

INSTALLATION INSTRUCTIONS FOR DYNOMAX VT MUFFLER KIT **38469**

2010-2008 Ford F250, F350 Super Duty 5.4L, 6.8L V8 2/4WD, exc. F350 chassis cabs

Danger Warning: Should the purchaser decide to install any exhaust product at home, be warned that passenger car or light duty truck/van bumper jacks are intended for emergency use only. The use of frame contact jack stands, in conjunction with a floor jack as main support, is highly recommended to minimize accidental dropping of a vehicle during the installation process.

Note: Read all instructions before starting any work.

1. Remove the O.E. inlet pipe/muffler/tail pipe welded assembly from the vehicle. Lubricate the rubber isolators with WD-40, or a similar product, to aid in removal of the metal rod hangers. Do NOT remove the exhaust pipe just ahead of the welded muffler assembly.
2. Slip a band clamp over the inlet end and install Dynomax inlet pipe **52472**. Insert the metal rod hanger into the rubber isolator on the passenger side frame. Do not tighten the 3" band clamp at this time.
3. Install Dynomax VT muffler **17949**. Install the center connection of the muffler as the inlet. Slightly tighten the 3" inlet end clamp.
4. Install Dynomax tail pipe **55561**. Insert the metal rod hangers into the three rubber isolators on the chassis and frame. Slightly tighten the 3" inlet clamp.
5. Install the Dynomax stainless steel tip **36474**.
6. Beginning at the inlet end, align the system and fully tighten all the clamps.
7. Please see the system diagram on the back page of these instructions.

Kit Contains:

- (1) 52472 inlet pipe
- (1) 17949 muffler
- (1) 55561 tail pipe
- (1) 36474 SS tip w/ 3" band clamp
- (3) 3" band clamp
- (1) instruction sheet

Form: 711417
02/2011