

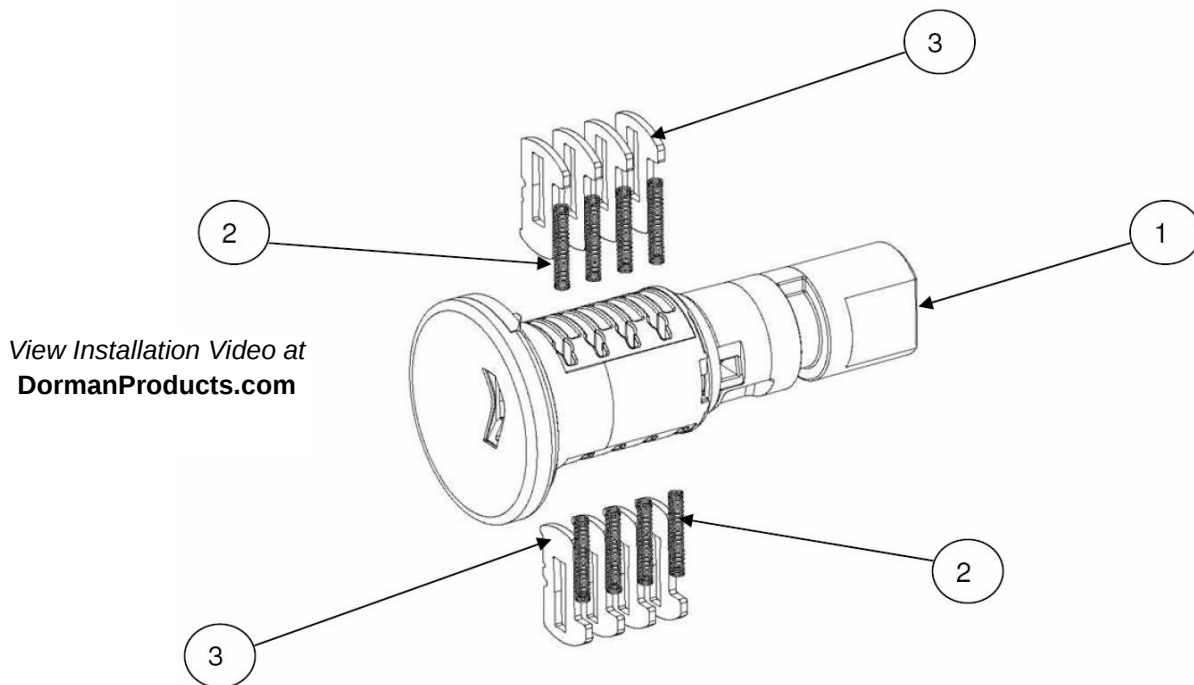


CHRYSLER

INSTRUCTION SHEET FOR ASSEMBLING AND CODING IGNITION LOCK

The ignition lock cylinder uses all eight (8) cut positions, 1 through 8. The ignition cylinder tumblers (2) are located on both sides of the cylinder (1) and are self-retaining. It follows the key code with the first tumbler being the first depth of the key code, closest to the head of the cylinder.

1. Tumbler positions required 1 – 2 – 3 – 4 – 5 – 6 – 7 – 8.
2. Determine biting of the key.
3. Install appropriate springs (3) and tumblers (2).
4. Snap into place.
5. Test with key.
6. Insert key into cylinder slowly.
7. Assemble Lock:
 - A. Hold lock cylinder with buzzer actuator facing you (approximately 10 o'clock) in right hand.
 - B. Hold lock case with retainer block facing away from you in left hand.
 - C. Insert cylinder into lock case until cylinder seats against detent pins.
 - D. Turn cylinder 45° clockwise.
 - E. Turn key to run position, depress retainer block and insert into ignition mode.





Use when assembling #924-703 Ignition Lock Cylinder.
View Installation Video for additional assistance.

1

A large, empty rectangular box with a black border, intended for a diagram or photo of step 1 in the assembly process.

2

A large, empty rectangular box with a black border, intended for a diagram or photo of step 2 in the assembly process.

3

A large, empty rectangular box with a black border, intended for a diagram or photo of step 3 in the assembly process.

4

A large, empty rectangular box with a black border, intended for a diagram or photo of step 4 in the assembly process.

OLD Cylinder

A large, empty rectangular box with a black border, intended for a diagram or photo of the old cylinder.

NEW Cylinder

A large, empty rectangular box with a black border, intended for a diagram or photo of the new cylinder.

Key
Code

A diagram for a key code. It consists of two rows of four small squares each, connected by horizontal lines. A large, shaded oval is at the end of the lines. A bracket on the left side of the squares indicates the key code.