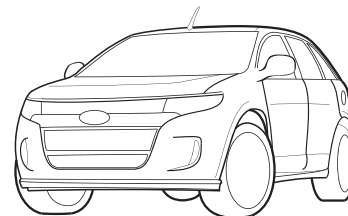




FORD EDGE

(2011 Production Onwards)

INTEGRATED SIDE STEP INSTALLATION INSTRUCTION



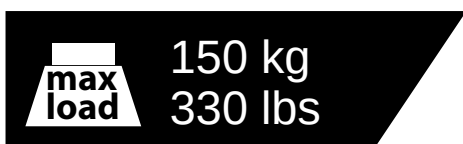
Accessory Part No.
STEP0010



60 Minutes

Approx Product Weight: 16KG / 35LBS

IMPORTANT - PLEASE READ INSTRUCTIONS BEFORE COMMENCING INSTALLATION



Place these instructions in the vehicle's glovebox after installation is complete

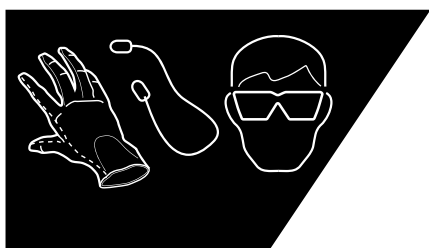
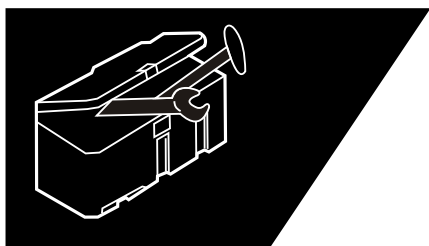
- Do not use this product in any other motor vehicle for which it is not designed.
- Do not use any other mounting location / method other than described in this instruction.
- It is advisable to seek assistance of another person when installing this product.
- Do not repair or modify the product and / or its mounting bracket in any way - repair or modification may effect proper operation of the airbag resulting in serious injury.

MAINTENANCE



- To maintain your product properly, wash regularly with car wash detergent, hose off & towel dry. Stubborn grime can be removed with an appropriate automotive solvent.

REQUIRED TOOLS | EQUIPMENT



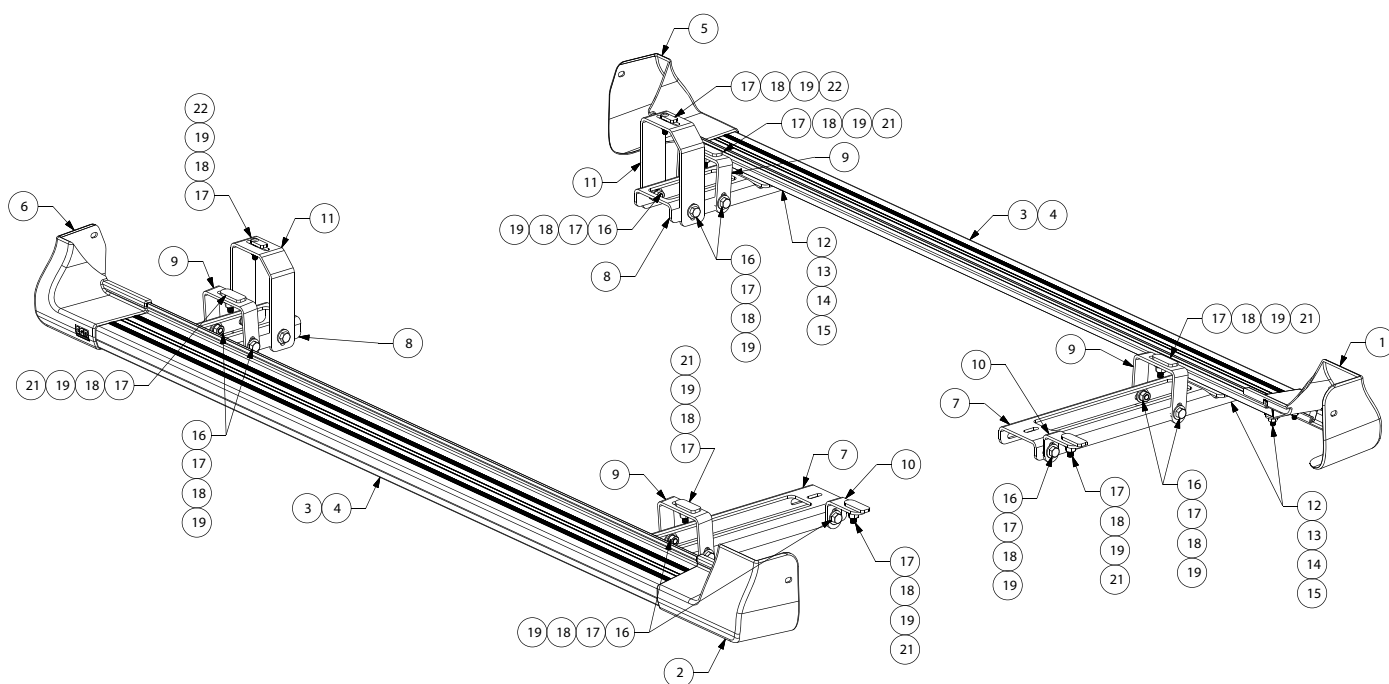
Dremel or similar with cutting bit
13mm Wrench
17mm Wrench
1¼" socket
17mm Socket
13mm Socket
Ratchet Wrench
Ratchet Extension

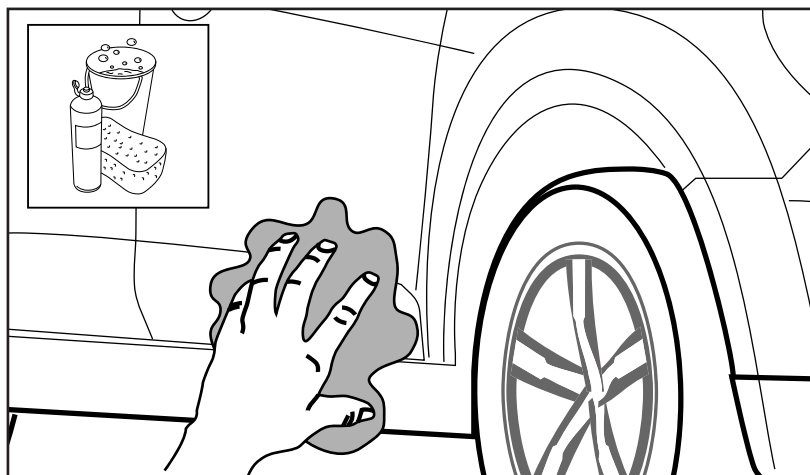
Cleaning Materials
Tape
Personal Protective Equipment:
Safety Glasses, Ear Plugs, Gloves

COMPONENTS LIST

BOM FOR FORD EDGE 2011 INTEGRATED SIDE STEP ASSEMBLY				STEP0010PC
ITEM	DESCRIPTION	MATERIAL/FINISH	PART No	QTY
1	END CAP FRONT LHS	POLYPROPYLENE - BLACK (GRAINED)	STEP0010-1	1
2	END CAP FRONT RHS	POLYPROPYLENE - BLACK (GRAINED)	STEP0010-2	1
3	SIDE STEP EXTRUSION - LENGTH 1588.0mm	ALUMINIUM ALLOY 6063SF-T6 - BLACK POWDER COATED	ALUM0053-10PC	2
4	INSERT RUBBER EXTRUSION - LENGTH 1558.0mm	EXTRUDED EPDM - BLACK 60 ± 10 DURO SHORE A HARDNESS	EXTR0025-10	4
5	END CAP REAR LHS	POLYPROPYLENE - BLACK (GRAINED)	STEP0010-3	1
6	END CAP REAR RHS	POLYPROPYLENE - BLACK (GRAINED)	STEP0010-4	1
7	SUPPORT BRACKET - FRONT	5.0 THK MILD STEEL - BLACK POWDER COATED	STEP0010-5	2
8	SUPPORT BRACKET - REAR	5.0 THK MILD STEEL - BLACK POWDER COATED	STEP0010-6	2
9	HANGER BRACKET - OUTER	5.0 THK MILD STEEL - BLACK POWDER COATED	STEP0010-7	4
10	HANGER BRACKET INNER - FRONT	5.0 THK MILD STEEL - BLACK POWDER COATED	STEP0010-8	2
11	HANGER BRACKET INNER - REAR	5.0 THK MILD STEEL - BLACK POWDER COATED	STEP0010-9	2
12	M8 x 25 HEX HEAD BOLT	304 STAINLESS STEEL		16
13	8.5 ID x 25.0 OD x 3.0 FLAT WASHER	304 STAINLESS STEEL		18
14	M8 SPRING WASHER	304 STAINLESS STEEL		18
15	M8 HEX NUT	304 STAINLESS STEEL		18
16	M10 x 25 HEX HEAD BOLT	304 STAINLESS STEEL		14
17	10.85 ID x 25.0 OD x 2.0 FLAT WASHER	304 STAINLESS STEEL		34
18	M10 SPRING WASHER	304 STAINLESS STEEL		20
19	M10 HEX NUT	304 STAINLESS STEEL		20
20	-	-		-
21	M10 x 30 T-BOLT (20x54)	304 STAINLESS STEEL		6
22	M8 X 30 T-BOLT (14x35)	304 STAINLESS STEEL		2

LAYOUT





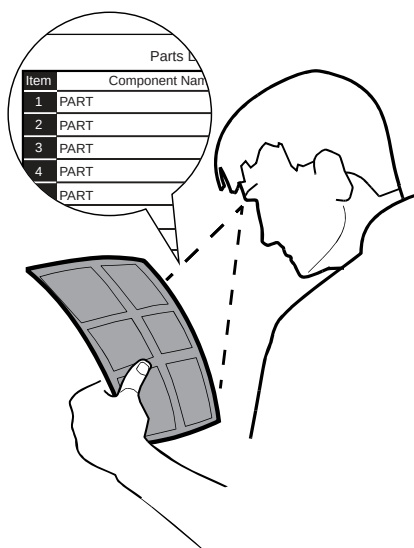
REMOVE ALL MUDFLAPS, IF FITTED

STEP 1

CLEAN INSTALLATION AREA

1. Remove mudflaps if fitted and thoroughly clean & dry the installation area.

Repeat process on the other side of the vehicle.

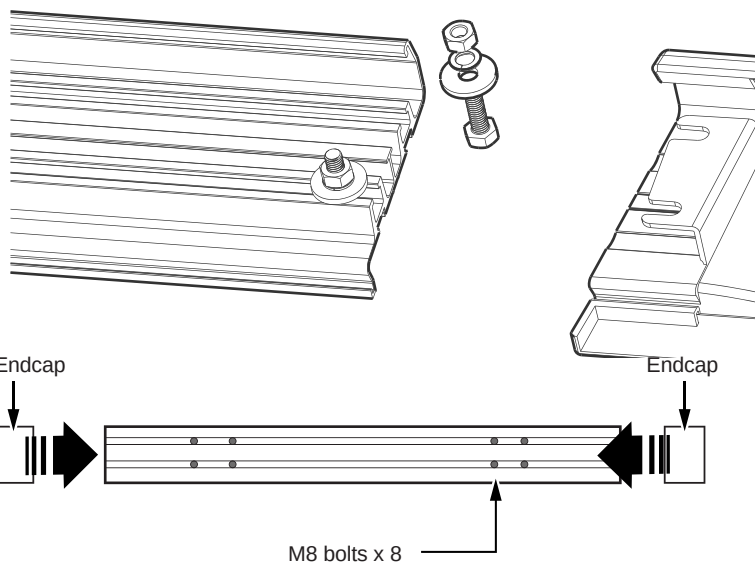


STEP 2

INVENTORY OF PARTS

Check supplied parts and fasteners against Components List, before commencing fitment.

From the provided hardware sort 8 plain M8 bolts and 8 additional bolts along with corresponding nuts and washers

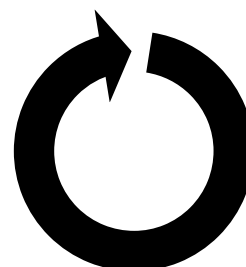


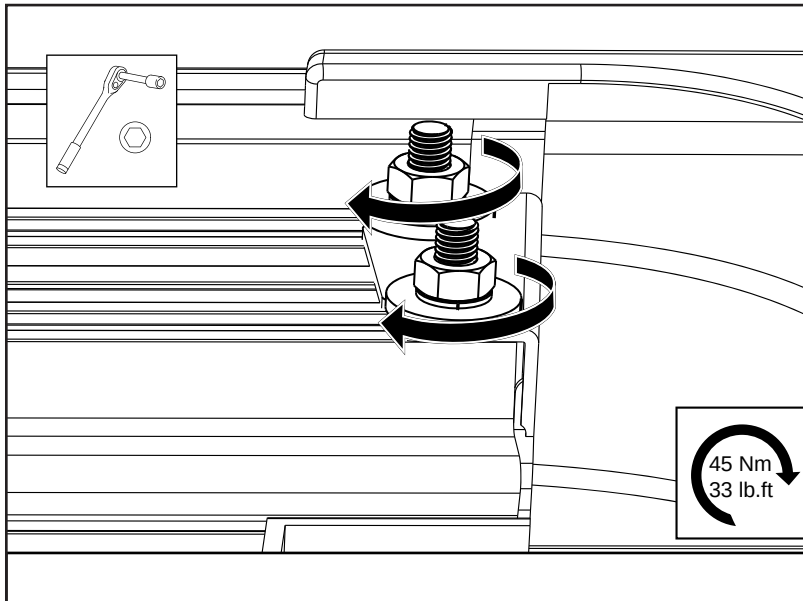
STEP 3

FIT BOLTS AND END CAPS

Slide in M8 bolts as per diagram.

Fit front and rear end caps to both step bars.





STEP 4

TIGHTEN FASTENERS TO SECURE END CAPS TO EXTRUSION

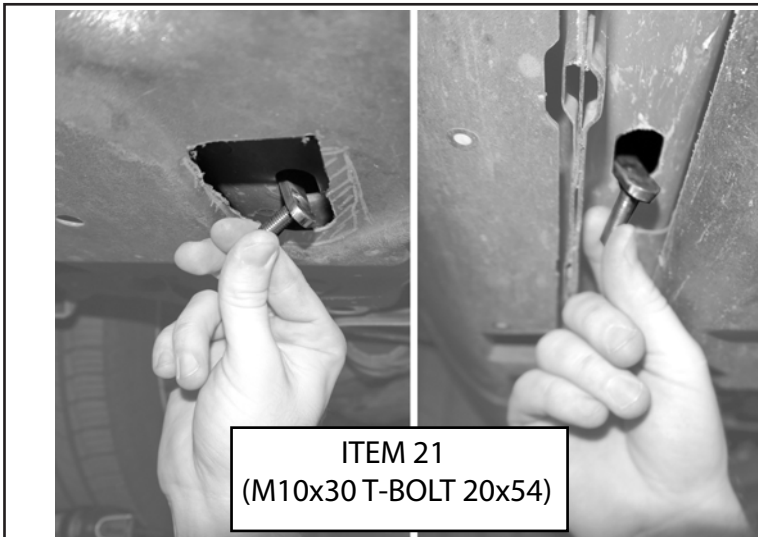
Tighten M8 nuts firmly with 13mm Wrench or Socket to secure endcap.



STEP 5

TRIM PLASTIC COVER

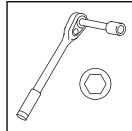
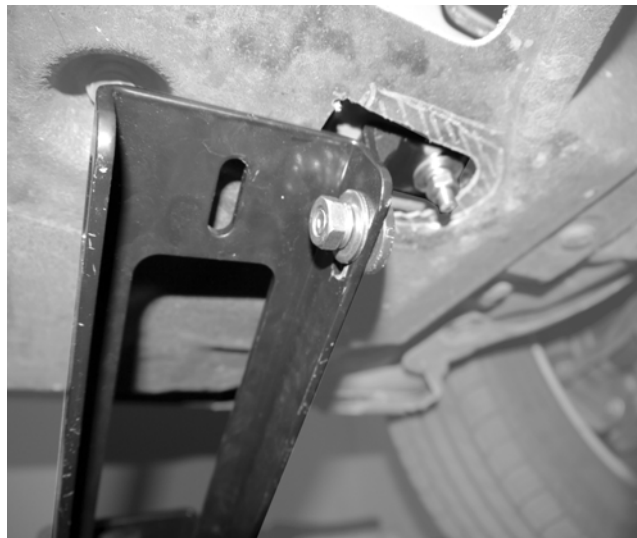
For the LH front bracket position, for the inboard hole, a plastic cover panel must be trimmed to allow for the T-bolt and bracket surface to meet the hole, use a Dremel or similar cutter to remove material.



STEP 6

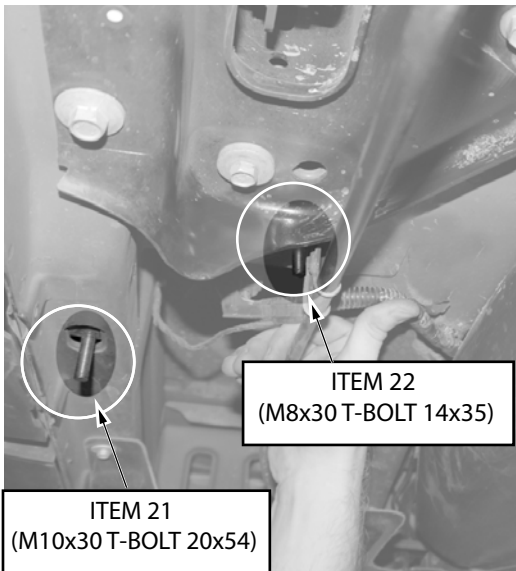
Place a small M10 T-bolt into the hole exposed after cutting and also into the hole in the rocker adjacent to that position. If working alone this bracket may also be installed assembled with the T-bolts and maneuverer into the 2 holes.

ITEM 21
(M10x30 T-BOLT 20x54)



STEP 7

Position the bracket over the T-bolts into the 2 holes and tighten with a 13mm socket

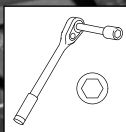
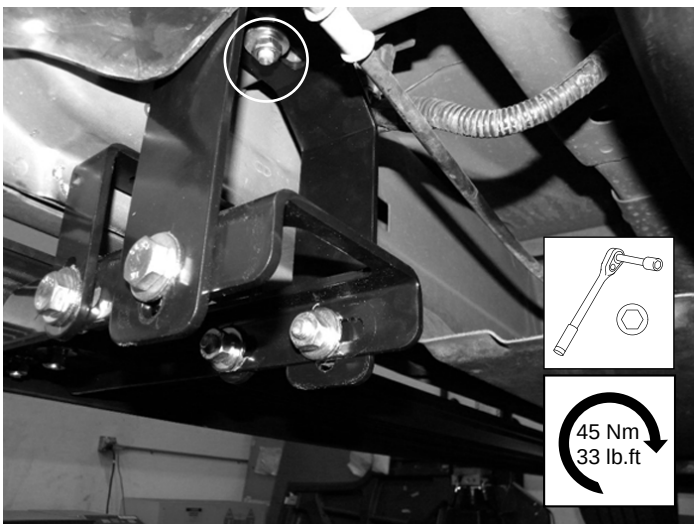


ITEM 21
(M10x30 T-BOLT 20x54)

ITEM 22
(M8x30 T-BOLT 14x35)

STEP 8

At the rear position install the 2 T-bolts in the positions shown. If working alone this bracket may also be installed assembled with the T-bolts and maneuverer into the 2 holes.

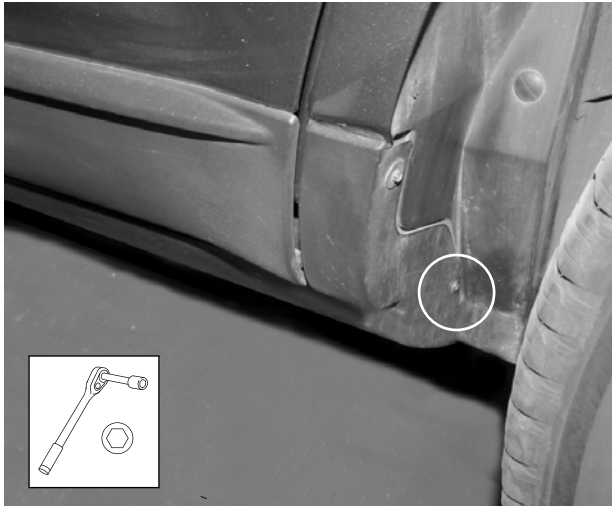


STEP 9

Position the bracket over the T-bolts into the 2 holes and tighten with a socket.

Circled location indicates M8 T-Bolt (ITEM 22)- 13MM socket to be used.

Remaining M10 T-Bolt (ITEM 21) uses 17MM socket for tightening.



loosen side bolts on both brackets slightly

STEP 10

Using a 1/4" socket, remove the bolts from the fender well in the positions shown to allow for the positioning of the end-caps, retain the screws as they will be re-installed at a later stage.



STEP 11

Place the assembled step onto the brackets and drop the bolts through the holes. Ensure the side bolts on the brackets are loose so that the plates can be lowered to allow easier fitting and adjustment. Once in place tighten the step by hand to allow for adjustment later.

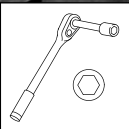


STEP 12

Rotate the step up into position and Re-install the 1/4" screws and tighten in place so that there are no gaps to the body.

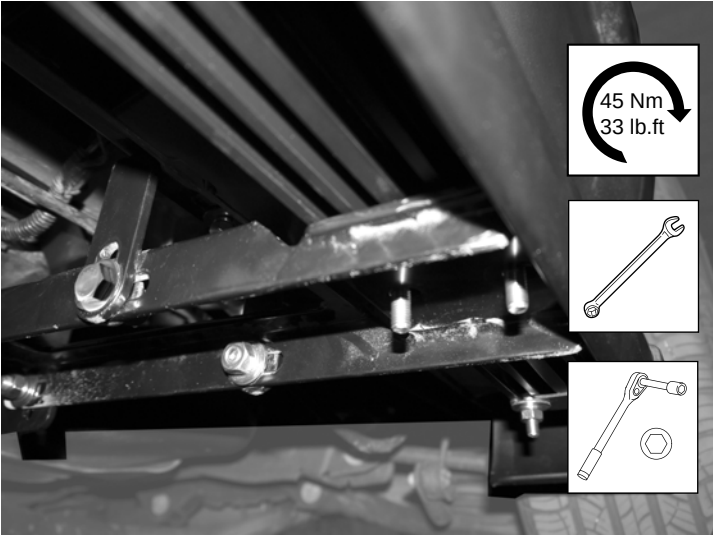


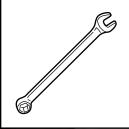
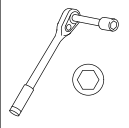




STEP 13

Once in place, fully tighten the indicated bolts using a 17mm wrench and socket in combination to lock the step in position by tightening the side bolts on the brackets.



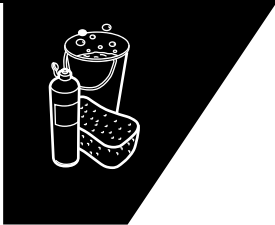




STEP 14

Re-tighten the nuts on the brackets with the caps in place ensure that there are no gaps being created as you worked caused by the bars moving. If there are and gaps to the body at the caps, loosen again and adjust. Use a 17mm socket and 17mm wrench.

Carefully place weight on the step for the first time to ensure that all fasteners and brackets are secure.

PRODUCT CARE INFORMATION



IMPORTANT:
CUT-OUT AND STAPLE IN A SUITABLE LOCATION IN VEHICLE'S OWNER MANUAL

**FORD EDGE
INTEGRATED SIDE STEPS**

APPEARANCE AND PRODUCT CARE:
Wash regularly with car wash detergent, rinse with clean water and towel dry. Stubborn grime can be removed with an appropriate automotive solvent.