

INSTALLATION INSTRUCTIONS FOR

DYNOMAX KIT: 19424

2000-03 Dodge Dakota Quad Cab, 3.9L, 4.7L, 5.9L

(Exc. R/T Model) 2WD/4WD, Dual Exhaust

Will NOT fit models equipped with rear stabilizer / sway bar



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Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

1. Remove the old exhaust system from the truck. Use WD-40, or a similar lubricant, to aid in removal of the metal rod hangers from the rubber isolators.
2. Install DynoMax front pipe **53152**. Insert the metal rod hangers in the rubber isolators. Finger tighten the front 2½" clamp. Install extension pipe **41976**. This pipe will need to be shortened depending on the length of tail pipe stick-out at the rear of the truck. Finger tighten the 3" clamp at the inlet end.
3. Install DynoMax Super Turbo muffler **17674**. Install at approximately a 45° angle with the top of the muffler tilting inboard toward the drive shaft. Finger tighten the 3" clamp on the muffler connection to the front pipe. The bottom outlet connection of the muffler is for the passenger side (RH) tail pipe. The top outlet connection is for the driver side (LH) tail pipe.
4. Install RH tail pipe **56066**. Install hanger **36313**. Install rod hanger into OE rubber isolator on RH frame. Finger tighten the clamp on the tail pipe. Also finger tighten the 2½" clamp at the inlet end of the tail pipe to the muffler outlet connection.

5. Install LH tail pipe **56067**. Use cable tie in kit to tie back brake lines and differential vent hose so that each does not contact the tail pipe. Install hanger **35625** to bottom side of LH frame. Locate a hole in the bottom side of the LH frame that is over the top of the 56067 tail pipe. Place the metal backing plate that comes with 35625, up into the hole so that it straddles the opening (flat side of plate against frame). Work the bolt from the kit through the hole in the backing plate, threaded end down. Fold the two rubber ends of the hanger together and align the two holes with the threaded end of the bolt. Attach the lock washer and the nut. Tighten until the assembly is tight in the hole. Place a 2½" clamp around the pipe and hanger metal spade end. Finger tighten. Also finger tighten the 2½" clamp at the inlet end of the tail pipe to the muffler outlet.
6. Beginning at the inlet end, align all components and tighten all the clamps. Please see system diagram on back page of these instructions.

KIT CONTAINS:

- (1) 17674 MUFFLER
- (1) 41976 EXTENSION PIPE
- (1) 53152 FRONT PIPE
- (1) 56066 TAIL PIPE
- (1) 56067 TAIL PIPE
- (1) 35625 HANGER
- (1) 36313 HANGER
- (1) 36151 CABLE TIE
- (4) 2½" CLAMPS
- (2) 3" CLAMPS
- (1) 701510 INSTRUCTION SHEET

19424 SYSTEM DIAGRAM

