

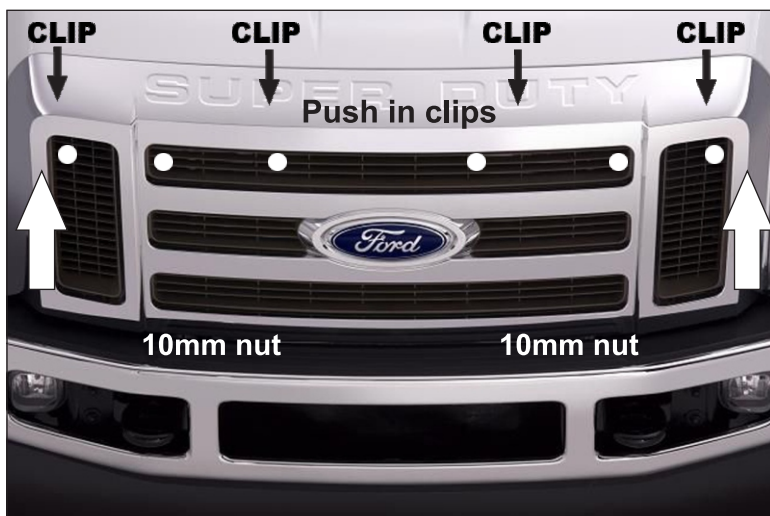


Instructions for KC #75040 Grille & C20 20" LED bar for Ford Super Duty 08 - 10

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PLEASE READ

- KC HiLiTES strongly recommends professional automotive & aftermarket accessory knowledge for proper installation of this grill.
- You will be cutting the factory grill, returning back to stock may not be possible once completed.



STEP 1 - Lift hood and remove two 8mm on bottom inside of grille.

STEP 2 - Remove six Phillips head screws from push-in clip on top underside of grille shell.

STEP 3 - Lift grille up while holding hood down to pop four clips holding grille on top.

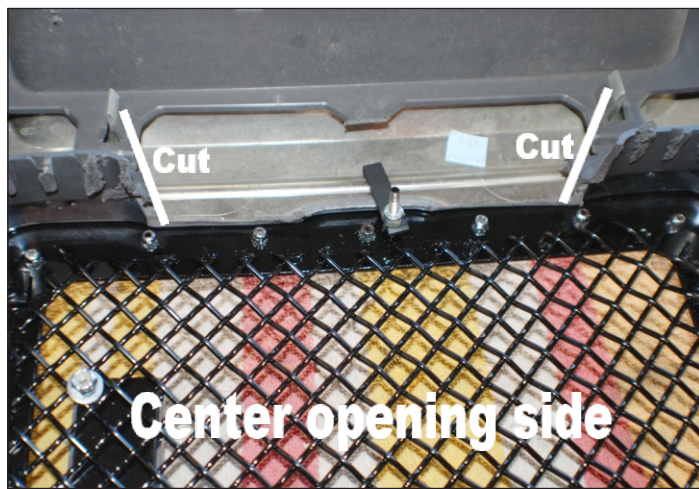


STEP 4 - Once grille is off of truck, apply masking tape around shell to prevent scratching.

STEP 5 - Cut center bars out according to diagrams on the right using a cutting disc or saw.



Depending vehicle manufacture date (Month/year),
it may require some cutting for light bar clearance



STEP 6 - Cut out plastic backing on center opening down and around to look like this.



STEP 7 - Cut side opening out.



STEP 8 - Before installing the new grille, install the LED bar and tighten securely. Ensure the LED cable is fed to a location that can easily be reached for connecting to the harness after the grille is in place. Lay new grille into opening and press firmly against shell. Mark and drill 1/8" holes for each of the six brackets.



STEP 9 - After holes are drilled, screw the #10 screws through the holes attaching the spring nut on the back side.



STEP 10 - Attach side bracket for center opening as shown.



STEP 11 - This shows grille in place. Now reverse steps 1 thru 5 to re-install grill shell.

STEP 12 - Wire the LED light bar according to instructions included with the light.