



Instructions for KC #75051 Grille and C20 20" LED bar for Toyota Tacoma 2012 - 13

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PLEASE READ

- ***KC HiLiTES strongly recommends professional automotive & aftermarket accessory knowledge for proper installation of this grille.***
- ***You will be cutting the factory grille, returning back to stock may not be possible once completed.***



STEP 1 - To make installation easier, remove the grille shell from the vehicle. Once it has been removed, you will cut out your stock grille leaving an empty area for the new grille to be installed.



STEP 3 - After completing step 2, it may be necessary to sand any rough or uneven surfaces.



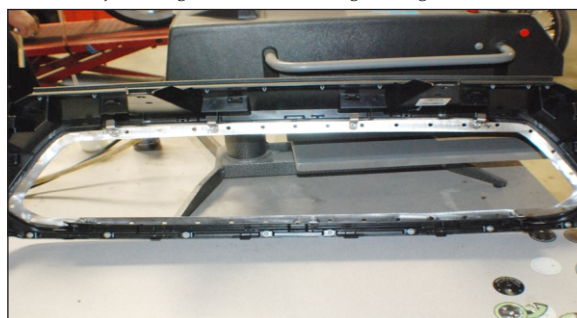
STEP 5 - Tighten the brackets to the grille. This will make it easier to drill the holes for the screws and clips on the bottom portion of the grille where the "L" brackets are located. You can now attach the brackets to the grille once you have ensured the grille is in the correct position.



STEP 2 - Cut out the stock grille with a disc cutter or saw leaving about 1/4" so the new grille won't fall through the new opening.



STEP 4 - Before installing the new grille, install the LED bar and tighten securely. Ensure the LED cable is fed to a location that can easily be reached for connecting to the harness after the grille is in place. Insert the new grille with brackets attached. Make sure you leave the brackets loose, as you will need to adjust the grille before final tightening.



STEP 6 - You can now adjust the hooks by putting them over the plastic lining of the grille and then tighten the nut on the stud of the grille. Tighten the four hooks simultaneously so the grille sits evenly. Once this has been completed, re-attach the grille shell to your vehicle.

STEP 7 - Wire the LED bar according to the instructions included with the light bar.