

# **FLOWMASTER™**

## **FORCE II™**

### **SYSTEM #17164**

**1995 CHEVROLET TAHOE / GMC YUKON  
5.7L V-8 ENGINE-4 DOOR ONLY**

9/15/04

### **Removal:**

- 1) Raise the vehicle and support with jack stands.
- 2) Using a hacksaw or sawsall, cut the stock tailpipe off at the rear of the muffler. (This step is not mandatory, but makes removal much easier.
- 3) Separate the two rubber hangers on the tailpipe from their rubber mounts on the vehicle. Remove the tailpipe from under the vehicle.
- 4) Support the muffler with a stand, then separate the wire hanger from the rubber mount in front of the muffler.
- 5) Remove the two nuts at the catalytic converter flange connection. Remove the muffler, and set aside.

### **Installation:**

- 1) Slip pipe #26039 on to the back of the catalytic converter, and install the original nuts back at the flanged connection. Connect the rod hanger on the pipe, with the rubber mount on the vehicle.
- 2) Raise muffler #53052 into position and connect to pipe #26039. Use a stand or box to support the muffler. Install one of the clamps provided, and tighten lightly. (Muffler outlet should be offset toward the driveline of the vehicle)
- 3) Raise pipe #26040 into position over the axle and connect with rubber hangers and muffler outlet. Install one of the clamps provided, and tighten lightly.
- 4) Using the four band clamps, fasten the heat shield to the top of the muffler body, and tighten securely.
- 5) Adjust the position of muffler and pipes to produce a satisfactory fit and adequate clearance. Keep suspension movement in mind.
- 5) Tighten all clamps down securely. For a “cleaner” installation, the pipe connections may be welded rather than clamped.

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*4-DOOR MODELS ONLY - 5.7L ENGINE*

