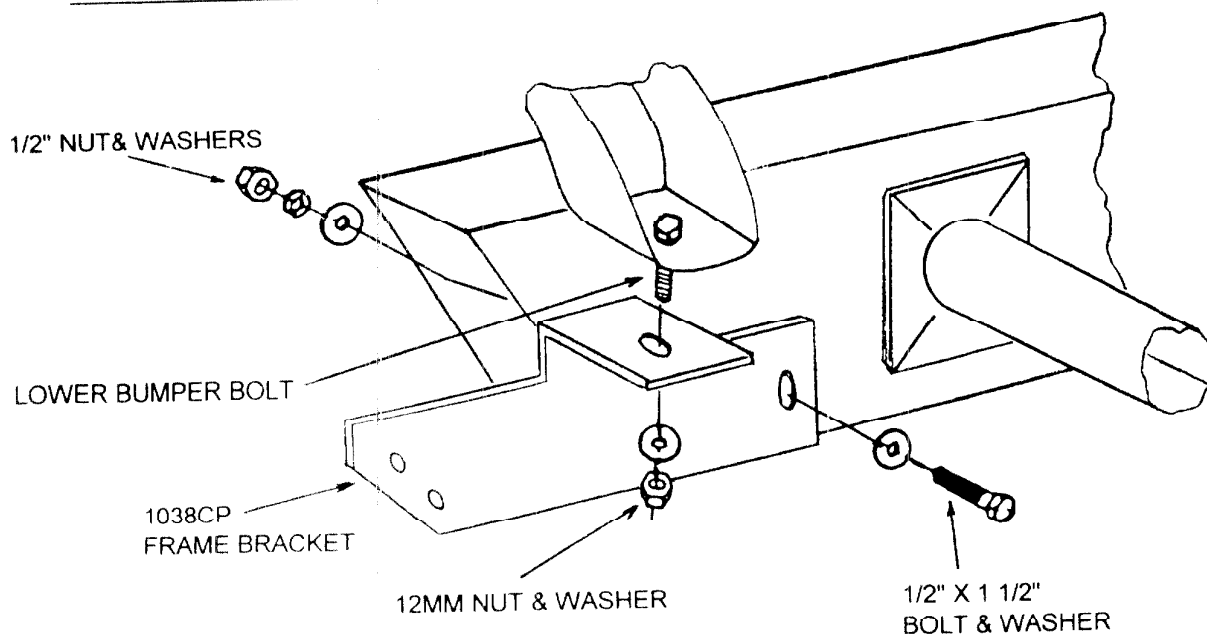
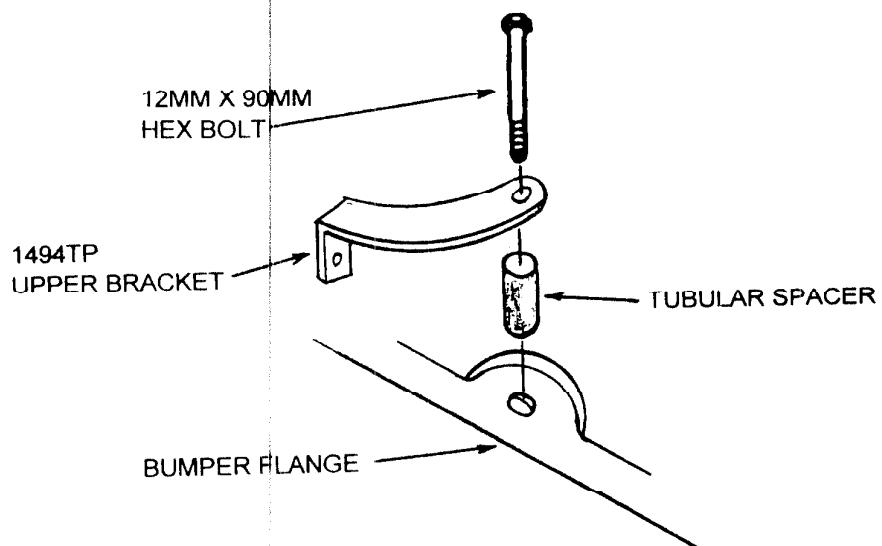
STEP 3. LOOSELY ATTACH 1038CP FRAME BRACKET TO THE LOWER BUMPER BOLT, AND TO THE SIDE OF THE FRAME USING THE 12MM NUT AND 1/2" FASTENERS AS SHOWN. NOTE: IF EQUIPPED WITH FACTORY TOW HOOKS, REMOVE THE FACTORY BOLT AND ATTACH THE BRACKET TO THE SIDE OF THE FRAME USING THE 12MM X 40MM HEX BOLT SUPPLIED.

STEP 4. REPEAT THE ABOVE STEPS FOR THE DRIVER SIDE BRACKETS.

STEP 5. USE THE LOWER SET OF HOLES IN THE GRILLE GUARD, AND ATTACH THE ASSEMBLY TO THE OUTSIDE OF THE FRAME BRACKETS, AND UPPER BRACKETS USING THE 3/8" X 1" BOLTS, LOCK WASHERS, AND NUTS. ALIGN THE GRILLE GUARD ASSEMBLY WITH THE FRONT OF THE VEHICLE AND TIGHTEN ALL NUTS AND BOLTS.

STEP 6. RE-ATTACH THE GRILLE AND TRIM PANEL. NOTE: ATTACH LICENSE PLATE TO BUMPER USING THE LOWER HOLES IN LICENSE PLATE.

PART NO. 1039, 3097M



PASSENGER SIDE VIEW