



REV B 030/10

3000 SERIES STEPGUARD

GRILLE GUARD ASSEMBLY INSTRUCTIONS

PART NO. 3333B & 3333C 99-01 FORD EXPLORER 2/4WD

Do not attempt to install this product on any vehicle other than the one it is designed for and listed above!

PART LIST

<u>QTY</u>	<u>PART DESCRIPTION</u>
12	3/8 x 1" HEX BOLT
10	3/8" FLAT WASHER
14	3/8" LOCK WASHER
12	3/8" HEX NUT
2	1/2 x 4" HEX BOLT
2	1/2" FLAT WASHER
2	1/2" LOCK WASHER
2	1/2" HEX NUT

<u>QTY</u>	<u>PART DESCRIPTION</u>
2	1139A TOP BRACKETS
1	1139 DRIVER SIDE FRAME BRACKET
1	1139 PASSENGER SIDE FRAME BRKT
2	1139B BOTTOM BRACKETS
1	P200 PLUG KIT
2	1/2" HOLE 1/4 THICK X 2" O.D. WASHER
2	3/8 x 1 3/4" T-BOLT

ASSEMBLY INSTRUCTIONS

READ THE ASSEMBLY AND INSTALLATION INSTRUCTIONS COMPLETELY BEFORE YOU BEGIN.

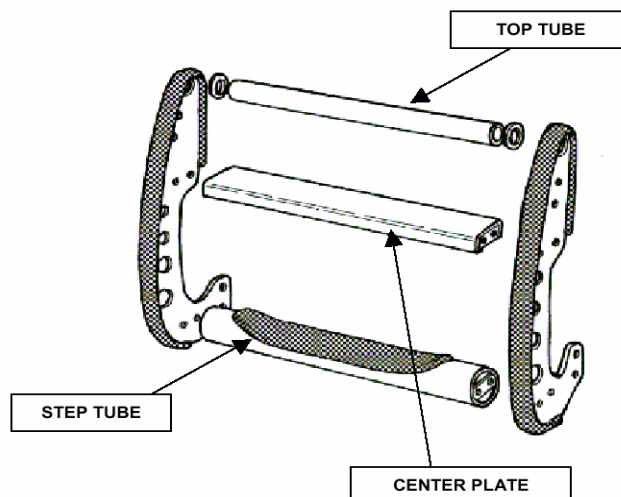
STEP 1. BEGIN THE GRILLE ASSEMBLY BY LAYING THE COMPONENTS OUT ON A PROTECTIVE SURFACE.

STEP 2. INSTALL THE TUBE CONNECTORS FROM THE P200 PLUG KIT INTO THE TOP TUBE.

STEP 3. LOOSELY ATTACHING THE BOTTOM PLATE TO THE GRILLE GUARD SIDE PLATES USING THE 3/8" X 1" HEX BOLTS.

STEP 4. POSITION THE CENTER PLATE BETWEEN THE SIDE PLATES, AND ATTACH THE CENTER PLATE USING THE 3/8" X 1" HEX HEAD BOLTS, LOCK WASHERS, AND NUTS.

STEP 5. ALIGN THE GRILLE ASSEMBLY AND TIGHTEN ALL NUTS AND BOLTS. NOTE: SECURE THE TOP TUBE USING THE P200 PLUG KIT HARDWARE.



INSTALLATION INSTRUCTIONS

STEP 1. REMOVE THE HEX NUT FROM PASSENGER SIDE BUMPER BRACKET MOUNTING BOLT AT LOCATION SHOWN IN DIAGRAM (A). DO NOT REMOVE BOLT.

STEP 2. ASSEMBLE AND ATTACH 1139A AND 1139B BRACKETS TO BUMPER BRACKET MOUNTING FLANGE USING 3/8 X 1" HEX HEAD BOLT, FLAT WASHER, LOCK WASHER AND FACTORY HEX NUT AS SHOWN. DO NOT TIGHTEN.

STEP 3. ATTACH 1139P PASSENGER SIDE FRAME BRACKET TO SIDE AND BOTTOM OF FRAME USING 3/8" T-BOLT, 1/2" HEX BOLT, WASHERS AND NUTS AS SHOWN IN DIAGRAM (B). DO NOT TIGHTEN.

STEP 4. REPEAT THE ABOVE STEPS FOR THE DRIVER SIDE BRACKETS.

STEP 5. ATTACH THE GRILLE GUARD ASSEMBLY TO THE TOP BRACKETS AND TO THE OUTSIDE OF FRAME BRACKETS, USING 3/8 x 1" BOLTS, WASHERS, AND NUTS.

STEP 6. ALIGN THE GRILLE GUARD ASSEMBLY WITH THE FRONT OF VEHICLE AND TIGHTEN ALL NUTS AND BOLTS.

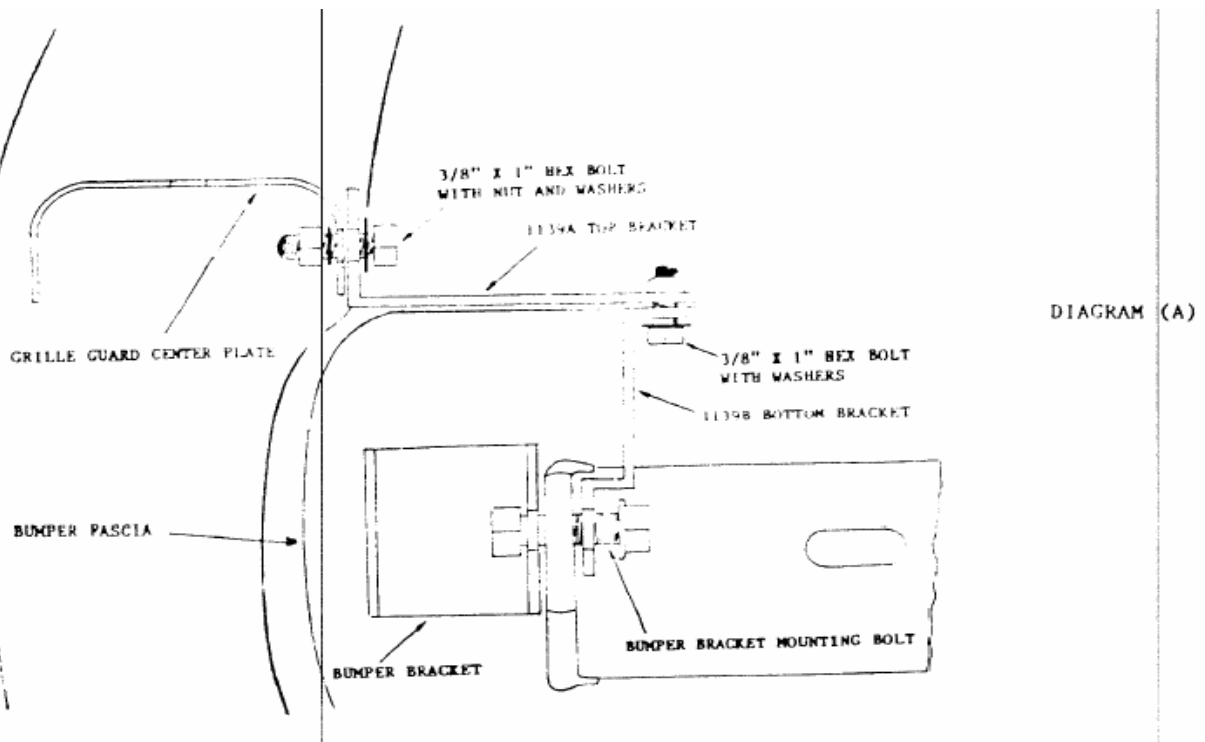


DIAGRAM (B)

