

20090
06-11 CHEVY
HHR (ALL)
BILLET INSERT



20090
06-11 CHEVY
HHR (ALL)
BILLET INSERT

2006-2011 CHEVY HHR – BILLET INSERT

Tools Required:

5/16" Nut Driver or just Pliers
Phillip Screw Driver
10mm Socket
Flat Black Spray Paint (Optional)

Parts list:

1 Billet Insert (18 bars)
3 #8 x 1" Screws (#6 Head)
3 #8 U-nuts
2 6-32 x 3/4" Machine Screw
2 6-32 Nylon Lock Nuts / Flat Washers

Read and understand instructions before attempting installation

Step 1.

Open the hood and remove the rubber cap on each corner mounting nut. Remove the five 10mm nuts retaining the grille. Remove the grille shell from the vehicle. On lighter color vehicles we recommend applying a coat of flat black spray paint to the grille mounting surface. This area will be seen behind the grille. Be sure to mask the vehicle from overspray.



Step 2.

Test fit the grille in place. Install a u-nut aligned with the three center mounting tabs on the grille. Fasten the grille at these points using the small head #8 screws. Do not fully tighten the screws at this time.

Step 3.

Attach the lower corners using the 6-32 machine screws, washers and flat nuts. *Thank you for purchasing a T-Rex billet grille.*

1/16/06

