

Spohn Performance, Inc.

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Part # D94-99-CAM-980-981

Front Upper & Lower Control Arms Mounting Hardware & Cam Bolts Package 1994-1999 Dodge Ram 1500, 2500 & 3500

USE OF THIS PRODUCT IS ACCEPTANCE OF SELLER'S DISCLAIMER OF WARRANTY!

By their very nature, competition components are constantly pushed to their limits. While our components are designed to withstand intense race conditions, it is impossible to control the quality of installation or the varying conditions in which they are used. It is for this reason that absolutely no warranty or guarantee is either written or implied. Neither the seller nor the manufacturer will be liable for any loss, damage, or injury – direct or indirect – arising from the use of or inability to determine the use of any product. Before using, the user should determine the suitability of the product for its intended use, and the user shall assume all responsibility in connection therewith. Spohn Performance, Inc. makes no guarantee as to the legality for any specific class. Spohn Performance, Inc. makes no claims, nor does it intend its products to be used in street driven vehicles. Spohn Performance, Inc. reserves the right to make changes in design or add to or improve on their product without incurring any obligation to install the same on product previously manufactured. The Buyer agrees to indemnify and hold Spohn Performance, Inc. harmless from any claim, action or demand arising out of or incident to the Buyer's installation or use of products purchased from Spohn Performance, Inc.

INSTRUCTIONS

Front Lower – Front Cam Bolts

Bolt Wrench Size: 22mm

Flange Nut Wrench Size: 21mm

Torque Value: 136 ft./lbs.

Front Lower - Rear Mounting Hardware

Bolt Wrench Size: 19mm

Flange Nut Wrench Size: 22mm

Torque Value: 136 ft./lbs.

Front Upper Mounting Hardware

Bolt Wrench Size: 19mm

Flange Nut Wrench Size: 21mm

Torque Value: 86 ft./lbs.

It is not uncommon to have to cut out the factory cam bolts. Due to the design of the factory cam bolts, water can enter through the side of the bolt causing it to rust fast to the bolt sleeve inside of the front lower control arm's bushing.

Install the Spohn cam bolts on the front end of the front lower control arm with the nut on the outside of the control arm mount as shown in **Image 1** below. Do the same for the mounting hardware at the rear end of the front lower control arm and on both ends of the front upper control arms.

Image 1

