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**03-05 CHEVY
SILVERADO**



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2 PC FRAMED BILLET INSERT

Recommended Tools:

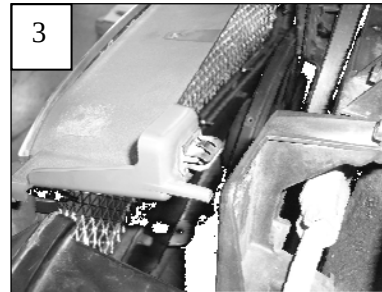
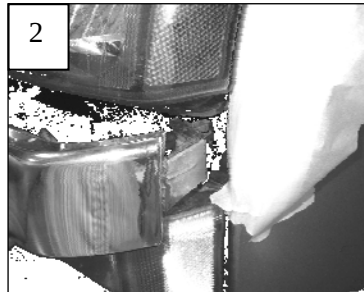
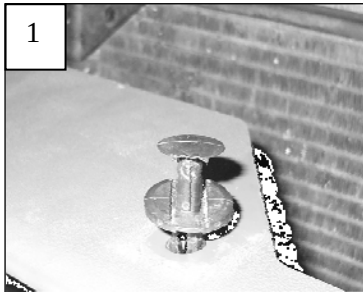
10mm Wrench or Nut Driver
Slotted Screwdriver
Die Grinder or Jigsaw
Files / Sandpaper
Masking Tape

Parts List / Hardware:

1	Billet w/Frame	2	Flat Nuts
2	10-32 Nuts	2	End Caps
2	½"x1" L Bracket		
4	1" Self Tapper		
2	1" Screw		
2	1/2" x 1/2" Flat Washer		

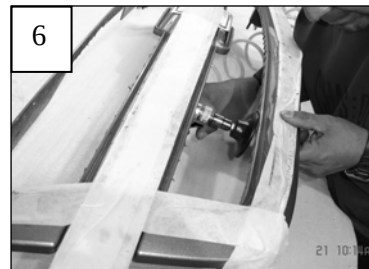
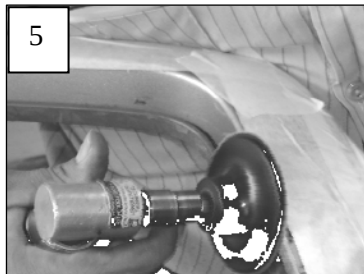
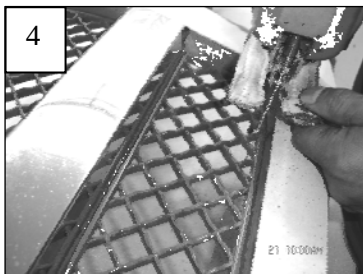
Read and understand instructions before attempting installation

Step 1



Apply masking tape to the POLISHED and painted areas to prevent scratching. Remove the plastic radiator cover fasteners (1). Release the headlight retaining rod to loosen the headlights. Pull the ends of the grille forward to release the metal clips (2). Now release the metal clips next to the headlights and signal lights (3). Remove the grille.

Step 2

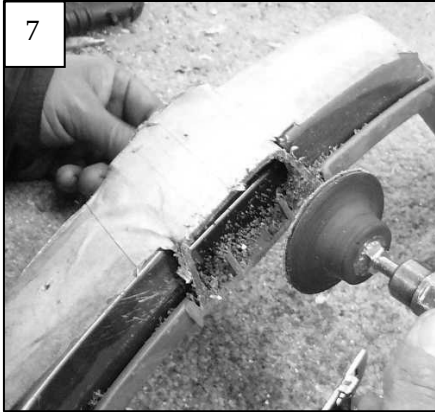


Place the grille face up on a work-table. Cut the center mesh along the top and bottom openings; make your cut at the base of the mesh (4). Continue the cuts around the grille opening. File or sand your cuts smooth (5 & 6).

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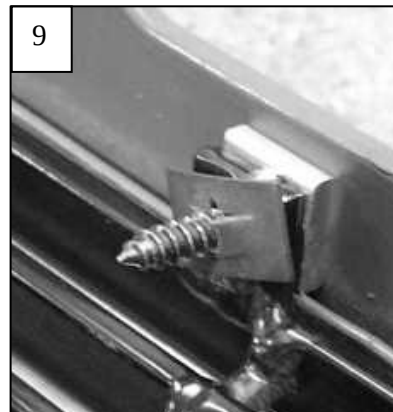
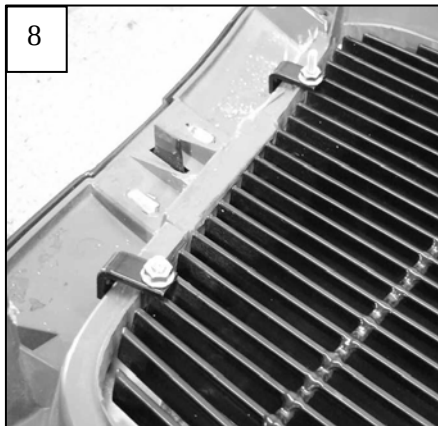
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Cut the center cross bar from the grille shell and sand or file the jagged edges smooth (7).

Step 3

Remove the two outside L brackets from the rear of the grille. Center the framed billet into the openings of the grille shell from the front. From the rear of the grille; place the L brackets onto the studs to hold the grille into place (8). Align the lower mounting tabs to the bottom of the grille. Make sure that the grille is centered. Using the self tapping screws; secure the grille down. On the top grille mounts; place the ½" washers between the grille and grille shell. From the top; use a regular screw and flat nut to secure the top of grille (9). Make sure the grille is centered then tighten all the hardware. Install the end caps.



Step 4

Re-install the grille assembly back onto the vehicle. Slowly close the hood to check the clearance between the hood and grille; adjust the grille if needed. ***Thank you for purchasing your T-Rex billet grille. 11/20/07***