

Instruction Sheet DCF-303

for Mopar Performance Package P4876769
Front Cover Gasket for the B/RB/Hemi Engines

This Mopar Performance package consists of one (1) front cover gasket for the B - RB - Hemi engines.

This gasket is the same as the front cover gasket found in the complete engine rebuild gasket packages P3690850, P3690175 and P3412083. However in racing, teardowns, testing, cam changing, tech inspections and dyno testing, there are times when only the front cover is removed so that gasket needs to be replaced. In these situations you do not need a complete engine rebuild package because you may not even be removing the cylinder heads so the complete package becomes too expensive and you would throw-away most of the gaskets. This way you can get as many front cover gaskets as you want and need.

The actual front cover (chrome) for the B (361-383-400), RB (413-426W-440) and the 426 Hemi is P4349816. The chrome attaching bolts for this chrome front cover are P4452795.

This gasket also serves as a service gasket for Mopar Performance Hemi Crate engines.

Torques for front cover attaching bolts - 15 to 18 ft-lbs on the 5/16 bolts and 30 ft-lbs on the 3/8 bolts.