

INSTALLATION INSTRUCTIONS FOR DYNOMAX VT MUFFLER KIT **38493**

2011-10 Chevrolet Camaro 3.6L V6 axle-back stainless steel dual exhaust system

Danger Warning: Should the purchaser decide to install any exhaust product at home, be warned that a passenger car or light duty truck bumper jack or scissor jack is intended for emergency use only. The use of frame contact jack stands, in conjunction with a floor jack as main support, is highly recommended to minimize accidental dropping of a vehicle during the installation process.

Note: Read all instructions before starting any work.

1. Cut the original OE exhaust system as shown on the system diagram. Before cutting, measure along the bottom of the exhaust pipe to get an accurate reading. Remove the left hand and right hand muffler assemblies after cutting. Lubricate the rubber isolators with WD-40, or a similar product, to aid in removal of the metal rod hangers (3 on each inlet pipe/muffler assembly).
2. Slip a 2 1/4" band clamp on each pipe inlet and install Dynomax R.H. and L.H. muffler front pipes **51068 (R.H.)** and **51069 (L.H.)**. Insert the metal rod hangers into the rubber isolators on each side. Please see the system diagram.
3. Slip a 2 1/2" band clamp on each muffler inlet and install Dynomax Ultra Flo Welded R.H. and L.H. mufflers **53780 (R.H.)** and **53781 (L.H.)**. Insert the metal rod hangers into the rubber isolators on each side.
4. Beginning at the inlet end on each side, align all the parts and fully tighten all the band clamps. Tighten each band clamp very tightly for proper sealing.
5. Please see the system diagram on the back page of these instructions.

Kit Contains:

- (1) 51068 pipe
- (1) 51069 pipe
- (1) 53780 VT muffler
- (1) 53781 VT muffler
- (2) 2 1/4" band clamp
- (2) 2 1/2" band clamp
- (1) instruction sheet

Form: 711445
02/2011