

**INSTALLATION INSTRUCTIONS FOR
DYNOMAX KIT: 19438**

1999-04 Ford Mustang 3.8L V6, Dual Exhaust



2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

1. Remove the old exhaust system from the vehicle. Use WD-40, or a similar lubricant, to aid in removing the rod hangers from the rubber isolators.
2. Install DynoMax front y-pipe **52305**. Finger tighten the front flange connection.
3. Install DynoMax Super Turbo mufflers **17691 and 17692**. Finger tighten the 2½" clamps on the connection to 52305. Bracket **36424** will also need to be installed on the RH (passenger) side behind muffler 17692. Use fasteners from the included **36423** fastener kit. This bracket will support the outlet of the RH muffler and inlet end of the tail pipe. Also install rubber isolators **35460** included in kit. The OE bracket on the LH side will support the 17691 muffler and tail pipe.

4. Install tail pipes **55337 (RH) and 55338 (LH)**. Also install RH and LH rear hangers **36425**. Use additional fasteners from the 36423 kit. The 35425 hangers support the rear rod hangers on both tail pipes. Insert the rod hangers into these rubber isolators. Finger tighten the 2½" clamps that connect to both mufflers.
5. Beginning at the inlet end, align the components and tighten all clamps. Please see system diagram on back page of these instructions.

KIT CONTAINS:

- (1) 17691 MUFFLER
- (1) 17692 MUFFLER
- (1) 52305 PIPE
- (1) 55337 TAIL PIPE
- (1) 55338 TAIL PIPE
- (1) 36424 BRACKET
- (2) 35460 RUBBER ISOLATOR
- (1) 36423 FASTENER KIT
- (2) 36425 HANGER BRACKETS
- (4) 2½" CLAMPS
- (1) 703242 INSTRUCTION SHEET

19438 SYSTEM DIAGRAM

