

GO RHINO! PRODUCTS 3000 SERIES INSTALLATION INSTRUCTIONS

2005 FORD F-250, F-350 SUPER DUTY P/U & EXCURSION 2/4WD PART# 3366MB, 3366MC & 7366MPS

REV.B 06/09

QTY PARTS DESCRIPTION

2	1/4" SOCKET SCREWS
2	1/4" X 3/4" BUTTON HEAD BOLTS
4	1/4" X 1 1/2" HEX BOLTS
6	1/4" HEX NUTS
4	5/16" X 1" BUTTON HEAD BOLTS
4	5/16" LOCK NUTS
2	5/16" X 1" HEX BOLTS
2	5/16" LOCK WASHERS
2	5/16" HEX NUTS
2	5/16" X 1 3/4" FLAT HEAD SCREWS
2	5/16" CONE LOCK WASHERS
4	3/8" X 1" BUTTON HEAD BOLTS
6	3/8" X 1" HEX HEAD BOLTS
4	3/8" X 1 1/4" HEX HEAD BOLTS
10	3/8" LOCK WASHERS
4	1" FOAM TAPE

QTY PARTS DESCRIPTION

10	3/8" HEX NUTS
2	NYLON FLANGED WASHERS
2	3366 SIDE PLATES
1	ST3005 STEP TUBE
1	CP3005 CENTER PLATE
1	TT3005 TOP TUBE
1	3361P DRIVER SIDE BRUSH GUARD
1	3361D PASSENGER SIDE BRUSH GUARD
1	F1D DRIVER SIDE HEAD LIGHT PROTECTOR
1	F1P PASSENGER SIDE HEAD LIGHT PROTECTOR
1	1106F EUROTUBE
1	1132AD DRIVER SIDE UPPER BRACKET
1	1132AP PASSENGER SIDE UPPER BRACKET
1	1131BD DRIVER SIDE LOWER BRACKET
1	1131BP PASSENGER SIDE LOWER BRACKET
4	1132LP LICENSE PLATE BRACKETS

ASSEMBLY INSTRUCTIONS

STEP 1. BEGIN THE ASSEMBLY BY LOOSELY ATTACHING THE BOTTOM STEP TUBE TO THE GRILLE GUARD SIDE PLATES USING THE 3/8" X 1" BUTTON HEAD BOLTS.

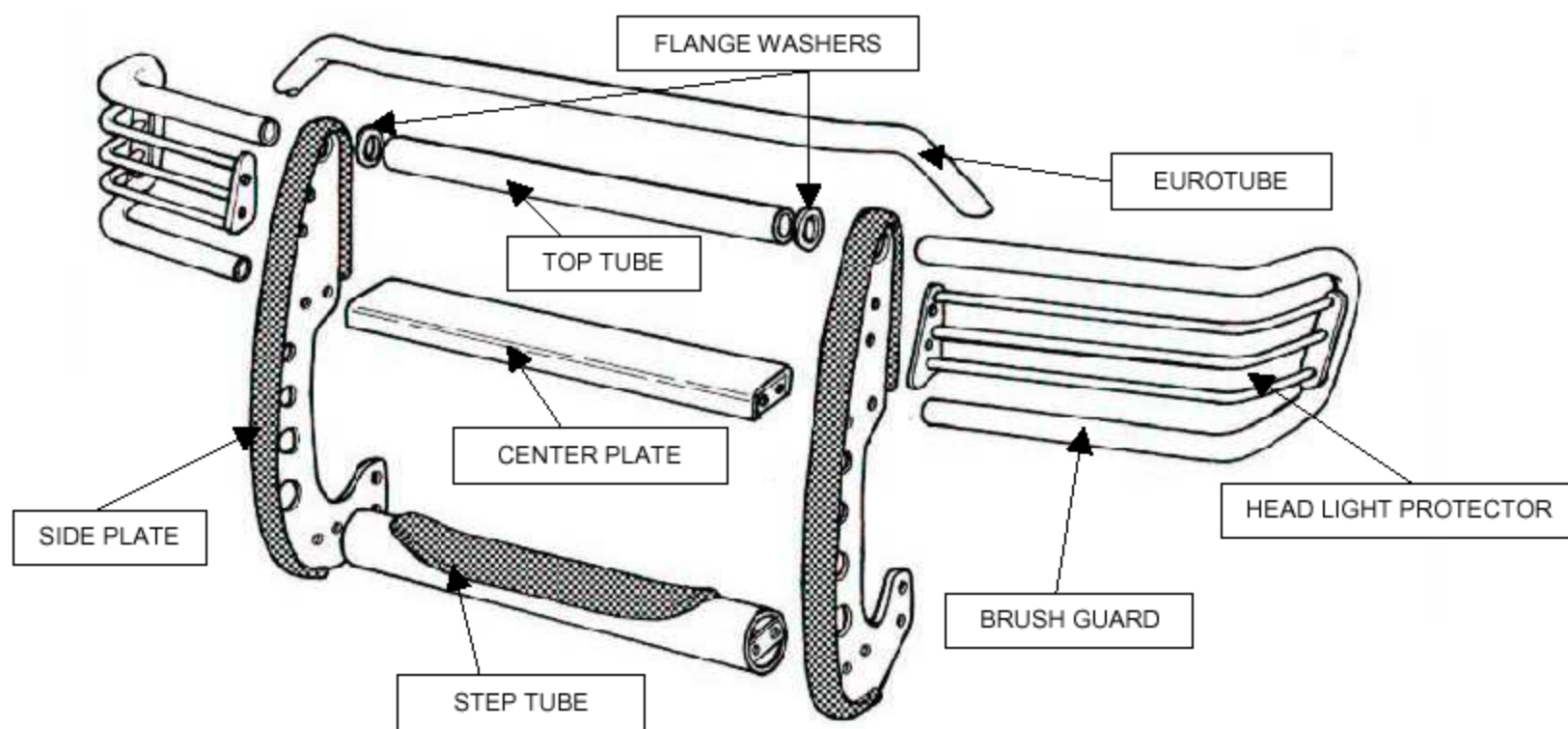
STEP 2. INSERT THE FLANGE WASHERS IN THE SIDE PLATES. POSITION THE TOP TUBE BETWEEN THE GRILLE GUARD SIDE PLATES, AND SLIDE THE BRUSH GUARDS THROUGH THE SIDE PLATES, FLANGED WASHERS AND INTO THE TOP TUBE.

STEP 3. POSITION THE CENTER PLATE BETWEEN THE SIDE PLATES, AND ATTACH THE CENTER PLATE TO THE SIDE PLATES AND BRUSH GUARDS USING THE 3/8" X 1" HEX BOLTS, LOCK WASHERS, AND HEX NUTS. NOTE: THREADS MUST FACE OUTWARDS ON BOLTS.

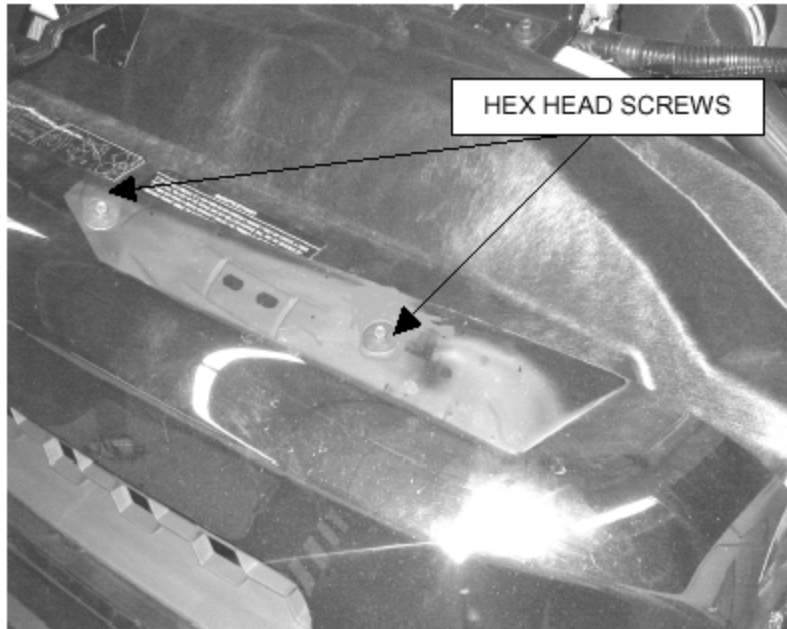
STEP 4. ATTACH THE EUROTUBE TO THE BRUSH GUARDS USING THE 5/16" X 1 3/4" FLAT HEAD SCREWS, AND CONE WASHERS.

STEP 5. ALIGN THE GRILLE AND BRUSH GUARD ASSEMBLY AND TIGHTEN ALL NUTS AND BOLTS. NOTE: SECURE THE TOP TUBE USING THE 1/4" SOCKET SCREWS.

STEP 6. ATTACH THE HEAD LIGHT PROTECTORS TO THE BRUSH GUARDS USING THE 1/4" X 3/4" BUTTON HEAD BOLTS AND TO THE SIDE PLATES USING THE 5/16" X 1" BUTTON HEAD BOLTS AND LOCK NUTS.

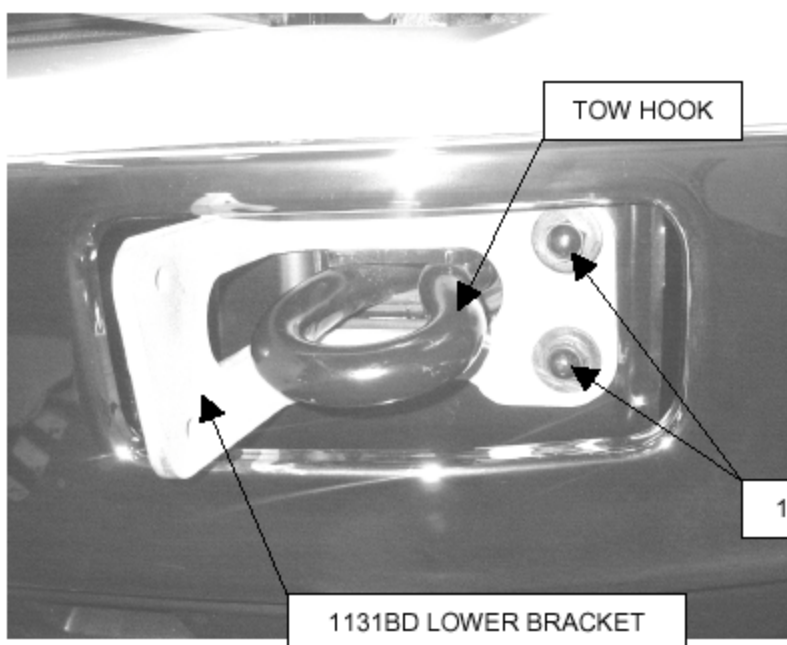
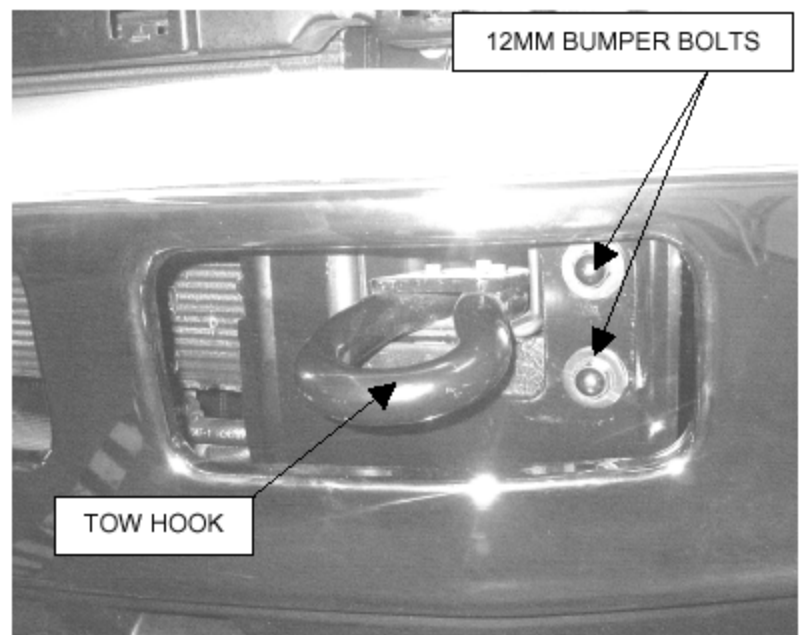


INSTALLATION INSTRUCTIONS



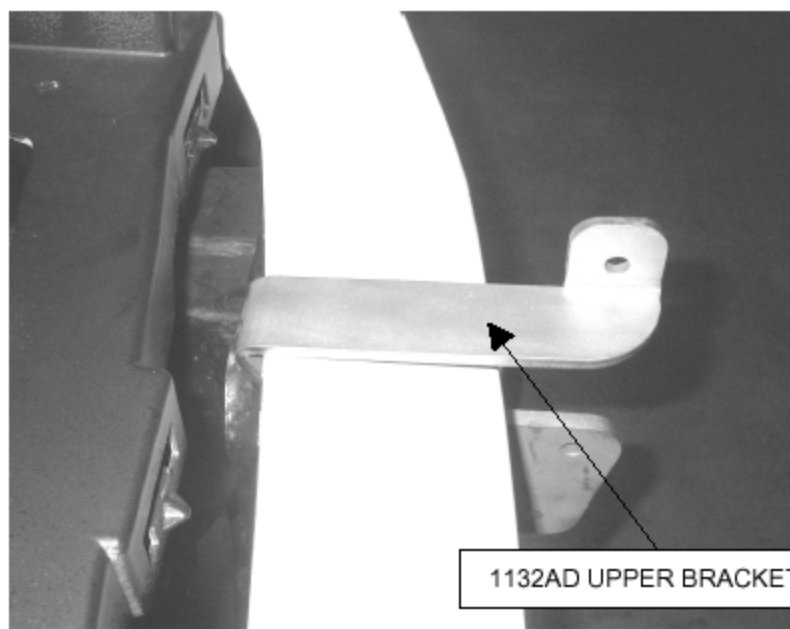
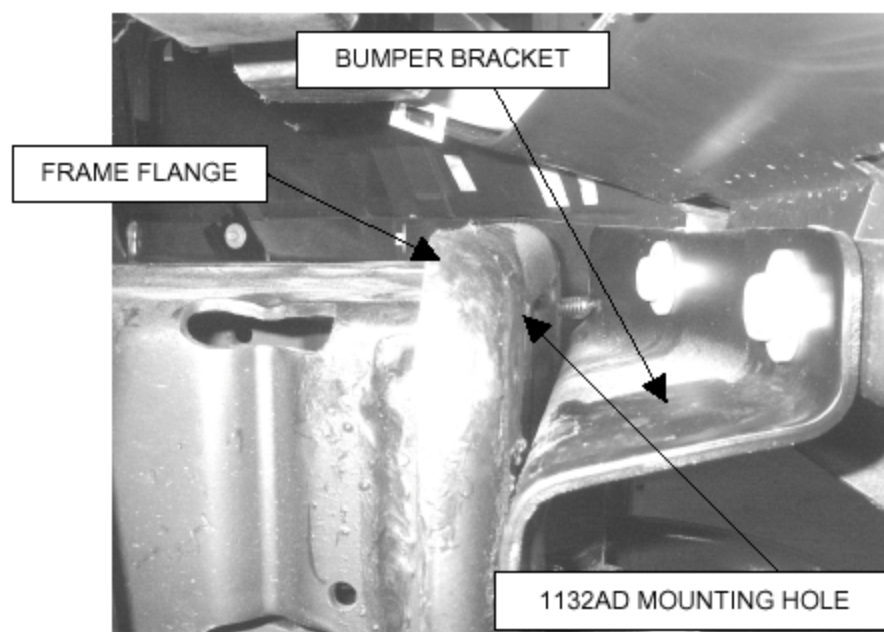
STEP 1. BEGIN THE INSTALLATION BY OPENING THE HOOD AND REMOVING THE (4) HEX HEAD SCREWS FROM THE TOP OF THE GRILLE. UNHOOK THE (4) RETAINING CLIPS AT THE BOTTOM AND REMOVE THE GRILLE FROM THE VEHICLE.

STEP 2. INSTALL THE DRIVER SIDE LOWER MOUNTING BRACKETS. REMOVE THE TWO 12MM BUMPER BOLTS FROM THE FACE OF THE BUMPER, LOCATED NEXT TO THE TOW HOOK.



STEP 3. POSITION 1131BD LOWER BRACKET OVER THE TOW HOOK, AND ATTACH TO THE FACE OF THE BUMPER USING THE FACTORY 12MM BUMPER BOLTS.

STEP 4. INSTALL THE DRIVER SIDE UPPER MOUNTING BRACKET. LOCATE THE FLANGE AT THE END OF THE FRAME RAIL SECURING THE BUMPER BRACKET.

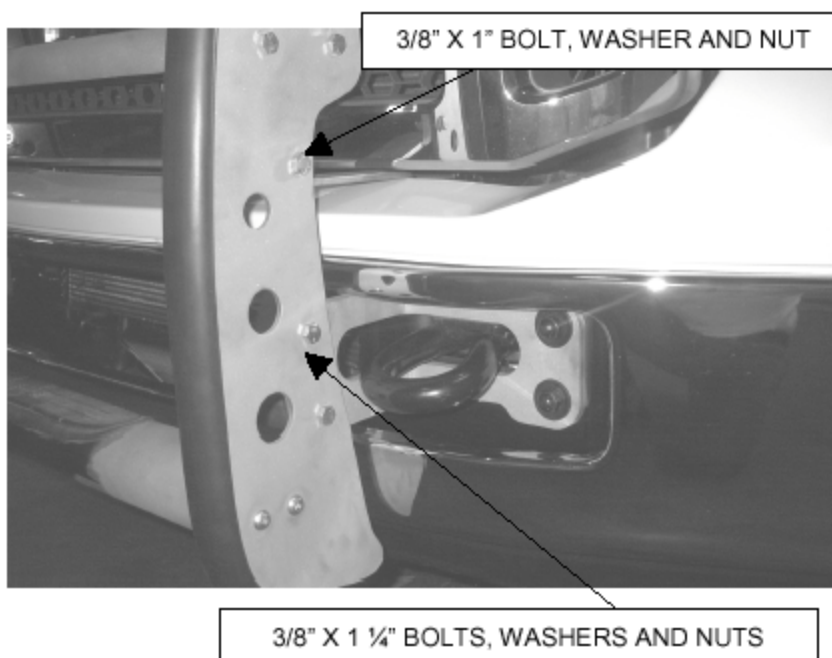


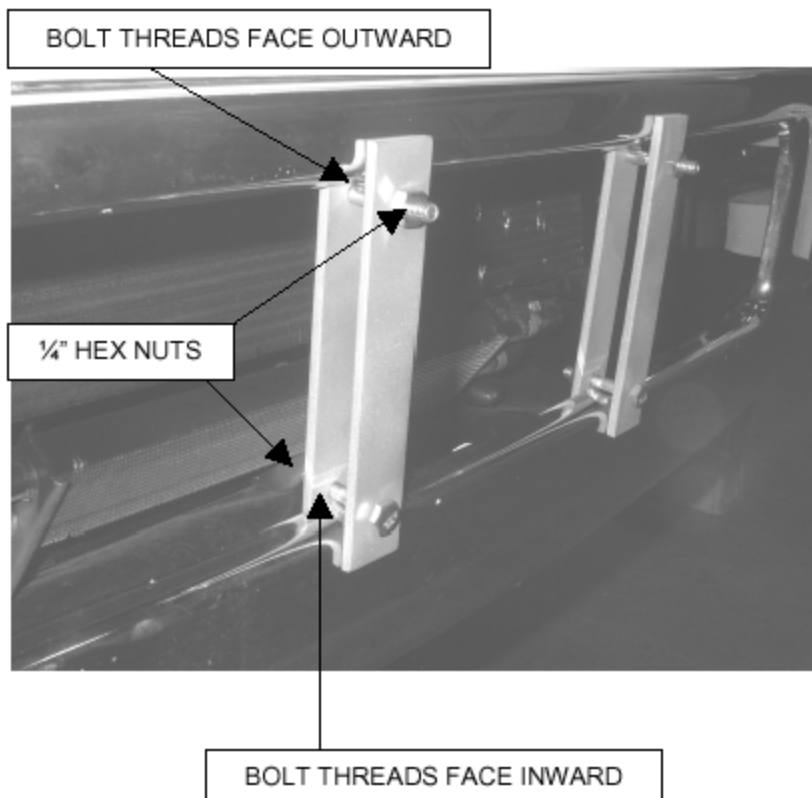
STEP 5. LOCATE THE HOLE IN THE FLANGE, AND ATTACH 1132AD UPPER BRACKET TO THE FRONT OF THE FLANGE, USING THE 5/16" X 1" HEX BOLT, WASHERS AND NUT.

REPEAT THE ABOVE STEPS TO INSTALL THE PASSENGER SIDE BRACKETS.

STEP 6. REMOVE THE (2) PLASTIC RIVETS AND LICENSE PLATE BRACKET FROM THE FRONT BUMPER.

STEP 7. ATTACH THE GRILLE AND BRUSH GUARD ASSEMBLY TO THE OUTSIDE OF THE MOUNTING BRACKETS USING THE 3/8" X 1" HEX BOLTS FOR THE UPPER BRACKETS AND THE 3/8" X 1 1/4" HEX BOLTS FOR THE LOWER BRACKETS. ALIGN THE GRILLE AND BRUSH GUARD ASSEMBLY WITH FRONT OF VEHICLE AND TIGHTEN ALL NUTS AND BOLTS.

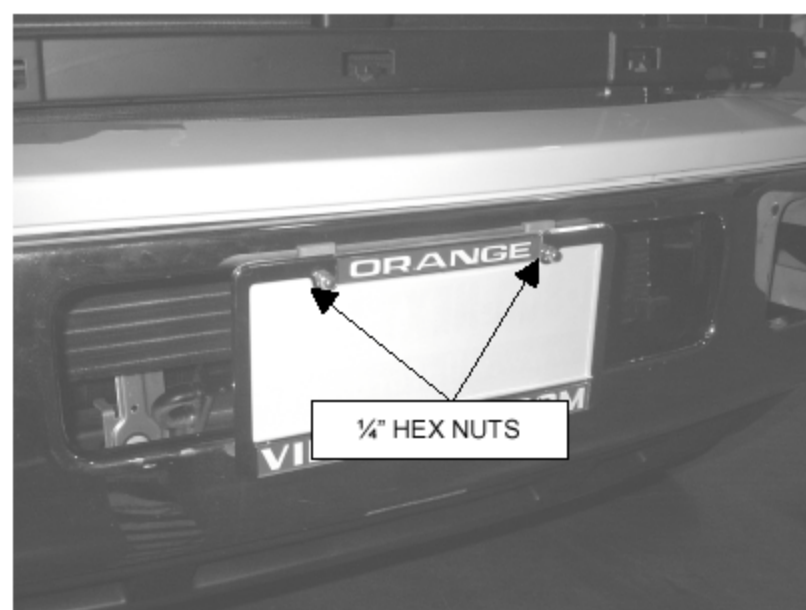




STEP 8. IF YOUR STATE LAW REQUIRES A FRONT LICENSE PLATE, ASSEMBLE AND ATTACH THE 1132LP BRACKETS, TO THE FRONT BUMPER USING THE 1/4" X 1 1/2" HEX BOLTS, AND NUTS AS SHOWN.

NOTE: ADJUST THE BRACKET SPACING TO MATCH THE LICENSE PLATE MOUNTING HOLES BEFORE SECURING THE BOLTS.

STEP 9. POSITION THE LICENSE PLATE OVER THE UPPER BOLTS, AND SECURE USING THE 1/4" HEX NUTS.



STEP 10. CAREFULLY SLIDE THE GRILLE BETWEEN THE BACK OF THE GRILLE GUARD AND FRONT OF VEHICLE, RE-ATTACH THE GRILLE.