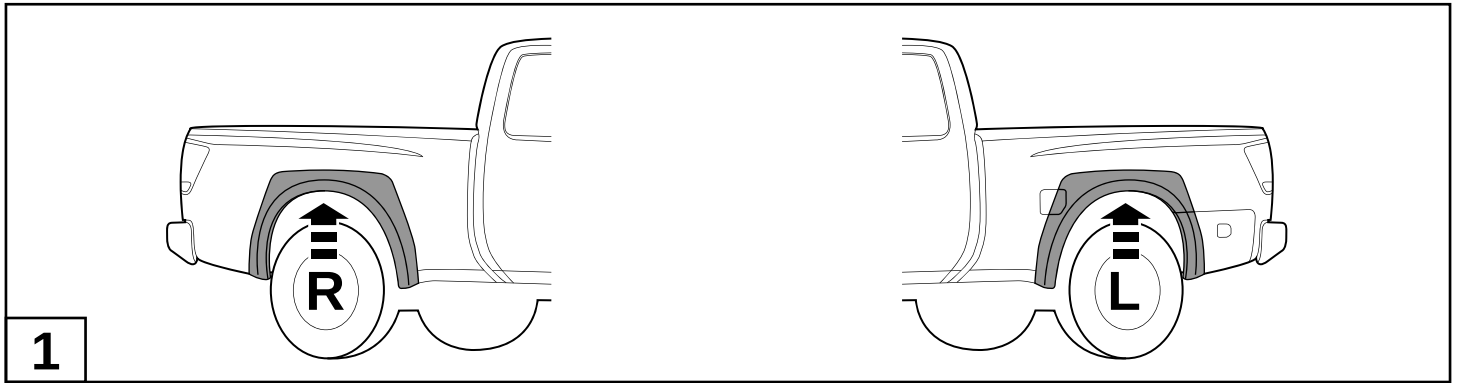


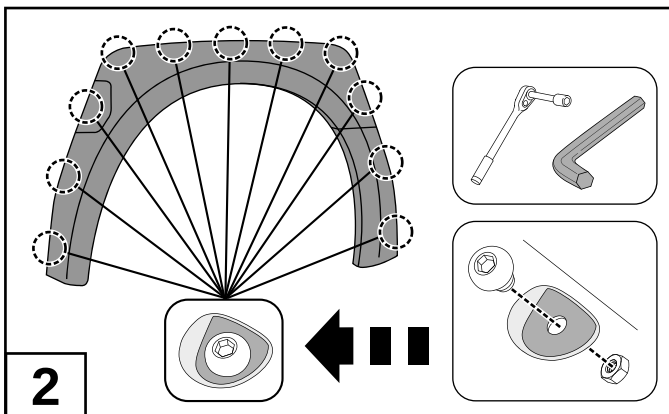
REAR FENDER FLARES INSTALLATION INSTRUCTIONS



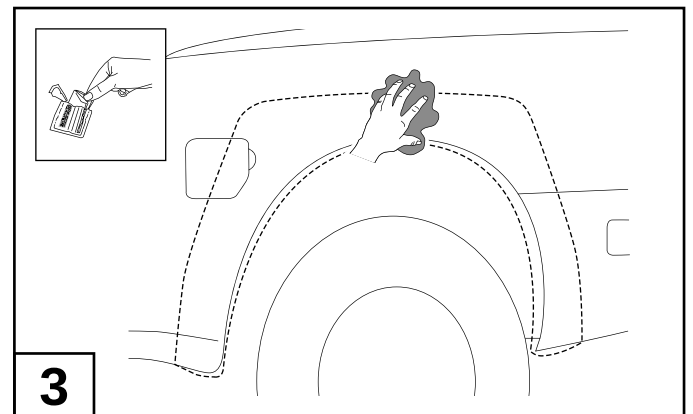
Ensure that both left and right hand Fender Flares suit the profile of the vehicle. Note the areas where the Fender Flares come in contact with the vehicle. **NOTE:** Before fitting Fender Flares remove any mouldings, strips or existing flares from the wheel arch. If there is a body side moulding, mark where the moulding is to be cut, alternatively the Fender Flares can be cut to go around the moulding. Be sure to allow enough room for the extrusion.

PAINTING INSTRUCTIONS – If Fender Flares are being painted, do not install edge extrusion until painting is complete. Prior to painting, clean all surfaces to be painted using clean water and a mild detergent, do not use lacquer thinner or any solvent based products. Wipe completely dry. Best results will be achieved by wiping the areas to be painted with a tack rag just prior to painting. Most automotive paints can be applied directly to the Fender Flares, however some may require a primer (check paint manufacturer specifications). Good adhesion will be achieved without sanding. Select a paint (and primer if necessary) that is suitable for rigid plastics PMMA (Acrylic). If using a paint system which requires baking, do not expose the product to temperatures above 70°C (158°F). Do not fit the extrusion or any of the hardware to the Fender Flares until the paint is completely dry.

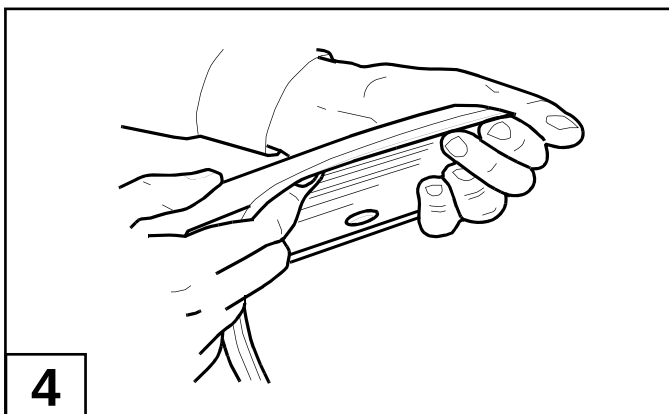
IMPORTANT: For bolt-on Fender Flares proceed to **Step 2**. For rugged Fender Flares proceed to **Step 3**.



Attach 11 bolts to each Fender Flare using a 3/16" Allen key and a 1/2" wrench/socket. (wrench/socket and Allen key not supplied)

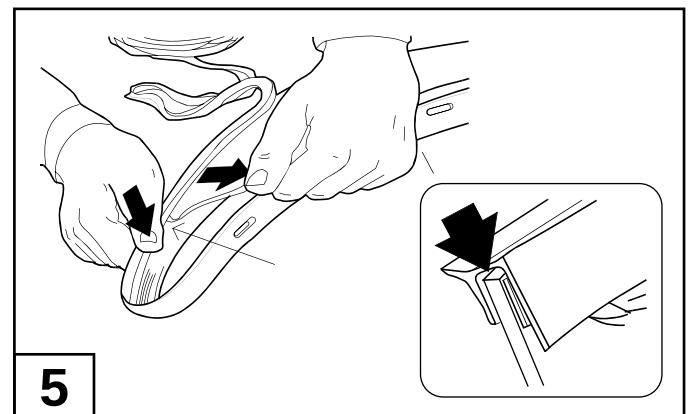


Wash the areas of contact on the vehicle and wipe dry both the vehicle and the Fender Flares with a clean cloth. Ensure inside of Fender Flares where extrusion is attached is clean, use alcohol wipe supplied to clean surface.

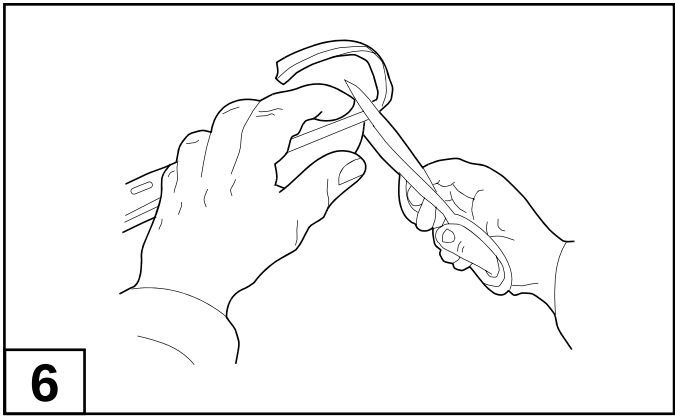


Remove approximately 2" (50mm) of the protective liner from the extrusion. Fit the extrusion to the Fender Flare along the edge that comes in contact with the vehicle's body panel.

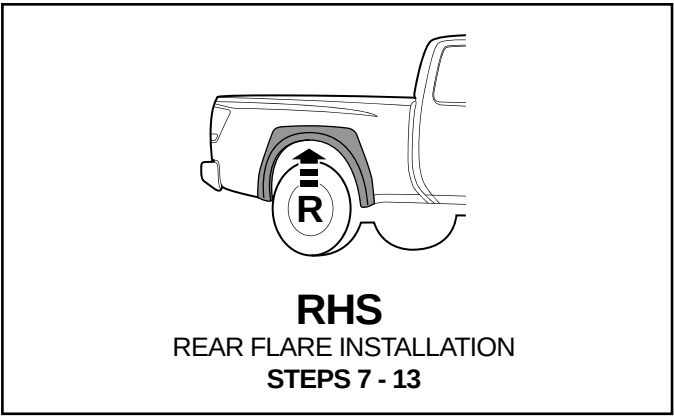
NOTE: Fit extrusion to all Fender Flare pieces including fuel door and toolbox flares. Do not use this extrusion for the front flare installation; rear installation only.



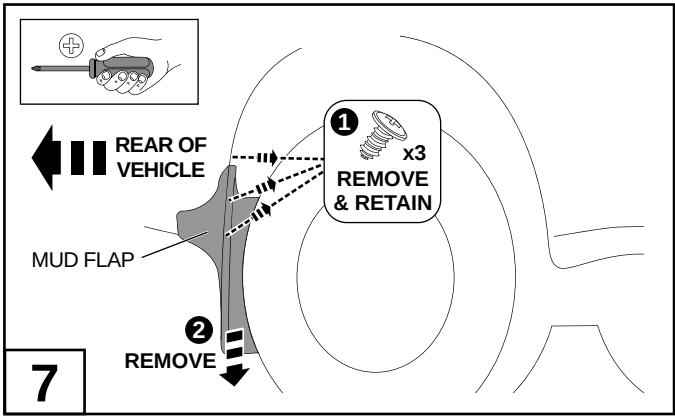
Pulling at right angles to the extrusion, remove the liner from the extrusion in small portions and apply thumb pressure to ensure that it adheres to the Fender Flares.



Trim any unnecessary extrusion and discard.

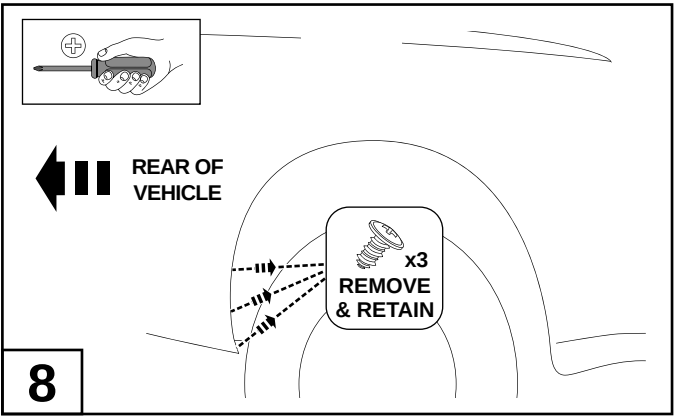


Vehicles **WITH** Factory Mud Flaps fitted:

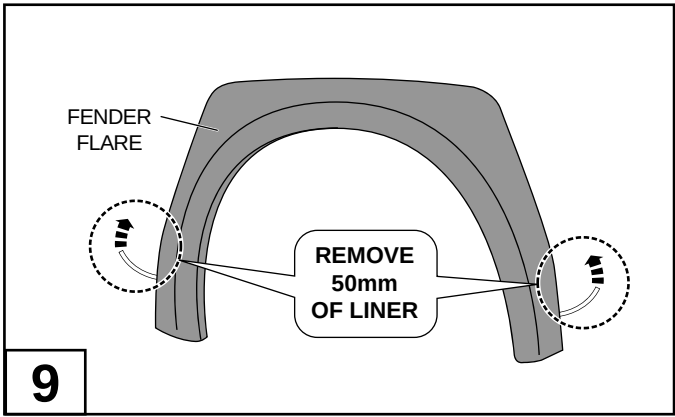


Remove the three (3) existing OEM screws as shown. Remove the mud flaps from the vehicle as shown.

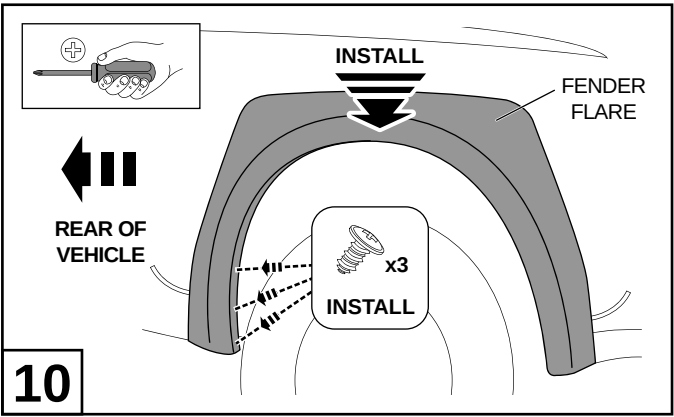
Vehicles **WITHOUT** Factory Mud Flaps fitted:



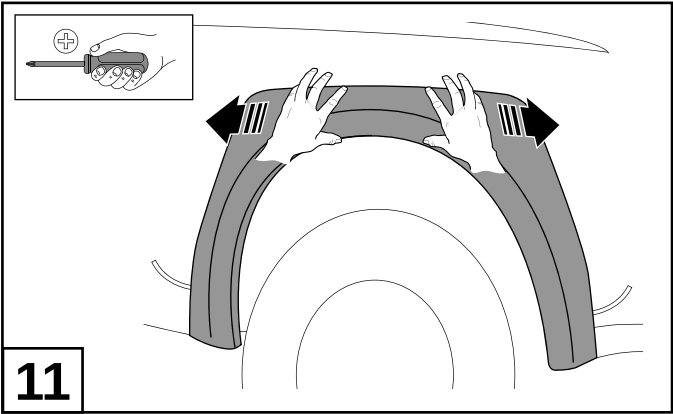
Remove the three (3) existing OEM screws as shown.



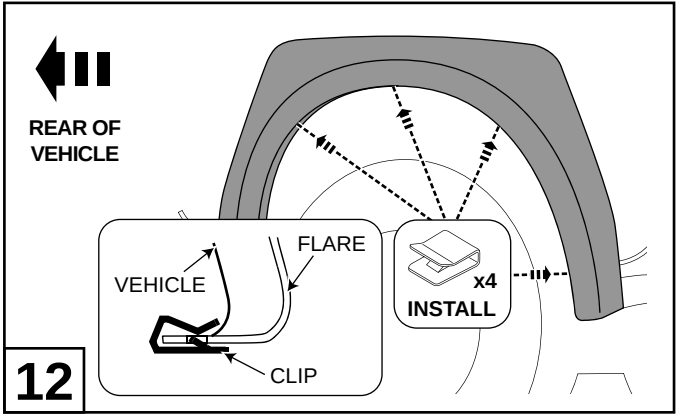
Remove approximately 2" (50mm) of liner from extrusion so it may be pulled off flare once fitted. Fold the liner to the outside of the Fender Flare as shown.



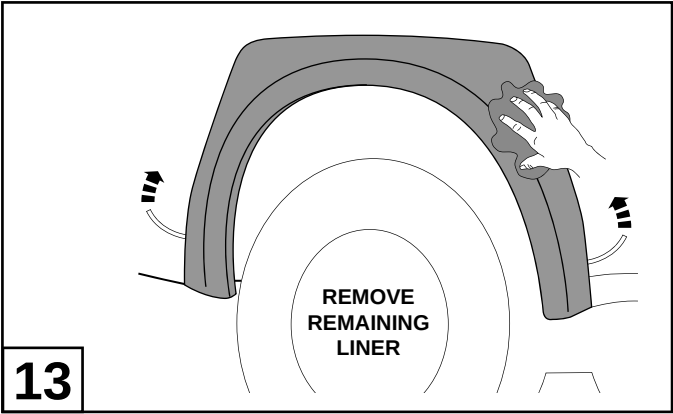
Place flare on vehicle and attach the three (3) previously removed screws as shown. Do not fully tighten at this stage.



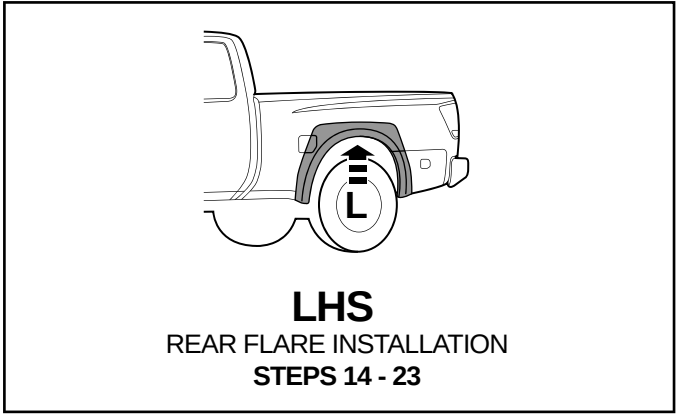
11 If necessary, make minor adjustments to the flare's position to achieve the best fit for your vehicle. Once satisfied, tighten all screws currently installed.



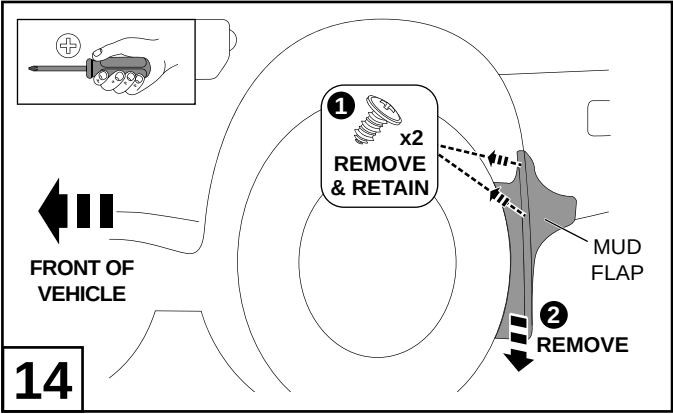
12 Install the four (4) wheel arch clips as shown. Ensure the clip tongue snaps into the Fender Flare slot.



13 Once Fender Flares are fitted, pull exposed liner from extrusion at right angles to flares. Using a soft cloth, apply pressure around edge of Fender Flares to achieve proper adhesion of the extrusion tape to the vehicle.

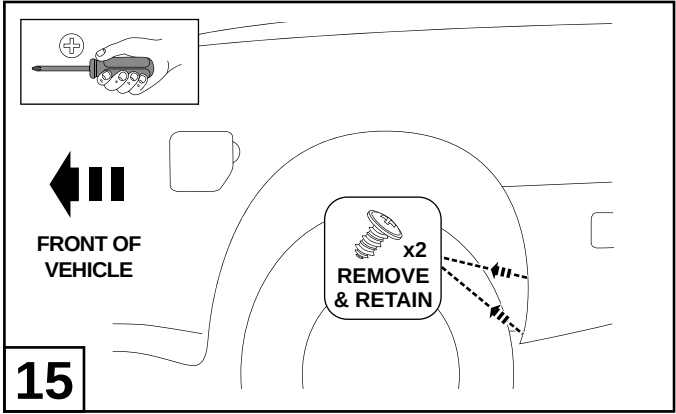


Vehicles **WITH** Factory Mud Flaps fitted:



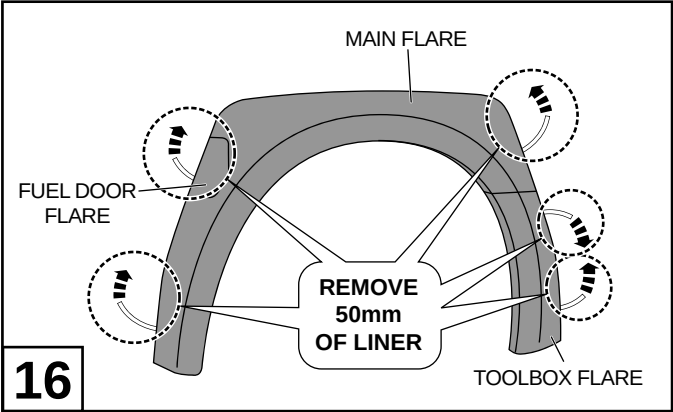
14 Remove the two (2) existing OEM screws as shown. Remove the mud flaps from the vehicle as shown.

Vehicles **WITHOUT** Factory Mud Flaps fitted:

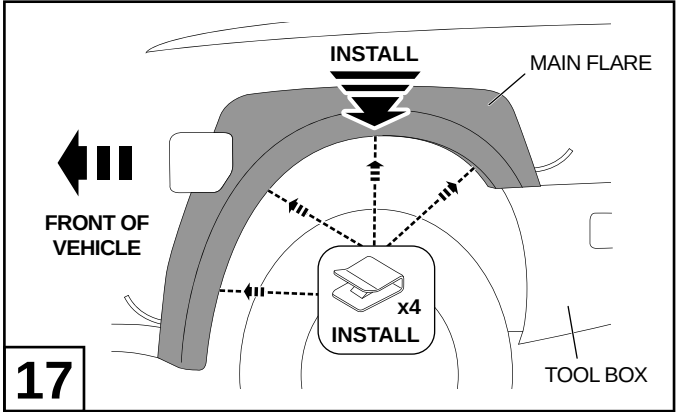


15 Remove the two (2) existing OEM screws as shown.

For models **WITH** a tool box, proceed to **Step 16** below.
For models **WITHOUT** a tool box, proceed to **Step 19**.

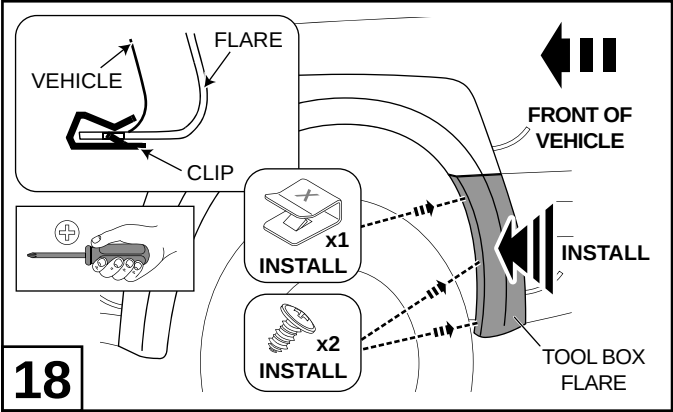


Remove approximately 2" (50mm) of liner from extrusion so it may be pulled off flare once fitted. Fold the liner to the outside of the Fender Flare as shown from each end. Note there are three (3) Fender Flare pieces: Main Flare, Toolbox Flare and Fuel Door Flare.



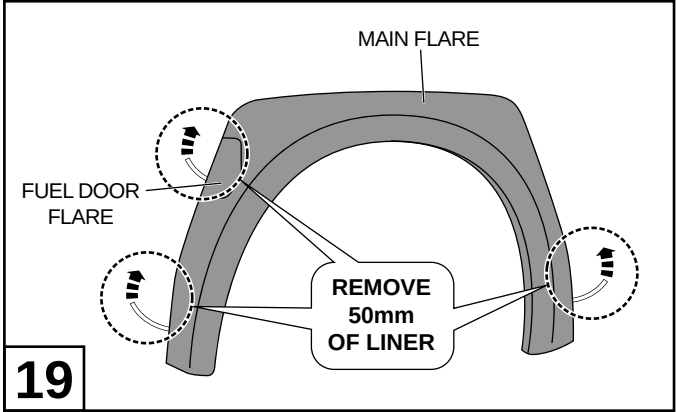
Place Main Flare on vehicle and install the four (4) wheel arch clips as shown. Ensure the clip tongue snaps into the Fender Flare slot.

For models **WITH** a toolbox, complete **Step 18** and then proceed to **Step 21**.

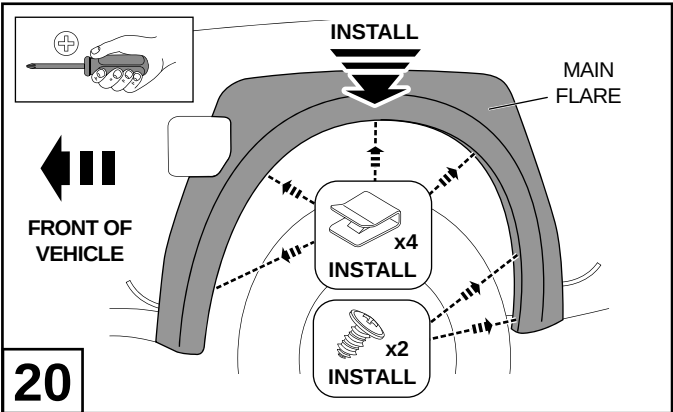


Place the toolbox flare on the vehicle and install the two (2) previously removed screws as well as the wheel arch clip (marked with an "X") as shown. **Proceed to Step 21.**

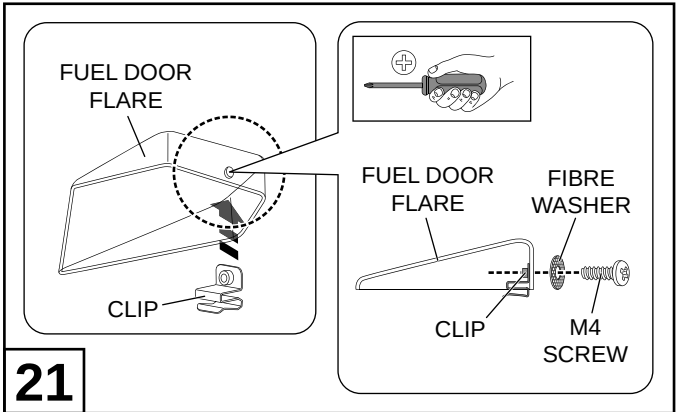
For models **WITHOUT** a tool box, proceed to **Step 19** below.



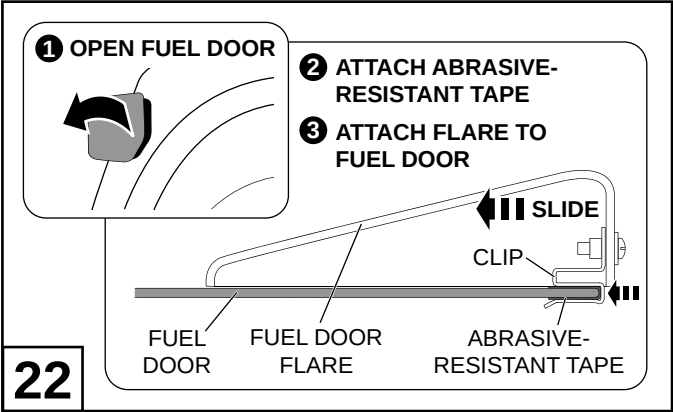
Remove approximately 2" (50mm) of liner from extrusion so it may be pulled off flare once fitted. Fold the liner to the outside of the Fender Flare as shown from each end. Note there are two (2) Fender Flare pieces: Main Flare and Fuel Door Flare.



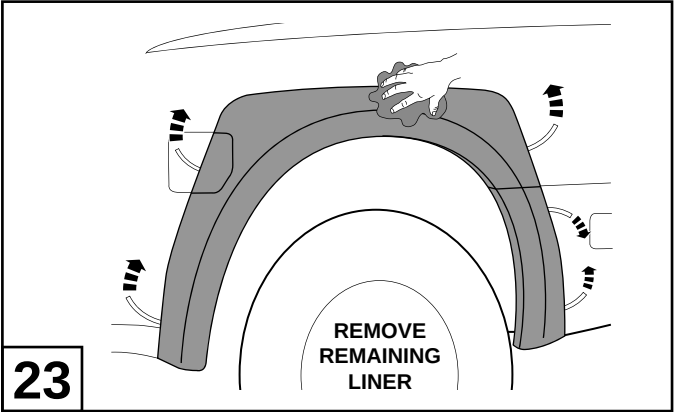
Place Main Flare on vehicle and install the four (4) wheel arch clips as well as the two (2) previously removed screws as shown. Ensure the Fender Flare is correctly aligned on the vehicle and the clip tongue snaps into the Fender Flare slot.



Attach the clip to the inside of the Fuel Door Flare using the M4 screw and fibre washer as shown.



Open the fuel door. Trial fit the Fuel Door Flare and note the area that will come in contact with the clip on the Fuel Door Flare. Remove the Fuel Door Flare and attach a piece of abrasive-resistant tape to the previously noted area, folding the tape around the edge of the fuel door. Finally, attach the Fuel Door Flare by sliding the clip over the edge of the fuel door as shown.



Once Fender Flares are fitted, pull exposed liner from extrusion at right angles to flares. Using a soft cloth, apply pressure around edge of Fender Flares to achieve proper adhesion of the extrusion tape to the vehicle.

