

INSTALLATION INSTRUCTIONS FOR

DYNOMAX KIT: 19437

2004-06 Nissan Titan King Cab, Crew Cab 5.6L

2 WD/4 WD Dual Exhaust



2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

1. Remove the old exhaust system from the truck. Use WD-40, or a similar lubricant, to aid in removing the rod hangers from the rubber isolators.
2. Install DynoMax front RH y-pipe **53313** with gasket **31540**. Insert the rod hanger into the rubber isolator. Finger tighten the fasteners at this time. Install front LH crossover pipe **53314** with gasket **31540**. Finger tighten the fasteners at this time. Please see system diagram.
3. Install intermediate pipe **53442**. Finger tighten the front 3" clamp. It will need to be loose enough so this pipe can be repositioned as required.
4. Install DynoMax Super Turbo muffler **17674**. The muffler should be installed in a flat position with the outlet bushings at the same height. Install front clamp-on rod hanger **36422**. Install the rod hanger into the OE rubber isolator on the cross member. The isolator is located above and behind the muffler inlet position. Finger tighten the clamp at this time.
5. Install DynoMax RH tail pipe **56104**. Locate a rectangular opening in the RH frame toward the outlet end of tail pipe. Install hanger **35103** using fasteners from bolt kit **36363**. Install 35103 using the third hole from the top on the hanger. Position a 2½" clamp securing the hanger to the tail pipe. Also install a 2½" clamp at the connection of the tail pipe to the RH muffler outlet.

6. Install DynoMax LH tail pipe **55333**. Use cable ties included in the kit to tie back brake lines and the differential vent hose so that each does not contact the tail pipe. Install hanger **35103** similar to how the installation was done on the RH side. Install LH rear extension pipe **42596**. Use separate 2½" clamps to secure the 35103 hanger and rear extension pipe to the tail pipe.
6. Beginning at the inlet end, align the exhaust system components and fully tighten all the clamps. Please see system diagram on back page of these instructions.

KIT CONTAINS:

- (1) 17674 MUFFLER
- (1) 53313 PIPE
- (1) 53314 PIPE
- (1) 53442 PIPE
- (1) 56104 PIPE
- (1) 55333 PIPE
- (1) 42596 PIPE
- (2) 31540 GASKETS
- (2) 35103 HANGERS
- (1) 36422 HANGER
- (2) 36151 CABLE TIES
- (1) 36363 BOLT KIT
- (6) 2½" CLAMPS
- (1) 3" CLAMP
- (1) 703272 INSTRUCTION SHEET

19437 SYSTEM DIAGRAM

