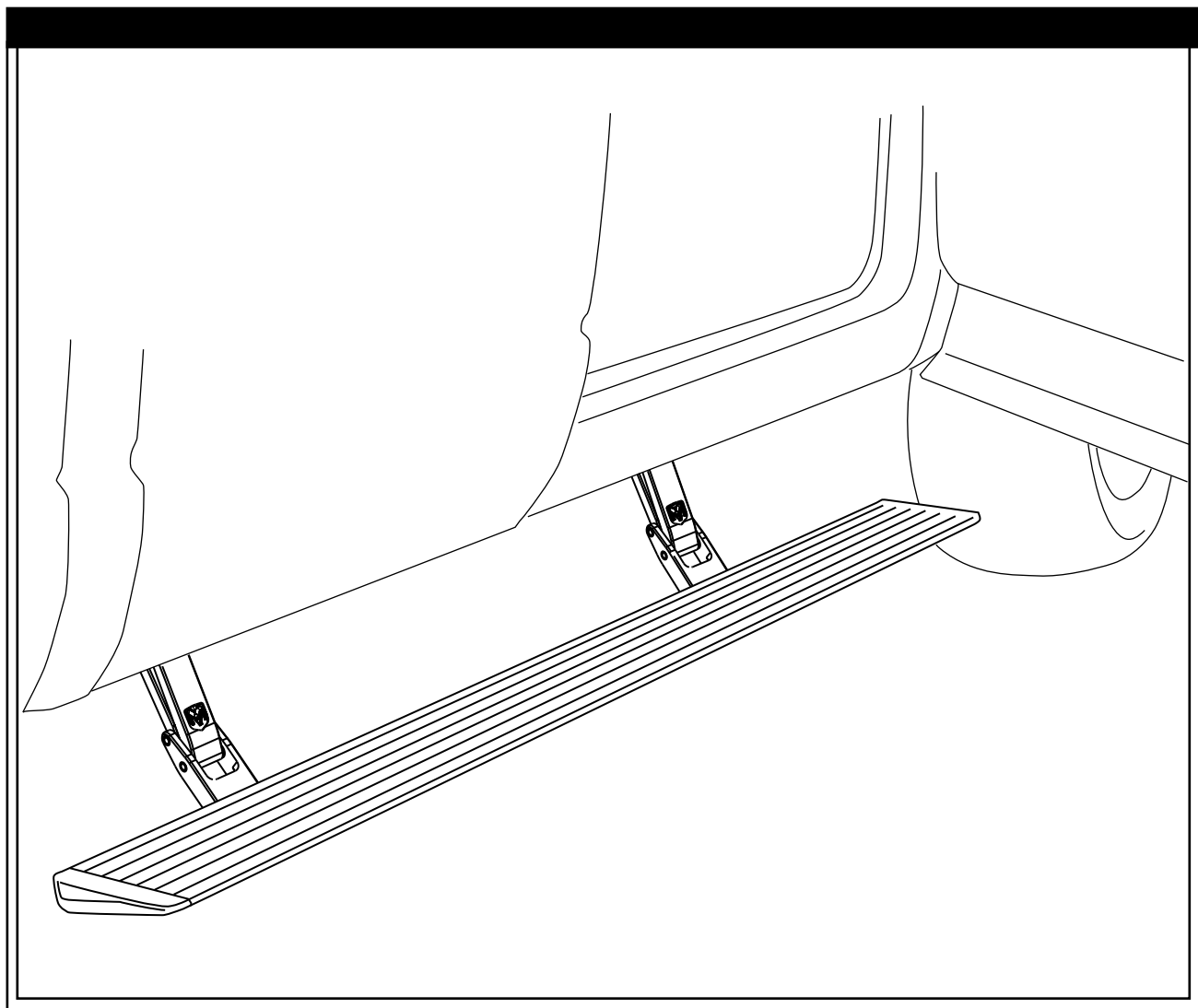


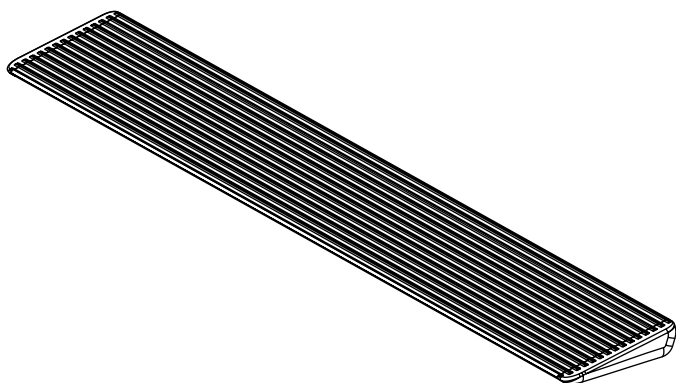


## **DODGE DR RAM TRUCK POWER STEP**

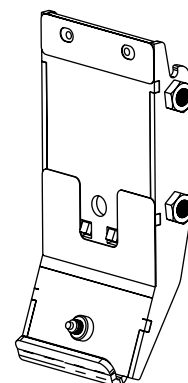
### **INSTALLATION INSTRUCTIONS**

**ATTENTION:** INSTALLATION BY  
PROFESSIONAL SHOP RECOMMENDED

**MOPAR**  
TECH ASSISTANCE  
905-851-6666

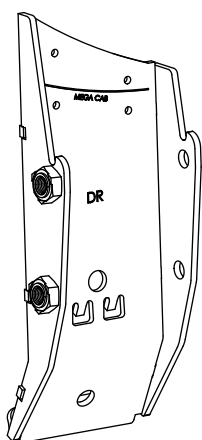


1 x2



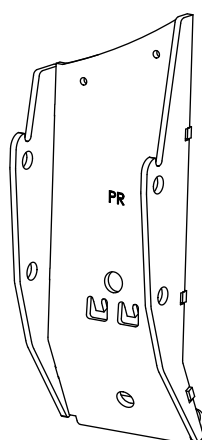
2 x2

FRONT BRACKET



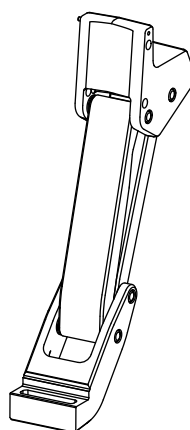
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DRIVER REAR BRACKET

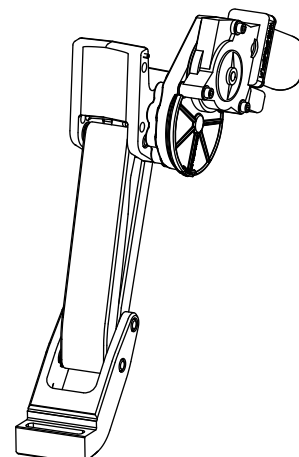


4

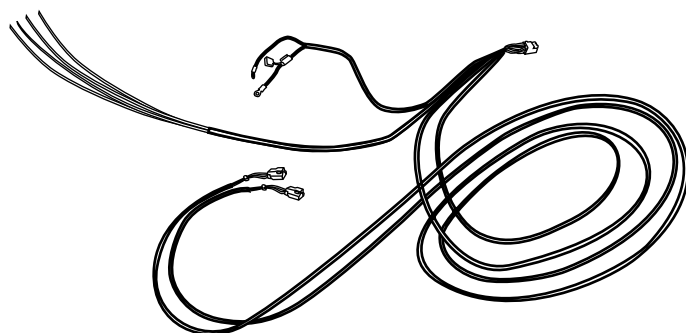
PASSENGER REAR BRACKET



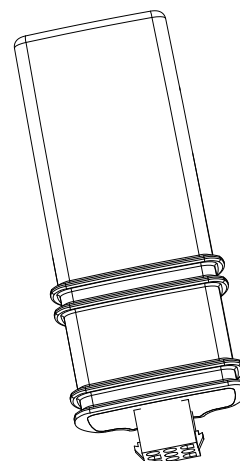
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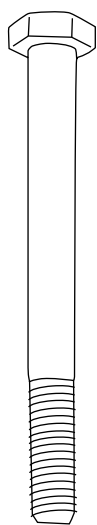
6 x2



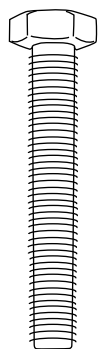
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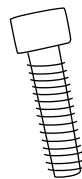
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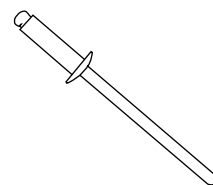
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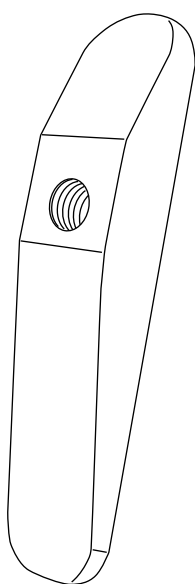
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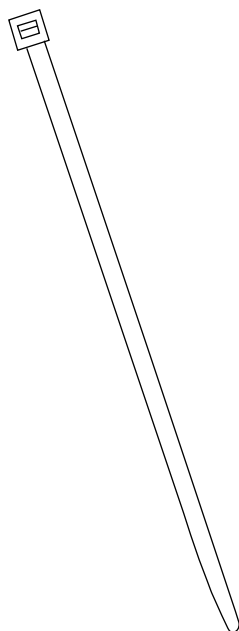
11 x8



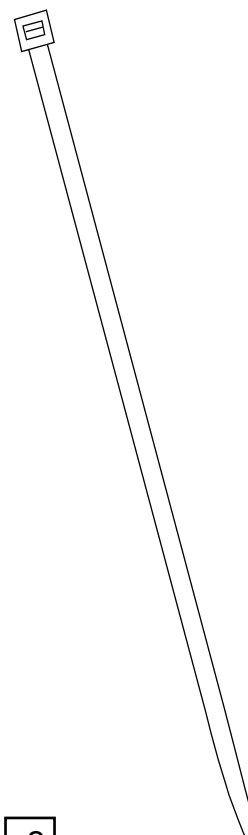
12 x8



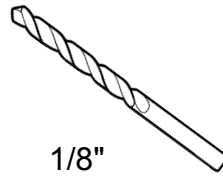
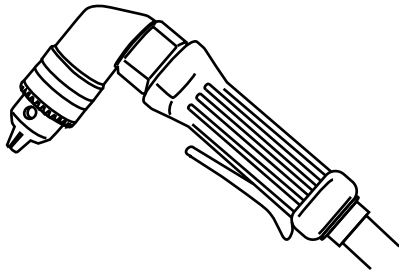
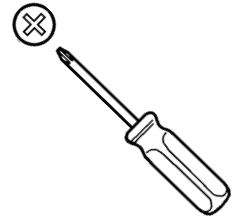
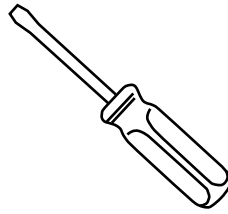
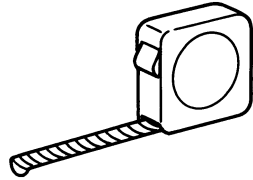
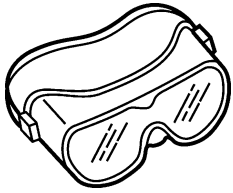
13 x4



14 x25



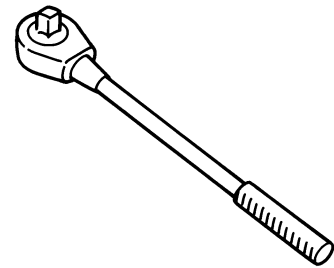
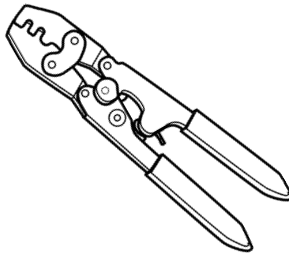
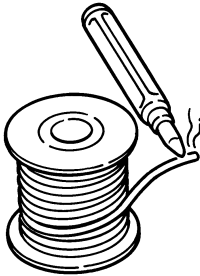
15 x2



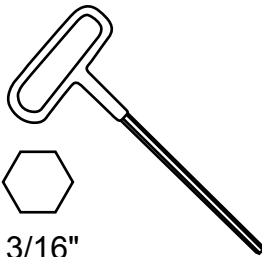
1/8"



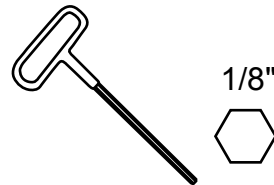
13 mm



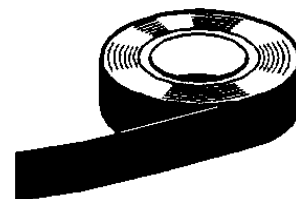
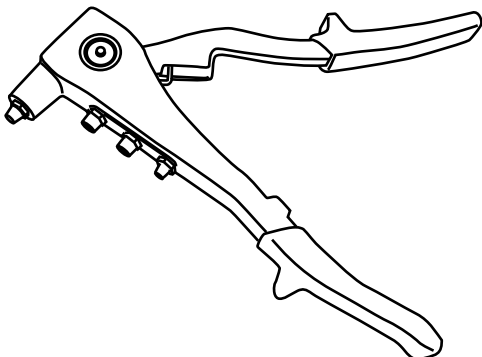
Corrosion Protection Paint  
(82300508)



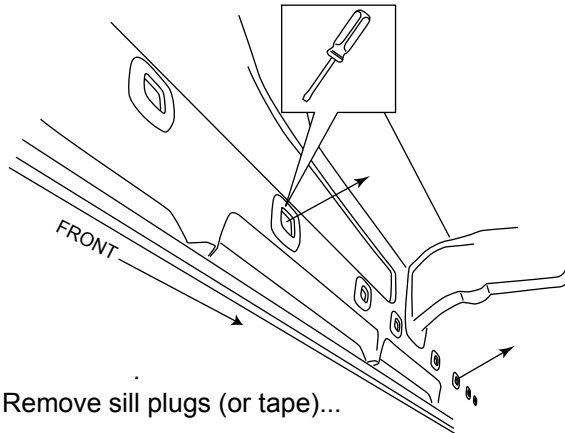
3/16"



1/8"



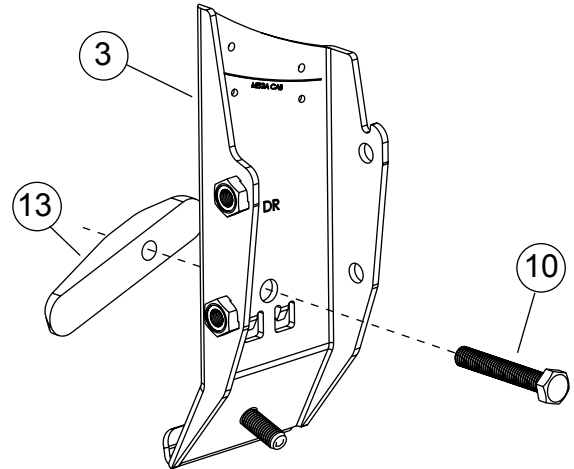
Note: Steps 1-8 shown on driver side.  
Repeat these steps on passenger side.



Remove sill plugs (or tape)...

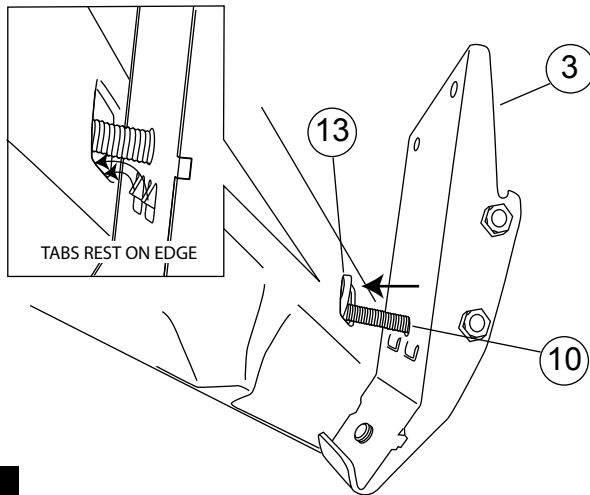
**1** QUAD CAB: 3rd and 7th from the front.

Prepare brackets for install



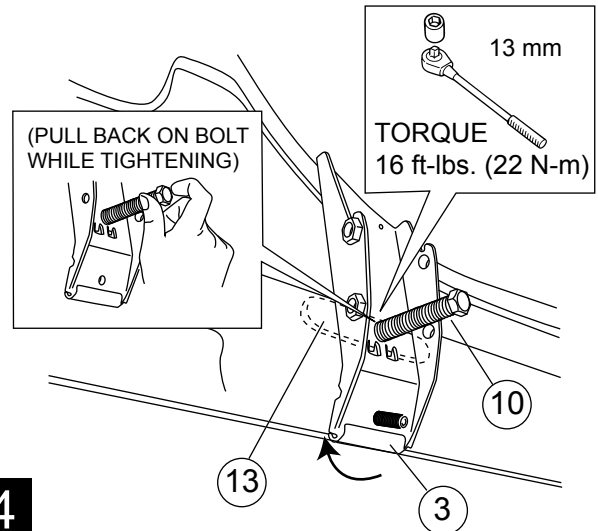
DRIVER REAR BRACKET SHOWN

Install rear mounting bracket



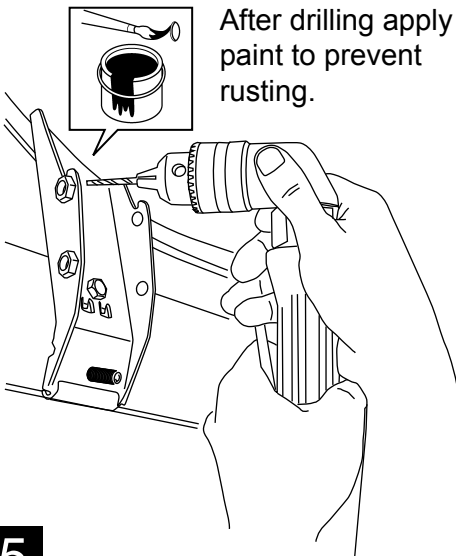
**3**

Fasten down rear mounting bracket



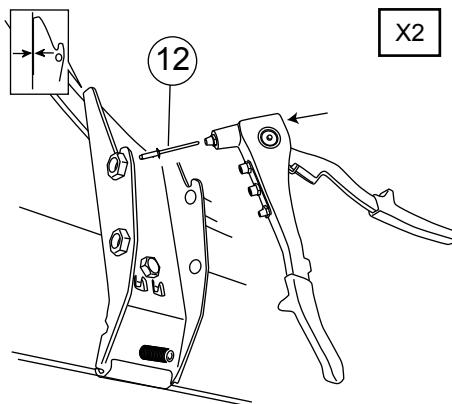
**4**

After drilling apply  
paint to prevent  
rusting.

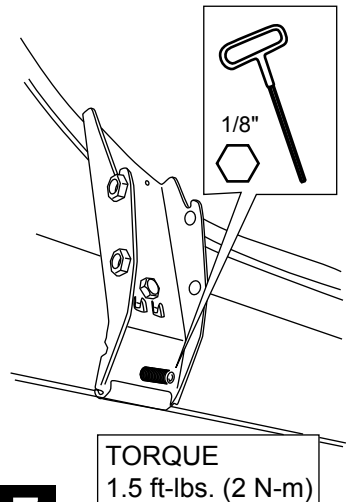


**5**

Bracket must be flush with the  
sidewall before riveting.

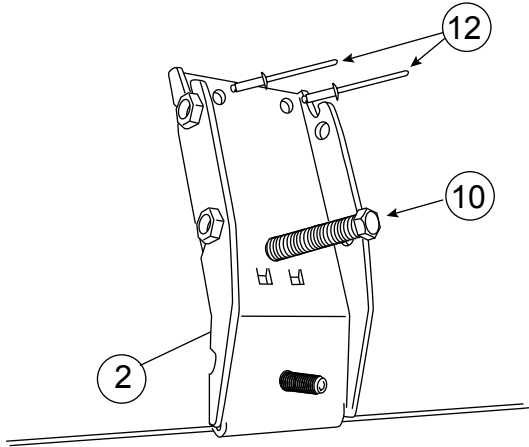


**6**



**7**

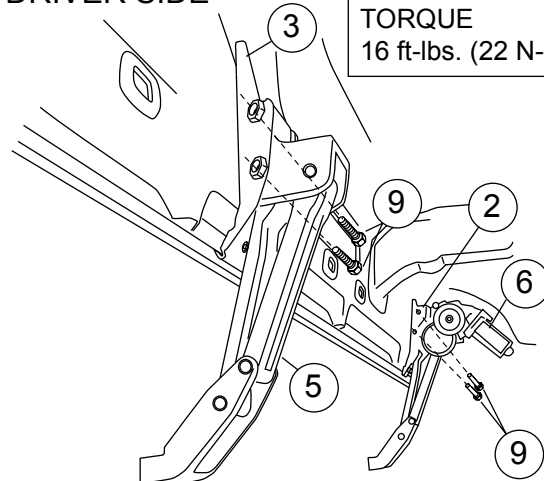
Repeat steps 2 thru 6 for front mounting bracket.



8

DRIVER SIDE

TORQUE  
16 ft-lbs. (22 N-m)

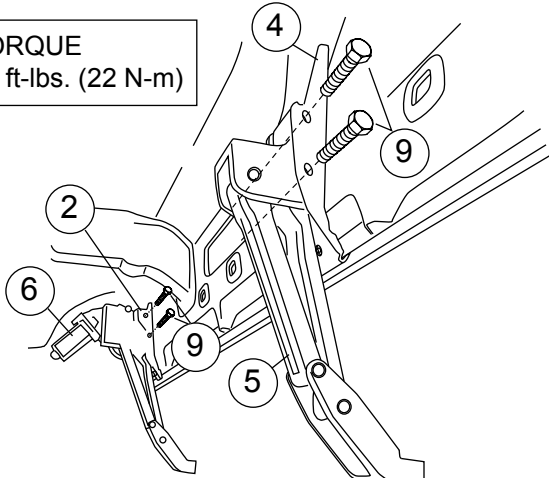


9

CAUTION: Swing in idler arm can cause pinch point.

Install rear mounting bracket

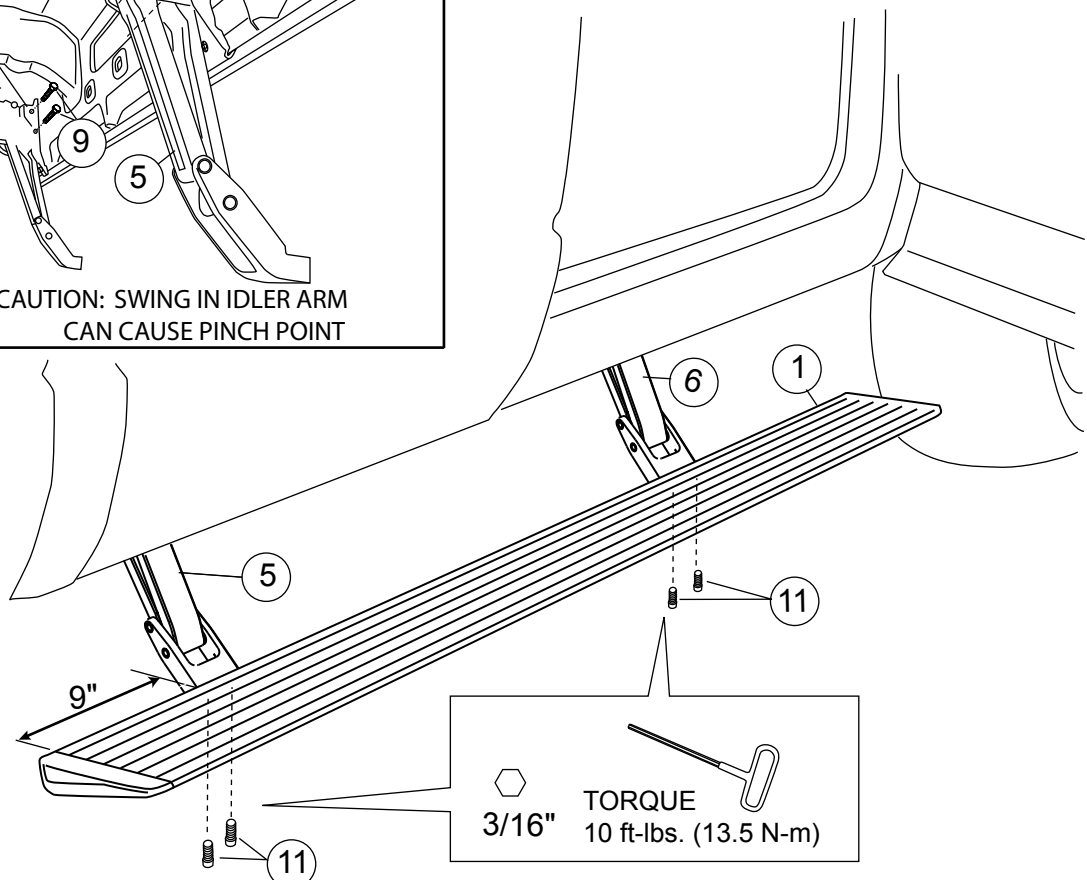
TORQUE  
16 ft-lbs. (22 N-m)



10

CAUTION: SWING IN IDLER ARM CAN CAUSE PINCH POINT

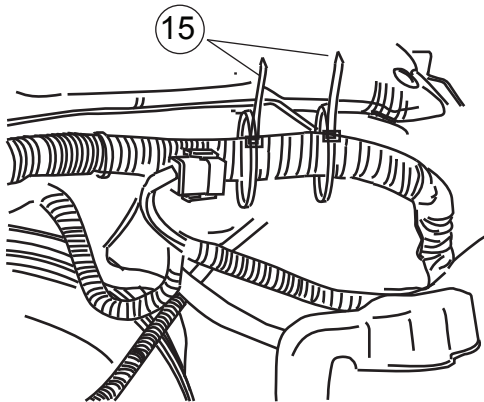
Mount step extrusion to linkage assemblies.  
Fasten loosely to allow for adjustments.



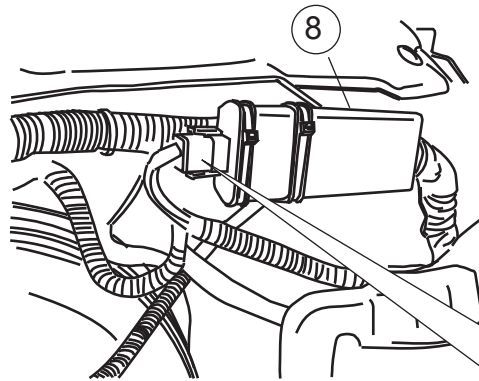
11

NOTES: Passenger side of Quad Cab shown here.

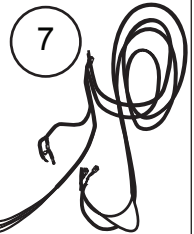
Attach 11" cable ties loosely around harness.



Slide controller through cable ties. Line up cable ties with grooves in controller and tighten.

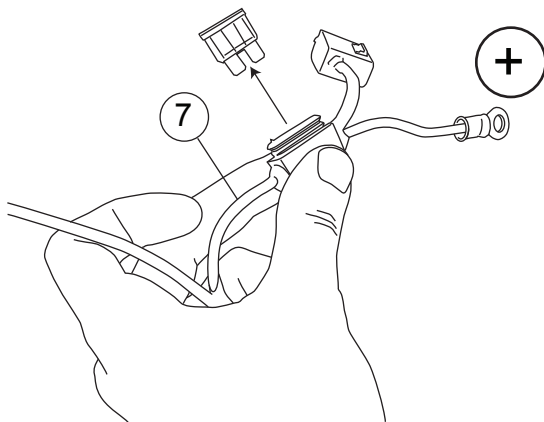


Attach wire harness to the control box.

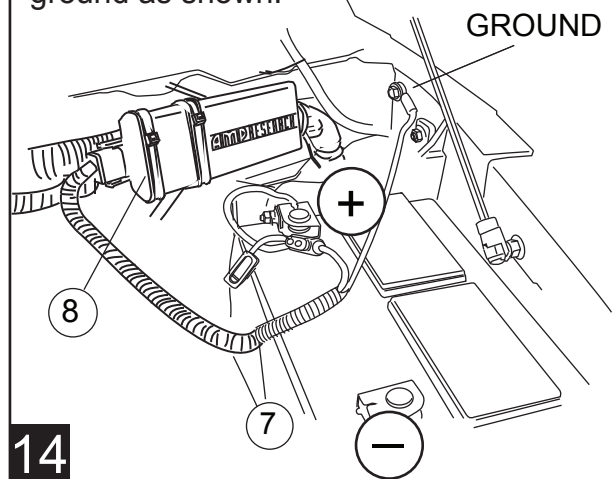


12

Remove fuse from Power Step wire harness.



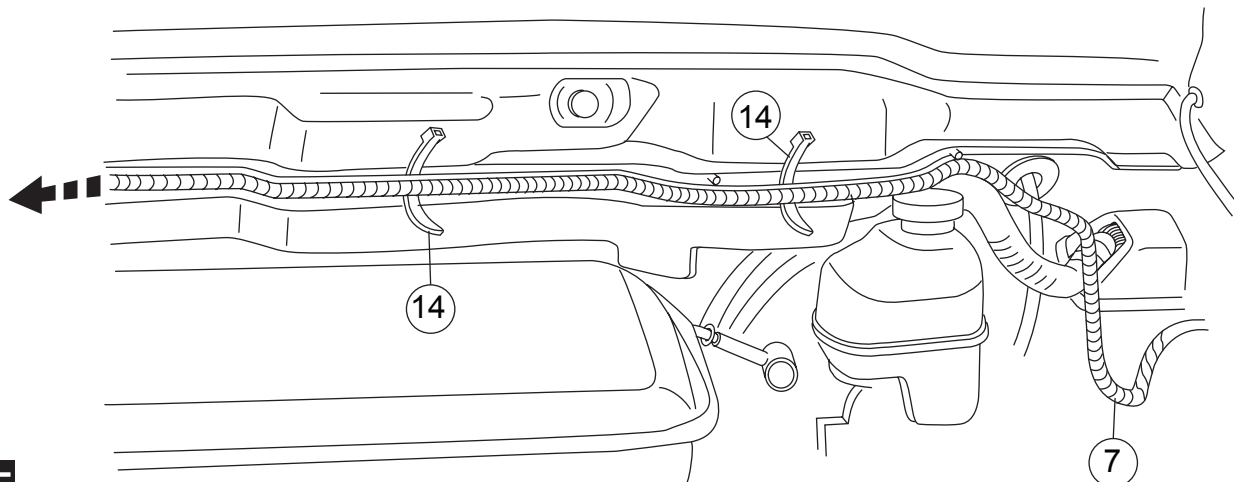
Attach power leads, red lead to positive battery terminal and the black lead to body ground as shown.



13

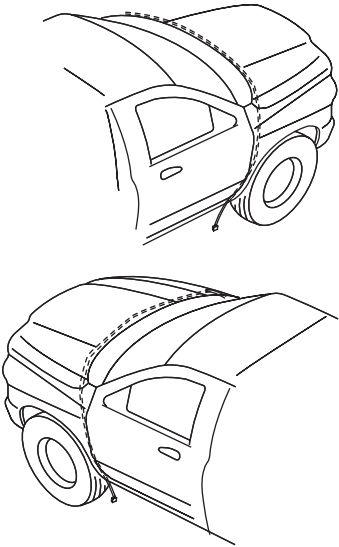
14

Route long leg of wire harness to passenger side across fire wall. Secure with tie wraps.

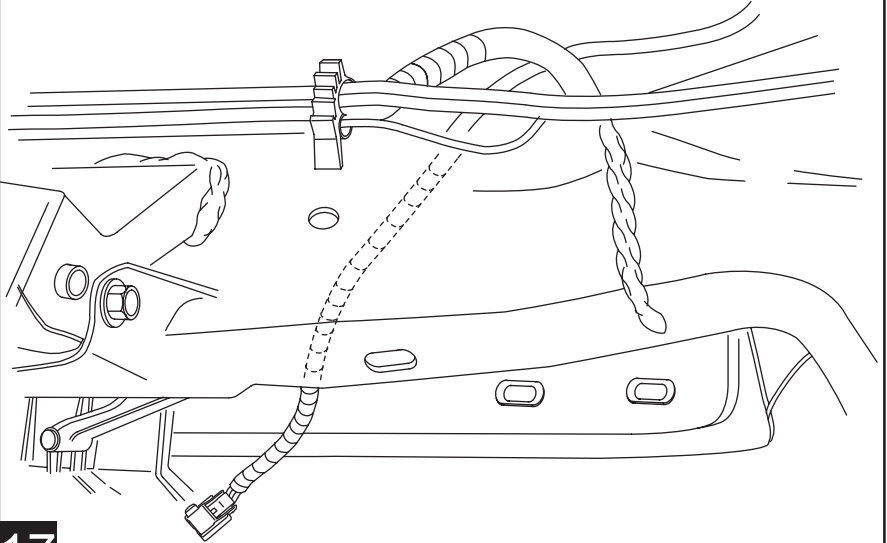


15

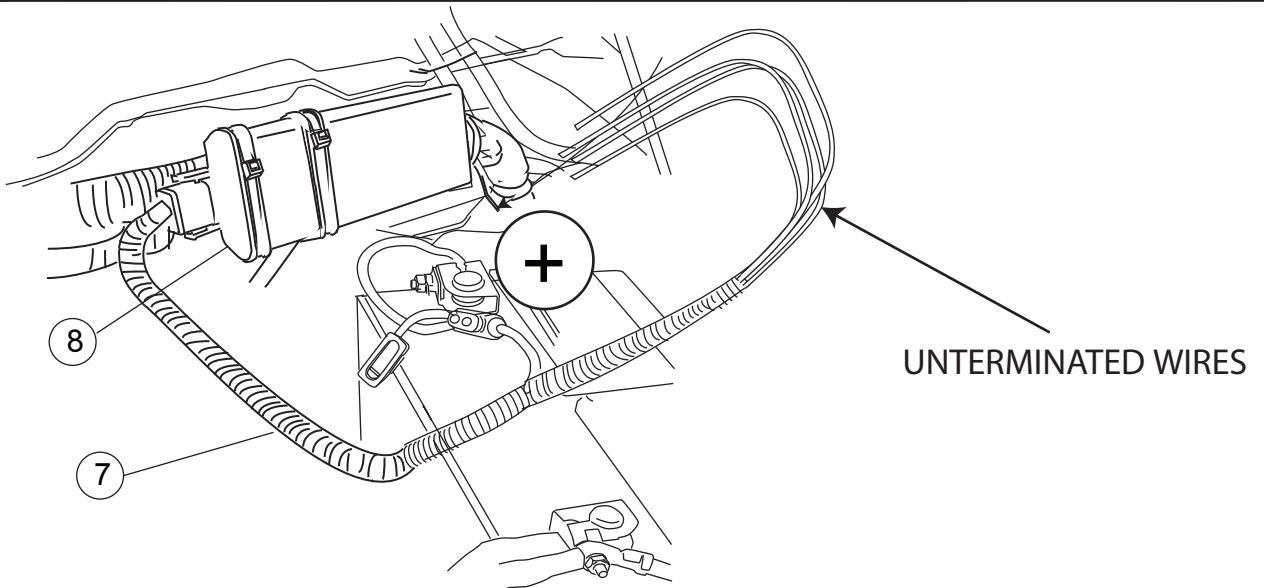
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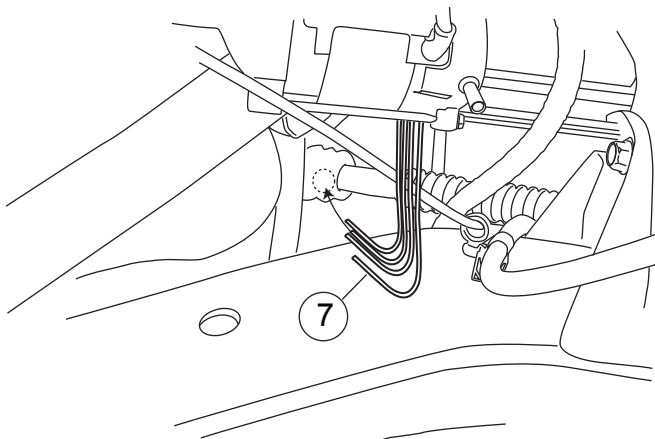
17



18

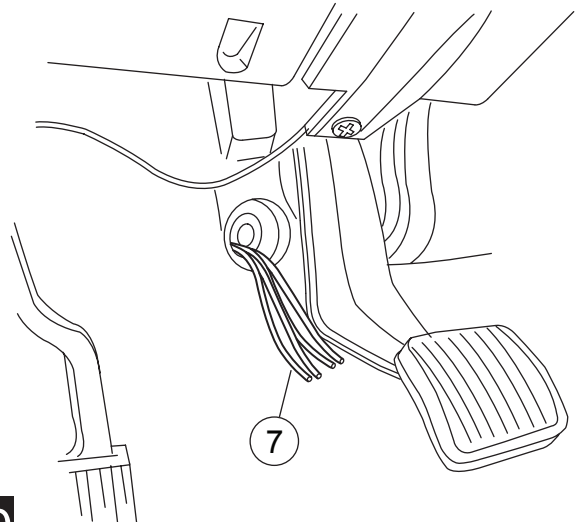


19

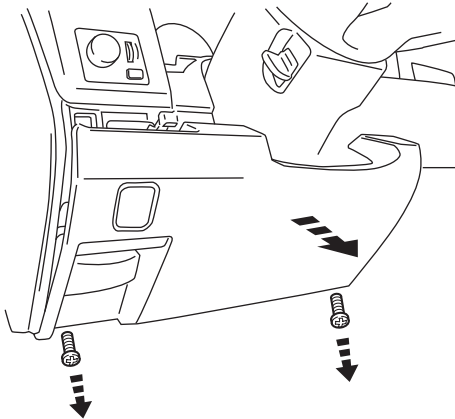


UNDER SIDE OF VEHICLE

20

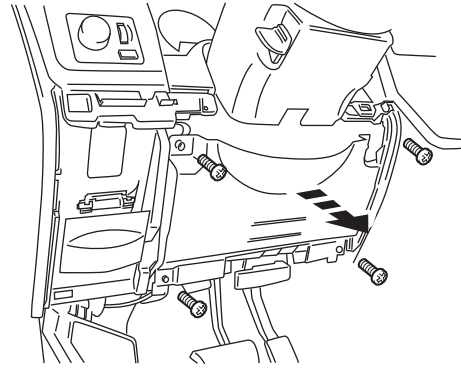


Remove plastic panel beneath steering column.



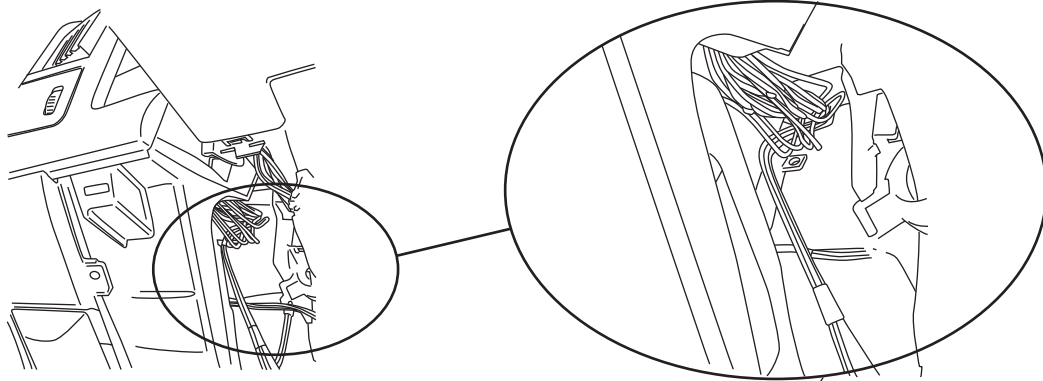
21

Remove metal panel revealed by step 21. Model years 2002-2005 will not have this panel to remove.

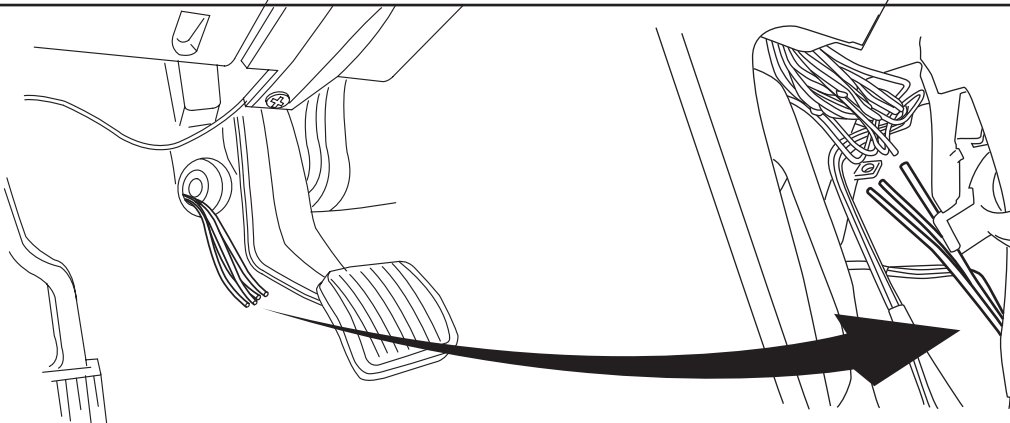


22

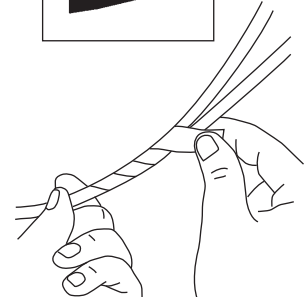
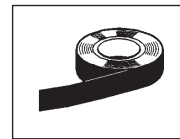
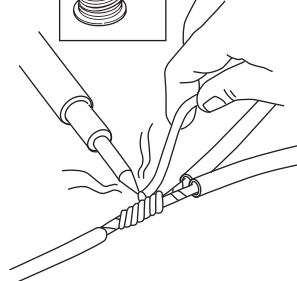
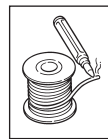
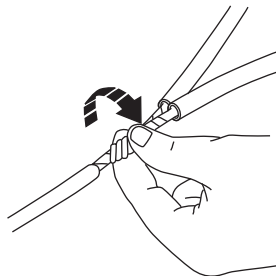
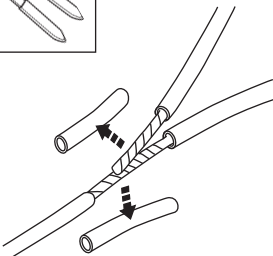
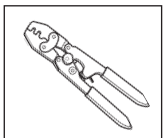
Locate bundle of wires high and to the left of steering column.



23

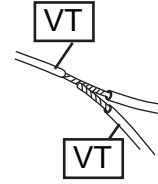
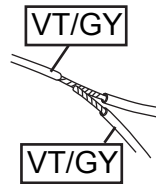
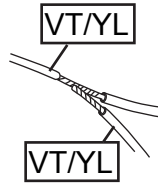
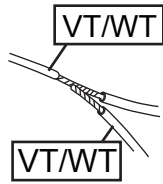


24



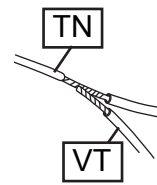
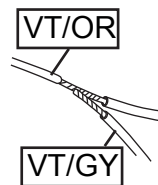
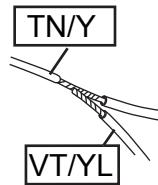
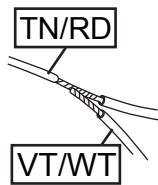
25

MODEL YEAR 2004-CURRENT

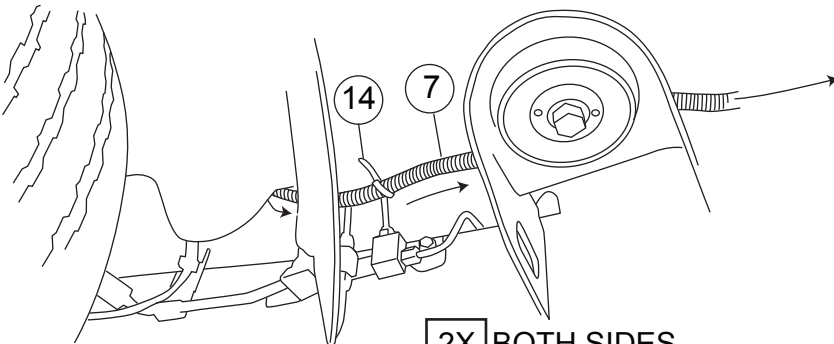


26

MODEL YEAR 2002-2003



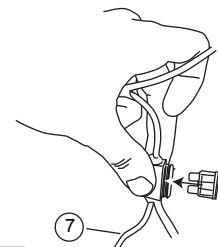
27



2X BOTH SIDES

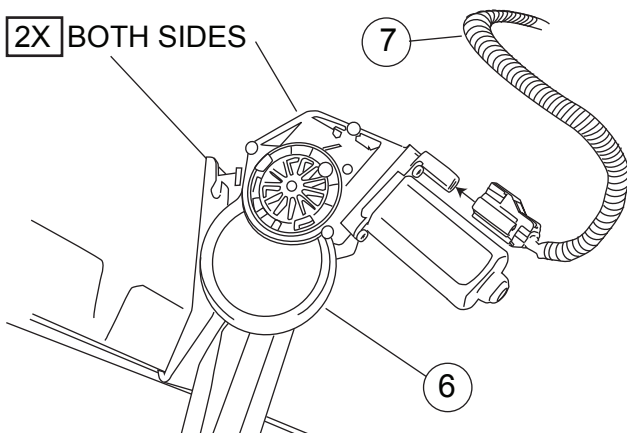
28

REINSTALL FUSE

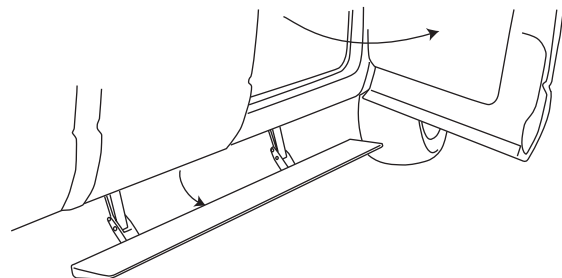


29

2X BOTH SIDES



30



OPEN DOORS TO TEST

31