

**INSTALLATION GUIDELINES FOR
DYNOMAX TRUCK STACK KITS: 89303 & 89304**



2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL THIS EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all guidelines before starting any work.

Additional parts required (not included in kits): (8) $\frac{3}{8}$ " x 1" bolts, nuts & lock washers to attach **35530** bracket to **35357** bracket and to attach the 35357 bracket to the front of the truck bed.

The DynoMax **89303** and **89304** truck stacks are designed as universal application kits for pick-up trucks and other vehicles. Both kits contain components designed to allow vertical installation of the chrome truck stacks in the truck bed, one in each corner behind the cab.

The included diagrams show basic installation guidelines for installing the dual stacks inside the pick-up bed.

When installing the stacks inside the truck bed, dual 4.5" ID holes will need to be made for the stacks. A hole saw or similar tool may be used to accomplish this. Be sure to locate the holes so that there is nothing directly under the bed that will interfere with the stacks or pipes. Look for fuel and brakes lines when locating the holes.

The elbows and adapters included in the kits will reduce the exhaust system inlet connection down to 3" ID. You will need additional adapters to reduce the diameter to a smaller size.

Four (4) holes (approx. $\frac{3}{8}$ " dia.) will need to be drilled in the front vertical bed panel (behind the cab) to install the two **#35357** (RH/LH) bed mount brackets.

KIT CONTAINS:

89303

- (2) 29408 ANGLE CUT CHROME STACKS
- (2) 41630 4" ID-OD ELBOWS
- (2) 41988 4" OD x 3" ID ADAPTERS
- (2) 35357 BED MOUNT BRACKETS
- (2) 35530 STACK MOUNT BRACKETS
- (2) 35776 4" CHROME CLAMPS
- (4) 35752 4" PLAIN CLAMPS

89304

- (2) 29414 SQUARE CUT CHROME STACKS
- (2) 41630 4" ID-OD ELBOWS
- (2) 41988 4" OD x 3" ID ADAPTERS
- (2) 35357 BED MOUNT BRACKETS
- (2) 35530 STACK MOUNT BRACKETS
- (2) 35776 4" CHROME CLAMPS
- (4) 35752 4" PLAIN CLAMPS

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