

**Part Number: M-63840-MS**  
**Part Description: GT350 Rear Seat Install**  
**INSTALLATION INSTRUCTIONS**

NO PART OF THIS DOCUMENT MAY BE REPRODUCED WITHOUT PRIOR AGREEMENT AND WRITTEN PERMISSION OF FORD RACING PERFORMANCE PARTS.

Please visit [www.fordracingparts.com](http://www.fordracingparts.com) for the most current instruction information

**!!! PLEASE READ ALL OF THE FOLLOWING INSTRUCTIONS CAREFULLY PRIOR TO INSTALLATION.**

**AT ANY TIME YOU DO NOT UNDERSTAND THE INSTRUCTIONS, PLEASE CALL THE FORD RACING TECHLINE AT 1-800-367-3788 !!!**

**Note: Procedure best done in warm environment to avoid fracturing interior trim panels.**

## **KIT INCLUDES:**

| <u><b>Item #</b></u> | <u><b>Description</b></u> | <u><b>Qty:</b></u> |
|----------------------|---------------------------|--------------------|
| L0461966             | RED STITCH, REAR SEAT     | 1                  |
| FR3B-63601B28-AC     | ISO FIX BRACKET,          | 2                  |
| FR3B-63611B68/9-BB   | BELTS                     | 2                  |
| W700883-S450B        | BELT FASTENERS            | 2                  |
| FR3B6360044-AD3ZHE   | BUCKLE                    | 2                  |
| FU5A-9662452-AE      | STRIKER, PKG TRAY         | 2                  |
| W701210-S            | STRIKER FASTENERS         | 2                  |
| FR3B-6360615-AD      | MIDDLE BRACKET            | 2                  |
| W506441-S451         | FASTENER                  | 2                  |
| FR3B-6346668-AG3JA6  | PACKAGE TRAY              | 1                  |

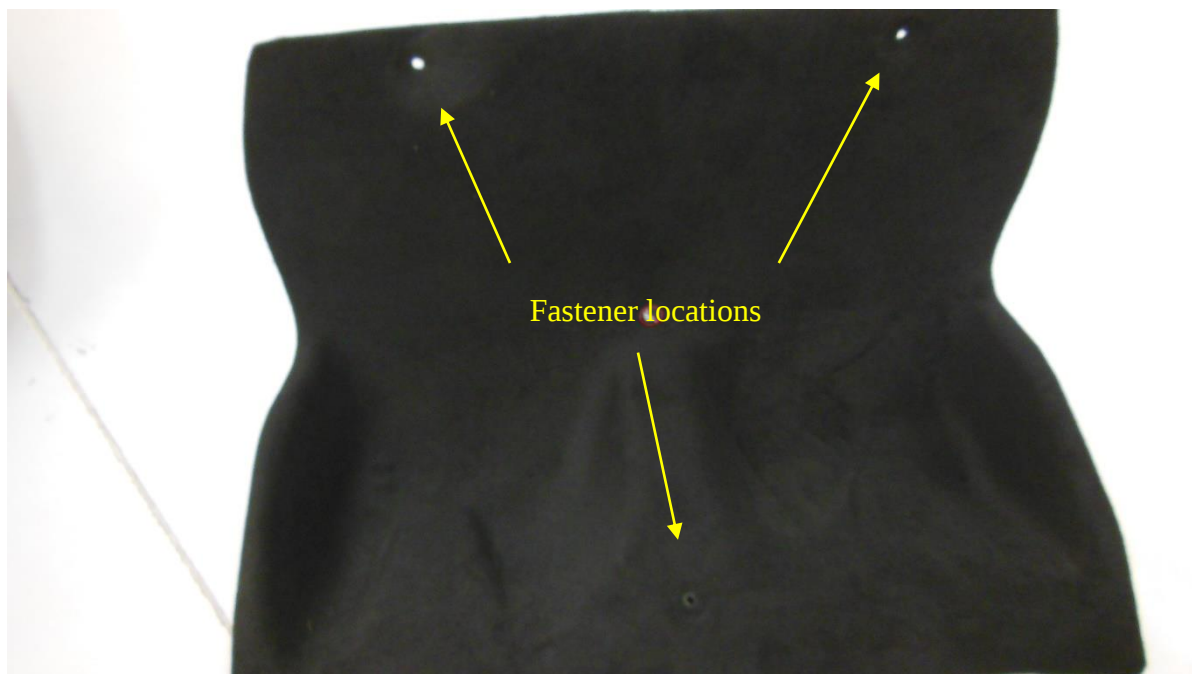


Factory Ford shop manuals are available from Helm Publications, 1-800-782-4356

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### Seat Delete Panel Removal

1. Remove the 3 fasteners from panel then remove panel.



### Loadspace Trim Panel – Coupe

#### Removal

**NOTE:** RH side shown, LH side similar.

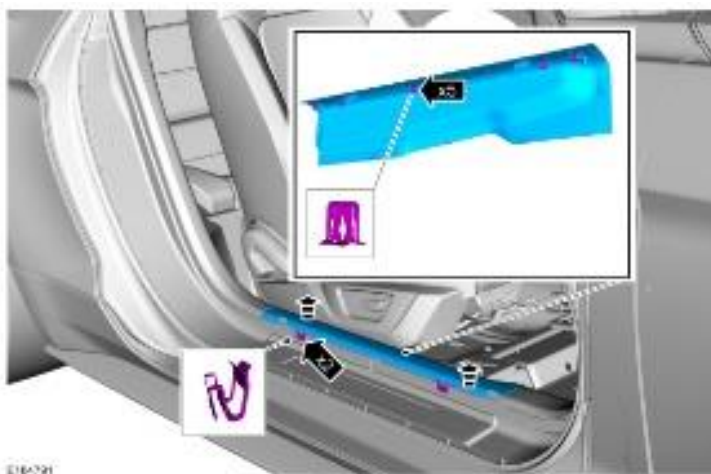
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2. Position the door weather-strip aside.

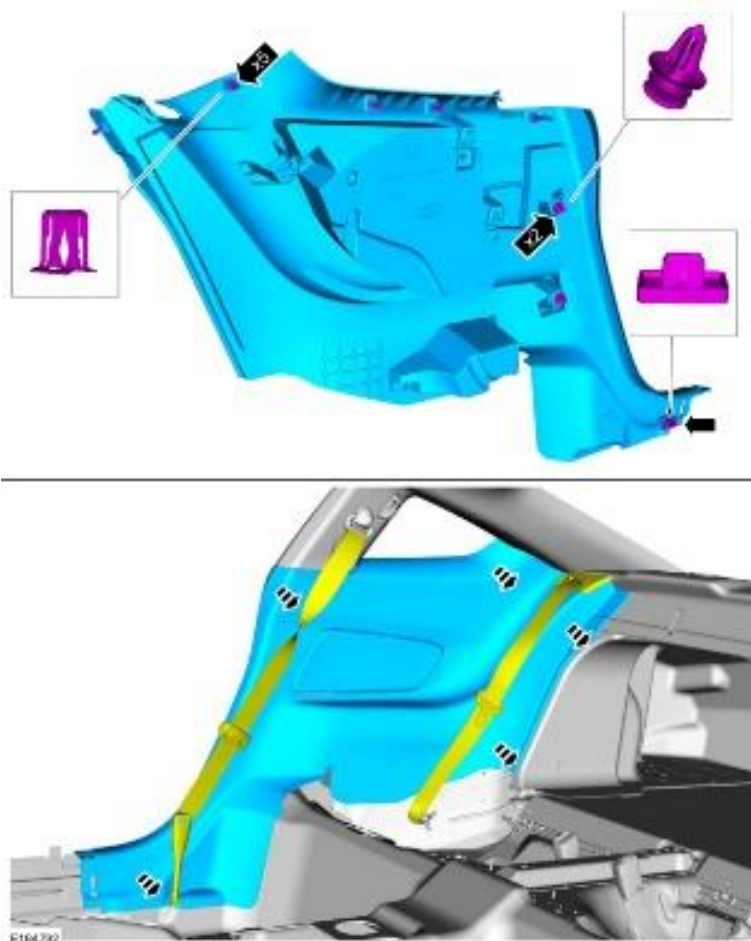


3. Release the clips and remove the scuff plate trim panel.



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4. Position the safety belt guide off to the side, release the clips and remove the loadspace trim panel.



## Installation

**NOTE:** During installation, make sure the safety belt webbing is not twisted and the safety belts and buckles are accessible to the occupants.

To install, reverse the removal procedure.

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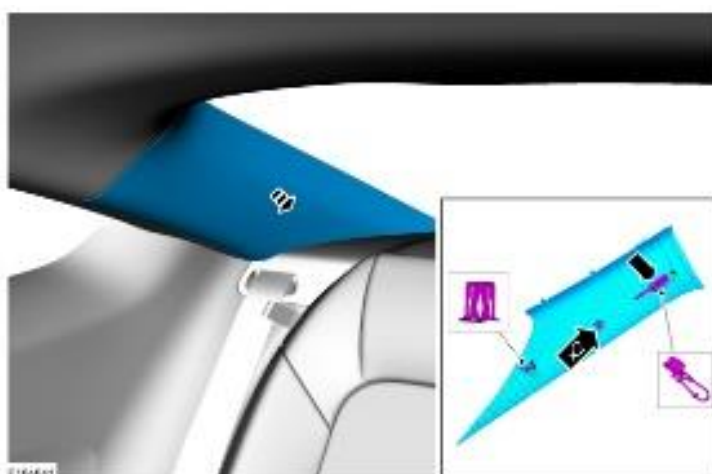
## Parcel Shelf – Coupe

### Removal

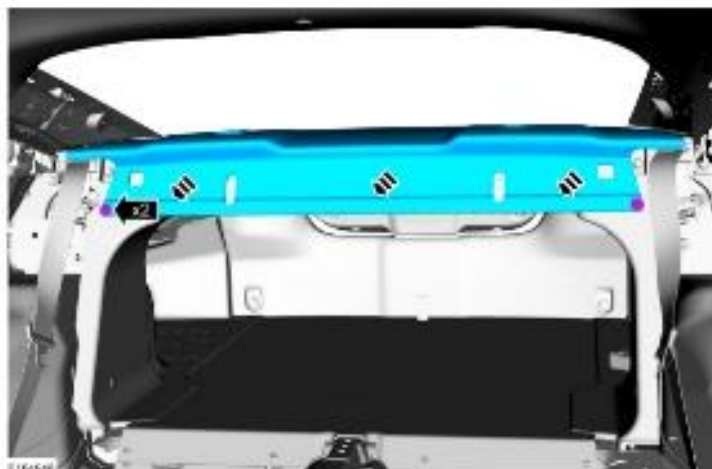
5. **NOTE:** RH side shown, LH side similar.

On both sides.

Release the clips, disconnect the seat belt tether clip and remove the D-pillar trim panel.



6. Remove the pin-type retainers and the parcel shelf.



### Installation

To install, reverse the removal procedure.

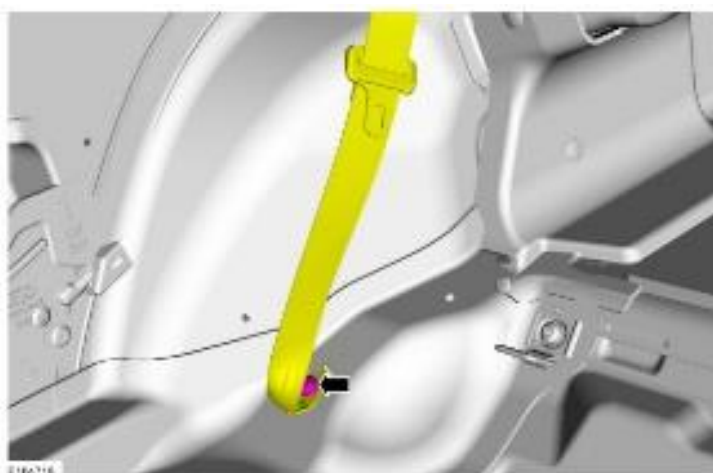
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## Rear Safety Belt Retractor – Coupe

### Installation

7. Install the safety belt retainer.  
*Torque: 30 lb.ft (40 Nm)*



8. Install the retainers and the safety belt retractor.  
*Torque: 30 lb.ft (40 Nm)*

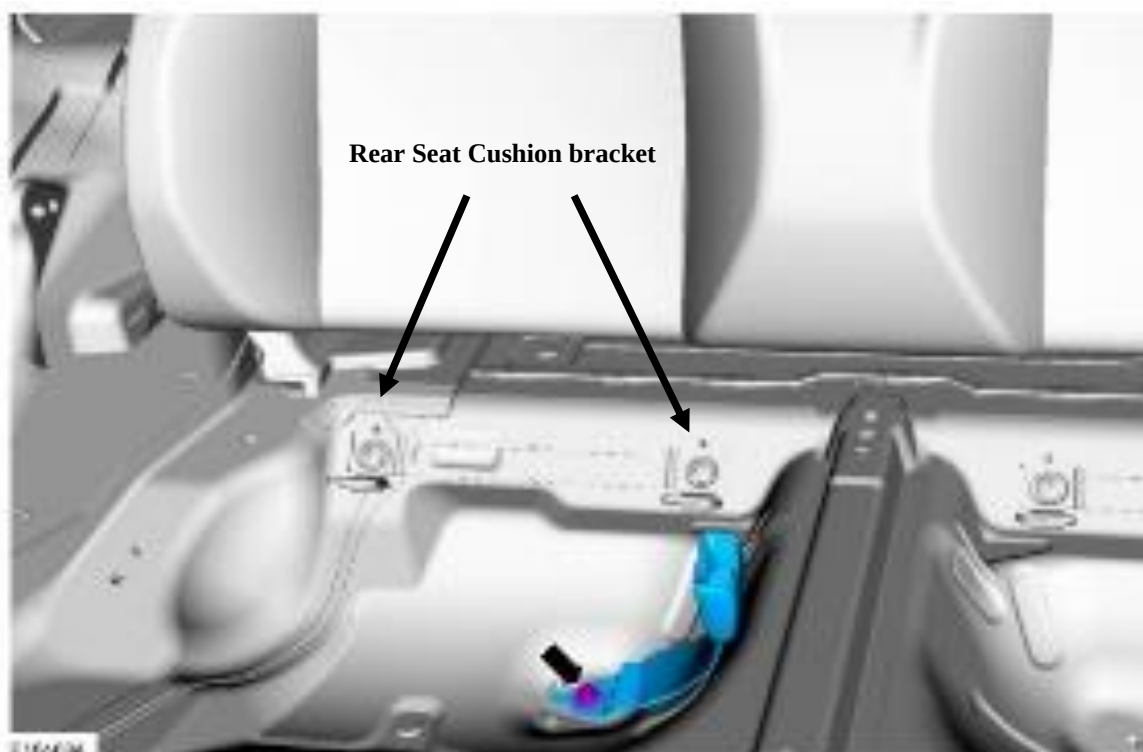


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## Rear Safety Belt Buckle

### Installation

9. Install bolt into the safety belt buckle and the Rear Seat Cushion bracket. (Both sides)  
*Torque: 30 lb.ft (40 Nm)*



**NOTE:** During installation, make sure the safety belt webbing is not twisted and the safety belts and buckles are accessible to the occupants.

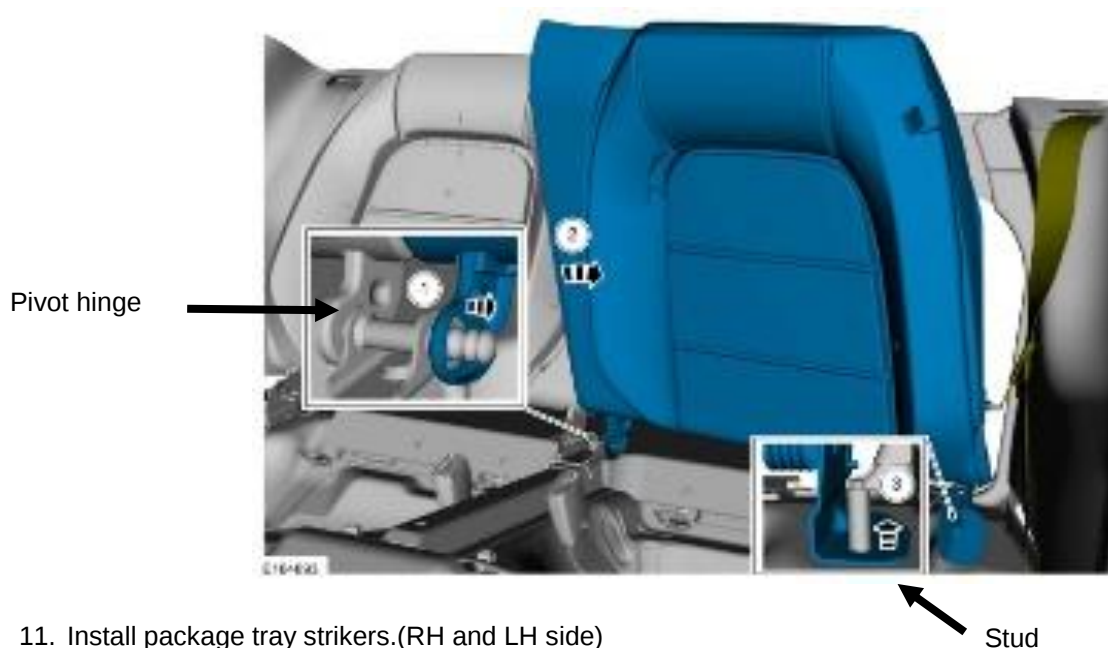
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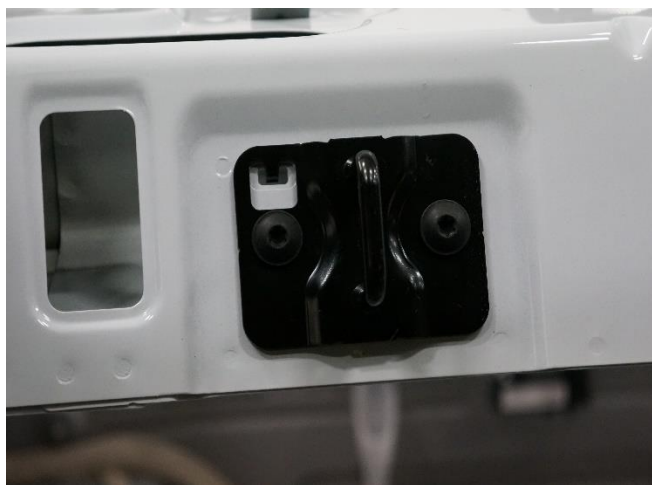
**Rear Seat Backrest – Coupe**

**NOTE:** *LH seat shown, RH seat similar.*

10. Install the fastener (Stud) and the pivot hinge. Do not install seat at this time.  
*Torque: 35 lb.ft (47.5 Nm)*



11. Install package tray strikers.(RH and LH side)  
*Torque: 35 lb.ft (47.5 Nm)*



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12. Reinstall all trim panels previous removed.
13. Install rear seat backrest.
14. Install the fastener attaching the seat backrest to the floor.  
Torque: 35 lb.ft (47.5 Nm)



15. Install lower seat cushion.



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