

WARNING

Water pump bolts hold timing cover to block. Removal of water pump may break chemical sealant of timing cover to block if still present from OEM assembly, thereby, allowing coolant into oil pan. Prior to removing water pump, timing cover must be securely fastened to cylinder block. Use template shown below to make clamping device from 3/8" flat stock. Position clamping device against timing cover boss and secure with a M10x1.5x40 (metric) bolt. BEFORE INSTALLING WATER PUMP BOLT TS. COAT THREADS WITH PRO LINE RTV BLACK.

Install 1/4" x 1" bolt here and hold with nut on other side



cut out along this line

Cylinder Head

Put this bolt into 15/32" hole and tighten clamping device to head.

I-95L
(Rev. 4/90)



WARNING

Water pump bolts hold timing cover to block. Removal of water pump may break chemical sealant of timing cover to block if still present from OEM assembly, thereby, allowing coolant into oil pan. Prior to removing water pump, timing cover must be securely fastened to cylinder block. Use template shown below to make clamping device from 3/8" flat stock. Position clamping device against timing cover boss and secure with a M10x1.5x40 (metric) bolt. BEFORE INSTALLING WATER PUMP BOLT TS. COAT THREADS WITH PRO LINE RTV BLACK.

Install 1/4" x 1" bolt here and hold with nut on other side



cut out along this line

Cylinder Head

Put this bolt into 15/32" hole and tighten clamping device to head.

I-95L
(Rev. 4/90)



WARNING

Water pump bolts hold timing cover to block. Removal of water pump may break chemical sealant of timing cover to block if still present from OEM assembly, thereby, allowing coolant into oil pan. Prior to removing water pump, timing cover must be securely fastened to cylinder block. Use template shown below to make clamping device from 3/8" flat stock. Position clamping device against timing cover boss and secure with a M10x1.5x40 (metric) bolt. BEFORE INSTALLING WATER PUMP BOLT TS. COAT THREADS WITH PRO LINE RTV BLACK.

Install 1/4" x 1" bolt here and hold with nut on other side



cut out along this line

Cylinder Head

Put this bolt into 15/32" hole and tighten clamping device to head.

I-95L
(Rev. 4/90)



WARNING

Water pump bolts hold timing cover to block. Removal of water pump may break chemical sealant of timing cover to block if still present from OEM assembly, thereby, allowing coolant into oil pan. Prior to removing water pump, timing cover must be securely fastened to cylinder block. Use template shown below to make clamping device from 3/8" flat stock. Position clamping device against timing cover boss and secure with a M10x1.5x40 (metric) bolt. BEFORE INSTALLING WATER PUMP BOLT TS. COAT THREADS WITH PRO LINE RTV BLACK.

Install 1/4" x 1" bolt here and hold with nut on other side



cut out along this line

Cylinder Head

Put this bolt into 15/32" hole and tighten clamping device to head.

I-95L
(Rev. 4/90)

