

GO RHINO! PRODUCTS 3000 SERIES INSTALLATION INSTRUCTIONS

03-07 (classic) CHEVROLET SILVERADO 2500HD, 3500 P/U 2/4WD PART NO. 3157M

REV.A

12/07

QTY	PARTS DESCRIPTION	QTY	PARTS DESCRIPTION
2	1/4" X 3/4" BUTTON HEAD BOLTS	2	12MM – 1.75 X 70MM HEX BOLTS
6	3/8" X 1" HEX BOLTS	2	1/2" HOLE 1/4" THICK X 1 1/2" OD WASHERS
2	1" X 1 1/4" 11GA TUBE SPACERS	1	1100AD DRIVER UPPER BRACKET
4	12MM HEX NUTS	1	1100AP PASSENGER UPPER BRACKET
4	5/16" X 1" BUTTON HEAD BOLTS	1	1110CD DRIVER LOWER BRACKET
4	5/16" LOCK NUTS	1	1110CP PASSENGER LOWER BRACKET
14	3/8" X 1" BUTTON HEAD BOLTS	1	3157P PASSENGER SIDE PLATE
2	3/8" X 1 1/4" HEX BOLTS	1	3157D DRIVER SIDE PLATE
18	3/8" LOCK WASHERS	1	3158WP PASSENGER BRUSH GUARD
16	3/8" HEX NUTS	1	3158WD DRIVER BRUSH GUARD
2	1/2" LOCK WASHERS	1	C8P PASSENGER HEAD LIGHT PROTECTOR
2	12MM – 1.75 X 40MM HEX BOLTS	1	C8D DRIVER HEAD LIGHT PROTECTOR
2	3/8" FLAT WASHERS	1	TT3157 TOP TUBE
6	1/2" FLAT WASHERS	1	CP3157 CENTER PLATE
		1	ST3003 STEP TUBE

NOTE: READ THE ASSEMBLY, AND INSTALLATION INSTRUCTIONS COMPLETELY. MODELS W/O TOW HOOKS MAY REQUIRE NOTCHING THE LOWER BUMPER FASCIA.

ASSEMBLY INSTRUCTIONS

STEP 1. BEGIN THE ASSEMBLY BY LAYING THE COMPONENTS OUT ON A PROTECTIVE SURFACE.

STEP 2. POSITION THE STEP TUBE, CENTER PLATE AND TOP TUBE BETWEEN THE GRILLE GUARD SIDE PLATES.

STEP 3. LOOSELY ATTACH THE STEP TUBE TO THE SIDE PLATES USING THE 3/8" X 1" BUTTON HEAD BOLTS. THE CENTER PLATE USING THE 3/8" X 1" BUTTON HEAD BOLTS, WASHERS, AND NUTS, AND THE TOP TUBE USING THE 3/8" X 1 1/4" HEX BOLTS, AND LOCK WASHERS.

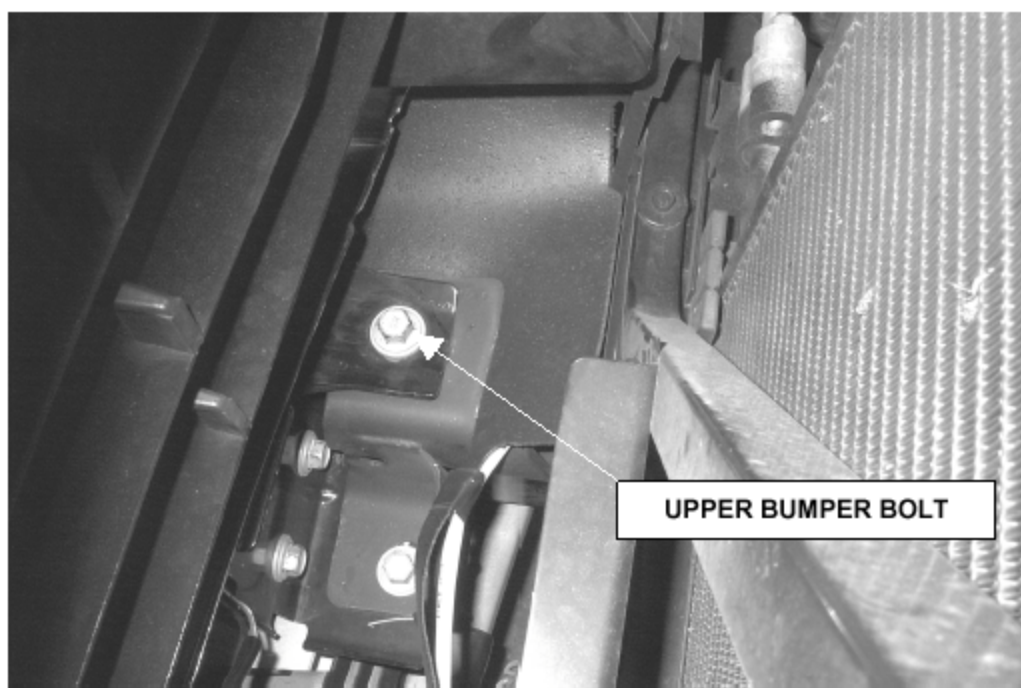
STEP 4. ALIGN THE GRILLE GUARD ASSEMBLY, AND TIGHTEN ALL NUTS AND BOLTS.

STEP 5. ATTACH THE BRUSH GUARDS TO THE GRILLE GUARD SIDE PLATES USING THE 3/8" X 1" BUTTON HEAD BOLTS, LOCK WASHERS, AND NUTS.

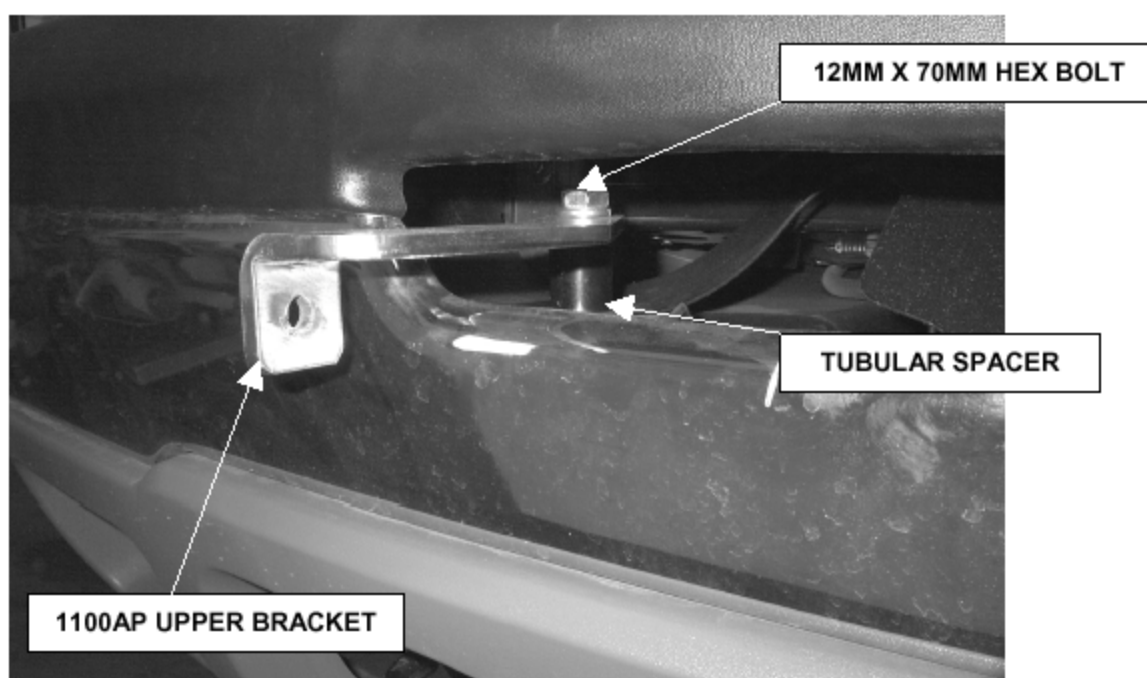
STEP 6. ATTACH THE HEAD LIGHT PROTECTORS TO THE BRUSH GUARDS USING THE 1/4" X 3/4" BUTTON HEAD BOLTS, AND TO THE SIDE PLATES USING THE 5/16" X 1" BUTTON HEAD BOLTS, AND LOCK NUTS.

STEP 7. ALIGN THE GRILLE AND BRUSH GUARD ASSEMBLY, AND TIGHTEN ALL NUTS AND BOLTS.

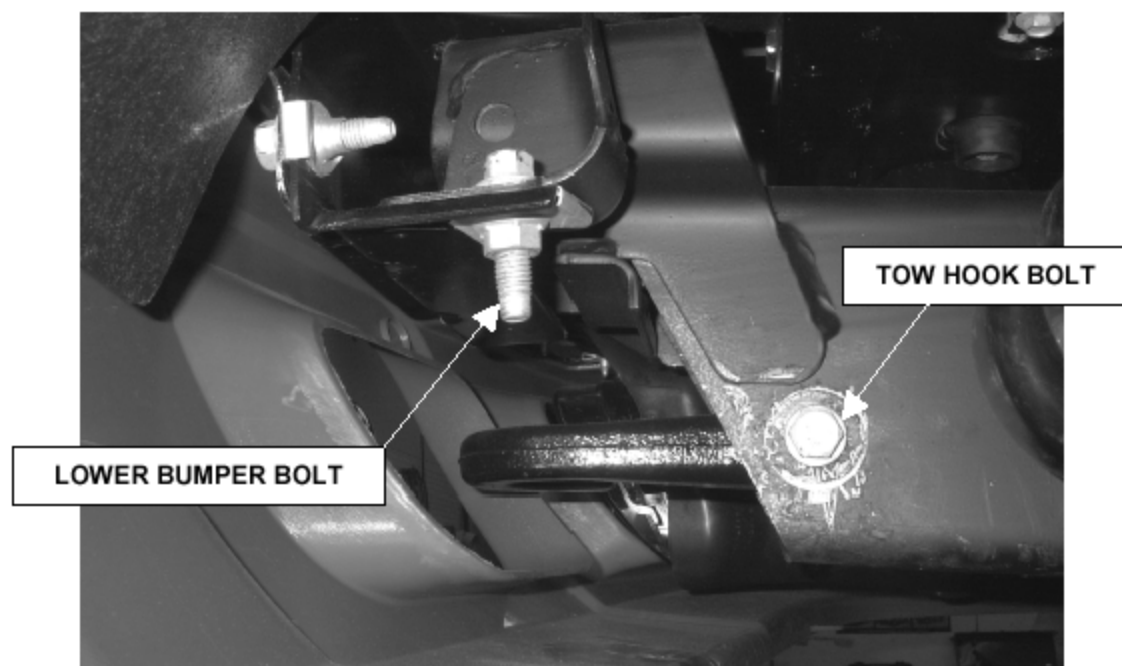
INSTALLATION INSTRUCTIONS



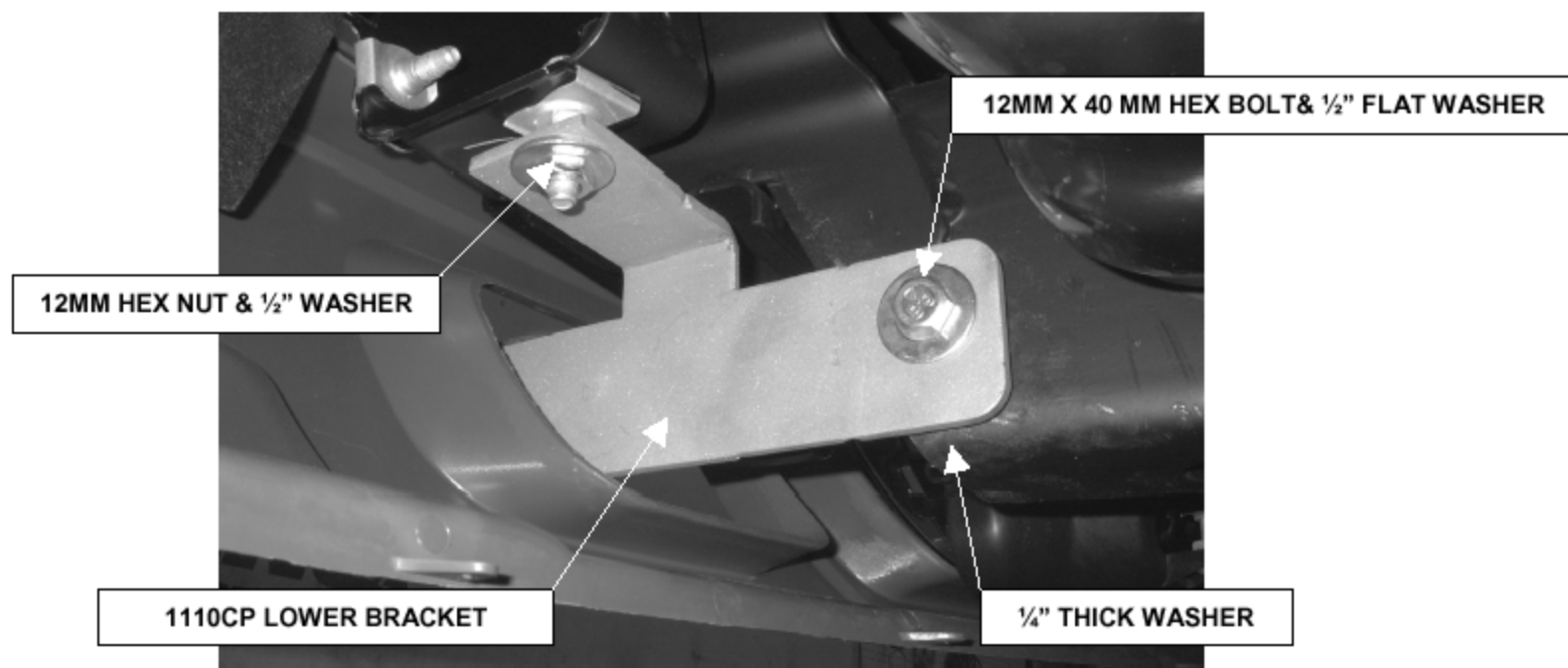
STEP 1. BEGINNING WITH THE PASSENGER SIDE, LOCATE AND REMOVE THE UPPER BUMPER BOLT. THE BOLT IS LOCATED BEHIND THE GRILLE ON THE TOP OF THE BUMPER. THE BOLT IS ACCESSIBLE BY REMOVING THE RIVETS AND PLASTIC TRIM PANEL ON TOP OF THE GRILLE, AND REACHING DOWN THROUGH THE OPENING.



STEP 2. POSITION 1100AP UPPER BRACKET THROUGH THE OPENING IN THE BUMPER. LOOSELY ATTACH THE BRACKET TO THE BUMPER USING THE 12MM X 70MM BOLT AND SPACER AND WASHERS.

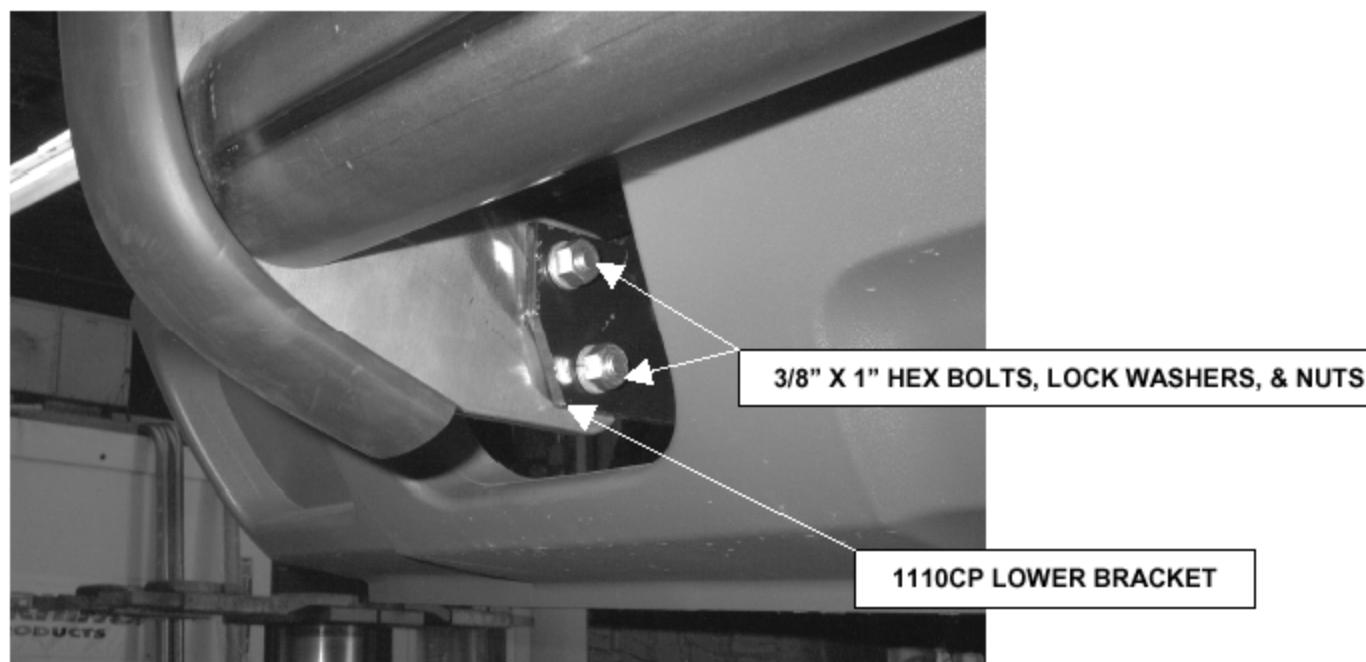


STEP 3. LOCATE THE PASSENGER SIDE LOWER BUMPER BOLT AND TOW HOOK MOUNTING BOLTS. REMOVE THE TOW HOOK BOLT FROM THE SIDE OF THE FRAME.

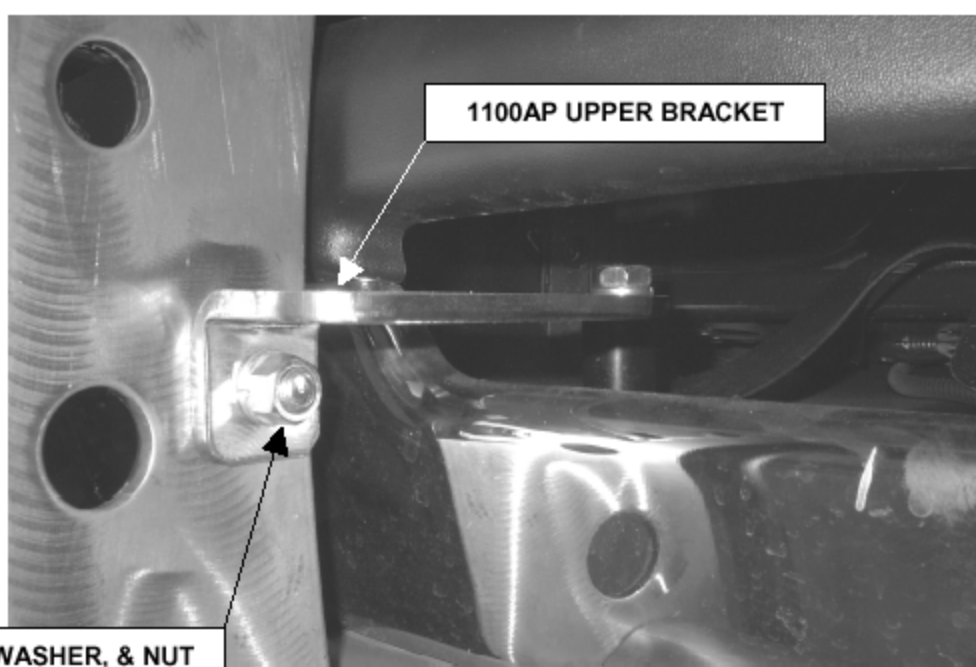


STEP 4. POSITION 1110CP LOWER BRACKET OVER THE SHANK OF THE BUMPER BOLT. LOOSELY ATTACH THE BRACKET TO THE FRAME AND BUMPER BOLT USING THE 12MM X 40MM. HEX BOLT, 12MM HEX NUT, AND 1/2" WASHERS AS SHOWN. **NOTE: POSITION THE 1/4" THICK WASHER BETWEEN THE BRACKET AND FRAME.**

STEP 5. REPEAT THE ABOVE STEPS FOR THE DRIVER SIDE BRACKETS.



STEP 7. ATTACH THE GRILLE GUARD ASSEMBLY TO THE FRAME BRACKETS, AND UPPER BRACKETS USING THE 3/8" X 1" BOLTS, LOCK WASHERS, AND NUTS. ALIGN THE GRILLE GUARD ASSEMBLY WITH THE FRONT OF THE VEHICLE AND TIGHTEN ALL NUTS AND BOLTS.



STEP 8. RE-ATTACH THE PLASTIC TRIM PANEL. IF YOUR STATE REQUIRES A FRONT LICENSE PLATE, ATTACH THE LICENSE PLATE TO THE BUMPER USING THE LOWER SET OF HOLES IN THE LICENSE PLATE.