

**INSTALLATION INSTRUCTIONS FOR
DYNOMAX KIT: 19443**

2012-05 Nissan Xterra 4.0L



2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

1. Remove the O.E. exhaust from the flanged connections behind the catalytic converters. Lubricate the rubber isolators with WD-40, or a similar product, to aid in removal of the metal rod hangers.
2. Install DynoMax RH y-pipe **52312** and LH cross-over pipe **52313**. Insert the metal rod hanger on 52312 into the rubber isolator. If required, install new exhaust gasket **31540**, supplied in this kit. Finger tighten the nuts on the inlet flanges and on the 2½" clamp that connects the two pipes.
3. Install DynoMax Ultra Flo Welded muffler **17513**. The side connection should be the inlet end. Finger tighten the 2½" clamp that connects this muffler to the y-pipe outlet.

4. Install DynoMax tail pipe **55346**. Be sure to insert the metal rod hangers into the rubber isolators. Finger tighten the 2½" clamp that connects the tail pipe to the muffler outlet. See the system diagram on the back page of these instructions.
5. Beginning at the inlet end, align the system components and fully tighten all the clamps.

KIT CONTAINS:

- (1) 17513 ULTRA FLO WELDED MUFFLER
- (1) 52312 RH Y-PIPE
- (1) 52313 LH CROSS-OVER PIPE
- (1) 55346 TAIL PIPE
- (2) 31540 GASKET
- (3) 2½" U-BOLT CLAMPS
- (1) 703683 INSTRUCTION SHEET

19443 SYSTEM DIAGRAM

