

20085

02-06 CHEVY
AVALANCHE
BILLET INSERT



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02-06 Avalanche w/ Headlights on Bottom (w / Body Cladding)

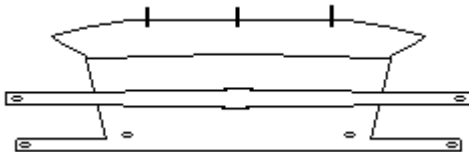
Tools Required:

Die Grinder w/ Cut-Off Wheel
Pop Rivet Gun
Drill w/ 1/8" & 1/16" Drill Bits
Phillip Screw Driver

Parts list:

1 - Upper Billet Insert (8 bars)
1 - Lower Billet Insert (12 bars)
8 - 1/8" Rivets
4 - #8 x 3/4" Screws
4 - #8 Flat Nuts

Read and understand instructions before attempting installation



Step 1.

Note that the radiator cover and grille are one piece. Remove the three push-in tabs on the top cover, and then remove the one screw in back of the grille near the center. Now unfasten the six mounting clips on the rear of the grille shell as pictured in the diagram. Remove the grille shell.

Unfasten mounting clips on each side of grille shell located here.

Step2.

Cut the mounts off the center grille mesh inserts that hold them to the shell and remove. Trim some material from the material below the center of the bowtie to allow access to the hood latch release. Be sure not to cut too close to the face of the bowtie.

Step 3.

Center the 12 bar billet insert in the lower opening of the grille shell. The upper mounting tabs point forward and attach to the lower edge of the chrome cross bar. Drill a 3/16" hole at each bracket on top of the insert. Fasten the insert using the #8 screws and clips. Hold the billet in place. Drill four 1/8" holes aligned with the vertical bars in the insert from the bottom. Rivet the insert to the grille shell. Now center the upper insert in the upper opening and hold in place. Below the billet, drill four 1/8" holes aligned with the vertical bars and fasten with the remaining rivets.

Step 4.

Re-install the grille assembly on the vehicle (Do not attach the top cover). The brackets on the upper billet should be resting on the header panel (the grille shell should be in its installed position). Drill 1/8" holes on the end of the brackets and fasten with the #8 screws and clips. Attach the top cover using the push-in fasteners.

Thank you for purchasing a T-Rex billet grille. 11/28/05