



**Instructions for KC #75010
Grille & C20 20" LED bar
for GMC Sierra 1500 2007-13**

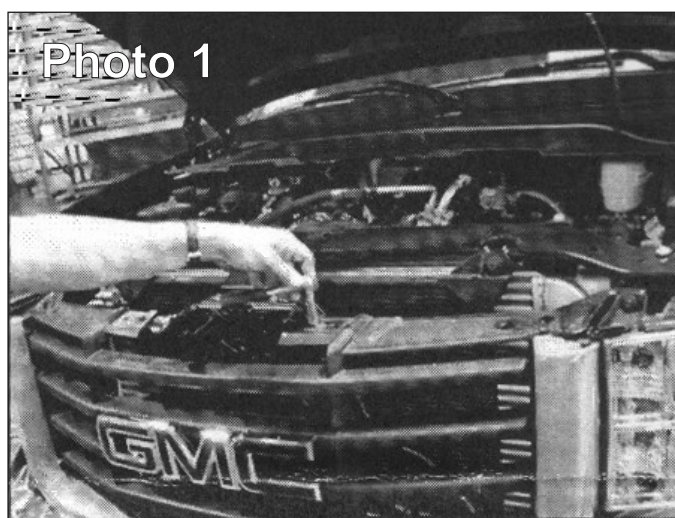
Thanks for choosing a KC HiLiTES product. We take pride in building the highest quality, best engineered systems possible. Your satisfaction with our product is important, so if you have any questions, please call our customer service line at 800-528-0950. **For warranty information, visit our website at www.kchilites.com.**

PLEASE READ

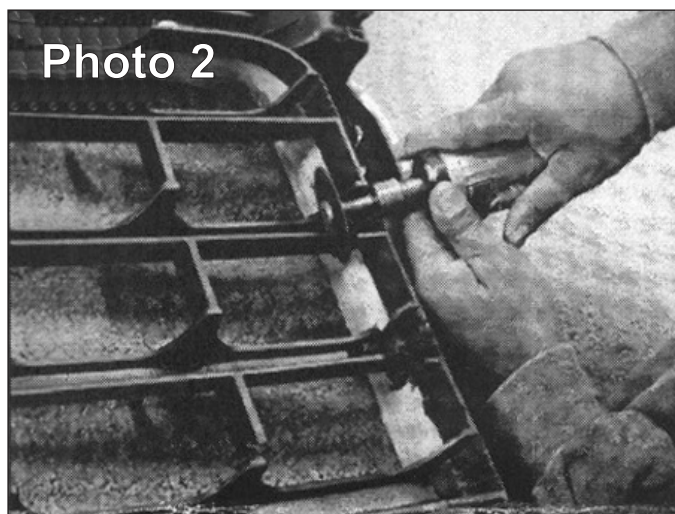
- ***KC HiLiTES strongly recommends professional automotive & aftermarket accessory knowledge for proper installation of this grill.***
- ***You will be cutting the factory grill, returning back to stock may not be possible once completed.***

STEP 1 - Test fit the KC grille to the vehicles factory opening. You are now ready to install the grille.

STEP 2 - Remove eight plastic fasteners from the top plastic cover and remove the cover. Remove four 10mm bolts from the top of the grille assembly to allow access behind the grille. (Photo 1) Release six metal pressure clips (four from the bottom of the grille assembly and one behind each top corner of the logo plate). Release the clips that hold the outer grille shell and remove the complete grille as one unit. Remove the clips that hold the logo to the grille.



STEP 3 - Tape off the contour of the stock grille shell assembly. Using a jig saw or die grinder, cut within 1/8" of contour of the grille to remove the center ribs. (Photo 2) **DO NOT REMOVE THE TOP HORIZONTAL MOUNTING SECTION USED TO SECURE THE GRILLE ASSEMBLY WITH THE FOUR 10MM BOLTS. YOU WILL NEED THIS TO RE-INSTALL THE GRILLE ASSEMBLY.** Using a disk sander, blend the cutter marks with the contour of the grille.



STEP 4 - Position your new grille from the grille shell then reach behind and clamp two of the side brackets using needle nose vise grips to hold in place. (Photo 3) Carefully turn the shell over. Using two more needle nose vise grips, clamp the other two side brackets and adjust the grill in. Check the position of the new insert, ensuring the lower brackets are also aligned. Drill six 1/4" holes using the holes in the brackets as a guide. (Photo 4) Next install six #10 x 1" Phillips screw and flat nuts. Check the position of your new grill insert, adjust as needed and tighten the six screws.

STEP 5 - Re-install the grille shell by sliding the plastic tabs from the bumper assembly through the slots in the bottom of the grille shell, then press the metal pressure clips through the slots in the frame. Install two custom "L" brackets over the horizontal mounting section, then align the holes in the bracket with the two center 10mm bolt holes. (Photo 5) Re-install the four 10mm bolts, then the upper radiator cover.

