

INSTALLATION INSTRUCTIONS

Sidebar

4RUNNER

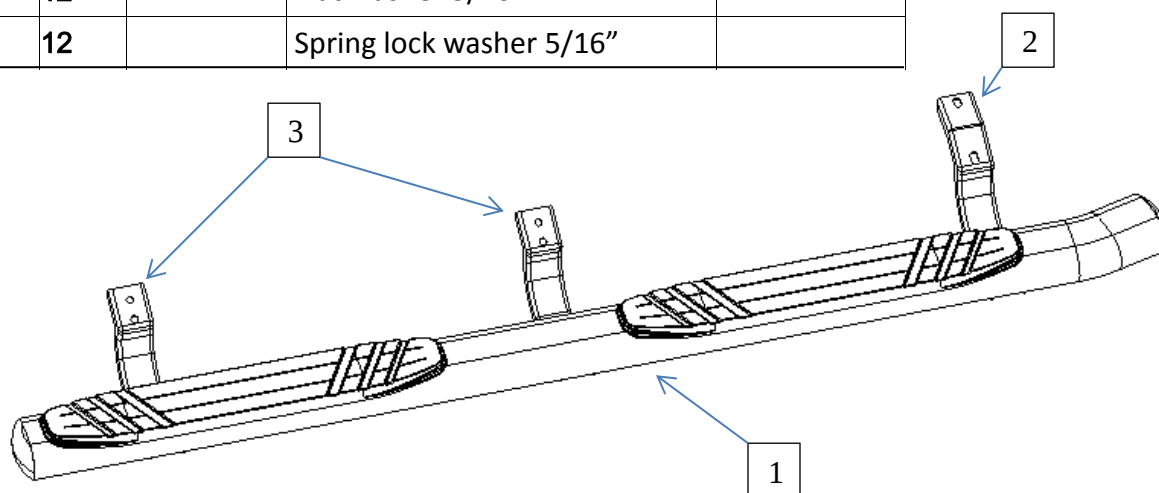
2010 - 2015

Do not attempt to install this product on any vehicle other than the one listed above!

67427

PARTS LIST

ítem	Qty	Part No	Description	Torque
1	2	37291	Step-Bar	
2	2	372916AA	Front Bracket	
3	4	372916BA	Rear/Center Bracket	
4	12		Hex bolt M8x25mm	16 ft-lb
5	12		Flat washer 5/16"	
6	12		Spring lock washer M8	
7	12		Hex bolt 5/16x1"	16 ft-lb
8	12		Flat washer 5/16"	
9	12		Spring lock washer 5/16"	



Required tools:

- A. ¼" Ratchet
- B. 4" Ratchet extension
- C. 12mm Socket
- D. 13mm Socket

1. Before beginning the installations read all instructions carefully and verify that all the hardware is accounted for. If there are any listed part missing please notify your distributor immediately.
2. To maintain and care this product keep it clean and do not use abrasive cleaners or polish waxes. We recommend using only non-abrasive automotive wax such as pure carnauba to avoid scratches and rust.
3. The approximated installation time is 40 min.

4. The front passenger side bracket mounting location is under the floorboard behind the front tire. Remove & discard the factory bolts from the mounting location. **(Photo 1)**

Photo 1



5. Remove & discard the factory bolts from the center and rear bracket mounting locations. **(Photo 2)**

Photo 2



6. Attach the front passenger side mounting bracket to the vehicle by using the supplied M8 hex head bolts, flat washers and lock washers. **(Photo 3)**

Photo 3



7. Attach the center and rear passenger side mounting brackets to the vehicle using the supplied M8 hex head bolts, flat washers and lock washers. **(Photo 4)**

Photo 4



8. Attach the passenger Step Bar to the mounting brackets using the supplied 5/16" hex head bolts, flat washers and lock washers.

NOTE: Attach the Step Bar to the outboard holes in the brackets (3 holes in brackets, use 2 outboard holes). **(Photo 5)**

Photo 5



9. Pull Step Bar outboard before tightening all fasteners. **(Photo 6)**

Photo 6



10. Repeat steps 1-7 to install the driver side Step Bar.

11. Check and re-tight all the hardware every 6 months