

**INSTALLATION INSTRUCTIONS FOR
DYNOMAX KIT: 39425**
2009-05 Hummer H3 3.5L, 3.7L



2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

1. Remove the O.E. front pipe/muffler/tail pipe assembly from the vehicle. Lubricate the rubber isolators with WD-40, or similar product, to aid in removal of the metal rod hangers. The O.E. system will not come off in one piece. Cut the system between the rear axle and the muffler. Both pieces will then come off easily.
2. Install DynoMax front intermediate pipe **54374**. Insert the rod hanger into the rubber insulator on the RH frame. Finger tighten the nuts on the inlet flange connection to the converter pipe.
3. Install over-axle pipe **54375**. Insert the front and rear rod hangers into the appropriate rubber insulators on the RH frame and center cross-member. Use one of the 2½" band clamps provided to connect 54375 to 54374. Only finger tighten the clamp right now.
4. Install DynoMax Ultra Flo SS dual outlet muffler **17556**. Insert the metal rod hanger into the rubber isolator on the LH frame. Use the other 2½" band clamp to connect the muffler to the outlet of pipe 54375.

5. Beginning at the inlet end, align all the parts and fully tighten all the clamps and connections.
6. Please see the system diagram on the back page of these instructions.

KIT CONTAINS:

- (1) 17556 ULTRA FLO SS MUFFLER
- (1) 54374 PIPE
- (1) 54375 PIPE
- (2) 2½" BAND CLAMPS
- (1) 709035 INSTRUCTION SHEET

39425 SYSTEM DIAGRAM

