

Installation Instructions

O.E. Xtreme Brackets Part # 6841806

08-13 Ford F-250 & F-350 Super Duty / Crew Cab & Super Cab

Parts List

Item	Qty	Part #	Description	Torque
1	10	3910306AA	Cab Bracket	-
2	2	3910306BA	Frame Bracket	-
3	10	396801AA	Clamp Bracket	-
4	20	-	5/16" Square Head Bolt	11Ft. Lbs.
5	20	-	5/16" Flat Washer	-
6	20	-	5/16" Lock Washer	-
7	4	-	3/8" 1" Carriage Bolt	30 Ft. Lbs.
8	16	-	3/8" 1 1/4" Hex Bolt	30 Ft. Lbs.
9	28	-	3/8" Flat Washer	-
10	20	-	3/8" Lock Washer	-
11	12	-	3/8" Hex Nut	30 Ft. Lbs.
12	8	-	3/8" U-Nut	-
13	2	-	1/2" 1 1/2" Hex Bolt	65 Ft. Lbs.
14	2	-	1/2" Flat Washer	-
15	2	-	1/2" Lock Washer	-
16	2	-	1/2" Hex Nut	65 Ft. Lbs.

1



2



3



Tool Required:

9/16" & 3/4" Socket
17mm (12 point) Socket
15mm, 9/16" & 3/4" Wrench
Ratchet & Ratchet Extension

Approximate Installation Time: 60 min

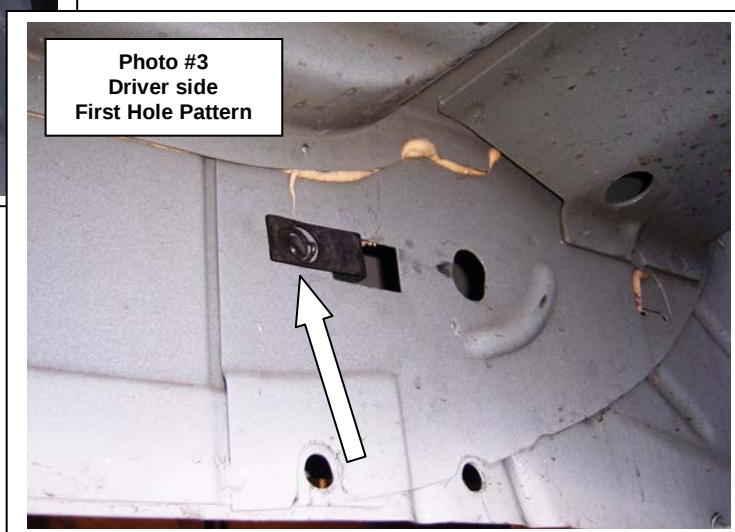
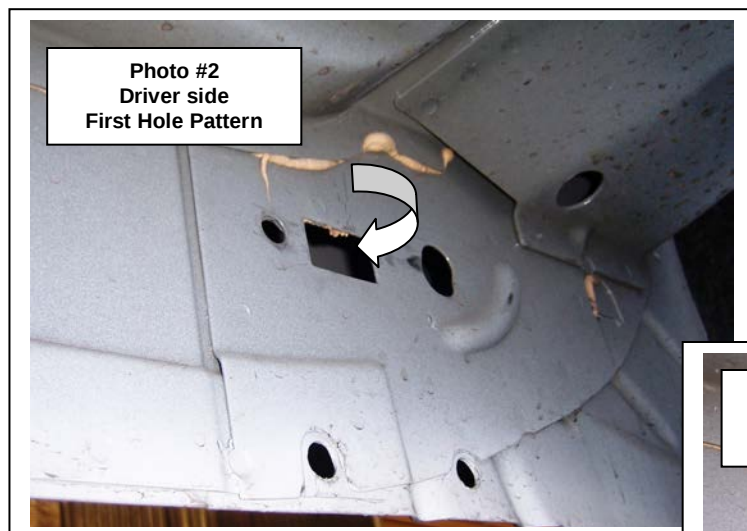
Read the installation instructions completely and verify that all of the parts listed are accounted for. If you have defective, missing or damaged parts or need assistance, please contact **Go Rhino Products** for fast, friendly customer service at: 1-888-427-4466 or email: warranty@gorhino.com

Installation

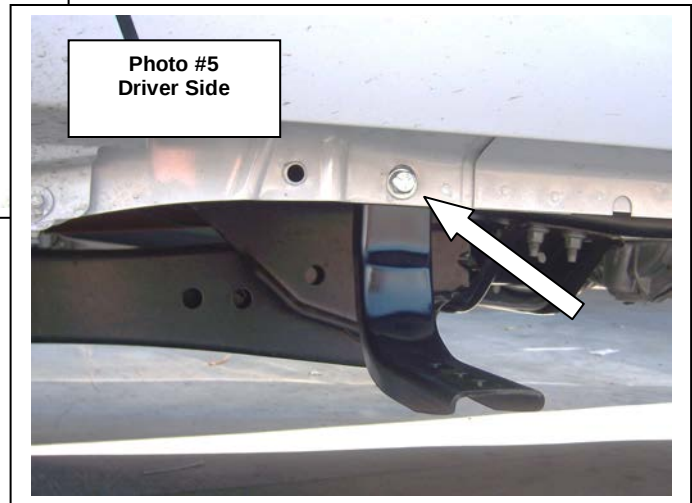
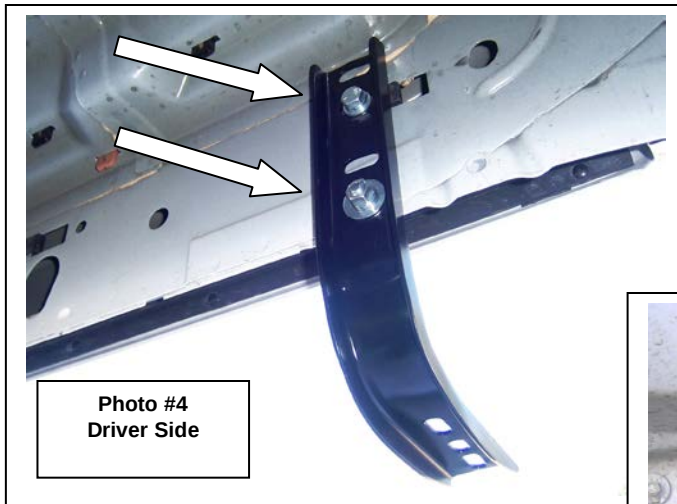
This installation uses (4) cab brackets and (1) frame and cab bracket assembly per side. **Photo #1**



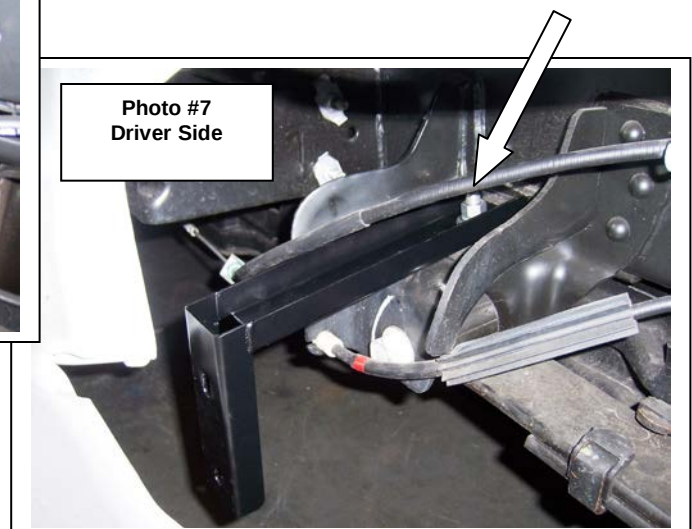
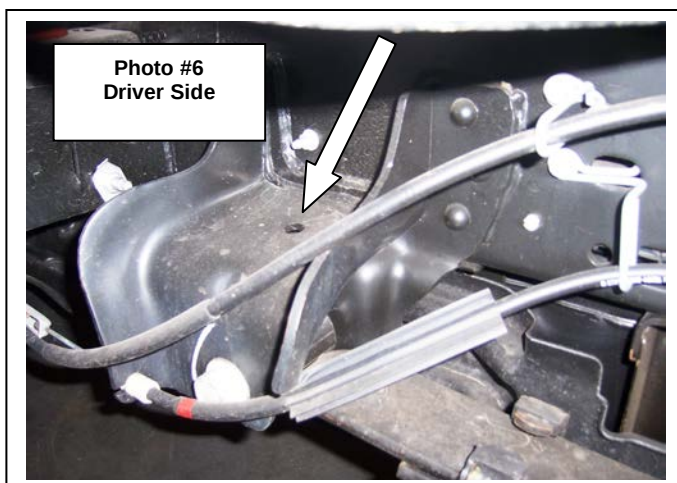
Step-1 The cab bracket mounting hole patterns are located on the pinch weld and interior wall of the rocker panel. Begin the installation with the driver side by starting at the front of the vehicle and install the 3/8" U-Nuts in the top rear hole of the first, third, fourth and fifth hole pattern (crew cab models) or the top rear hole of each hole pattern (super cab models). Install the U-Nuts so the threads are to the inside of the rocker panel by inserting the threaded half of the U-Nut through the large access hole, and sliding the U-Nut towards the round hole until it seats in the round hole. **Photo #2 & #3**



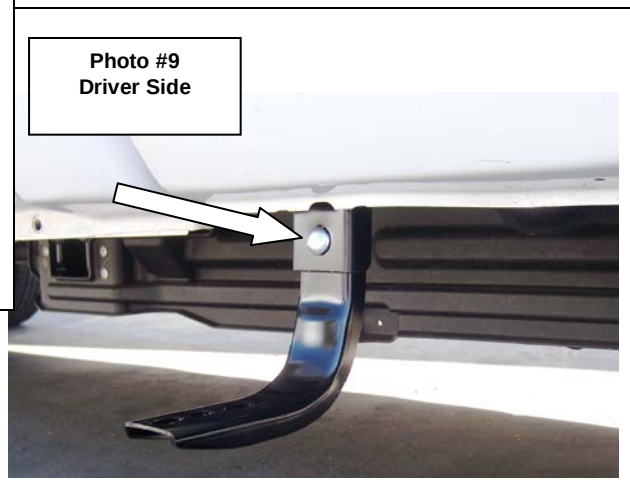
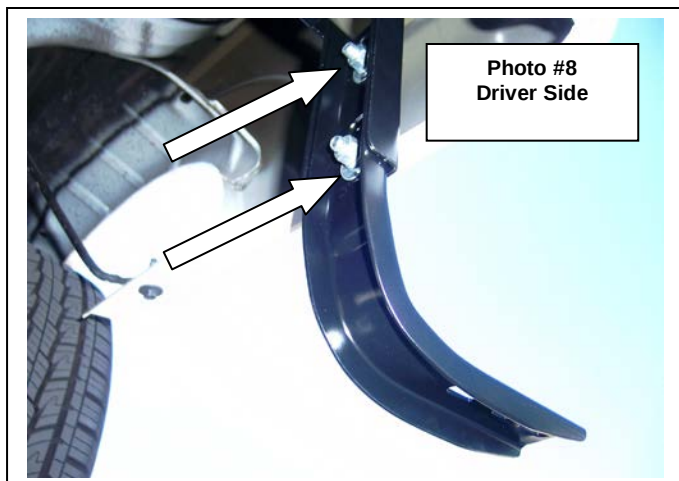
Step-2 Attach the cab brackets to the vehicle by positioning each bracket on the rocker panel so the second from the top slot hole align with the U-Nut and the bottom slot hole align with the hole in the pinch weld. Attach the top of the bracket using (1) 3/8" x 1 1/4" hex bolt, (1) 3/8" lock washer and (1) 3/8" flat washer and the bottom using (1) 3/8" x 1 1/4" hex bolt, (2) 3/8" flat washers, (1) 3/8" lock washer and (1) 3/8" hex nut. Do not fully tighten at this time. **Photo #4 & #5**



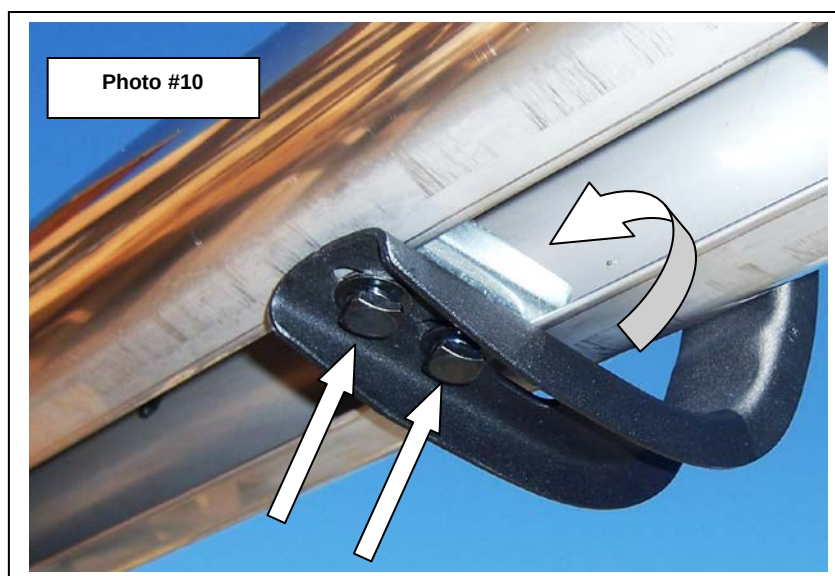
Step-3 Attach the rear frame bracket to the vehicle by positioning the bracket on top of the vehicle spring hanger so the slot hole in the bracket align with the hole in the spring hanger. Attach the rear bracket using (1) 1/2" x 1 1/2" hex bolt, (1) 1/2" flat washer (1) 1/2" lock washer and (1) 1/2" hex nut. Do not fully tighten at this time. **Photo #6 & #7**



Step-4 Attach one of the remaining cab brackets to the frame bracket by positioning the cab bracket inside the channel of the frame bracket so the slot holes in each bracket align. Attach the cab bracket to the rear bracket using (2) 3/8" x 1" carriage bolts, (2) 3/8" flat washers, (2) 3/8" lock washers and (2) 3/8" hex nuts. Do not fully tighten at this time. **Photo #8 & #9**



Step-5 Set the side bar on top of the cab brackets and align the side bar with the vehicle. Position the clamp brackets inside the opening of the side bar and align the clamp bracket threads with the slot holes in the cab brackets. Attach the side bar to each of the cab brackets using the clamp bracket (2) 5/16" x 1" square head bolts, (2) 5/16" lock washers and (2) 5/16" flat washers. **Photo #10**



Step-6 Align the side bar with the vehicle and tighten all nuts and bolts.

Step-7 Repeat the installation steps to install the driver side brackets and side bar.

Remember to periodically check and retighten all nuts and bolts.