

GO RHINO! PRODUCTS 3000 SERIES INSTALLATION INSTRUCTIONS

03-07 (classic) CHEVROLET SILVERADO 2500HD, 3500 P/U 2/4WD PART NO. 3157B-C

REV.B

07/09

<u>QTY</u>	<u>PARTS DESCRIPTION</u>	<u>QTY</u>	<u>PARTS DESCRIPTION</u>
6	3/8" X 1" HEX BOLTS	2	12MM – 1.75 X 70MM HEX BOLTS
2	1" X 1 1/4" 11GA TUBE SPACERS	2	1/2" HOLE 1/4" THICK X 1 1/2" OD WASHERS
4	12MM HEX NUTS	1	1100AD DRIVER UPPER BRACKET
2	3/8" FLAT WASHERS	1	1100AP PASSENGER UPPER BRACKET
6	1/2" FLAT WASHERS	1	1110CD DRIVER LOWER BRACKET
8	3/8" X 1" BUTTON HEAD BOLTS	1	1110CP PASSENGER LOWER BRACKET
2	3/8" X 1 1/4" HEX BOLTS	1	3157P PASSENGER SIDE PLATE
12	3/8" LOCK WASHERS	1	3157D DRIVER SIDE PLATE
10	3/8" HEX NUTS	1	TT3157 TOP TUBE
2	1/2" LOCK WASHERS	1	ST3003 STEP TUBE
2	12MM – 1.75 X 40MM HEX BOLTS	1	CP3157 CENTER PLATE
2	3/8" FLAT WASHERS		

NOTE: READ THE ASSEMBLY, AND INSTALLATION INSTRUCTIONS COMPLETELY. MODELS W/O TOW HOOKS MAY REQUIRE NOTCHING THE LOWER BUMPER FASCIA.

ASSEMBLY INSTRUCTIONS

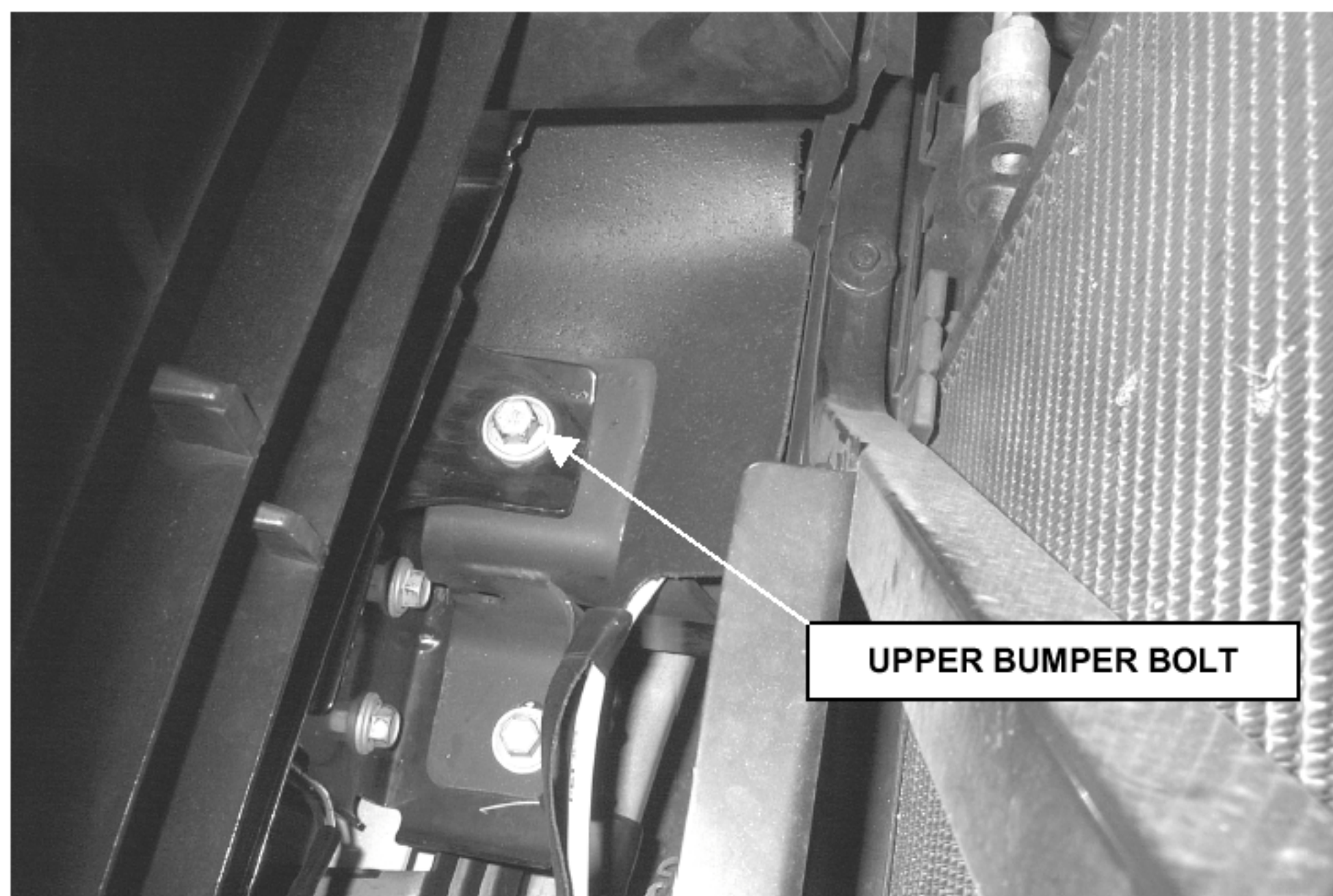
STEP 1. BEGIN THE ASSEMBLY BY LAYING THE COMPONENTS OUT ON A PROTECTIVE SURFACE.

STEP 2. POSITION THE STEP TUBE, CENTER PLATE AND TOP TUBE BETWEEN THE GRILLE GUARD SIDE PLATES.

STEP 3. LOOSELY ATTACH THE STEP TUBE TO THE SIDE PLATES USING THE 3/8" X1" BUTTON HEAD BOLTS. THE CENTER PLATE USING THE 3/8" X 1" BUTTON HEAD BOLTS, WASHERS, AND NUTS, AND THE TOP TUBE USING THE 3/8" X 1 1/4" HEX BOLTS, AND LOCK WASHERS.

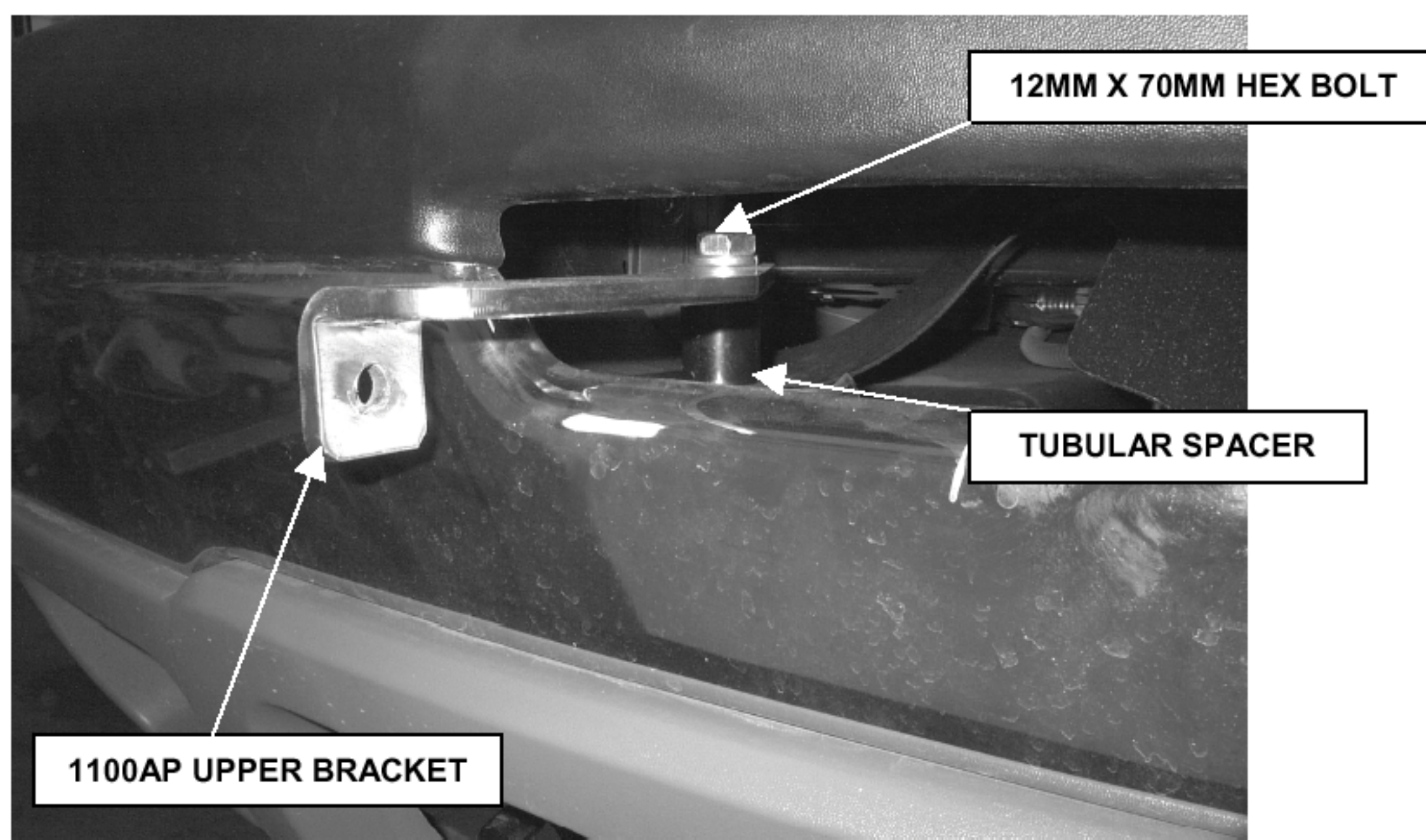
STEP 4. ALIGN THE GRILLE GUARD ASSEMBLY, AND TIGHTEN ALL NUTS AND BOLTS.

INSTALLATION INSTRUCTIONS



UPPER BUMPER BOLT

STEP 1. BEGINNING WITH THE PASSENGER SIDE, LOCATE AND REMOVE THE UPPER BUMPER BOLT. THE BOLT IS LOCATED BEHIND THE GRILLE ON THE TOP OF THE BUMPER. THE BOLT IS ACCESSIBLE BY REMOVING THE RIVETS AND PLASTIC TRIM PANEL ON TOP OF THE GRILLE, AND REACHING DOWN THROUGH THE OPENING.

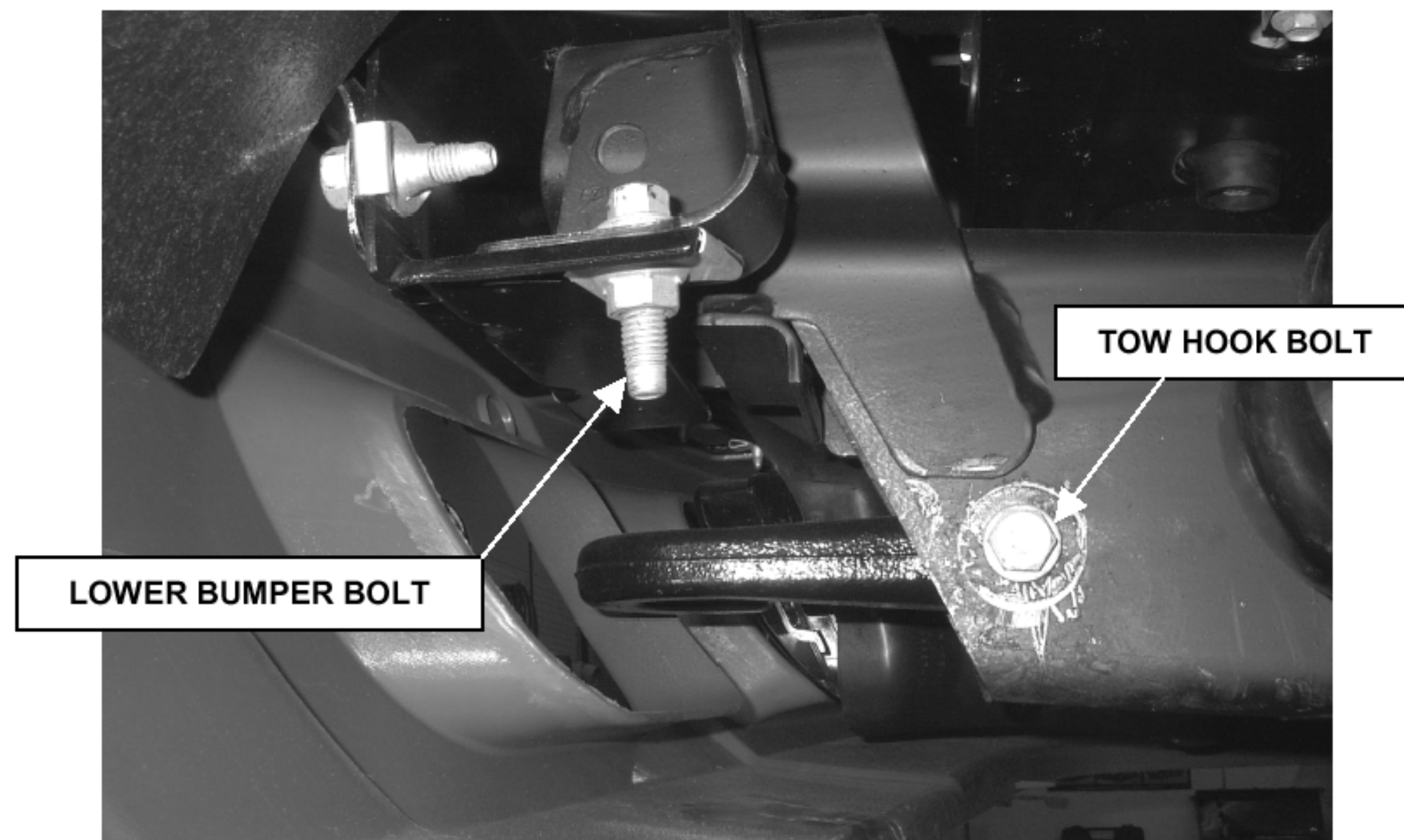


12MM X 70MM HEX BOLT

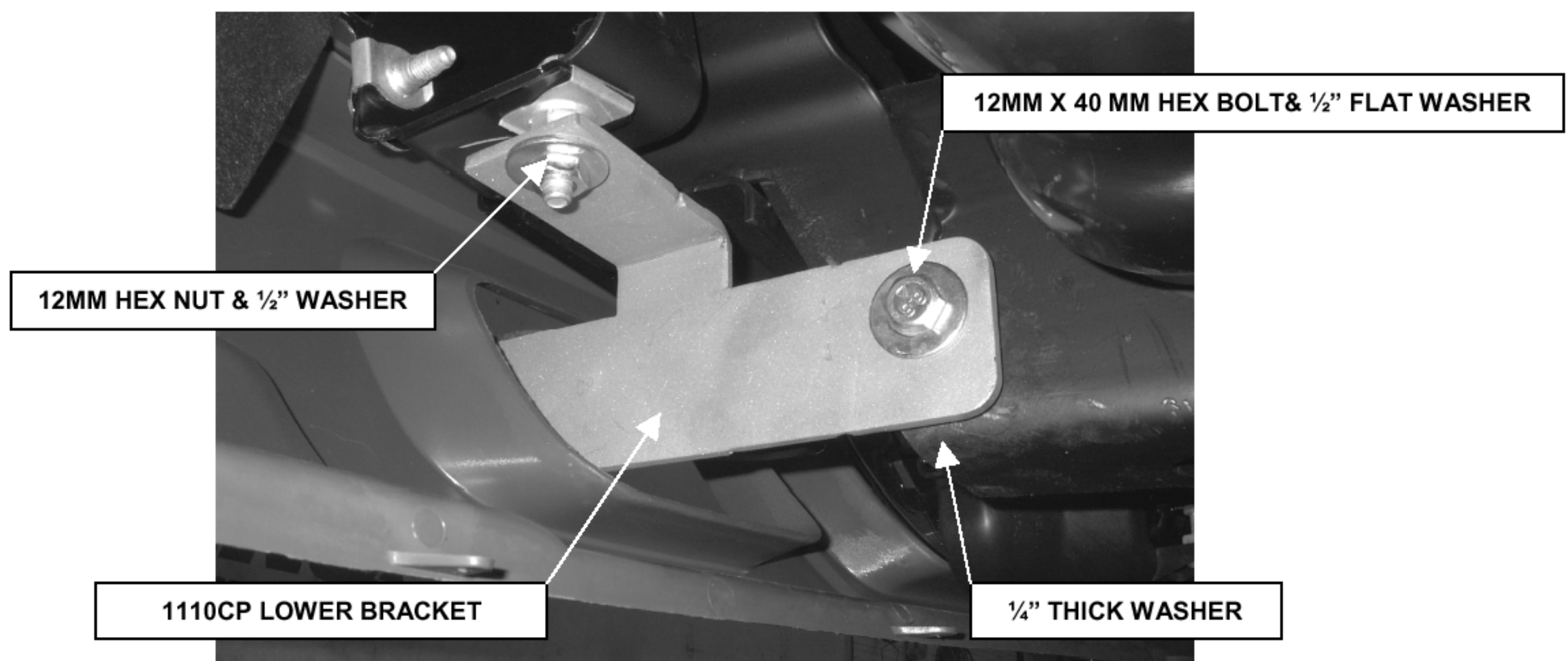
TUBULAR SPACER

1100AP UPPER BRACKET

STEP 2. POSITION 1100AP UPPER BRACKET THROUGH THE OPENING IN THE BUMPER. LOOSELY ATTACH THE BRACKET TO THE BUMPER USING THE 12MM X 70MM BOLT AND SPACER AND WASHERS.

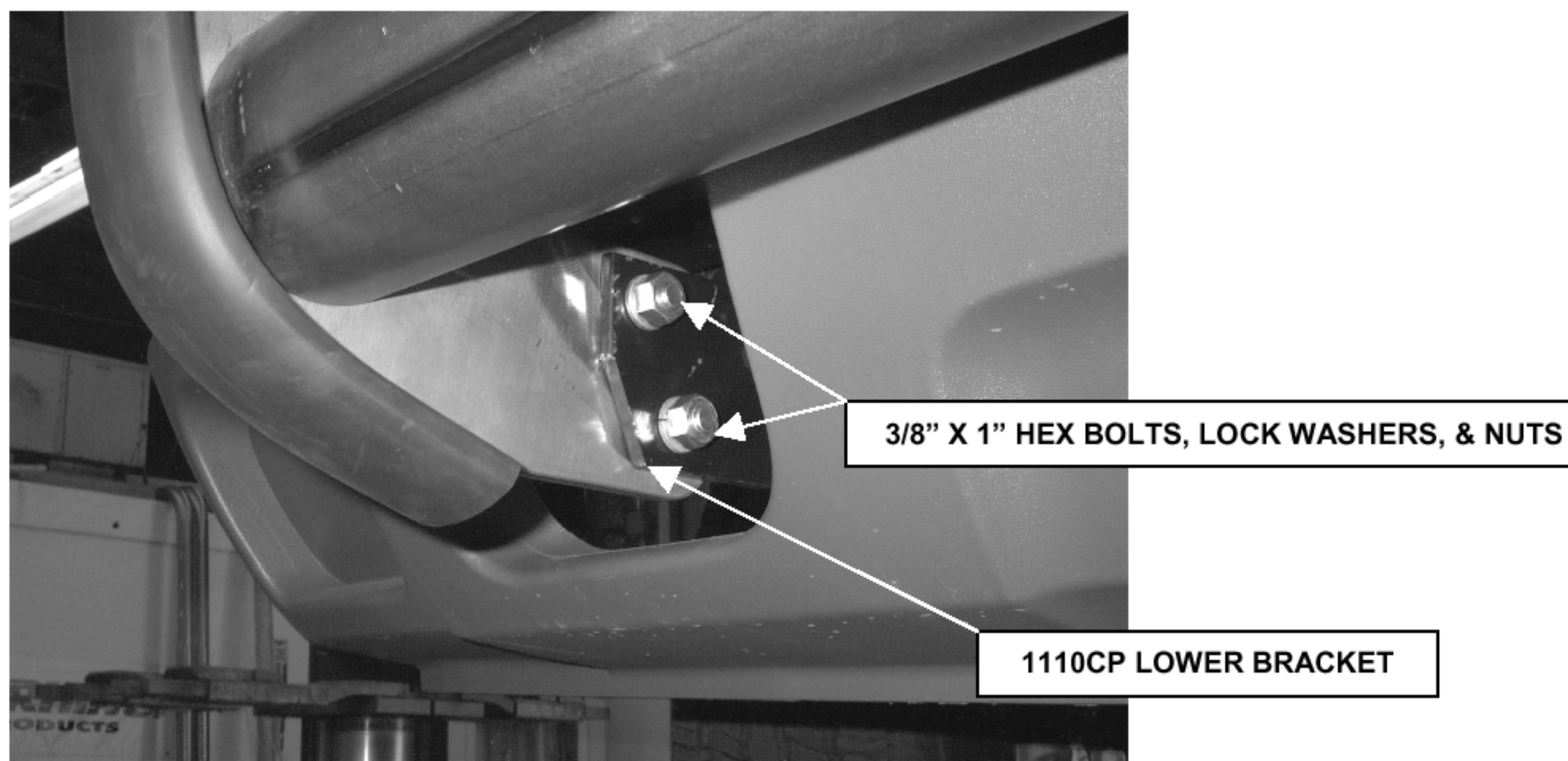


STEP 3. LOCATE THE PASSENGER SIDE LOWER BUMPER BOLT AND TOW HOOK MOUNTING BOLTS. REMOVE THE TOW HOOK BOLT FROM THE SIDE OF THE FRAME.

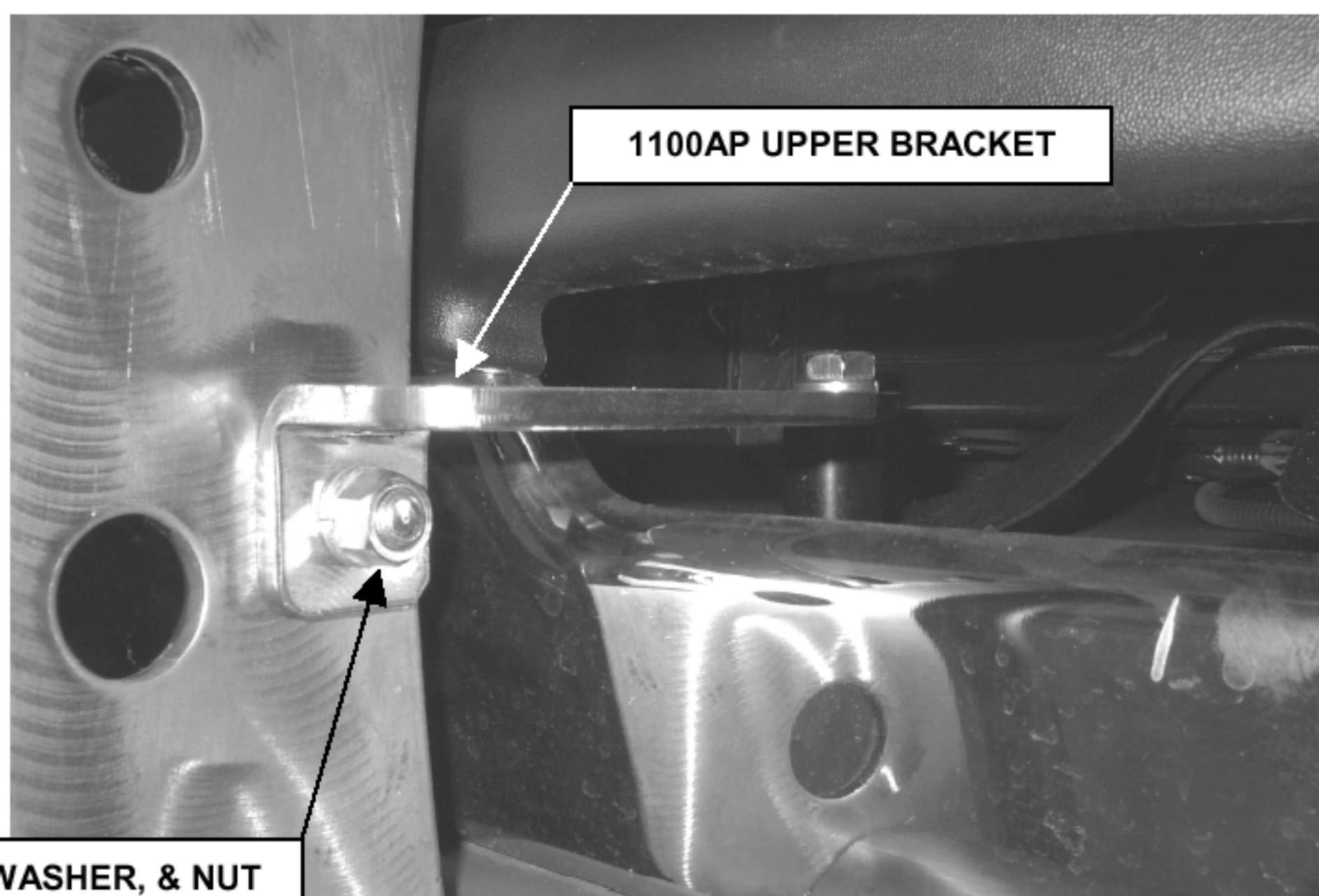


STEP 4. POSITION 1110CP LOWER BRACKET OVER THE SHANK OF THE BUMPER BOLT. LOOSELY ATTACH THE BRACKET TO THE FRAME AND BUMPER BOLT USING THE 12MM X 40MM. HEX BOLT, 12MM HEX NUT, AND 1/2" WASHERS AS SHOWN. **NOTE: POSITION THE 1/4" THICK WASHER BETWEEN THE BRACKET AND FRAME.**

STEP 5. REPEAT THE ABOVE STEPS FOR THE DRIVER SIDE BRACKETS.



STEP 7. ATTACH THE GRILLE GUARD ASSEMBLY TO THE FRAME BRACKETS, AND UPPER BRACKETS USING THE 3/8" X 1" BOLTS, LOCK WASHERS, AND NUTS. ALIGN THE GRILLE GUARD ASSEMBLY WITH THE FRONT OF THE VEHICLE AND TIGHTEN ALL NUTS AND BOLTS.



STEP 8. RE-ATTACH THE PLASTIC TRIM PANEL. IF YOUR STATE REQUIRES A FRONT LICENSE PLATE, ATTACH THE LICENSE PLATE TO THE BUMPER USING THE LOWER SET OF HOLES IN THE LICENSE PLATE.