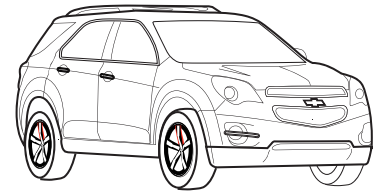




CHEVROLET EQUINOX

(2010 Production Onwards)

INTEGRATED SIDE STEP INSTALLATION INSTRUCTION



Accessory Part No.
STEP0005PC (Black)



60 Minutes

Approx Product Weight:
15kg/33 lb

IMPORTANT - PLEASE READ INSTRUCTIONS BEFORE COMMENCING INSTALLATION



150 kg
330 lbs

Place these instructions in the vehicle's
glovebox after installation is complete

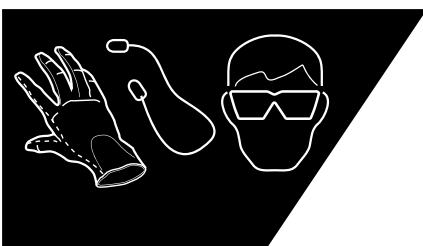
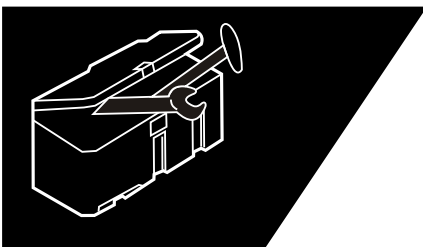
- Do not use this product in any other motor vehicle for which it is not designed.
- Do not use any other mounting location / method other than described in this instruction.
- It is advisable to seek assistance of another person when installing this product.
- Do not repair or modify the product and / or its mounting bracket in any way - repair or modification may effect proper operation of the airbag resulting in serious injury.

MAINTENANCE



- To maintain your product properly, wash regularly with car wash detergent, hose off & chamois dry. Stubborn grime can be removed with kerosene.

REQUIRED TOOLS | EQUIPMENT



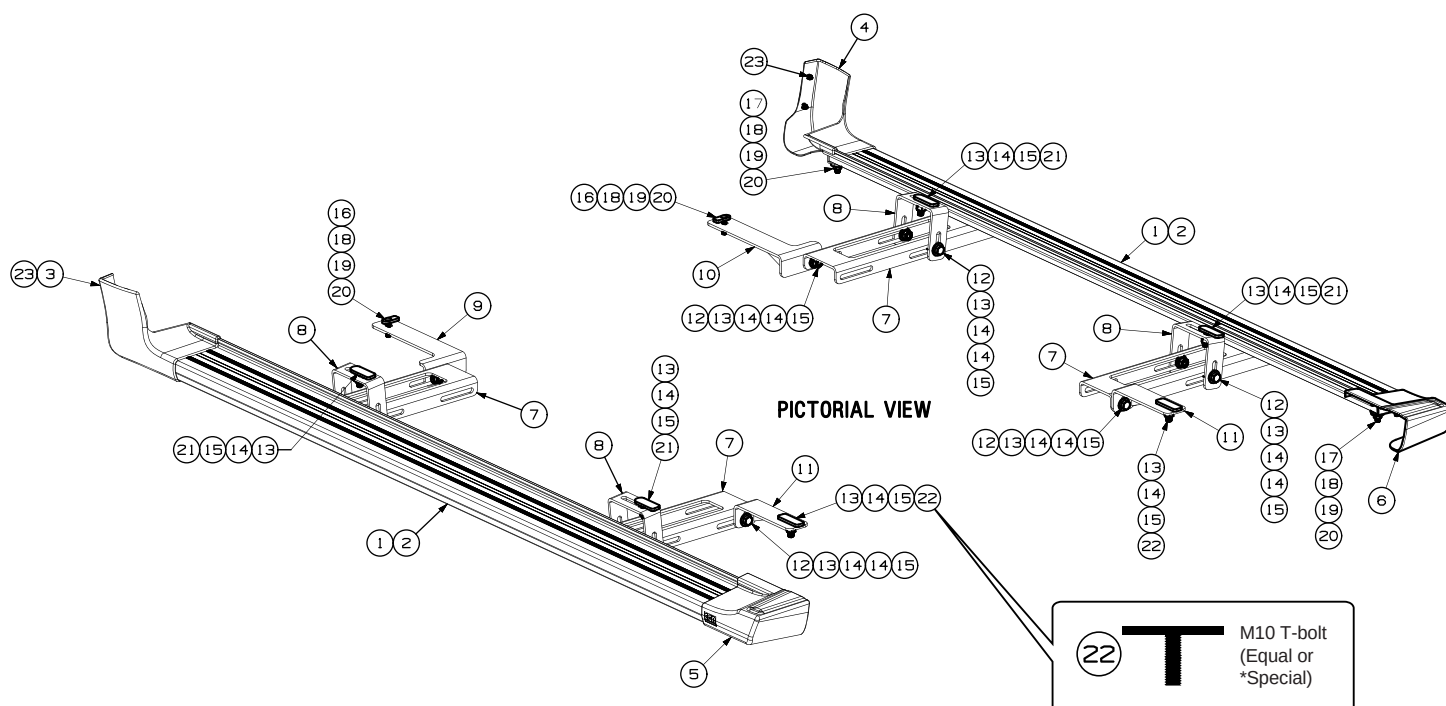
13mm and 17mm Socket
½" Drive Ratchet
13mm and 17mm Wrench /
Spanner
Right Angle Drill
Ø8mm Drill Bit

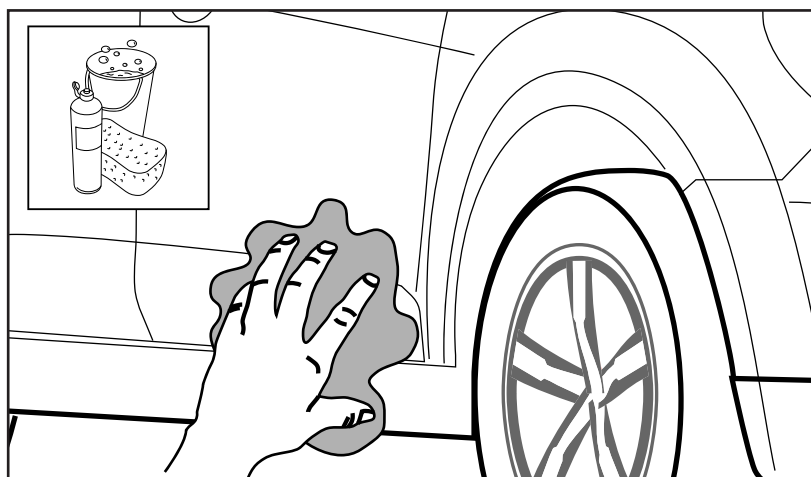
Cleaning Materials
Personal Protective Equipment:
Safety Glasses, Ear Plugs, Gloves

COMPONENTS LIST

BOM FOR CHEVROLET EQUINOX INTEGRATED SIDE STEP ASSEMBLY				STEP0005PC
ITEM	DESCRIPTION	MATERIAL/FINISH	PART NUMBER	QTY
1	SIDE STEP EXTRUSION	ALUMINIUM ALLOY 6063SF-T6 - POWDER COATED - BLACK	ALUM0053-5PC	2
2	INSERT RUBBER EXTRUSION	RUBBER BLACK	EXTR0025-5	4
3	END CAP FRONT LHS	POLYPROPYLENE - BLACK (GRAINED)	STEP0005-1	1
4	END CAP FRONT RHS	POLYPROPYLENE - BLACK (GRAINED)	STEP0005-2	1
5	END CAP REAR LHS	POLYPROPYLENE - BLACK (GRAINED)	STEP0005-3	1
6	END CAP REAR RHS	POLYPROPYLENE - BLACK (GRAINED)	STEP0005-4	1
7	SUPPORT BRACKET	5.0 THK MILD STEEL - BLACK POWDER COATED	STEP0005-5	4
8	HANGER BRACKET OUTER	5.0 THK MILD STEEL - BLACK POWDER COATED	STEP0005-7	4
9	BRACKET INNER FRONT LHS	5.0 THK MILD STEEL - BLACK POWDER COATED	STEP0005-5LH	1
10	BRACKET INNER FRONT RHS	5.0 THK MILD STEEL - BLACK POWDER COATED	STEP0005-5RH	1
11	BRACKET INNER REAR	5.0 THK MILD STEEL - BLACK POWDER COATED	STEP0005-8	2
12	M10 x25 HEX HEAD BOLT	304 STAINLESS STEEL	-	12
13	M10 SPRING WASHER	304 STAINLESS STEEL	-	18
14	10.85 ID x25.0 OD x2.0 FLAT WASHER	304 STAINLESS STEEL	-	30
15	M10 HEX NUT	304 STAINLESS STEEL	-	18
16	M8 x30 T-BOLT	304 STAINLESS STEEL	-	2
17	M8 x25 HEX HEAD BOLT	304 STAINLESS STEEL	-	16
18	M8 SPRING WASHER	304 STAINLESS STEEL	-	18
19	8.5 ID x25.0 OD x3.0 FLAT WASHER	304 STAINLESS STEEL	-	18
20	M8 HEX NUT	304 STAINLESS STEEL	-	18
21	M10 x 30.0 T-BOLT (20x60)	304 STAINLESS STEEL	-	4
22	M10 x 30.0 T-BOLT (20x60) SPECIAL*	304 STAINLESS STEEL	-	2
23	M8 SCRIVET	NYLON - BLACK	-	2

LAYOUT





STEP 1

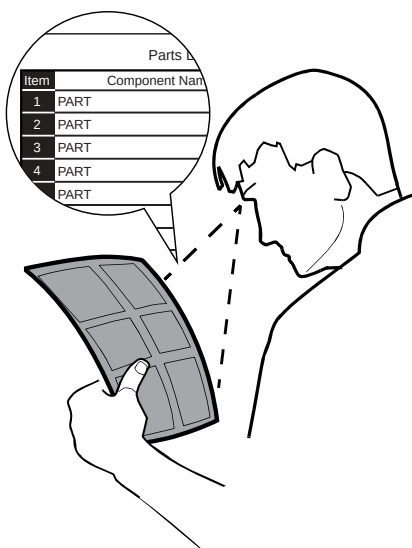
CLEAN INSTALLATION AREA

1. Remove mudflaps if fitted and thoroughly clean & dry the installation area.

Repeat process on the other side of the vehicle.



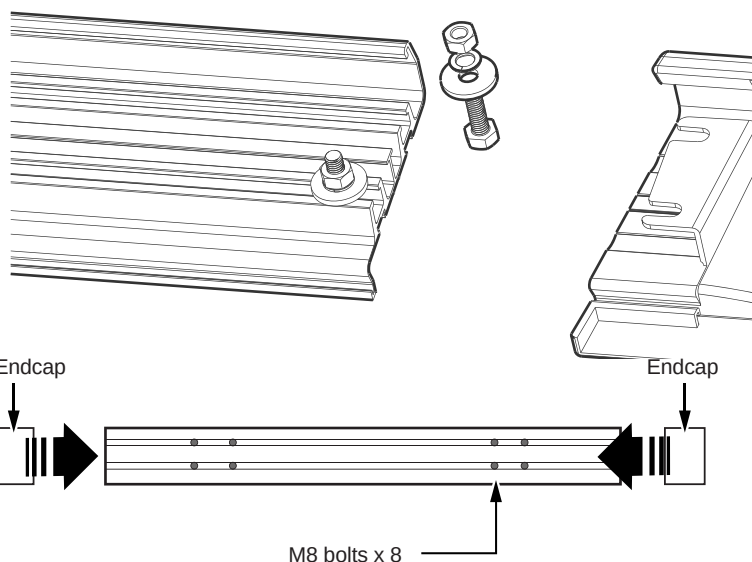
REMOVE ALL MUDFLAPS, IF FITTED



STEP 2

STOCKTAKE OF PARTS

Check supplied parts and fasteners against Parts List, before commencing fitment.

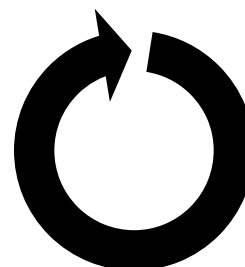


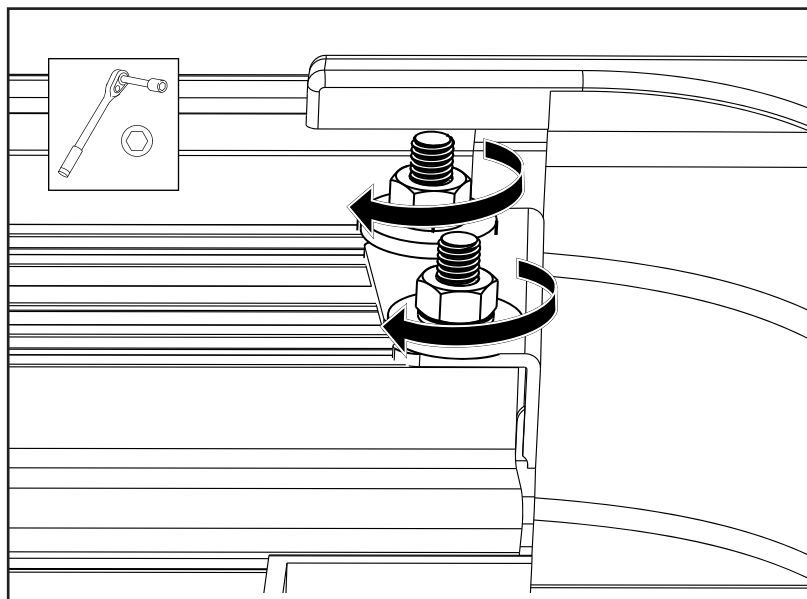
STEP 3

FIT BOLTS AND ENDCAPS

Slide in M8 bolts as per diagram.

Fit front and rear end caps to both aluminium extrusions.

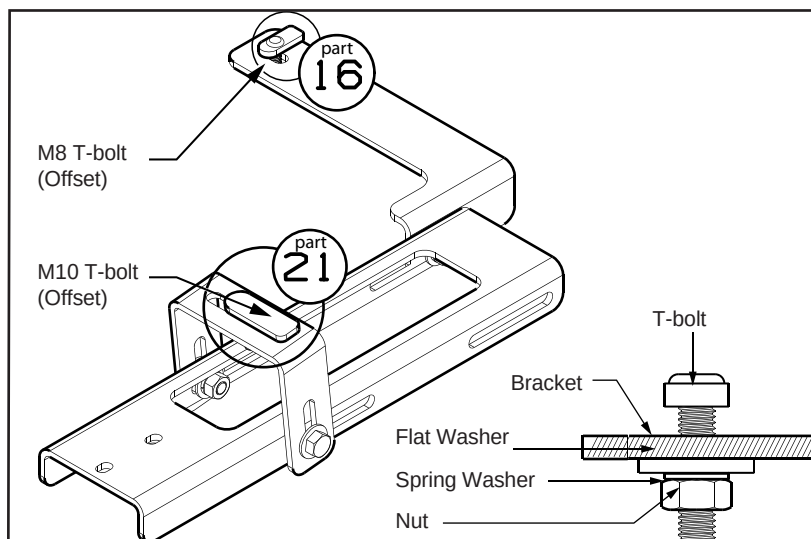




STEP 4

TIGHTEN FASTENERS TO SECURE END CAPS TO EXTRUSION

Tighten M8 nuts firmly with ratchet to secure endcap.



STEP 5

PRE-ASSEMBLE LHS FRONT BRACKET

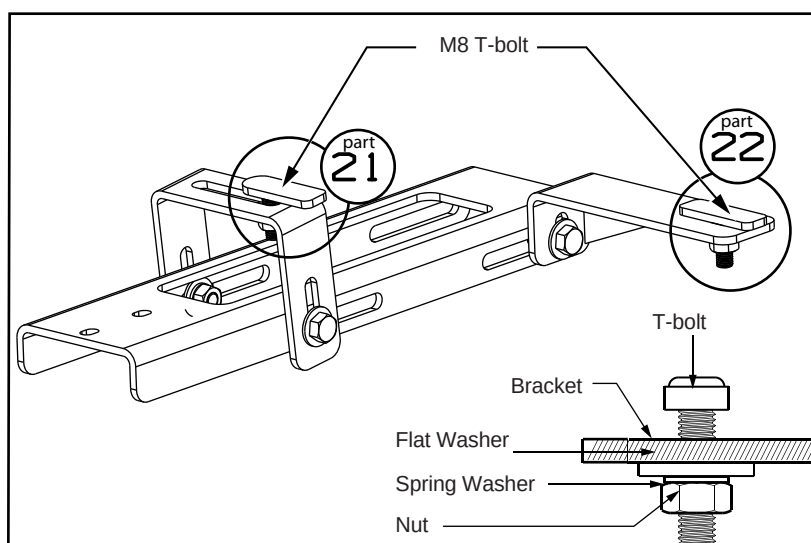
Pre-assemble T-bolts, (see diagrams left and below) flat washers, spring washers and nuts for both M8 and M10 to LH Front Bracket.



M8 T-bolt
(Offset)



M10 T-bolt
(Offset)



STEP 6

PRE-ASSEMBLE LHS REAR BRACKET

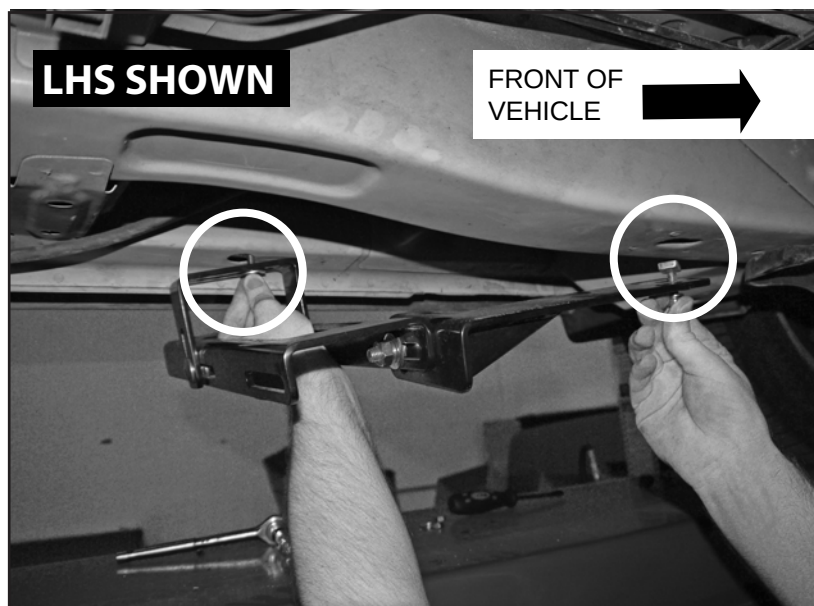
Pre-assemble T-bolts, flat washers, spring washers and nuts for both M8 and M10 to LH Front Bracket.



M10 T-bolt
(Equal or *Special)



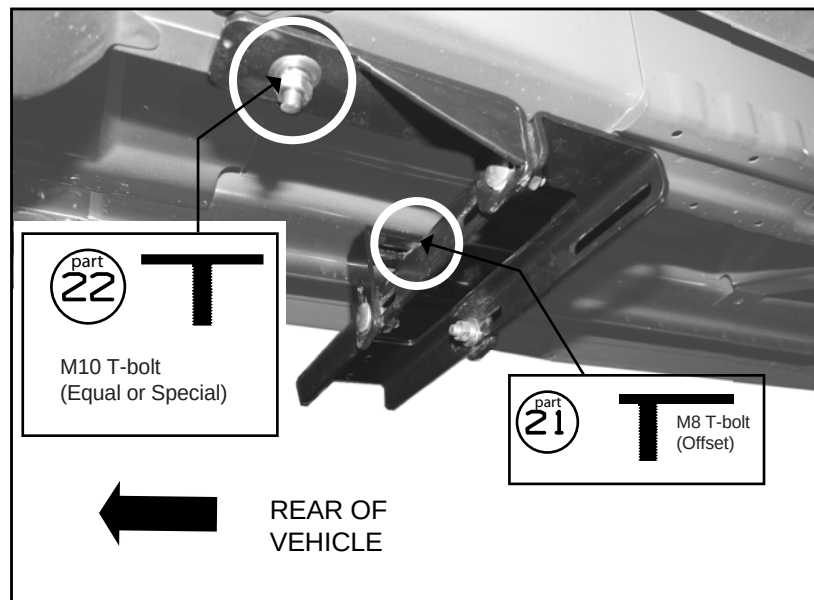
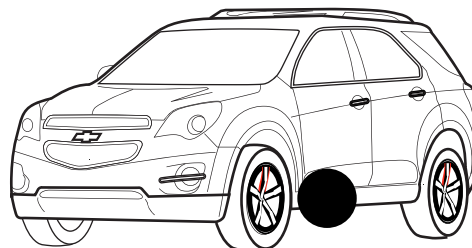
M8 T-bolt
(Offset)



STEP 7

INSTALL LHS FRONT BRACKET

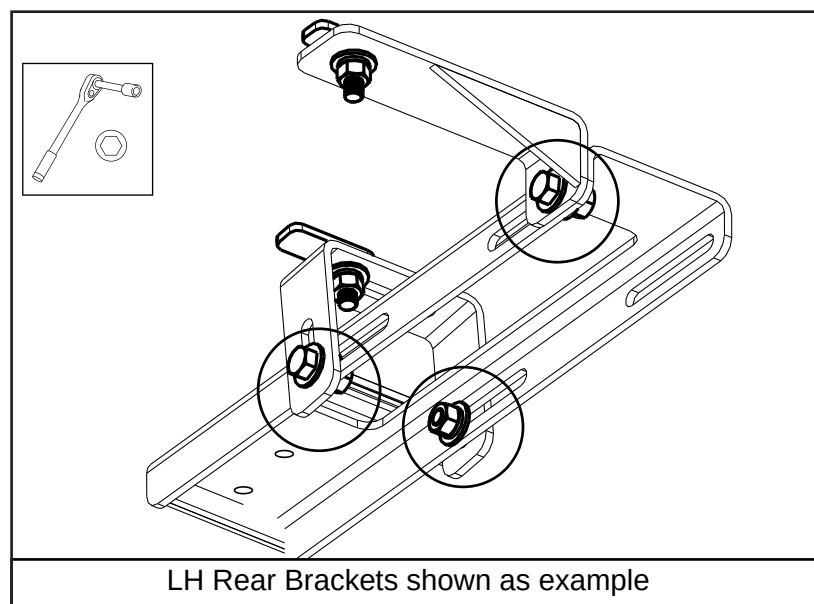
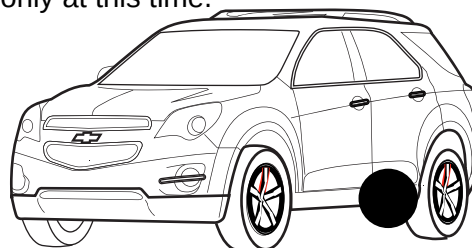
Taking the front bracket, fit the M10 x 60 T-Bolt in the outboard hole, and the M8 T-bolt into the inboard hole. Hand tighten nuts only at this time.



STEP 8

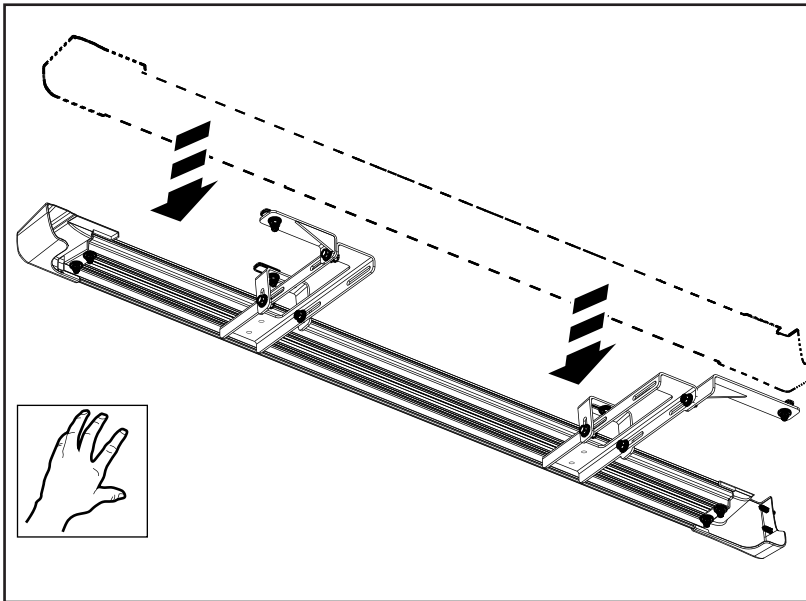
INSTALL LHS REAR BRACKET

Taking the rear bracket, fit the T-Bolts in the outboard hole, and the inboard hole. Hand tighten nuts only at this time.



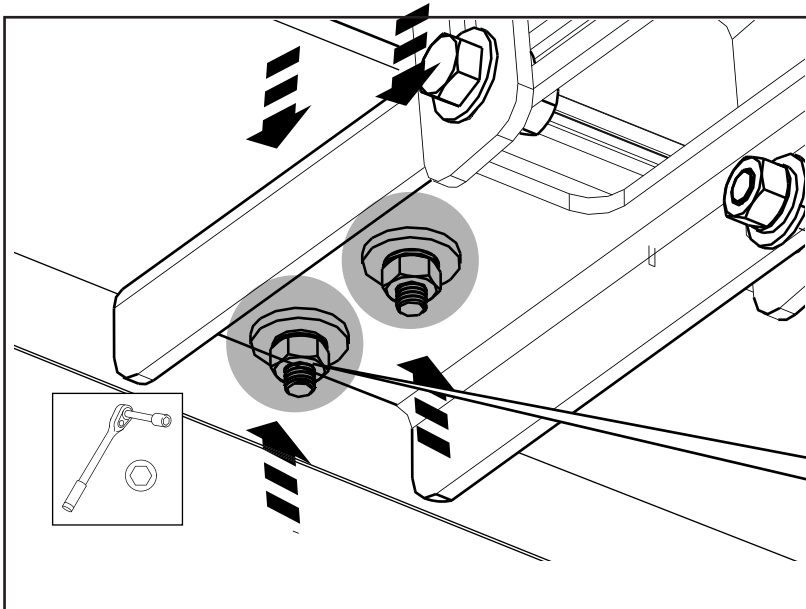
STEP 9

At this point, slightly loosen the bolts on the side of each bracket to allow the step bar to be fitted and properly adjusted. Use a 17mm socket and a 17mm wrench / spanner.



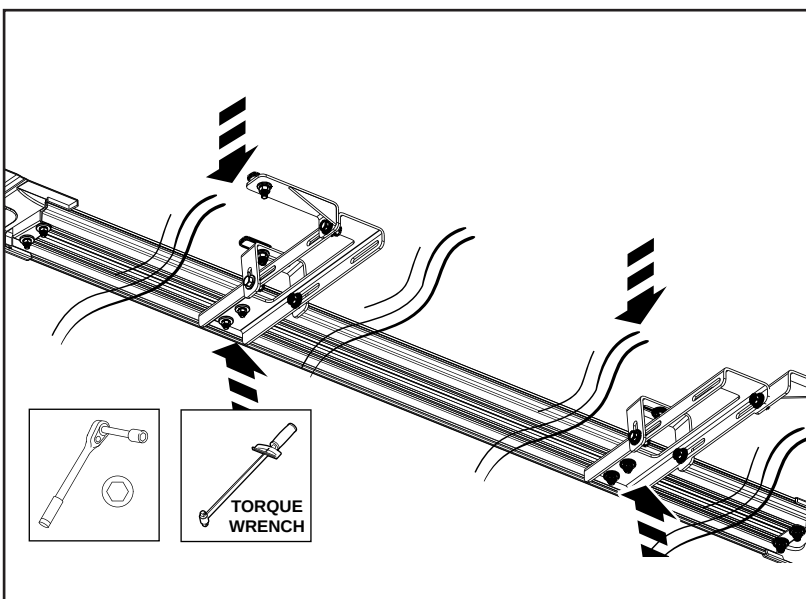
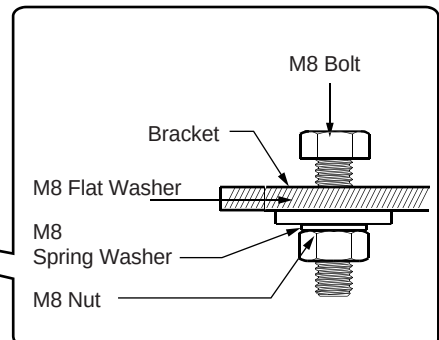
STEP 10

Carefully place the aluminium side step on front and rear brackets. Take care not to scratch the vehicle.



STEP 11

Loosely affix M8 Bolts, M8 Flat Washers, M8 Spring Washers and M8 nuts to brackets.

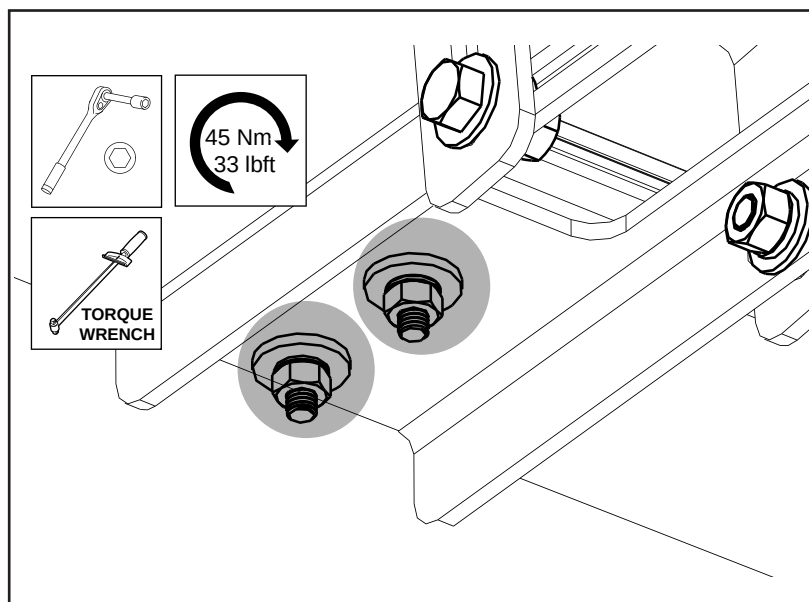


STEP 12

With the bars now loosely secured to the brackets, rotate the steps upward so that the end caps meet the body of the car and the holes in the caps line up with the original holes on the car.

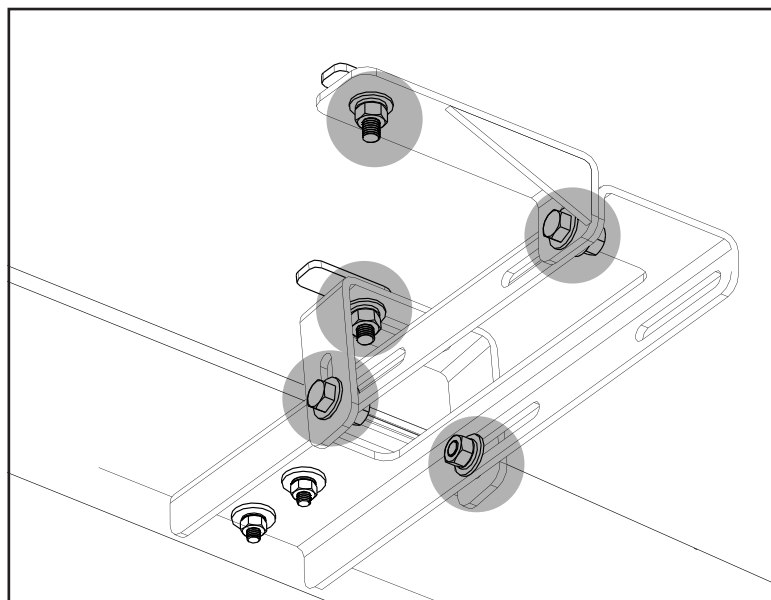
Replace the originally removed screws into the vehicle with the T20 Torx bit and wrench.





STEP 13

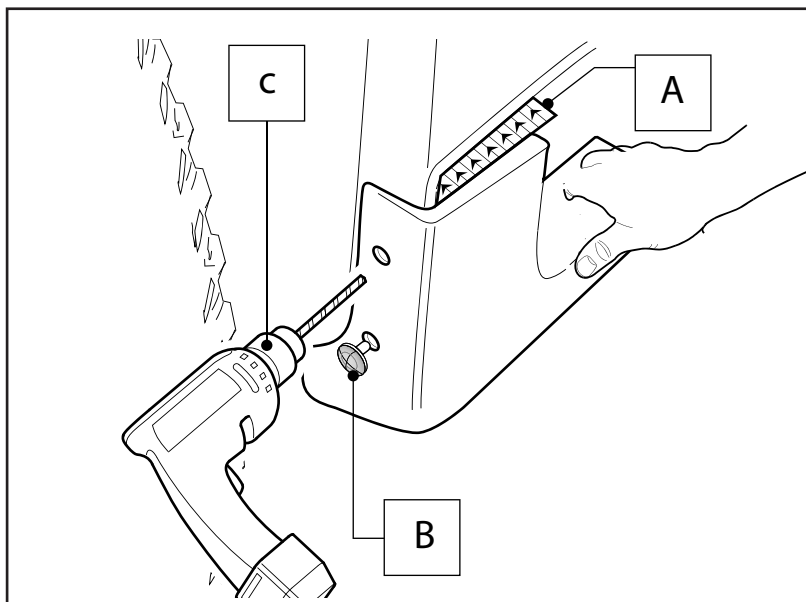
With the end caps fitted to the car, tighten all of the nuts on the step bar, ensure all locations are secured firmly.



STEP 14

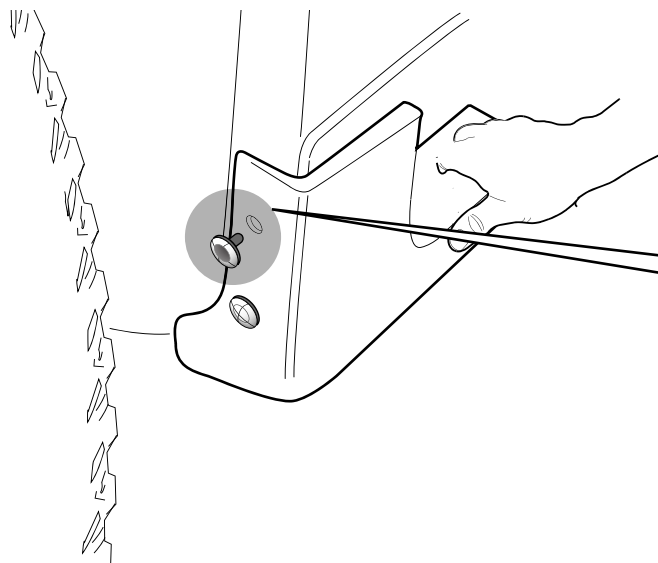
Re-tighten the nuts on the brackets with the caps in place ensure that there are no gaps being created as you worked caused by the bars moving. If there are and gaps to the body at the caps, loosen again and adjust. Use a 17mm socket and 17mm wrench / spanner.

(LH Rear Brackets shown as example)



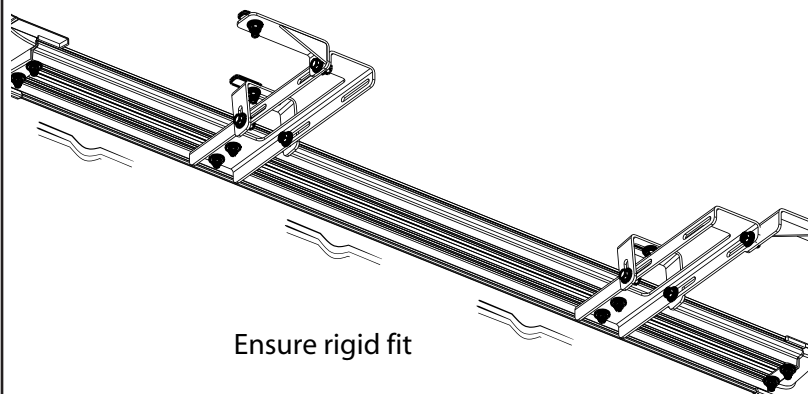
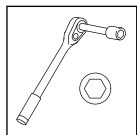
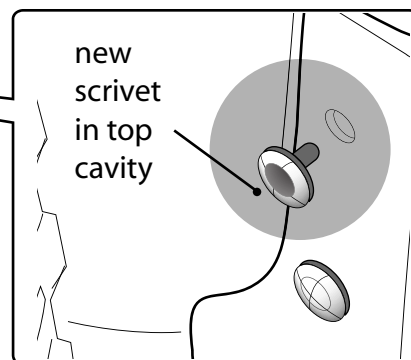
STEP 15

- A. Close any gap existing between body of vehicle and end cap/ sidestep assembly.
- B. Replace OEM scrivet in bottom hole of end cap.
- C. Drill through top hole, through endcap into the vehicle body.



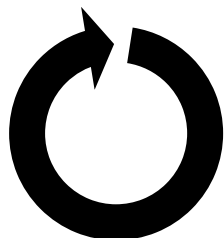
STEP 16

Once swarf removed, insert new scrivet into newly drilled hole.

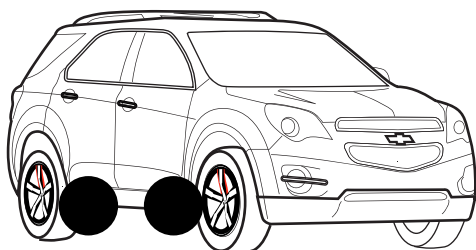


STEP 17

Re-check all fasteners have been tightened and there is no movement. Carefully place weight on the step for the first time to ensure that all fasteners and brackets are secure.



**FOR
OPPOSITE SIDE**



STEP 18

As brackets are symmetrical, repeat steps 5-14 at the bracket locations for the opposite side of the vehicle.

PRODUCT CARE INFORMATION

IMPORTANT:
CUT-OUT AND STAPLE IN A SUITABLE LOCATION IN VEHICLE'S OWNER MANUAL

**CHEVROLET EQUINOX
INTEGRATED SIDE STEPS****APPEARANCE AND PRODUCT CARE:**

Wash regularly with car wash detergent, rinse with clean water and chamois. Stubborn grime can be removed with kerosene.

