

GO RHINO! PRODUCTS 6000 SERIES INSTALLATION INSTRUCTIONS.
99-00 CHEVY SILVERADO/GMC SIERRA REG. CAB LONG BED PART NO. 6032 REV.A 1/00

<u>QTY</u>	<u>PARTS DESCRIPTION</u>
4	1/2" X 2" HEX BOLTS
8	1/2" FLAT WASHERS
8	1/2" LOCK WASHERS
4	12MM X 120MM HEX BOLTS
4	4029 MOUNTING BRACKETS
1	6032D DRIVER SIDE SIDESTEP
1	6032P PASSENGER SIDE SIDESTEP

INSTALLATION INSTRUCTIONS

STEP 1. READ THE INSTRUCTIONS COMPLETELY BEFORE BEGINNING INSTALLATION.

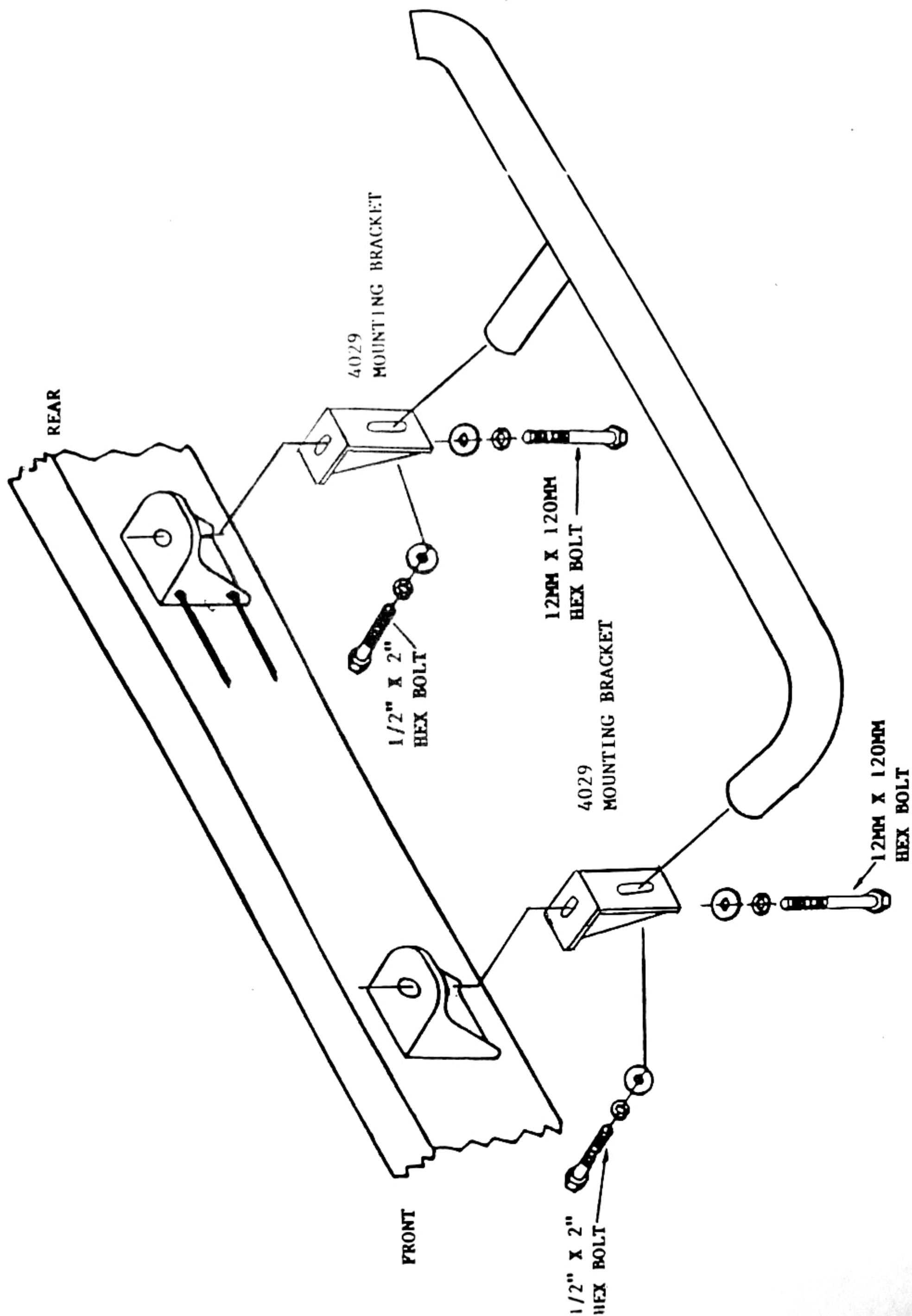
STEP 2. REMOVE THE BODY MOUNTING BOLTS FROM THE DRIVER SIDE FRONT AND REAR MOUNTS LOCATED UNDER THE CAB OF THE TRUCK.

STEP 3. LOOSELY ATTACH 4029 FRONT AND REAR MOUNTING BRACKETS TO THE BODY MOUNTS USING THE 12MM BOLTS, FLAT WASHERS, AND LOCK WASHERS AS SHOWN IN DIAGRAM.

STEP 4. LOOSELY ATTACH 6032D DRIVER SIDESTEP TO THE MOUNTING BRACKETS USING THE 1/2" X 2" BOLTS, FLAT WASHERS AND LOCK WASHERS.

STEP 5. ALIGN THE SIDESTEP WITH THE VEHICLE, AND THEN TIGHTEN ALL NUTS AND MOUNTING BOLTS.

STEP 6. REPEAT THE ABOVE STEPS FOR THE PASSENGER SIDE.



ASSEMBLY AND INSTALLATION VIEW OF DRIVER SIDE

INSTALLATIONS INSTRUCTIONS **ASSEMBLY MODULAR KIT** **SIDE BAR ROUND**

Parts list:

ITEM	QTY.	DESCRIPTION	TORQUE MAX.
1	1	Plastic plugs	-
2	1	Plastic ring	-
3	2	3/8 x 3/4" Socket set screws	20 Lb.Ft

Required Tools (no included)

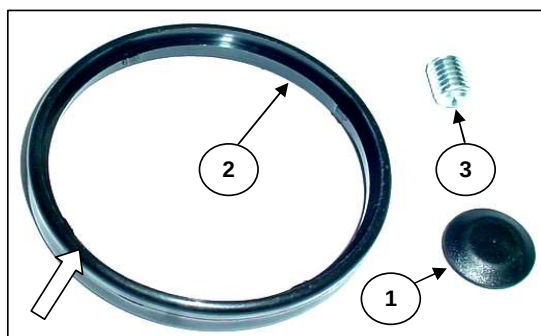
DESCRIPTION	QTY.
Allen wrench 3/16"	1

Instructions:

Approximate installation time: 10 min.

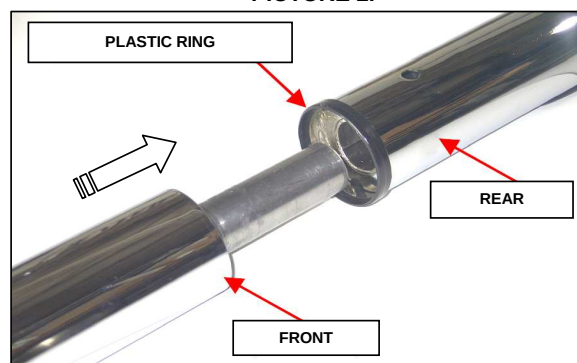
1. Before beginning the installation, please read all directions carefully and verify that all necessary hardware is accounted for. If any parts are missing, stop the installation and contact your distributor immediately.
2. Begin by laying out the passenger side front and rear side bar sections on a protective surface with the step pad side down.
3. Note: Place vaseline or grease in the inner part of the plastic ring. **See picture 1.** Install the plastic ring in the rear part and insert the front part within the rear part. **See picture 2.**

PICTURE 1.



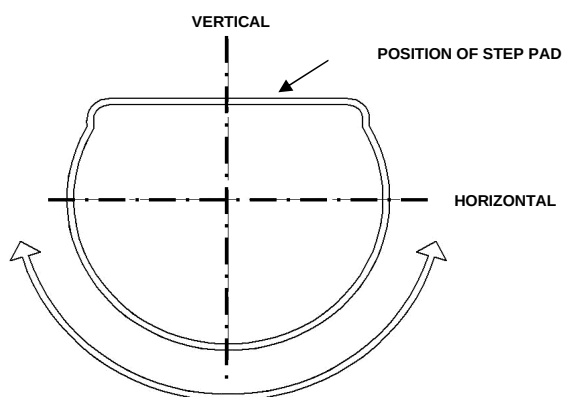
Place in all this section vaseline or grease, inside of both faces.

PICTURE 2.



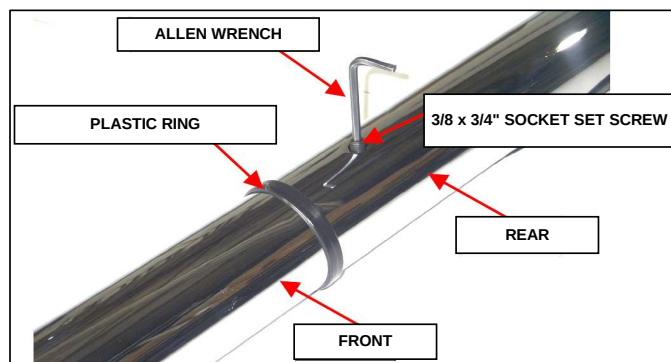
4. Position the side bar sections against the plastic ring.
5. Align the front and rear side bar sections and secure the assembly using: (1) 3/8 x 3/4" socket set screw. **See picture 3.**
Note: The assembled side bar, the front and rear step pad must coincide and align at assembled side bar. **To see illustration 1.**
6. Install the plastic plug to conceal the socket set screw.
7. Repeat the above steps to assembly the driver side.

ILLUSTRATION 1.



The Side bar can be aligned in this way, the position of the step pad is horizontal.

PICTURE 3.



Cleaning and care instructions:

Design :

Quality:

Keep your product clean. Do not use abrasive cleaners or polish. We recommend only non-abrasive automotive wax such as pure carnauba to avoid scratches or rust.