

INSTALLATION INSTRUCTIONS

PART #4024 / Sumatra™ 4000 SERIES SideSteps™

1995-99 CHEVROLET TAHOE/GMC YUKON 4DR 2/4WD

1999-00 CADILLAC ESCALADE/GMC DENALI



Do not attempt to install this product on any 1ehicle other than the one it is designed for and listed above!

Packing List

Quantity	Description	Quantity	Description
2	1/2" X 2" FLAT HEAD BOLTS	4	4024FC FRAME HOOKS
6	1/2" x 2" HEX BOLTS	2	4028F FRONT MOUNTING BRACKETS
2	12MM X 120MM HEX BOLTS	1	4024RP REAR MOUNTING PLATE
8	1/2" FLAT WASHERS	1	4024RD REAR MOUNTING PLATE
8	1/2" LOCK WASHERS	1	4024P SIDESTEP PASSENGER SIDE
		1	4024D SIDESTEP DRIVER SIDE

WARNING Carefully read all the instructions prior to attempting to install this product. If you are not familiar with using workshop tools or with workshop safety practices, take the product and vehicle to a skilled installer. Go Rhino! Products accept no responsibility for any damage or injuries that may result from the product(s) being incorrectly installed. Before attempting to install accessories, park the vehicle on flat level ground, apply the emergency brake and disconnect the battery. If installation requires the use of a jack or lift, use only one with the correct load rating for the vehicle, follow the manufacturer's instructions and use wheel chocks. After installation, check the operation of all lights and turn signals; periodically check all fasteners for tightness. Retighten only loose fasteners as over-tightening snug fasteners can result in breaking or stripping them. Failure to maintain tightness of fasteners could result in the product detaching itself from the vehicle and possibly jamming wheels etc. This condition could cause serious personal bodily injury.

WARNING

STEP 1. REMOVE CONTENTS FROM SHIPPING CARTON AND CHECK PARTS WITH PARTS LISTED ABOVE.

STEP 2. READ INSTRUCTIONS COMPLETELY BEFORE BEGINNING INSTALLATIONS.

STEP 3. BOLT FRONT AND REAR MOUNTING BRACKETS TO SIDESTEP (AS SHOWN IN ATTACHED DIAGRAM). DO NOT SECURE. LAY SIDESTEP ON FLAT SURFACE AND SPACE UP FRONT BRACKET APPROXIMATELY 3/4" SO SIDESTEP IS LEVEL MAKING SURE BOTTOM EDGE OF THE REAR MOUNTING PLATE IS SITTING FLAT. TIGHTEN AND TORQUE FRONT 1/2" X 2" BOLTS TO 65 FT. LBS. AND REAR 1/2" X 2" FLAT HEAD BOLTS TO 55 FT. LBS.

STEP 4. REMOVE THE STOCK (OE) BODY MOUNTING BOLTS FROM BODY MOUNTS LOCATED UNDER THE CAB OF THE TRUCK.

STEP 5. POSITION THE SIDESTEP ASSEMBLY UP TO THE FRONT BODY MOUNT AND ATTACH USING 12MM METRIC HEX BOLT, 1/2" LOCK WASHER AND FLAT WASHER (AS SHOWN).

STEP 6. POSITION SIDESTEP SO THE REAR MOUNTING PLATE IS FLAT AGAINST THE TRUCK FRAME MAKING SURE THE CLEARANCE HOLES IN MOUNTING PLATE CLEAR THE PLASTIC INSERTS IN THE FRAME. IF THE MOUNTING PLATE COMES IN CONTACT WITH THE PLASTIC INSERTS, LOOSEN THE FLAT HEAD BOLT AND ROTATE THE MOUNTING PLATE SLIGHTLY UNTIL IT CLEARS THE INSERTS. THEN TIGHTEN AND TORQUE THE FLAT HEAD BOLT.

STEP 7. WITH THE SIDESTEP IN PLACE, POSITION ONE OF THE REAR FRAME HOOKS OVER THE TOP EDGE OF THE FRAME (AS SHOWN). INSERT A 1/2" X 2" HEX BOLT, LOCK WASHER AND FLAT WASHER THROUGH THE TOP HOLE IN THE MOUNTING PLATE AND THREAD INTO THE NUT ON THE FRAME HOOK (AS SHOWN). DO NOT SECURE.

STEP 8. REPEAT THE ABOVE TO INSTALL THE OTHER FRAME HOOK OVER THE BOTTOM EDGE OF THE FRAME (AS SHOWN).

STEP 9. TIGHTEN BOTH TOP AND BOTTOM FRAME HOOKS GRADUALLY TO KEEP MOUNTING PLATE FLAT AGAINST THE TRUCK FRAME.

STEP 10. TIGHTEN AND TORQUE FRONT BODY MOUNT BOLT TO 65 FT. LBS. REPEAT ABOVE STEPS TO INSTALL THE PASSENGER SIDE.

FOR TECHNICAL OR WARRANTY INFORMATION CALL:
GO RHINO! Products® • XtremeRack™ • QuickRack®
591 W. Apollo St. Brea, CA 92821
(714)257-7389 (888)427-4466 FAX(714)672-0278
www.gorhino.com • www.xtremeracks.com • www.quickrack.com