

**INSTALLATION INSTRUCTIONS FOR
DYNOMAX KIT: 19422**

2005-06 Dodge Charger, Magnum 3.5L /
Chrysler 300 3.5L Dual Exhaust



2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

PLEASE NOTE: THE REAR FASCIA PANEL ON THE LEFT HAND SIDE WILL REQUIRE A CUT-OUT TO INSTALL THE #55233 LEFT HAND TAIL PIPE. USE THE RH STOCK CUT-OUT AS A PATTERN.

1. Remove the old exhaust system from the vehicle. Use WD-40, or a similar lubricant, to aid in removing the rod hangers from the rubber isolators.
2. Install DynoMax front intermediate pipe **54363**. Finger tighten the front 2 1/4" clamps.
3. Install heat shield **35569** on the top (as installed) of the LH (driver's side) dual **17662** Super Turbo muffler. Please see the included photo. Use the (2) **35664** straps included in the kit. This heat shield will prevent excessive heat from getting to the fuel tank above the LH dual muffler.
4. Install DynoMax Super Turbo mufflers **17662**, right hand and left hand. The outlet end of each muffler is marked on the cover. Again, please be sure the heat shield is installed on top of the left hand (driver's side) muffler. Finger tighten the 2 1/2" clamps on the connection to 54363.
5. Install RH tail pipe **55232**. Insert the three rod hangers on this pipe into the rubber isolators. Use WD-40 or a similar product to lubricate the isolators. Finger tighten the 2 1/2" clamp that connects to the RH 17662 muffler.

6. Install LH tail pipe **55233**. Insert the three rod hangers on this pipe into the rubber isolators. Use WD-40 or a similar product to lubricate the isolators. Finger tighten the 2 1/2" clamp that connects to the LH 17662 muffler. The rear fascia must be cut-out to fit the outlet of the tail pipe.
7. Install hanger kit **36317** at the LH rear outlet to hang tail pipe 55233. Position the kit rod brackets to line up with the two rear most rod hangers on the 55233. Use the rubber isolators included in the kit to hang the tail pipe from the rod brackets. Secure the rod hangers to the threaded holes in the chassis with the bolts and lock washers provided.
8. Beginning at the inlet end, align all components and tighten all the clamps. Please see system diagram on back page of these instructions.

KIT CONTAINS:

- (2) 17662 MUFFLERS
- (1) 54363 PIPE
- (1) 55232 TAIL PIPE
- (1) 55233 TAIL PIPE
- (1) 36317 HANGER KIT
- (1) 35569 HEAT SHIELD
- (2) 35564 STRAPS
- (2) 2 1/4" CLAMPS
- (4) 2 1/2" CLAMPS
- (1) 701546 INSTRUCTION SHEET

19422 SYSTEM DIAGRAM

