



Instructions for KC #75041 Grille & C20 20" LED bar for Ford Super Duty 2011-14

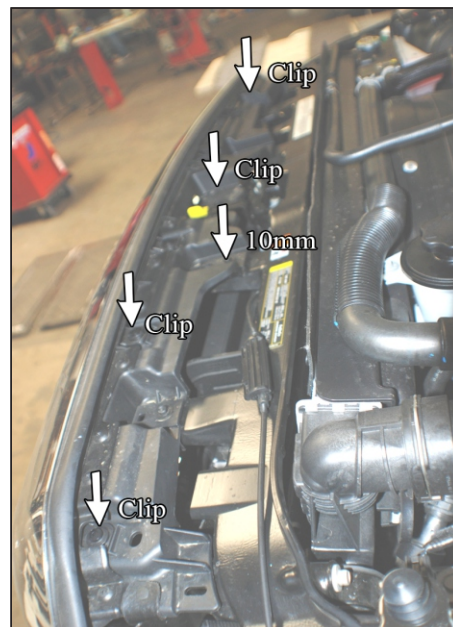
Thanks for choosing a KC HiLiTES product. We take pride in building the highest quality, best engineered systems possible. Your satisfaction with our product is important, so if you have any questions, please call our customer service line at 800-528-0950. For warranty information, visit our website at www.kchilites.com.

PLEASE READ

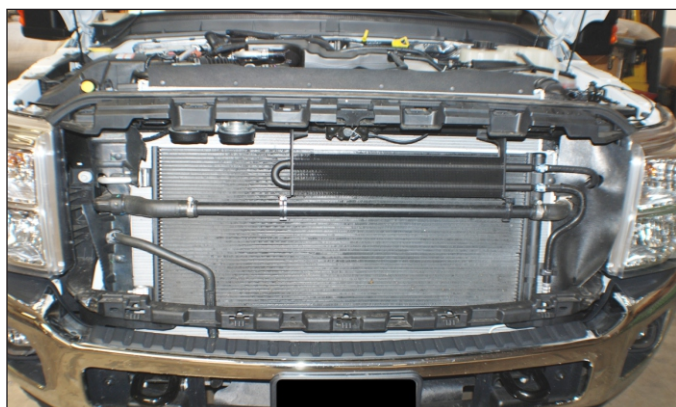
- KC HiLiTES strongly recommends professional automotive & aftermarket accessory knowledge for proper installation of this grill.
- You will be cutting the factory grill, returning back to stock may not be possible once completed.



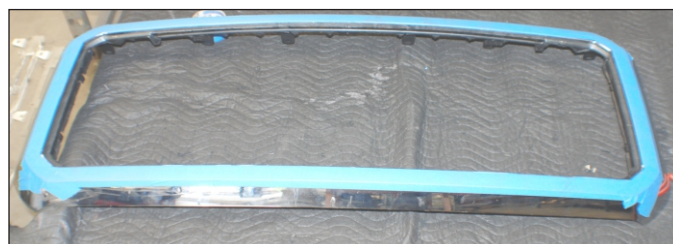
STEP 1 - Open the hood and remove clips and one 10mm bolt holding the grille shell. (photo at right) Bottom of grille is held in place by clips. Pull out from bottom.



Grill shell removed



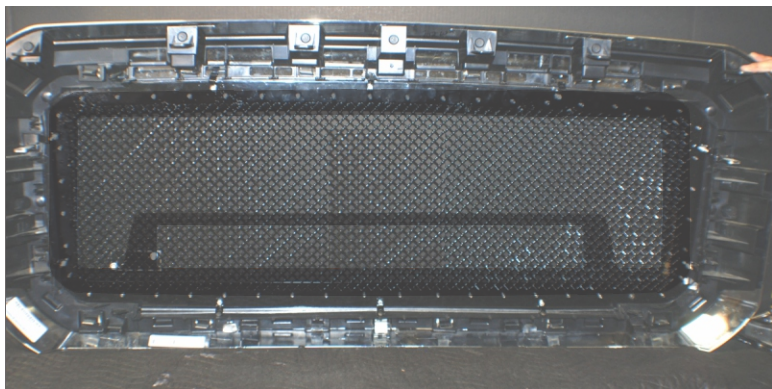
STEP 2 - Remove chrome pieces on sides as shown.



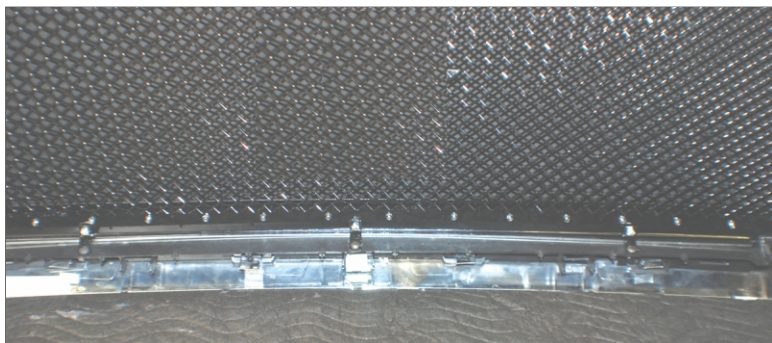
STEP 3 - Cut out grille center as shown. Leave an edge around the sides so the new grille has a lip to sit on.



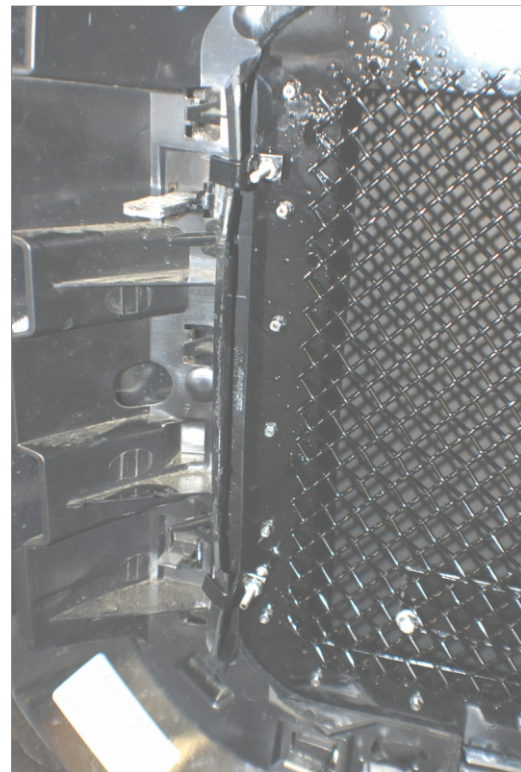
Sides cut out with lips left



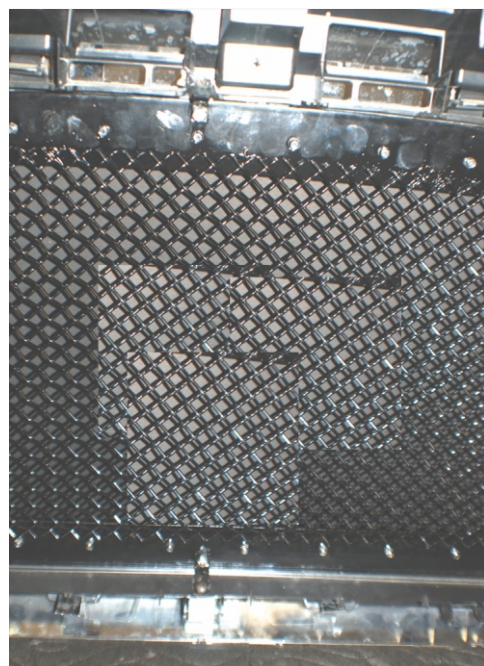
Center of bottom



STEP 4 - Lay new grille in the center of grille shell. All the brackets come mounted on the grille. Take off each bracket and put on from the back.



Center



STEP 5 - Wire your LED light according to the instructions included with the light bar.